

Service Manual

Multi-Split Type Air Conditioners RMXS-L Series





[Applied Models]

■ Inverter Multi : Heat Pump

Multi-Split Type Air Conditioners RMXS-L Series

Heat Pump

Outdoor Unit RMXS48LVJU

Branch Provider (BP) Unit

BPMKS048A2U BPMKS049A3U

Indoor Unit

CTXG09QVJUW	FDXS09LVJU	FVXS09NVJU	FFQ09Q2VJU
CTXG09QVJUS	FDXS12LVJU	FVXS12NVJU	FFQ12Q2VJU
CTXG12QVJUW	CDXS15LVJU	FVXS15NVJU	FFQ15Q2VJU
CTXG12QVJUS	CDXS18LVJU	FVXS18NVJU	FFQ18Q2VJU
CTXG18QVJUW	CDXS24LVJU		

CTXG18QVJUW CTXG18QVJUS

CTXS07JVJU CTXS09HVJU CTXS12HVJU CTXS07LVJU FTXS09LVJU FTXS12LVJU FTXS15LVJU FTXS18LVJU FTXS24LVJU

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Introduction SiUS181631EA

1. Introduction

1.1 Safety Considerations

Read these **SAFETY CONSIDERATIONS** carefully before performing any repair work. Comply with these safety symbols without fail. Meanings of **DANGER**, **WARNING**, **CAUTION**, and **NOTE** Symbols:

1.1.1 Safety Considerations for Repair

accidents only.

- —/N DANGER -
- If refrigerant gas leaks during repair or service, ventilate the area immediately. Refrigerant gas may produce toxic gas if it comes into contact with flames. Refrigerant gas is heavier than air and replaces oxygen. In the event of an accident, a massive leak could lead to oxygen depletion, especially in basements, and an asphyxiation hazard could occur which will result in serious injury or death.
- Do not start or stop the air conditioner operation by plugging or unplugging the power cable plug if a plug is used. Plugging or unplugging the power cable plug to operate the equipment will result in an electrical shock or fire.
- —/N WARNING —
- Use parts listed in the service parts list and appropriate tools to conduct repair work. The use of inappropriate parts or tools could result in an electrical shock or fire.
- Disconnect power before disassembling the equipment for repairs. Working on the equipment that is connected to the power supply could result in an electric shock. If it is necessary to supply power to the equipment to conduct repairs or to inspect the circuits, do not touch any electrically charged sections of the equipment.
- The step-up capacitor supplies high-voltage electricity to the electrical components of the outdoor unit. Discharge the capacitor completely before conducting repair work. A charged capacitor could result in an electrical shock.

- If refrigerant gas is discharged during repair work, do not touch the discharged refrigerant gas. The refrigerant gas could result in frostbite.
- Use only pipes, flare nuts, tools, and other materials designed specifically for R410A refrigerant systems. Never use tools or materials designed for R22 refrigerant systems on an R410A refrigerant system. Doing so could result in a serious accident or an equipment failure.
- Check to see if the parts and wires are mounted and connected properly, and if the connections at the soldered or crimped terminals are secure. Improper installation and connections could result in excessive heat generation, fire or electrical shock.
- Securely fasten the outside unit terminal cover (panel). If the terminal cover/panel is not fastened properly, dust or water may enter the outside unit and could result in an electrical shock or fire.
- If refrigerant gas leaks, locate the leaking point and repair it before charging refrigerant. After charging refrigerant, check for refrigerant leaks. If the leaking point cannot be located and the repair work must be stopped, perform a pump-down and close the service valve to prevent the refrigerant gas from leaking into the room. The refrigerant gas itself is harmless, but it could generate toxic gases if it comes into contact with flames.
- Do not repair the electrical components with wet hands. Working on the equipment with wet hands could result in an electrical shock.
- Do not clean the air conditioner by splashing water on it. Washing the unit with water could result in an electrical shock.
- —∕i∕ CAUTION -
- Prior to disconnecting the suction or discharge pipe from the compressor at the welded section, pump-down the refrigerant gas completely in a wellventilated place first. If there is refrigerant gas or oil remaining inside the compressor, the refrigerant gas or oil can discharge when the pipe is being disconnected and it may result in an injury.
- Wear a safety helmet, gloves, and a safety belt when working at an elevated height of more than 6.5 ft (2 m). Insufficient safety measures may result in a falling injury.
- Do not mix air or gas other than the specified refrigerant R410A to the refrigerant system. If air enters the refrigerant systems, it may cause excessive high pressure and may result in equipment damage and injury.

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- · When relocating the equipment, check if the new installation site has sufficient strength to withstand the weight of the equipment. If the installation site does not have sufficient strength and the equipment is not properly secured, the equipment may fall and result in injury.
- · When relocating the system, keep the refrigerant circuit free from substances other than the specified refrigerant (R-410A) such as air. Any presence of air or other foreign substance in the refrigerant circuit can result in an abnormal pressure rise or rupture, and may result in injury.
- · Ground the unit when repairing equipment in a humid or wet place to avoid electrical shocks.
- Turn off the power when cleaning the equipment to prevent internal fans that rotate at high speed from starting suddenly or this could result in injury.
- · Let the refrigerant lines cool down before performing any repair work. Working on the unit when the refrigerant lines are hot may result in burns.
- All welding and cutting operations must be done in a well-ventilated place to prevent the accumulation of toxic fumes or possibly oxygen deficiency to occur.
- · Check the grounding and repair it if the equipment is not properly grounded. Improper grounding may result in an electrical shock.
- · Measure the insulation resistance after the repair. The resistance must be $1M\Omega$ or higher. Faulty insulation may result in an electrical shock.
- · Check the drainage of the indoor unit after finishing repair work. Faulty drainage may result in water entering the room resulting in wet floors and furniture.
- Do not tilt the unit when removing it. The water inside the unit may spill resulting in wet floors and furniture.
- . Dismantling of the unit, disposal of the refrigerant, oil, and additional parts, should be done in accordance with the relevant local, state, and national regulations.

1.1.2 Safety Considerations for Users

∕N DANGER -

· Never attempt to modify the equipment. Doing so will result in electrical shock, excessive heat generation or fire.



WARNING -

 If the power cable and lead wires have scratches or have become deteriorated, have them replaced.

Damaged cable and wires could result in an electrical shock or fire.

- Do not use a joined power cable or an extension cord, or share the same power outlet with other electrical appliances as it could result in an electrical shock or fire.
- Use an exclusive power circuit for the equipment. Insufficient circuit amperage capacity could result in an electrical shock or fire.
- Never remove the fan guard of the unit. A fan rotating at high speed without the fan guard is very dangerous and could result in injury.
- · Check the unit foundation for damage on a continual basis, especially if it has been in use for a long time. If left in a damaged condition, the unit may fall which may result in injury. If the installation platform or frame has corroded, have it replaced. A corroded platform or frame could result in the unit falling and possible injury.



-/i\ CAUTION -

- Do not damage or modify the power cable. Damaged or modified power cables may result in an electrical shock or fire. Placing heavy items on the power cable or pulling the power cable may result in damage to the cable.
- If the unit has a power cable plug and it is dirty, clean the plug before securely inserting it into a power outlet. If the plug has a loose connection, tighten it or it may result in electrical shock or fire.
- After replacing the battery in the remote controller, dispose of the old battery to prevent children from swallowing it. If a child swallows the battery, see a doctor immediately.
- · Before cleaning the unit, stop the operation of the unit by turning the power off or by pulling the power cable plug out from its receptacle. Otherwise an electrical shock or injury may result.



 Do not wipe the controller operation panel with benzene, thinner, chemical dust cloth, etc. The panel may get discolored or the coating can peel off. If it is extremely dirty, soak a cloth in a water-diluted neutral detergent, squeeze it well, and wipe the panel clean. Then wipe it with another dry cloth.

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1.2 Icons Used

The following icons are used to attract the attention of the reader to specific information.

Icon	Type of Information	Description
Warning	Warning	A Warning is used when there is danger of personal injury.
Caution	Caution	A Caution is used when there is danger that the reader, through incorrect manipulation, may damage equipment, lose data, get an unexpected result or have to restart (part of) a procedure.
Note:	Note	A Note provides information that is not indispensable, but may nevertheless be valuable to the reader, such as tips and tricks.
G	Reference	A Reference guides the reader to other places in this binder or in this manual, where he/she will find additional information on a specific topic.

1.3 Legends

- Ta Outdoor temperature
- Tb Outdoor heat exchanger temperature
- Tc High pressure equivalent saturation temperature
- Tdi Discharge pipe temperature
- Te Low pressure equivalent saturation temperature
- Tfin Radiation fin temperature
- TI Liquid pipe temperature
- Tp Value of compressor port temperature calculated by Tc and Te, and suction superheated degree
- Tr Room thermistor temperature
- Ts Set temperature
- Ts1 Suction pipe temperature 1
- Ts2 Suction pipe temperature 2
- Tsh Subcooling heat exchanger gas pipe temperature
- Tt Target temperature
- HTdi Value of discharge pipe temperature (Tdi) compensated with outdoor temperature
- SC Difference between the heat exchanger temperature and liquid pipe temperature of each indoor unit
- SH Difference between the heat exchanger temperature and gas pipe temperature of each indoor unit
- Pc High pressure sensor detection value
- Pe Low pressure sensor detection value

Part 1 List of Functions

1.	Fund	ctions	.2
		Outdoor Unit	
		Indoor Unit	

List of Functions 1

Functions SiUS181631EA

1. Functions

1.1 Outdoor Unit

Category	Functions	RMXS48LVJU	Category	Functions	RMXS48LVJU
Basic	Inverter (with inverter power control)	•	Health &	Air-purifying filter	
Functions	Operation limit for cooling	Referto	Cleanliness	Air-purifying filter with photocatalytic	
	Operation limit for heating	P. 287		deodorizing function	
	PAM control	_		Titanium apatite deodorizing filter	_
Compressor	Oval scroll compressor	•		Longlife filter	
	Swing compressor	_		Air filter (prefilter)	
	Rotary compressor	_	1	Wipe-clean flat panel	_
	Reluctance DC motor	•	1	Washable grille	
Comfortable	Power-airflow flap (horizontal blade)	_	1	Filter cleaning indicator	
Airflow	Power-airflow dual flaps (horizontal blade)	T —		Good-sleep cooling operation	_
	Power-airflow diffuser	_	Timer	WEEKLY TIMER operation	_
	Wide-angle louvers (vertical blades)	_		24-hour ON/OFF TIMER	_
	Auto-swing (up and down)	T —		72-hour ON/OFF TIMER	_
	Auto-swing (right and left)	_		NIGHT SET mode	_
	3-D airflow	_	Worry Free (Reliability & Durability)	Auto-restart (after power failure)	
	COMFORT AIRFLOW operation	1 —		Self-diagnosis (R/C, LED)	•
Comfort	Auto fan speed	—		Wiring error check function	•
Control	Indoor unit quiet operation	1 —		Automatic test operation	•
	NIGHT QUIET mode (automatic)	•		Memory function	•
	OUTDOOR UNIT QUIET operation (manual)	•		Anti-corrosion treatment of outdoor heat	
	INTELLIGENT EYE operation	_		exchanger	
	2-area INTELLIGENT EYE operation	T —	Flexibility	Multi-split/split type compatible indoor unit	_
	Quick warming function	•		Flexible power supply correspondence	_
	Hot-start function	T —		High ceiling application	_
	Automatic defrosting	•		Chargeless	_
Operation	Automatic operation	_	1	Either side drain (right or left)	
	Program dry function	_		Power selection	_
	Fan only	_	1	°F/°C changeover R/C temperature display	
Lifestyle	POWERFUL operation (non-inverter)	_	1	(factory setting: °F)	
Convenience	POWERFUL operation (inverter)	T —	Remote	Remote control adaptor	
	Priority-room setting	_	Control	(normal open pulse contact) (option)	
	COOL/HEAT mode lock	_		Remote control adaptor	
	HOME LEAVE operation	-]	(normal open contact) (option)	
	ECONO operation	_		DIII-NET compatible (adaptor) (option)	_
	Indoor unit ON/OFF button	_		Wireless LAN connection (option)	
	Signal receiving sign	-	Remote	Wireless	<u> </u>
ı	R/C with back light	_	Controller	Wired	
1	Temperature display	_			

Note: ●: Available

-: Not available

SiUS181631EA Functions

1.2 Indoor Unit

Category	Functions	CTXG09/12/18QVJUW(S)	Category	Functions	CTXG09/12/18QVJUW(S)
Basic Functions	Inverter (with inverter power control)	•	Health & Cleanliness	Air-purifying filter	_
1 dilotions	Operation limit for cooling	_	- Olean III less	Air-purifying filter with photocatalytic	_
	Operation limit for heating	_		deodorizing function	
	PAM control	_	_	Titanium apatite deodorizing filter (option)	•
Compressor	Oval scroll compressor	_	_	Longlife filter (option)	_
	Swing compressor	_		Air filter (prefilter)	•
	Rotary compressor	_		Wipe-clean flat panel	•
	Reluctance DC motor	_		Washable grille	
Comfortable Airflow	Power-airflow flap (horizontal blade)	_		Filter cleaning indicator	
Allilow	Power-airflow dual flaps (horizontal blade)	•		Good-sleep cooling operation	
	Power-airflow diffuser	_	Timer	WEEKLY TIMER operation	•
	Wide-angle louvers (vertical blades)	•		24-hour ON/OFF TIMER	•
	Auto-swing (up and down)	•		72-hour ON/OFF TIMER	_
	Auto-swing (right and left)	•		NIGHT SET mode	•
	3-D airflow	•	Worry Free	Auto-restart (after power failure)	•
	COMFORT AIRFLOW operation	•	(Reliábility & Durability)	Self-diagnosis (R/C, LED)	•
Comfort	Auto fan speed	•]	Wiring error check function	_
Control	Indoor unit quiet operation	•	_	Automatic test operation	_
	NIGHT QUIET mode (automatic)	_		Memory function	_
	OUTDOOR UNIT QUIET operation (manual)	•		Anti-corrosion treatment of outdoor heat	
	INTELLIGENT EYE operation	_		exchanger	
	2-area INTELLIGENT EYE operation	•	Flexibility	Multi-split/split type compatible indoor unit	_
	Quick warming function	_		Flexible power supply correspondence	_
	Hot-start function	•]	High ceiling application	_
	Automatic defrosting	_]	Chargeless	_
Operation	Automatic operation	•		Either side drain (right or left)	•
	Program dry function	•]	Power selection	_
	Fan only	•]	°F/°C changeover R/C temperature display	
Lifestyle	POWERFUL operation (non-inverter)	_		(factory setting: °F)	
Convenience	POWERFUL operation (inverter)	•	Remote	Remote control adaptor	
	Priority-room setting		Control	(normal open pulse contact) (option)	•
	COOL/HEAT mode lock	_]	Remote control adaptor	
	HOME LEAVE operation	_]	(normal open contact) (option)	_
	ECONO operation	•]	DIII-NET compatible (adaptor) (option)	•
	Indoor unit ON/OFF button	•]	Wireless LAN connection (option)	•
	Signal receiving sign	•	Remote	Wireless	•
	R/C with back light	•	Controller	Wired (option)	•
	Temperature display	_			

Note: ● : Available — : Not available

List of Functions 3

Functions SiUS181631EA

Category	Functions	CTXS07JVJU CTXS09/12HVJU	CTXS07LVJU FTXS09/12LVJU	Category	Functions	CTXS07JVJU CTXS09/12HVJU	CTXS07LVJU FTXS09/12LVJU
Basic	Inverter (with inverter power control)	•	•	Health &	Air-purifying filter	_	_
Functions	Operation limit for cooling	_	_	Cleanliness	Air-purifying filter with photocatalytic	•	_
	Operation limit for heating	_	_]	deodorizing function		
	PAM control		_		Titanium apatite deodorizing filter	_	•
Compressor	Oval scroll compressor		_		Longlife filter (option)	_	_
	Swing compressor	_	_]	Air filter (prefilter)	•	•
	Rotary compressor		_		Wipe-clean flat panel	•	•
	Reluctance DC motor		_		Washable grille	_	_
Comfortable	Power-airflow flap (horizontal blade)	_	_		Filter cleaning indicator	_	_
Airflow	Power-airflow dual flaps		•	Timer	Good-sleep cooling operation	_	_
	(horizontal blade)				WEEKLY TIMER operation	_	•
	Power-airflow diffuser	_	_		24-hour ON/OFF TIMER	•	•
	Wide-angle louvers (vertical blades)	•	•		72-hour ON/OFF TIMER	_	_
	Auto-swing (up and down)	•	•		NIGHT SET mode	•	•
	Auto-swing (right and left)	•	•	Worry Free (Reliability & Durability)	Auto-restart (after power failure)	•	•
	3-D airflow	•	•		Self-diagnosis (R/C, LED)	•	•
	COMFORT AIRFLOW operation	_	•		Wiring error check function	_	_
Comfort	Auto fan speed	•	•		Automatic test operation	_	_
Control	Indoor unit quiet operation	•	•		Memory function	_	_
	NIGHT QUIET mode (automatic)	_	_		Anticorrosion treatment of outdoor heat	_	
	OUTDOOR UNIT QUIET operation (manual)	•	•		exchanger Multi-split/split type compatible indoor		
	INTELLIGENT EYE operation	•	•		unit	_	_
	2-area INTELLIGENT EYE operation	<u> </u>	_		Flexible power supply correspondence	_	_
	Quick warming function	_	_]	High ceiling application	_	_
	Hot-start function	•	•]	Chargeless	_	_
	Automatic defrosting	_	_]	Either side drain (right or left)	•	•
Operation	Automatic operation	•	•]	Power selection	_	_
	Program dry function	•	•]	°F/°C changeover R/C temperature		
	Fan only	•	•]	display (factory setting: °F)		
Lifestyle	POWERFUL operation (non-inverter)	_	_	Remote	Remote control adaptor		
Convenience	POWERFUL operation (inverter)	•	•	Control	(normal open pulse contact) (option)	•	•
	Priority-room setting	_	_		Remote control adaptor		
	COOL/HEAT mode lock	_	_		(normal open contact) (option)	•	•
	HOME LEAVE operation	•	_]	DIII-NET compatible (adaptor) (option)	•	•
	ECONO operation	-	•]	Wireless LAN connection (option)	_	_
	Indoor unit ON/OFF button	•	•	Remote	Wireless	•	•
	Signal receiving sign	•	•	Controller	Wired (option)	•	•
	R/C with back light	•	•				
	Temperature display	-	+	+		-	1

Note: ● : Available — : Not available SiUS181631EA Functions

Category	Functions	FTXS15/18/24LVJU	Category	Functions	FTXS15/18/24LVJU
Basic	Inverter (with inverter power control)	•	Health &	Air-purifying filter	_
Functions	Operation limit for cooling	_	Cleanliness	Air-purifying filter with photocatalytic	
	Operation limit for heating	_		deodorizing function	
	PAM control	_		Titanium apatite deodorizing filter	•
Compressor	Oval scroll compressor	_		Longlife filter (option)	_
	Swing compressor	_		Air filter (prefilter)	•
	Rotary compressor	_		Wipe-clean flat panel	•
	Reluctance DC motor	_		Washable grille	_
Comfortable	Power-airflow flap (horizontal blade)	_		Filter cleaning indicator	_
Airflow	Power-airflow dual flaps (horizontal blade)	•		Good-sleep cooling operation	_
	Power-airflow diffuser	_	Timer	WEEKLY TIMER operation	•
	Wide-angle louvers (vertical blades)	•		24-hour ON/OFF TIMER	•
	Auto-swing (up and down)	•		72-hour ON/OFF TIMER	_
	Auto-swing (right and left)	•		NIGHT SET mode	•
	3-D airflow	•	Worry Free (Reliability & Durability)	Auto-restart (after power failure)	•
	COMFORT AIRFLOW operation	•		Self-diagnosis (R/C, LED)	•
Comfort Control	Auto fan speed	•		Wiring error check function	T —
	Indoor unit quiet operation	•		Automatic test operation	_
	NIGHT QUIET mode (automatic)	I —	_	Memory function	T —
	OUTDOOR UNIT QUIET operation (manual)	•		Anticorrosion treatment of outdoor heat	
	INTELLIGENT EYE operation	•		exchanger	
	2-area INTELLIGENT EYE operation	_	Flexibility	Multi-split/split type compatible indoor unit	•
	Quick warming function	_		Flexible power supply correspondence	_
	Hot-start function	•		High ceiling application	_
	Automatic defrosting	I —		Chargeless	T —
Operation	Automatic operation	•		Either side drain (right or left)	•
	Program dry function	•		Power selection	_
	Fan only	•		°F/°C changeover R/C temperature display	
Lifestyle	POWERFUL operation (non-inverter)	_		(factory setting: °F)	•
Convenience	POWERFUL operation (inverter)	•	Remote	Remote control adaptor	
	Priority-room setting	_	Control	(normal open pulse contact) (option)	•
	COOL/HEAT mode lock	_		Remote control adaptor (normal open contact) (option)	•
	HOME LEAVE operation	_		, , , , ,	+-
	ECONO operation Indoor unit ON/OFF button	•		DIII-NET compatible (adaptor) (option)	•
	Signal receiving sign	•	Domoto	Wireless LAN connection (option) Wireless	<u> </u>
	0 0 0		Remote Controller		
	R/C with back light	•		Wired (option)	•

Note: ● : Available — : Not available

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Functions SiUS181631EA

Category	Functions	FDXS09/12LVJU	CDXS15/18/24LVJU	Category	Functions	FDXS09/12LVJU	CDXS15/18/24LVJU
Basic	Inverter (with inverter power control)	•	•	Health &	Air-purifying filter		_
Functions	Operation limit for cooling	_	_	Cleanliness	Air-purifying filter with photocatalytic		
	Operation limit for heating	_	_		deodorizing function		
	PAM control	_	_		Titanium apatite deodorizing filter		_
Compressor	Oval scroll compressor		_		Longlife filter (option)	l	_
	Swing compressor				Air filter (prefilter)	•	•
	Rotary compressor	_	_		Wipe-clean flat panel		_
	Reluctance DC motor	_	_		Washable grille	_	_
Comfortable	Power-airflow flap (horizontal blade)	_	_		Filter cleaning indicator	ı	
Airflow	Power-airflow dual flaps				Good-sleep cooling operation		_
	(horizontal blade)	-		Timer	WEEKLY TIMER operation	_	_
	Power-airflow diffuser	_	_		24-hour ON/OFF TIMER	•	•
	Wide-angle louvers (vertical blades)	_	_		72-hour ON/OFF TIMER	_	_
	Auto-swing (up and down)	_	_		NIGHT SET mode	•	•
	Auto-swing (right and left)	_	_	Worry Free	Auto-restart (after power failure)	•	•
	Health & Cleanliness Cleanliness Cleanliness Air-purifying filter with photocatalytic deodorizing function Air deodorizing function Titanium apatite deodorizing function Titanium apatite deodorizing function Air filter (prefilter) Air filter (prefilter)	•	•				
	COMFORT AIRFLOW operation	1 —	_	2 2. 22	Wiring error check function		_
Comfort	Auto fan speed	•	•		Automatic test operation	_	_
Control	Indoor unit quiet operation	•	•		Memory function	_	_
	NIGHT QUIET mode (automatic)	_	_				
	OUTDOOR UNIT QUIET operation (manual)	•	•	Flexibility		•	
	INTELLIGENT EYE operation	_	_				_
	2-area INTELLIGENT EYE operation	_	_		Flexible power supply correspondence	_	_
	Quick warming function	_	_		High ceiling application	_	_
	Hot-start function	•	•		Chargeless	_	_
	Automatic defrosting	_	_		Either side drain (right or left)	_	_
Operation	Automatic operation	•	•		Power selection	_	_
	Program dry function	•	•		°F/°C changeover R/C temperature	•	
	Fan only	•	•		display (factory setting: °F)		•
Lifestyle	POWERFUL operation (non-inverter)	_	_			•	
Convenience	POWERFUL operation (inverter)	•	•	Control	(normal open pulse contact) (option)		•
	Priority-room setting	_	_			•	
	COOL/HEAT mode lock	_	_		(normal open contact) (option)		
	HOME LEAVE operation	_	_		DIII-NET compatible (adaptor) (option)	•	•
	ECONO operation	•	•		Wireless LAN connection (option)		_
	Indoor unit ON/OFF button	•	•	Remote	Wireless (option)	•	•
	Signal receiving sign	•	•	Controller	Wired (option)	•	•
	R/C with back light	•	•				
	Temperature display	_	_				
Note:	: Available	•	•	•	•		•

Note: ● : Available — : Not available SiUS181631EA Functions

Category	Functions	FVXS09/12/15/18NVJU	Category	Functions	FVXS09/12/15/18NVJU
Basic Functions	Inverter (with inverter power control)	•	Health & Cleanliness	Air-purifying filter	
Turictions	Operation limit for cooling	_	Clearilliless	Air-purifying filter with photocatalytic	_
	Operation limit for heating	_		deodorizing function	
	PAM control	_		Titanium apatite deodorizing filter	•
Compressor	Oval scroll compressor	_		Longlife filter (option)	
	Swing compressor			Air filter (prefilter)	•
	Rotary compressor	_		Wipe-clean flat panel	•
	Reluctance DC motor			Washable grille	
Comfortable Airflow	Power-airflow flap (horizontal blade)	•		Filter cleaning indicator	
Allilow	Power-airflow dual flaps (horizontal blade)			Good-sleep cooling operation	
	Power-airflow diffuser	_	Timer	WEEKLY TIMER operation	•
	Wide-angle louvers (vertical blades)	•		24-hour ON/OFF TIMER	•
	Auto-swing (up and down)	•		72-hour ON/OFF TIMER	
	Auto-swing (right and left)	_		NIGHT SET mode	•
	3-D airflow	_	Worry Free	Auto-restart (after power failure)	•
	COMFORT AIRFLOW operation	MFORT AIRFLOW operation — (Reliability & Durability) Self-diagnosis (R/C, LED)	Self-diagnosis (R/C, LED)	•	
Comfort Control	Auto fan speed	•		Wiring error check function	
Control	Indoor unit quiet operation	•		Automatic test operation	
	NIGHT QUIET mode (automatic)	•		Memory function	
	OUTDOOR UNIT QUIET operation (manual)			Anti-corrosion treatment of outdoor heat	_
	INTELLIGENT EYE operation			exchanger	
	2-area INTELLIGENT EYE operation	_	Flexibility	Multi-split/split type compatible indoor unit	
	Quick warming function	_		Flexible power supply correspondence	
	Hot-start function	•		High ceiling application	
	Automatic defrosting			Chargeless	
Operation	Automatic operation	•		Either side drain (right or left)	
	Program dry function	•		Power selection	
	Fan only	•		°F/°C changeover R/C temperature display	•
Lifestyle Convenience	POWERFUL operation (non-inverter)	_		(factory setting: °F)	
Convenience	POWERFUL operation (inverter)	•	Remote Control	Remote control adaptor	•
	Priority-room setting	_		(normal open pulse contact) (option)	1
	COOL/HEAT mode lock HOME LEAVE operation	+=	_	Remote control adaptor (normal open contact) (option)	•
	ECONO operation	•	1	DIII-NET compatible (adaptor) (option)	•
	Indoor unit ON/OFF button	•	1	Wireless LAN connection (option)	
	Signal receiving sign	•	Remote	Wireless	•
	R/C with back light	•	Controller	Wired (option)	+_
		1	1	- · /=F-:=:/	

Note: ● : Available — : Not available

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Functions SiUS181631EA

Category	Functions	FFQ09/12/15/18Q2VJU with BYFQ60B3W1	FFQ09/12/15/18Q2VJU with BYFQ60C2W1W(S)	Category	Functions	FFQ09/12/15/18Q2VJU with BYFQ60B3W1	FFQ09/12/15/18Q2VJU with BYFQ60C2W1W(S)
Basic	Inverter (with inverter power control)	•	•	Health &	Auto cleaning filter	_	_
Functions	Operation limit for cooling	_	_	Cleanliness	Air-purifying filter with photocatalytic	_	_
	Operation limit for heating	_	_		deodorizing function		
	PAM control	_	_		Titanium apatite deodorizing filter	_	_
	Standby electricity saving	_	_		Longlife filter	•	•
Compressor	Oval scroll compressor	_	_		Air filter		
	Swing compressor	_	_		Filter cleaning indicator	•	•
	Rotary compressor	_	_		Wipe-clean flat panel	_	_
	Reluctance DC motor	_	_		Washable grille	•	•
Comfortable Airflow	Power-airflow flap (horizontal blade)	_	_		MOLD PROOF operation	_	_
Ailliow	Power-airflow dual flaps	_	_		Good-sleep cooling operation	_	_
	(horizontal blade)			Timer	Schedule TIMER operation	●★1	●★1
	Power-airflow diffuser	_	_		72-hour ON/OFF TIMER	●★2	●★2
	Wide-angle louvers (vertical blades)	_	_		Off Timer (power off forget prevention)	●★1	●★1
	Auto-swing (up and down)	•	•		NIGHT SET mode		
	Auto-swing (right and left)	_	_	Worry Free (Reliability &	Auto-restart (after power failure)	•	•
	Individual flap control	_	●★1	Durability (Self-diagnosis (R/C, LED)	•	•
	3-D airflow	_	_		Wiring error check function	_	_
	COMFORT AIRFLOW operation		_		Anti-corrosion treatment of outdoor heat	_	_
Comfort Control	Auto fan speed	●★1	●★1		exchanger		
Control	Indoor unit quiet operation	_		Flexibility	Multi-split/split type compatible indoor	•	•
	NIGHT QUIET mode (automatic)				unit		
	OUTDOOR UNIT QUIET operation (manual)	_	_		H/P, C/O compatible indoor unit		
			a 4 1	-	Flexible power supply correspondence		
	Presence and floor sensor (option)	_	●★1	1	Chargeless	_	_
	Hot-start function	•	•	1	Either side drain (right or left)	_	_
	Draft prevention with sensor Automatic defrosting	•	•	1	Power selection	_	_
Operation	Automatic derrosting Automatic operation	•	•	1	°F/°C changeover R/C temperature display (factory setting: °F)	●★1	●★1
Operation	Program dry function	•	•	Remote	1 3 4 3 7		
	Fan only	•		Control	Remote control adaptor (normal open pulse contact) (option)	_	_
	Setback function	1		-			
Lifestyle	POWERFUL operation (non-inverter)	●★1	●★1	-	Remote control adaptor (normal open contact) (option)	—	—
Convenience	POWERFUL operation (non-inverter) POWERFUL operation (inverter)	+-	$\vdash =$	-	DIII-NET compatible (adaptor) (option)	<u> </u>	
	Priority-room setting	+	\vdash	Remote	Wireless (option)	•	•
	COOL/HEAT mode lock	$+ \overline{-}$	$+ \overline{-}$	Controller	Wired (option)	•	•
	HOME LEAVE operation	+=	H_		Wiled (option)		
	ECONO operation	+=			+		
	Indoor unit ON/OFF button	+=					
	masor unit ONOT F button	-			+		
	Signal receiving sign	• ★ 2 ★ 3	• ★ 2 ★ 3				
	R/C with back light	●★1	●★1				
	• · Available	1	1	1	★1: With wired remote controller	1	1

Note: ● : Available

—: Not available

★1: With wired remote controller

★2: With wireless remote controller

★3: Receiving sound only

Part 2 Specifications

1.	Spec	cifications	.10
	-	Outdoor Unit	
	1.2	Branch Provider (BP) Unit	. 11
	1.3	Indoor Unit	. 12

Specifications SiUS181631EA

1. Specifications

1.1 Outdoor Unit

60 Hz, 208 - 230 V

Model RMXS48LVJU					
Cooling Capacity			48,000		
Heating Capacity		Btu/h	54,000		
COP ★		W/W	3.0 ~ 3.9		
EER ★		Btu/W⋅h	9.3 ~ 10.3		
SEER ★			14.1 ~ 18.8		
HSPF ★			9.6 ~ 11.3		
Casing Color			Ivory White		
Heat Exchanger			Cross Fin Coil		
	Туре		Hermetically Sealed Scroll Type		
	Piston Displacement	ft³/h	791.5		
Compressor	Number of Revolutions r.p.m		6,480		
	Motor Output (2.2 kW / 60 rps) kW		3.0		
	Starting Method		Direct on line		
Refrigerant Oil	Model		DAPHNE FVC68D		
nemgerani Oii	Charge	oz (L)	57.5 (1.7)		
	Туре		R-410A		
Refrigerant	Charge	Lbs (kg)	8.8 (4.0)		
	Control		Electronic Expansion Valve		
	Туре		Propeller Fan		
Fan	Motor Output	kW	0.070 × 2		
ıaıı	Airflow rate	cfm	3,740		
	Drive		Direct Drive		
Dimensions (H × W × D) in. (mm)		in. (mm)	52-15/16 × 35-7/16 × 12-5/8 (1,345 × 900 × 320)		
Weight (Mass) Lbs (kg)			283 (129)		
Piping	Liquid	in. (mm)	φ 3/8 (φ 9.5) C1220T (Flare Connection)		
Connections	Gas	in. (mm)	φ 3/4 (φ 19.1) C1220T (Brazing Connection)		
Defrost Method	Defrost Method		Reverse Cycle Defrosting		
Drawing No.			4D080735		

Notes:

★ Max.: for the combination of wall mounted type indoor units
 Min.: for the combination of duct connected type indoor units
 The data are based on the conditions shown in the table below.

Cooling	Indoor ; 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) Outdoor ; 95°FDB (35°CDB)
Heating	Indoor ; 70°FDB (21°CDB) Outdoor ; 47°FDB (8.3°CDB) / 43°FWB (6°CWB)
Piping Length	O.U. – BP : 16.4 ft (5 m) BP – I.U. : 9.8 ft (3 m) Level Difference: 0 ft (0 m)

Conversion Formulae $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

SiUS181631EA Specifications

1.2 Branch Provider (BP) Unit

60 Hz, 208 - 230 V

Model				BPMKS048A2U	BPMKS049A3U			
Power Consumption	Power Consumption W			10	10			
Running Current			Α	0.05	0.05			
Refrigerant Type			l .	R-41	10A			
Dimensions (H × W	/×D)		in. (mm)	7-1/16 × 11-9/16 [26-11/16]* × 1	3-3/4 (180 × 294 [678]* × 350)			
Packaged Dimensi	ons (H×\	N×D)	in. (mm)	10-1/8 × 29-1/16 × 16-1	3/16 (257 × 738 × 427)			
Weight (Mass)			Lbs (kg)	18 (8)	20 (9)			
Gross Weight (Gro	ss Mass)		Lbs (kg)	27 (12)	29 (13)			
	Power S	Supply	l.	3 (including ground wiring)				
Number of Wiring Connections	O.U. – BP			2 (for DIII transmission)				
Connections	BP – I.L	J.		4 (including gi	round wiring)			
	1.11-1	O.U. side	φ 3/8 (φ 9.5) × 1					
	Liquid	I.U. side	in. (mm)	φ 1/4 (φ 6.4) × 2	φ 1/4 (φ 6.4) × 3			
Piping Connection (Flare)		O.U. side		φ 5/8 (φ 1	5.9) × 1			
(riale)	Gas	I.U. side	in. (mm)	φ 5/8 (φ 15.9) × 2	φ 5/8 (φ 15.9) × 3			
	Drain	·L	l.	R-410A 7-1/16 × 11-9/16 [26-11/16]* × 13-3/4 (180 × 294 [678]* × 350) 10-1/8 × 29-1/16 × 16-13/16 (257 × 738 × 427) 18 (8) 20 (9) 27 (12) 29 (13) 3 (including ground wiring) 2 (for DIII transmission) 4 (including ground wiring)	essingless			
Heat Insulation	I.			Both Liquid ar	nd Gas Pipes			
Min. Combination Btu/h		Btu/h						
Max. Combination Btu/h			Btu/h	48,000 62,000				
Drawing No.			L	4D08	0441			

Note: []*: including auxiliary piping length

Conversion Formulae $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^9/min \times 35.3$

Specifications SiUS181631EA

1.3 Indoor Unit

1.3.1 CTXG Series

60 Hz, 208 - 230 V

Model			CTXG09	QVJUW	CTXG09QVJUS		
iviodei			Cooling	Heating	Cooling	Heating	
Rated Capacity			9 kBtu/	h Class	9 kBtu/	h Class	
Front Panel Cold	or		W	nite	Sil	ver	
	Н		279 (7.9)	367 (10.4)	279 (7.9)	367 (10.4)	
Airflow Rate	M	cfm	212 (6.0)	265 (7.5)	212 (6.0)	265 (7.5)	
Allilow hate	L	(m³/min)	162 (4.6)	205 (5.8)	162 (4.6)	205 (5.8)	
	SL		134 (3.8)	117 (3.3)	134 (3.8)	117 (3.3)	
	Type		Cross F	low Fan	Cross F	low Fan	
Fan	Motor Output	W	2	9	2	29	
	Speed	Steps	5 Steps, C	Quiet, Auto	5 Steps, C	Quiet, Auto	
Air Direction Cor	ntrol		Right, Left, Horiz	ontal, Downward	Right, Left, Horiz	ontal, Downward	
Air Filter			Removable, Wash	able, Mildew Proof	Removable, Washable, Mildew Proof		
Running Current	(Rated)	Α	0.07 - 0.07	0.13 - 0.12	0.07 - 0.07	0.13 - 0.12	
Power Consump	tion (Rated)	W	13 - 13	26 - 26	13 - 13	26 - 26	
Power Factor (R	ated)	%	89.2 - 80.7	96.2 - 94.2	89.2 - 80.7	96.2 - 94.2	
Temperature Co	ntrol		Microcomp	uter Control	Microcomputer Control		
Dimensions (H ×	: W × D)	in. (mm)	11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212)		11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212)		
Packaged Dimer	nsions $(H \times W \times D)$	in. (mm)	12-11/16 × 43-3/8 × 15-5/16 (322 × 1,101 × 389)		12-11/16 × 43-3/8 × 15-5/16 (322 × 1,101 × 389)		
Weight (Mass)		Lbs (kg)	27	(12)	27 (12)		
Gross Weight (G	iross Mass)	Lbs (kg)	36	(16)	36 (16)		
Sound Pressure Level	H/M/L/SL	dB(A)	38 / 32 / 25 / 21	41 / 34 / 28 / 21	38 / 32 / 25 / 21	41 / 34 / 28 / 21	
Sound Power Le	vel	dB	_	_	_	_	
Heat Insulation			Both Liquid a	nd Gas Pipes	Both Liquid a	ind Gas Pipes	
Distant	Liquid	in. (mm)	φ 1/4 (φ 6.4)		φ 1/4 (φ 6.4)		
Piping Connections	Gas	in. (mm)	ф 3/8	(φ 9.5)	φ 3/8 (φ 9.5)		
23.11100110110	Drain	in. (mm)	φ 11/16	δ (φ 18)	φ 11/16 (φ 18)		
Drawing No.			3D10	5562	3D10	05565	

Model			CTXG12	QVJUW	CTXG12QVJUS		
Wiodei			Cooling	Heating	Cooling	Heating	
Rated Capacity			12 kBtu	/h Class	12 kBtu/h Class		
Front Panel Color			Wi	nite	Si	lver	
	Н		353 (10.0)	420 (11.9)	353 (10.0)	420 (11.9)	
Airflow Rate	M	cfm	230 (6.5)	300 (8.5)	230 (6.5)	300 (8.5)	
Airiow rate	L	(m³/min)	162 (4.6)	219 (6.2)	162 (4.6)	219 (6.2)	
	SL		134 (3.8)	124 (3.5)	134 (3.8)	124 (3.5)	
	Type		Cross F	low Fan	Cross I	Flow Fan	
Fan	Motor Output	W	2	9	2	29	
	Speed	Steps	5 Steps, C	Quiet, Auto	5 Steps, 0	Quiet, Auto	
Air Direction Cont	rol		Right, Left, Horiz	ontal, Downward	Right, Left, Horizontal, Downward		
Air Filter			Removable, Wash	able, Mildew Proof	Removable, Washable, Mildew Proof		
Running Current	(Rated)	Α	0.13 - 0.12	0.19 - 0.17	0.13 - 0.12	0.19 - 0.17	
Power Consumpti	ion (Rated)	W	26 - 26	38 - 38	26 - 26	38 - 38	
Power Factor (Ra	ted)	%	96.1 - 94.2	96.1 - 97.1	96.1 - 94.2	96.1 - 97.1	
Temperature Con	trol		Microcomp	uter Control	Microcomputer Control		
Dimensions (H × '	W × D)	in. (mm)	11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212)		11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212)		
Packaged Dimens	sions $(H \times W \times D)$	in. (mm)	12-11/16 × 43-3/8 × 15-	5/16 (322 × 1,101 × 389)	12-11/16 × 43-3/8 × 15-5/16 (322 × 1,101 × 389)		
Weight (Mass)		Lbs (kg)	27	(12)	27 (12)		
Gross Weight (Gr	oss Mass)	Lbs (kg)	36	(16)	36	(16)	
Sound Pressure Level	H/M/L/SL	dB(A)	45 / 34 / 26 / 22	45 / 37 / 29 / 22	45 / 34 / 26 / 22	45 / 37 / 29 / 22	
Sound Power Level dB		dB	_	_	_	_	
Heat Insulation			Both Liquid a	nd Gas Pipes	Both Liquid and Gas Pipes		
Distinct	Liquid	in. (mm)	φ 1/4	(ф 6.4)	φ 1/4 (φ 6.4)		
Piping Connections	Gas	in. (mm)	ф 3/8	(ф 9.5)	φ 3/8 (φ 9.5)		
001110000010	Drain	in. (mm)	φ 11/16	6 († 18)	φ 11/1	6 (¢ 18)	
Drawing No.	•	·	3D10	05563	3D1	05566	

Conversion Formulae $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

SiUS181631EA Specifications

60 Hz, 208 - 230 V

Model			CTXG18	QVJUW	CTXG18QVJUS		
Model			Cooling	Heating	Cooling	Heating	
Rated Capacity			18 kBtu/	h Class	18 kBtu/h Class		
Front Panel Color			Wh	nite	Silv	/er	
	Н		364 (10.3)	438 (12.4)	364 (10.3)	438 (12.4)	
Airflow Rate	M	cfm	286 (8.1)	350 (9.9)	286 (8.1)	350 (9.9)	
Allilow hate	L	(m³/min)	233 (6.6)	265 (7.5)	233 (6.6)	265 (7.5)	
	SL		219 (6.2)	121 (6)	219 (6.2)	121 (6)	
	Туре		Cross F	low Fan	Cross F	low Fan	
Fan	Motor Output	W	2	9	2	9	
	Speed	Steps	5 Steps, C	Quiet, Auto	5 Steps, C	Quiet, Auto	
Air Direction Conti	rol		Right, Left, Horize	ontal, Downward	Right, Left, Horizontal, Downward		
Air Filter			Removable, Wash	able, Mildew Proof	Removable, Washable, Mildew Proof		
Running Current (Rated)	Α	0.14 - 0.14	0.21 - 0.21	0.14 - 0.14	0.21 - 0.21	
Power Consumpti	on (Rated)	W	28 - 28	42 - 42	28 - 28	42 - 42	
Power Factor (Rat	ted)	%	96.1 - 87.0	96.2 - 87.0	96.1 - 87.0	96.2 - 87.0	
Temperature Conf	trol		Microcompu	uter Control	Microcomputer Control		
Dimensions (H × \	$V \times D$)	in. (mm)	11-15/16 × 39-5/16 × 8	-3/8 (303 × 998 × 212)	11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212)		
Packaged Dimens	sions (H \times W \times D)	in. (mm)	12-11/16 × 43-3/8 × 15-5/16 (322 × 1,101 × 389)		12-11/16 × 43-3/8 × 15-5/16 (322 × 1,101 × 389)		
Weight (Mass)		Lbs (kg)	27 (12)	27 (12)		
Gross Weight (Gro	oss Mass)	Lbs (kg)	36 (16)	36 (16)	
Sound Pressure Level	H/M/L/SL	dB(A)	46 / 40 / 35 / 32	47 / 41 / 35 / 32	46 / 40 / 35 / 32	47 / 41 / 35 / 32	
Sound Power Lev	Sound Power Level dB		_	_	_	_	
Heat Insulation			Both Liquid and Gas Pipes		Both Liquid and Gas Pipes		
District	Liquid	in. (mm)	ф 1/4 (φ 6.4)	φ 1/4 (φ 6.4)		
Piping Connections	Gas	in. (mm)	ф 1/2 (с	12.7)	φ 1/2 (φ 12.7)		
23.11100110110	Drain	in. (mm)	φ 11/16	(1)	φ 11/16 (φ 18)		
Drawing No.			3D10	5564	3D10	5567	

Conversion Formulae $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

Specifications SiUS181631EA

1.3.2 CTXS, FTXS Series

60 Hz, 208 - 230 V

Model Rated Capacity			CTXS	7JVJU	CTXS0	9HVJU
			Cooling	Heating	Cooling	Heating
			7 kBtu/	h Class	9 kBtu/h Class	
Front Panel Cold	or		W	hite	Wh	nite
	Н		388 (11.0)	400 (11.3)	388 (11.0)	400 (11.3)
Airflow Rate	M	cfm	335 (9.5)	357 (10.1)	335 (9.5)	357 (10.1)
Alfilow Rate	L	(m³/min)	283 (8.0)	314 (8.9)	283 (8.0)	314 (8.9)
	SL		=	-	-	_
	Туре	•	Cross F	low Fan	Cross F	low Fan
Fan	Motor Output	W	4	10	4	.0
	Speed	Steps	5 Steps, 0	Quiet, Auto	5 Steps, C	Quiet, Auto
Air Direction Cor	ntrol		Right, Left, Horiz	ontal, Downward	Right, Left, Horiz	ontal, Downward
Air Filter			Removable, Washable, Mildew Proof		Removable, Washable, Mildew Proof	
Running Current	(Rated)	A	0.18	0.20	0.18	0.20
Power Consump	tion (Rated)	W	40	45	40	45
Power Factor (R	ated)	%	96.6	97.8	96.6	97.8
Temperature Co	ntrol	•	Microcomputer Control		Microcomputer Control	
Dimensions (H ×	: W × D)	in. (mm)	11-7/16 × 31-5/16 × 9-3/8 (290 × 795 × 238)		11-7/16 × 31-5/16 × 9-3/8 (290 × 795 × 238)	
Packaged Dimer	nsions $(H \times W \times D)$	in. (mm)	11 × 33-1/16 × 13-5/	16 (280 × 840 × 338)	11 × 33-1/16 × 13-5/16 (280 × 840 × 338)	
Weight (Mass)		Lbs (kg)	20 (9)		20 (9)	
Gross Weight (G	iross Mass)	Lbs (kg)	29	(13)	29 (13)	
Sound Pressure Level	H/M/L/SL	dB(A)	44 / 40 / 35 / –	44 / 39 / 34 / –	44 / 40 / 35 / –	44 / 39 / 34 / –
Sound Power Le	vel	dB	-	-	-	_
Heat Insulation			Both Liquid a	ind Gas Pipes	Both Liquid a	nd Gas Pipes
D: :	Liquid	in. (mm)	ф 1/4	(\$\phi\$ 6.4)	φ 1/4 (φ 6.4)	
Piping Connections	Gas	in. (mm)	ф 3/8	(φ 9.5)	φ 3/8 (φ 9.5)	
	Drain	in. (mm)	φ 11/16	(\$ 18.0)	φ 11/16 (φ 18.0)	
Drawing No.	•		3D066156A		3D062	2870A

Model			CTXS1:	2HVJU	CTXS07LVJU		
Model			Cooling	Heating	Cooling	Heating	
Rated Capacity			12 kBtu/	h Class	7 kBtu/h Class		
Front Panel Colo	r		Wh	ite	Wh	nite	
	Н		388 (11.0)	400 (11.3)	332 (9.4)	350 (9.9)	
Airflow Rate	M	cfm	335 (9.5)	357 (10.1)	261 (7.4)	290 (8.2)	
Allilow hate	L	(m³/min)	283 (8.0)	314 (8.9)	194 (5.5)	233 (6.6)	
	SL		_	_	145 (4.1)	219 (6.2)	
	Туре		Cross F	low Fan	Cross F	low Fan	
Fan	Motor Output	W	4	0	2	23	
	Speed	Steps	5 Steps, C	Quiet, Auto	5 Steps, C	Quiet, Auto	
Air Direction Con	trol		Right, Left, Horiz	ontal, Downward	Right, Left, Horizontal, Downward		
Air Filter			Removable, Wash	able, Mildew Proof	Removable, Washable, Mildew Proof		
Running Current	(Rated)	A	0.18	0.20	0.09 - 0.08	0.11 - 0.10	
Power Consumpt	ion (Rated)	W	40	45	18 - 18	21 - 21	
Power Factor (Ra	ated)	%	96.6	97.8	96.2 - 97.8	91.8 - 91.3	
Temperature Cor	ntrol		Microcompu	iter Control	Microcomputer Control		
Dimensions (H x	W × D)	in. (mm)	11-7/16 × 31-5/16 × 9-	3/8 (290 × 795 × 238)	11-5/8 × 31-1/2 × 8-7/16 (295 × 800 × 215)		
Packaged Dimen	sions $(H \times W \times D)$	in. (mm)	11 × 33-1/16 × 13-5/16 (280 × 840 × 338)		10-13/16 × 34-1/4 × 14-7/16 (274 × 870 × 366)		
Weight (Mass)		Lbs (kg)	20	(9)	20 (9)		
Gross Weight (G	ross Mass)	Lbs (kg)	29 (13)	29 (13)		
Sound Pressure Level	H/M/L/SL	dB(A)	45 / 41 / 36 / –	45 / 40 / 35 / –	38 / 32 / 25 / 22	38 / 33 / 28 / 25	
Sound Power Level dB		dB	_	_	54	54	
Heat Insulation			Both Liquid a	nd Gas Pipes	Both Liquid a	nd Gas Pipes	
Dining	Liquid	in. (mm)	φ 1/4 (φ 6.4)	φ 1/4 (φ 6.4)		
Piping Connections	Gas	in. (mm)	φ 3/8 (φ 9.5)	φ 3/8 (φ 9.5)		
23.11100110110	Drain	in. (mm)	φ 11/16		φ 5/8 (φ 16.0)		
Drawing No.			3D062	2871A	3D07	75490	

Conversion Formulae $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

SiUS181631EA Specifications

60 Hz, 208 - 230 V

Model			FTXS0	9LVJU	FTXS12LVJU		
wodei			Cooling	Heating	Cooling	Heating	
Rated Capacity			9 kBtu/	h Class	12 kBtu	/h Class	
Front Panel Cold	or		W	hite	W	nite	
	Н		381 (10.8)	420 (11.9)	403 (11.4)	438 (12.4)	
Airflow Rate	M	cfm	279 (7.9)	321 (9.1)	307 (8.7)	335 (9.5)	
All IIOW hate	L	(m³/min)	194 (5.5)	233 (6.6)	205 (5.8)	240 (6.8)	
	SL		145 (4.1)	219 (6.2)	155 (4.4)	212 (6.0)	
	Туре		Cross F	low Fan	Cross F	low Fan	
Fan	Motor Output	W	2	23	2	23	
	Speed	Steps	5 Steps, 0	Quiet, Auto	5 Steps, 0	Quiet, Auto	
Air Direction Cor	ntrol		Right, Left, Horiz	ontal, Downward	Right, Left, Horiz	ontal, Downward	
Air Filter			Removable, Washable, Mildew Proof		Removable, Washable, Mildew Proof		
Running Current	(Rated)	Α	0.09 - 0.08	0.11 - 0.10	0.13 - 0.12	0.14 - 0.13	
Power Consump	tion (Rated)	W	18 - 18	21 - 21	26 - 26	28 - 28	
Power Factor (R	ated)	%	96.2 - 97.8	91.8 - 91.3	96.2 - 94.2	96.2 - 93.6	
Temperature Co	ntrol		Microcomputer Control		Microcomputer Control		
Dimensions (H >	(W×D)	in. (mm)	11-5/8 × 31-1/2 × 8-7/16 (295 × 800 × 215)		11-5/8 × 31-1/2 × 8-7/16 (295 × 800 × 215)		
Packaged Dimer	nsions $(H \times W \times D)$	in. (mm)	10-13/16 × 34-1/4 × 14-7/16 (274 × 870 × 366)		10-13/16 × 34-1/4 × 14-7/16 (274 × 870 × 366)		
Weight (Mass)		Lbs (kg)	20	(9)	22 (10)		
Gross Weight (G	iross Mass)	Lbs (kg)	29	(13)	31 (14)		
Sound Pressure Level	H/M/L/SL	dB(A)	41 / 33 / 25 / 22	42 / 35 / 28 / 25	45 / 37 / 29 / 23	45 / 39 / 29 / 26	
Sound Power Level dB		dB	57	58	61	61	
Heat Insulation		Both Liquid and Gas Pipes		Both Liquid a	nd Gas Pipes		
D: :	Liquid	in. (mm)	φ 1/4	(φ 6.4)	φ 1/4 (φ 6.4)		
Piping Connections	Gas	in. (mm)	φ 3/8 (φ 9.5)		φ 3/8 (φ 9.5)		
Connections	Drain	in. (mm)	φ 5/8 (φ 16)		φ 5/8 (φ 16)		
Drawing No.		İ	3D07	5491A	3D07	5492A	

Model	ladal		FTXS15LVJU		FTXS18LVJU		
viouci			Cooling	Heating	Cooling	Heating	
Rated Capacity			15 kBtu	/h Class	18 kBtu	ı/h Class	
Front Panel Colo	r		Wh	nite	W	hite	
	Н		568 (16.1)	593 (16.8)	583 (16.5)	625 (17.7)	
Airflow Rate	M	cfm	477 (13.5)	505 (14.3)	484 (13.7)	526 (14.9)	
Allilow hate	L	(m³/min)	385 (10.9)	417 (11.8)	385 (10.9)	431 (12.2)	
	SL		360 (10.2)	371 (10.5)	360 (10.2)	399 (11.3)	
	Type		Cross F	low Fan	Cross I	Flow Fan	
Fan	Motor Output	W	4	8		48	
	Speed	Steps	5 Steps, C	Quiet, Auto	5 Steps,	Quiet, Auto	
Air Direction Con	trol		Right, Left, Horiz	ontal, Downward	Right, Left, Hori:	zontal, Downward	
Air Filter			Removable, Washable, Mildew Proof		Removable, Washable, Mildew Proof		
Running Current	(Rated)	Α	0.31 - 0.29	0.31 - 0.29	0.32 - 0.30	0.32 - 0.30	
Power Consump	tion (Rated)	W	38 - 38	38 - 38	38 - 38	38 - 38	
Power Factor (Ra	ated)	%	58.9 - 57.0	58.9 - 57.0	57.1 - 55.1	57.1 - 55.1	
Temperature Co	ntrol		Microcomputer Control		Microcomputer Control		
Dimensions (H ×	W×D)	in. (mm)	13-3/8 × 41-5/16 × 9-3/4 (340 × 1,050 × 248)		13-3/8 × 41-5/16 × 9-3/4 (340 × 1,050 × 248)		
Packaged Dimer	sions $(H \times W \times D)$	in. (mm)	13 × 45-11/16 × 16-7/8 (331 × 1,160 × 429)		13 × 45-11/16 × 16-7/8 (331 × 1,160 × 429)		
Weight (Mass)		Lbs (kg)	31 (14)		31 (14)		
Gross Weight (G	ross Mass)	Lbs (kg)	44 ((20)	44	(20)	
Sound Pressure Level	H/M/L/SL	dB(A)	45 / 40 / 35 / 32	43 / 38 / 33 / 30	46 / 41 / 36 / 33	45 / 40 / 35 / 32	
Sound Power Level dB		dB	61	59	62	61	
Heat Insulation			Both Liquid a	nd Gas Pipes	Both Liquid a	and Gas Pipes	
D: :	Liquid	in. (mm)	φ 1/4 ((φ 6.4)	φ 1/4 (φ 6.4)		
Piping Connections	Gas	in. (mm)	φ 1/2 (φ 12.7)		φ 1/2 (φ 12.7)		
30	Drain	in. (mm)	φ 5/8	(φ 16)	φ 5/8 (φ 16)		
Drawing No.			3D079	5043A	3D07	75044A	

Conversion Formulae $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

Specifications SiUS181631EA

60 Hz, 208 - 230 V

Model			F	TXS24LVJU			
wodei			Cooling	Heating			
Rated Capacity			24 kBtu/h Class				
Front Panel Color	f			White			
	Н		643 (18.2)	699 (19.8)			
Airflow Rate	М	cfm	494 (14.0)	572 (16.2)			
Allilow hate	L	(m³/min)	350 (9.9)	445 (12.6)			
	SL		328 (9.3)	403 (11.4)			
	Туре		Cr	oss Flow Fan			
Fan	Motor Output	W		48			
	Speed	Steps	5 Ste	eps, Quiet, Auto			
Air Direction Conf	trol		Right, Left,	Horizontal, Downward			
Air Filter			Removable, Washable, Mildew Proof				
Running Current	(Rated)	A	0.57 - 0.51	0.57 - 0.51			
Power Consumpt	ion (Rated)	W	69 - 68	69 - 68			
Power Factor (Ra	ited)	%	58.2 - 58.0 58.2 - 58.0				
Temperature Cor	itrol		Microcomputer Control				
Dimensions (H x	W × D)	in. (mm)	13-3/8 × 41-5/16 × 9-3/4 (340 × 1,050 × 248)				
Packaged Dimen	sions $(H \times W \times D)$	in. (mm)	13 × 45-11/16 × 16-7/8 (331 × 1,160 × 429)				
Weight (Mass)		Lbs (kg)	31 (14)				
Gross Weight (Gr	ross Mass)	Lbs (kg)		46 (21)			
Sound Pressure Level	H/M/L/SL	dB(A)	51 / 44 / 37 / 34	48 / 42 / 37 / 34			
Sound Power Lev	/el	dB	67	64			
Heat Insulation			Both Liquid and Gas Pipes				
D: :	Liquid	in. (mm)		φ 1/4 (φ 6.4)			
Piping Connections	Gas	in. (mm)	φ 5/8 (φ 15.9)				
Connections	Drain	in. (mm)	1	5/8 (φ 16)			
Drawing No.			3D075045A				

Conversion Formulae $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

SiUS181631EA Specifications

1.3.3 CDXS, FDXS Series

60 Hz, 208 - 230 V

Madal			FDXS	09LVJU	FDXS12LVJU		
Model			Cooling	Heating	Cooling	Heating	
Rated Capacity			9 kBtu	ı/h Class	12 kBtu	/h Class	
External Static P	ressure	inAq (Pa)	0.1	2 (30)	0.12	2 (30)	
	Н		305 (8.6)	305 (8.6)	305 (8.6)	305 (8.6)	
Airflow Rate	M	cfm	280 (7.9)	280 (7.9)	280 (7.9)	280 (7.9)	
Alfilow Rate	L	(m³/min)	260 (7.4)	260 (7.4)	260 (7.4)	260 (7.4)	
	SL		235 (6.7)	235 (6.7)	235 (6.7)	235 (6.7)	
	Туре		Siroc	cco Fan	Siroco	co Fan	
Fan	Motor Output	W		62	6	62	
	Speed	Steps	5 Steps, Quiet, Auto		5 Steps, 0	Quiet, Auto	
Air Filter	•		Removable / Washable / Mildew Proof		Removable / Washable / Mildew Proof		
Running Current	(Rated)	Α	0.58 - 0.52	0.58 - 0.52	0.58 - 0.52	0.58 - 0.52	
Power Consump	tion (Rated)	W	72 - 72	72 - 72	72 - 72	72 - 72	
Power Factor (Ra	ated)	%	59.7 - 60.2	59.7 - 60.2	59.7 - 60.2	59.7 - 60.2	
Temperature Co	ntrol		Microcomputer Control		Microcomputer Control		
Dimensions (H ×	: W × D)	in. (mm)	$7-7/8 \times 27-9/16 \times 24-7/16 (200 \times 700 \times 620)$		7-7/8 × 27-9/16 × 24-7/16 (200 × 700 × 620)		
Packaged Dimer	nsions $(H \times W \times D)$	in. (mm)	10-13/16 × 36-5/16 × 30-1/4 (274 × 923 × 768)		10-13/16 × 36-5/16 × 30-1/4 (274 × 923 × 768)		
Weight (Mass)		Lbs (kg)	47 (21)		47 (21)		
Gross Weight (G	iross Mass)	Lbs (kg)	64	(29)	64 (29)		
Sound Pressure Level	H/M/L	dB(A)	35 / 33 / 31	35 / 33 / 31	35 / 33 / 31	35 / 33 / 31	
Sound Power Le	vel	dB	51	51	51	51	
Heat Insulation			Both Liquid	and Gas Pipes	Both Liquid a	ind Gas Pipes	
D: :	Liquid	in. (mm)	φ 1/4	(φ 6.4)	φ 1/4 (φ 6.4)		
Piping Connections	Gas	in. (mm)	φ 3/8 (φ 9.5)		φ 3/8 (φ 9.5)		
	Drain	in. (mm)	VP20 (O.D. \(\phi \) 1-1/32 (\(\phi \) 26), I.D. \(\phi \) 25/32 (\(\phi \) 20))		VP20 (O.D. φ 1-1/32 (φ 26), I.D. φ 25/32 (φ 20))		
Drawing No.			3D0	75493	3D075494		

Model			CDXS15LVJU		CDXS	18LVJU
Model			Cooling	Heating	Cooling	Heating
Rated Capacity			15 kBtu	/h Class	18 kBtu	ı/h Class
External Static Pre	essure	inAq (Pa)	0.16	(40)	0.16	6 (40)
	Н		424 (12.0)	424 (12.0)	424 (12.0)	424 (12.0)
Airflow Rate	M	cfm	388 (11.0)	388 (11.0)	388 (11.0)	388 (11.0)
Alfilow Rate	L	(m³/min)	353 (10.0)	353 (10.0)	353 (10.0)	353 (10.0)
	SL		297 (8.4)	297 (8.4)	297 (8.4)	297 (8.4)
	Туре		Siroco	o Fan	Siroo	co Fan
Fan	Motor Output	W	10	30	1	30
	Speed	Steps	5 Steps, Quiet, Auto		5 Steps, Quiet, Auto	
Air Filter			Removable, Washable, Mildew Proof		Removable, Washable, Mildew Proof	
Running Current (Rated)	Α	0.79	0.79	0.79	0.79
Power Consumption	on (Rated)	W	172	172	172	172
Power Factor (Rat	ted)	%	94.4	94.4	94.4	94.4
Temperature Conf	trol		Microcomputer Control		Microcomputer Control	
Dimensions (H × \	$V \times D$)	in. (mm)	7-7/8 × 35-7/16 × 24-7/16 (200 × 900 × 620)		$7-7/8 \times 35-7/16 \times 24-7/16 (200 \times 900 \times 620)$	
Packaged Dimens	sions $(H \times W \times D)$	in. (mm)	10-1/2 × 43-9/16 × 29-9/16 (266 × 1,106 × 751)		10-1/2 × 43-9/16 × 29-9/16 (266 × 1,106 × 751)	
Weight (Mass)		Lbs (kg)	60 (27)		60 (27)	
Gross Weight (Gro	oss Mass)	Lbs (kg)	75 ((34)	75	(34)
Sound Pressure Level	H/M/L/SL	dB(A)	37 / 35 / 33 / 31	37 / 35 / 33 / 31	37 / 35 / 33 / 31	37 / 35 / 33 / 31
Heat Insulation			Both Liquid a	nd Gas Pipes	Both Liquid and Gas Pipes	
District	Liquid	in. (mm)	φ 1/4 ((\$ 6.4)	φ 1/4 (φ 6.4)	
Piping Connections	Gas	in. (mm)	φ 1/2 (ф 12.7)	φ 1/2 (φ 12.7)	
23.110000010	Drain	in. (mm)	VP20 (O.D. φ 1-1/32 (φ	26), I.D.	VP20 (O.D. φ 1-1/32 (φ 26), I.D. φ 25/32 (φ 20))	
Drawing No.			C: 3D0	75721	C: 3D075722	

Conversion Formulae $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

Specifications SiUS181631EA

60 Hz, 208 - 230 V

BA - del			C	DXS24LVJU		
Model			Cooling	Heating		
Rated Capacity			24 kBtu/h Class			
External Static P	ressure	inAq (Pa)		0.16 (40)		
	Н		565 (16.0)	565 (16.0)		
Airflow Rate	M	cfm	523 (14.8)	523 (14.8)		
Allilow hate	L	(m³/min)	477 (13.5)	477 (13.5)		
	SL		395 (11.2)	395 (11.2)		
	Туре		;	Sirocco Fan		
Fan	Motor Output	W		130		
	Speed	Steps	5 Ste	eps, Quiet, Auto		
Air Filter			Removable, Washable, Mildew Proof			
Running Current	(Rated)	Α	0.79 0.79			
Power Consumpt	tion (Rated)	W	160	160		
Power Factor (Ra	ated)	%	90.3	92.8		
Temperature Cor	ntrol		Microcomputer Control			
Dimensions (H ×	W×D)	in. (mm)	7-7/8 × 43-5/16 × 24-7/16 (200 × 1,100 × 620)			
Packaged Dimen	sions $(H \times W \times D)$	in. (mm)	10-1/2 × 52-1/16 × 30-1/4 (266 × 1,323 × 768)			
Weight (Mass)		Lbs (kg)		66 (30)		
Gross Weight (G	ross Mass)	Lbs (kg)		84 (38)		
Sound Pressure Level	H/M/L/SL	dB(A)	38 / 36 / 34 / 32	38 / 36 / 34 / 32		
Heat Insulation			Both Liquid and Gas Pipes			
G : -	Liquid	in. (mm)	(φ 1/4 (φ 6.4)		
Piping Connections	Gas	in. (mm)		5/8 (φ 15.9)		
COLLICOTIONS	Drain	in. (mm)	VP20 (O.D. \() 1-1/	/32 (\$\phi\$ 26), I.D. \$\phi\$ 25/32 (\$\phi\$ 20))		
Drawing No.	•			3D080590		

SiUS181631EA Specifications

1.3.4 FVXS Series

60 Hz, 208 - 230 V

			FVXS09NVJU		FVXS1:	2NVJU
Model			Cooling	Heating	Cooling	Heating
Rated Capacity			9 kBtu/	n Class	12 kBtu/	h Class
Front Panel Color			Wh	nite	Wh	ite
	Н		290 (8.2)	311 (8.8)	300 (8.5)	332 (9.4)
Airflow Rate	M	cfm	230 (6.5)	244 (6.9)	237 (6.7)	258 (7.3)
Allilow hate	L	(m³/min)	169 (4.8)	177 (5.0)	173 (4.9)	184 (5.2)
	SL		145 (4.1)	155 (4.4)	159 (4.5)	166 (4.7)
	Туре		Turbo	Fan	Turbo	Fan
Fan	Motor Output	W	12	2.3	13	.4
	Speed	Steps	5 Steps, Quiet, Auto		5 Steps, C	uiet, Auto
Air Direction Cont	rol		Right, Left, Horizontal, Downward		Right, Left, Horizontal, Downward	
Air Filter			Removable, Washable, Mildew Proof		Removable, Washable, Mildew Proof	
Running Current ((Rated)	Α	0.14 - 0.13	0.15 - 0.14	0.14 - 0.13	0.15 - 0.14
Power Consumpti	ion (Rated)	W	15 - 15	17 - 17	15 - 15	17 - 17
Power Factor (Ra	ted)	%	51.5 - 50.2	54.5 - 52.8	51.5 - 50.2	54.5 - 52.8
Temperature Con	trol		Microcomputer Control		Microcomputer Control	
Dimensions (H × \	W × D)	in. (mm)	23-5/8 × 27-9/16 × 8-1/4 (600 × 700 × 210)		23-5/8 × 27-9/16 × 8-1/4 (600 × 700 × 210)	
Packaged Dimens	sions $(H \times W \times D)$	in. (mm)	27-3/8 × 30-15/16 × 11 (695 × 786 × 279)		27-3/8 × 30-15/16 × 11 (695 × 786 × 279)	
Weight (Mass)		Lbs (kg)	31 (14)		31 (14)	
Gross Weight (Gr	oss Mass)	Lbs (kg)	40 (18)		40 (18)	
Sound Pressure Level	H/M/L/SL	dB(A)	38 / 32 / 26 / 23	38 / 32 / 26 / 23	39 / 33 / 27 / 24	39 / 33 / 27 / 24
Sound Power Level dB		dB				
Heat Insulation			Both Liquid and Gas Pipes		Both Liquid a	nd Gas Pipes
Dining	Liquid	in. (mm)	φ 1/4 (φ 1/4 (φ 6.4)	
Piping Connections	Gas	in. (mm)	ф 3/8	()	φ 3/8 (φ 9.5)	
	Drain	in. (mm)	φ 13/16		φ 13/16 (φ 20)	
Drawing No.	·		3D101722		3D101724	

Model		FVXS1	5NVJU	FVXS18NVJU		
Model			Cooling	Heating	Cooling	Heating
Rated Capacity			15 kBtu	h Class	18 kBtu/	h Class
Front Panel Color			Wh	nite	Wh	ite
	Н		378 (10.7)	417 (11.8)	378 (10.7)	417 (11.8)
Airflow Rate	M	cfm	325 (9.2)	357 (10.1)	325 (9.2)	357 (10.1)
Allilow hate	L	(m³/min)	275 (7.8)	300 (8.5)	275 (7.8)	300 (8.5)
	SL		233 (6.6)	251 (7.1)	233 (6.6)	251 (7.1)
	Туре		Turbo	Fan	Turbo	Fan
Fan	Motor Output	W	23	3.3	23	.3
	Speed	Steps	5 Steps, C	Quiet, Auto	5 Steps, C	uiet, Auto
Air Direction Cont	rol		Right, Left, Horizontal, Downward		Right, Left, Horize	ontal, Downward
Air Filter			Removable, Washable, Mildew Proof		Removable, Washable, Mildew Proof	
Running Current (Rated)	Α	0.19 - 0.17	0.21 - 0.19	_	_
Power Consumpti	on (Rated)	W	27 - 27	34 - 34	_	_
Power Factor (Rat	ted)	%	68.3 - 69.1	77.8 - 77.8	_	_
Temperature Con	trol	•	Microcomputer Control		Microcomputer Control	
Dimensions (H × \	$N \times D$)	in. (mm)	23-5/8 × 27-9/16 × 8-1/4 (600 × 700 × 210)		23-5/8 × 27-9/16 × 8-1/4 (600 × 700 × 210)	
Packaged Dimens	sions $(H \times W \times D)$	in. (mm)	27-3/8 × 30-15/16 × 11 (696 × 786 × 280)		27-3/8 × 30-15/16 × 11 (695 × 786 × 279)	
Weight (Mass)		Lbs (kg)	31 (14)		31 (14)	
Gross Weight (Gro	oss Mass)	Lbs (kg)	40 (18)		40 (18)	
Sound Pressure Level	H/M/L/SL	dB(A)	44 / 40 / 36 / 32	45 / 40 / 36 / 32	44 / 40 / 36 / 32	45 / 40 / 36 / 32
Sound Power Level dB		dB	_	_	_	_
Heat Insulation		Both Liquid a	nd Gas Pipes	Both Liquid ar	nd Gas Pipes	
Dining	Liquid	in. (mm)	φ 1/4 ((\$\phi\$ 6.4)	ф 1/4 (φ 6.4)
Piping Connections	Gas	in. (mm)	φ 1/2 (c) 12.7)	φ 1/2 (φ 12.7)	
00111100110110	Drain	in. (mm)	ф 13/16	(φ 20.0)	φ 13/16 (φ 20)	
Drawing No.			3D101718		3D094866	

Conversion Formulae $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

Specifications SiUS181631EA

1.3.5 FFQ Series

60 Hz, 208 - 230 V

Model			FFQ09	Q2VJU	FFQ12	Q2VJU
			Cooling	Heating	Cooling	Heating
Rated Capacity			9 kBtu/	h Class	12 kBtu/h Class	
	Model		BYFQ6	0B3W1	BYFQ	60B3W1
Decoration Panel	Color		Wh	nite	W	hite
(1)	Dimensions (H × W × D)	in. (mm)	2-3/16 × 27-9/16 × 27-	-9/16 (55 × 700 × 700)	2-3/16 × 27-9/16 × 27	'-9/16 (55 × 700 × 700)
	Weight (Mass)	Lbs (kg)	6 (2	2.7)		2.7)
	Model		BYFQ60C2W1W	/ BYFQ60C2W1S	BYFQ60C2W1W	/ BYFQ60C2W1S
Decoration Panel	Color		White A	/ Silver	White	/ Silver
(2)	Dimensions (H × W × D)	in. (mm)	1-13/16 × 24-7/16 × 24	I-7/16 (46 × 620 × 620)	1-13/16 × 24-7/16 × 2-	4-7/16 (46 × 620 × 620)
	Weight (Mass)	Lbs (kg)	6.2	(2.8)	6.2	(2.8)
	Н		378 (10.7)	399 (11.3)	406 (11.5)	427 (12.1)
Airflow Rate	М	cfm (m³/min)	339 (9.6)	357 (10.1)	353 (10.0)	371 (10.5)
	L	(111-7111111)	268 (7.6)	282 (8.0)	268 (7.6)	282 (8.0)
	Type	'	Turbo Fan		Turbo Fan	
Fan	Motor Output	W	_		-	
	Speed	Steps	3 Steps		3 Steps	
Air Direction Contr	ol		_			
Running Current (F	Rated)	Α	0.23 - 0.21	0.23 - 0.21	0.27 - 0.24	0.27 - 0.24
Power Consumption	n (Rated)	W	23	23	27	27
Power Factor		%	48.1 - 47.6	48.1 - 47.6	48.1 - 48.9	48-1 - 48.9
Temperature Conti	ol		Microcomp	uter Control	Microcomputer Control	
Dimensions (H × V	/ × D)	in. (mm)	10-1/4 × 22-5/8 × 22-	5/8 (260 × 575 × 575)	$10-1/4 \times 22-5/8 \times 22-5/8 (260 \times 575 \times 575)$	
Packaged Dimensi	ons $(H \times W \times D)$	in. (mm)	11 × 27 × 23-1/2	(280 × 686 × 597)	11 × 27 × 23-1/2	(280 × 686 × 597)
Weight (Mass)		Lbs (kg)	36 ((16)	36 (16)	
Gross Weight (Gross Mass) Lbs (Lbs (kg)	40 ((18)	40 (18)	
Sound Pressure Level	H/M/L	dB(A)	38 / 35 / 29	38 / 35 / 29	39 / 36 / 30	39 / 36 / 30
Heat Insulation			Both Liquid and Gas Pipes		Both Liquid a	and Gas Pipes
D	Liquid	in. (mm)	φ 1/4 ((\$ 6.4)	ф 1/4	(\$\phi\$ 6.4)
Piping Connections	Gas	in. (mm)	φ 3/8	(φ 9.5)	φ 3/8 (φ 9.5)	
OOI II IGUIIOI IS	Drain	in. (mm)	VP20 (O.D. ¢	1-1/32 (\phi 26))	VP20 (O.D. \(\phi \) 1-1/32 (\(\phi \) 26))	
Drawing No.	•	•	3D106	6061A	3D1	06062

Model			FFQ1	5Q2VJU	FFQ18Q2VJU		
			Cooling	Heating	Cooling	Heating	
Rated Capacity			15 kBtı	u/h Class	18 kBtu/h Class		
	Model		BYFQ	60B3W1	BYFQ	60B3W1	
Decoration Panel	Color		W	/hite	W	hite //	
(1)	Dimensions (H × W × D)	in. (mm)	2-3/16 × 27-9/16 × 27	7-9/16 (55 × 700 × 700)	2-3/16 × 27-9/16 × 27	7-9/16 (55 × 700 × 700)	
	Weight (Mass)	Lbs (kg)	6 ((2.7)	6 ((2.7)	
	Model		BYFQ60C2W1W	// BYFQ60C2W1S	BYFQ60C2W1W	//BYFQ60C2W1S	
Danastian Danas	Color		White	/ Silver	White	/ Silver	
Decoration Panel (2)	Dimensions (H × W × D)	in. (mm)	1-13/16 × 24-7/16 × 2	4-7/16 (46 × 620 × 620)	1-13/16 × 24-7/16 × 2	4-7/16 (46 × 620 × 620)	
	Weight (Mass)	Lbs (kg)	6.2	(2.8)	6.2	(2.8)	
	H		420 (11.9)	441 (12.5)	448 (12.7)	498 (14.1)	
Airflow Rate	М	cfm (m³/min)	367 (10.4)	385 (10.9)	378 (10.7)	420 (11.9)	
	L	(111-7111111)	293 (8.3)	307 (8.7)	275 (7.8)	307 (8.7)	
	Туре		Turbo Fan		Turbo Fan		
Fan	Motor Output	W	_		_		
	Speed	Steps	3 Steps		3 Steps		
Air Direction Contro	ol		,	_			
Running Current (F	Rated)	Α	0.29 - 0.26	0.29 - 0.26	0.52 - 0.47	0.52 - 0.47	
Power Consumption	n (Rated)	W	28	28	51 - 51	51 - 51	
Power Factor		%	46.4 - 46.8	46.4 - 46.8	47.2 - 47.2	47.2 - 47.2	
Temperature Contr	rol	•	Microcomputer Control		Microcomputer Control		
Dimensions (H × W		in. (mm)		-5/8 (260 × 575 × 575)	10-1/4 × 22-5/8 × 22	-5/8 (260 × 575 × 575)	
Packaged Dimensi	ons $(H \times W \times D)$	in. (mm)	11 × 27 × 23-1/2	(280 × 686 × 597)	11 × 27 × 23-1/2 (280 × 686 × 597)		
Weight (Mass)		Lbs (kg)	36	(16)	39.0 (17.5)		
Gross Weight (Gross Mass) Lbs (kg)		Lbs (kg)	40	(18)	42.0 (19.0)		
Sound Pressure Level	H/M/L	dB(A)	40 / 37 / 31	40 / 37 / 31	44 / 40 / 32	44 / 40 / 32	
Heat Insulation			Both Liquid and Gas Pipes		Both Liquid and Gas Pipes		
D: :	Liquid	in. (mm)	¢ 1/4	(\$\phi\$ 6.4)	ф 1/4	(\$ 6.4)	
Piping Connections	Gas	in. (mm)	φ 1/2	(¢ 12.7)	φ 1/2 (φ 12.7)		
OOI II IGGUGI IS	Drain	in. (mm)		1-1/32 (\(\phi \) 26))	VP20 (O.D. φ 1-1/32 (φ 26))		
Drawing No.	•		3D106063A		3D106064		

Conversion Formulae $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

Part 3 Printed Circuit Board Connector Wiring Diagram

Ι.	Outo	aoor Unit	
		RMXS48LVJU	
2.	Bran	nch Provider (BP) Unit	25
		BPMKS048A2U, BPMKS049A3U	
3.	Indo	oor Unit	26
		CTXG09/12/18QVJUW(S)	
		CTXS07JVJU, CTXS09/12HVJU	
		CTXS07LVJU, FTXS09/12LVJU	
	3.4	FTXS15/18/24LVJU	32
		FDXS09/12LVJU, CDXS15/18/24LVJU	
		FVXS09/12/15/18NVJU	
	3.7	FFQ09/12/15/18Q2VJU	38
4.	Wire	ed Remote Controller	39
	4.1	BRC1E73	39
5.	Wire	eless Remote Controller Kit	40
		BRC082A41W. BRC082A42W(S)	

Outdoor Unit SiUS181631EA

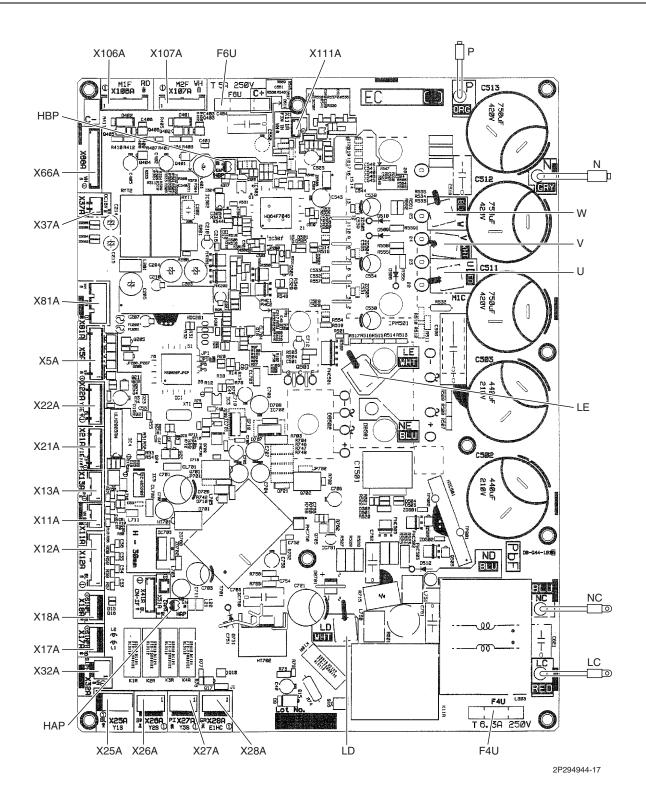
1. Outdoor Unit

1.1 RMXS48LVJU

Main PCB (A1P)

1) X5A	Connector to service PCB (A2P)
2) X11A	Connector for outdoor temperature thermistor
3) X12A	Connector for thermistors
	(suction pipe 1, suction pipe 2, outdoor heat exchanger, discharge pipe)
4) X13A	Connector for thermistors (subcooling outlet, liquid pipe)
5) X17A	Connector for high pressure sensor
6) X18A	Connector for low pressure sensor
7) X21A	Connector for electronic expansion valve coil (main)
8) X22A	Connector for electronic expansion valve coil (subcooling)
9) X25A	Connector for solenoid valve coil (four way valve)
10)X26A	Connector for solenoid valve coil (hot gas bypass valve)
11)X27A	Connector for solenoid valve coil (unloading)
12)X28A	Connector for crankcase heater
13)X32A	Connector for high pressure switch
14)X37A	Connector for power supply for optional PCB (16 VDC)
15)X66A	Connector for cool/heat selector PCB (A4P)
16)X81A	Connector for terminal strip (inter-unit wiring)
17)X106A	Connector for DC fan motor (upper)
18)X107A	Connector for DC fan motor (lower)
19)X111A	Connector for radiation fin thermistor
20)LD, LE	Connector for reactor
21)LC, NC	Terminal for noise filter PCB (A3P)
22)P	Connector for capacitor C4 +
23)N	Connector for capacitor C4 –
24)U, V, W	Connector for compressor
25)F4U	Fuse (6.3 A / 250 V)
26)F6U	Fuse (5.0 A / 250 V)
27)HAP	Operation pilot lamp (LED for service monitor: green)
28)HBP	Inverter pilot lamp (LED for service monitor: green)

SiUS181631EA Outdoor Unit



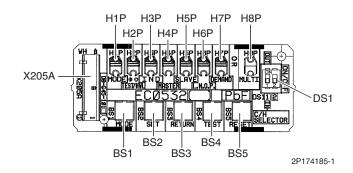
Outdoor Unit SiUS181631EA

Service PCB (A2P)

X205A Connector for main PCB (A1P)
 H1P - H8P LED for service monitor (orange)

3) BS1 - BS5 Push button switch (mode, set, return, test, reset)

4) DS1 DIP switch for cool/heat selector



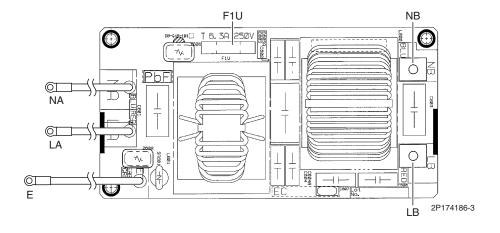
Noise Filter PCB (A3P)

1) LA, NA Terminal for terminal strip (power supply)

2) LB, NB Terminal for main PCB (A1P)

3) E Terminal for ground wire

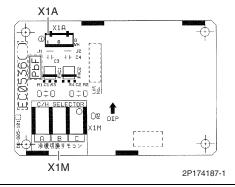
4) F1U Fuse (6.3 A / 250 V)



Cool/Heat Selector PCB (A4P)

1) X1A Connector for main PCB (A1P)

2) X1M Terminal for cool/heat selector

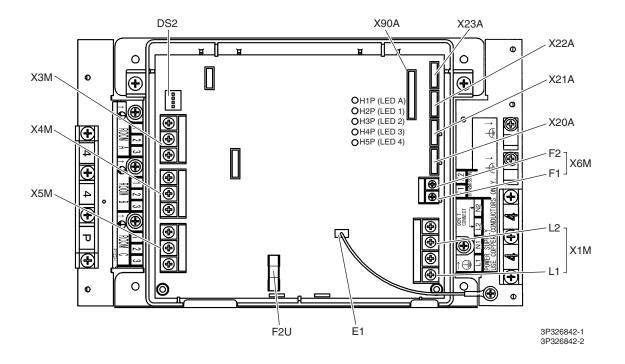


2. Branch Provider (BP) Unit

2.1 BPMKS048A2U, BPMKS049A3U

PCB ASSY

1) X20A Connector for bypass electronic expansion valve Connector for electronic expansion valve for room A, B, C 2) X21A - X23A (X23A for room C: BPMKS049A3U only) 3) X90A Connector for thermistors 4) F2U Fuse (3.15 A / 250 V) 5) X3M Terminal for inter-connecting wire to room A 6) X4M Terminal for inter-connecting wire to room B 7) X5M Terminal for inter-connecting wire to room C (BPMKS049A3U only) 8) F1, F2 (on X6M) Terminal for transmission to outdoor unit or other BP units 9) L1, L2 (on X1M) Terminal for power supply (60 Hz, 208 ~ 230 V) 10)E1 Terminal for ground wire 11)H1P (LED A) LED for service monitor (green) 12)H2P - H5P LED for error indication (red) (LED 1 - 4) 13)DS2 DIP switch



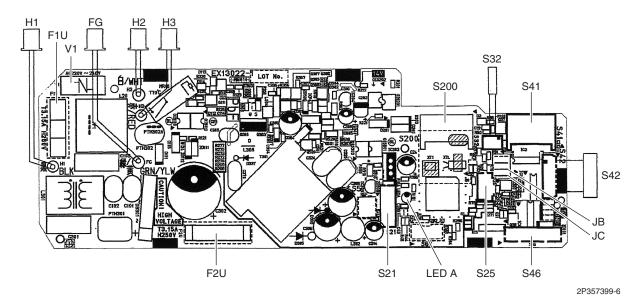
Indoor Unit SiUS181631EA

3. Indoor Unit

3.1 CTXG09/12/18QVJUW(S)

Control PCB (A1P)

1) S21	Connector for centralized control (HA)
2) S25	Connector for INTELLIGENT EYE sensor PCB (A3P)
3) S32	Indoor heat exchanger thermistor
4) S41	Connector for swing motors
5) S42	Connector for reduction motor (front panel mechanism) and limit switch
6) S46	Connector for display/signal receiver PCB (A2P)
7) S200	Connector for DC fan motor
8) H1, H2, H3	Connector for terminal strip (indoor - outdoor transmission)
9) FG	Connector for terminal strip (frame ground)
10) JB	Fan speed setting when compressor stops for thermostat OFF
	* Refer to page 143 for details.
11) JC	Power failure recovery function (auto-restart)
	* Refer to page 143 for details.
12) LED A	LED for service monitor (green)
13) F1U, F2U	Fuse (3.15 A, 250 V)
14) V1	Varistor





Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

SiUS181631EA Indoor Unit

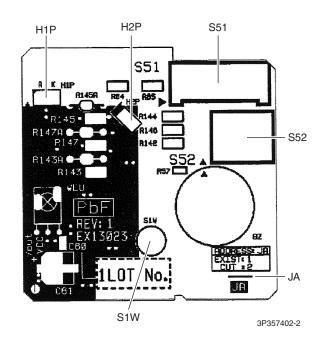
Display/Signal Receiver PCB (A2P)

S51 Connector for control PCB (A1P)
 S52 Connector for room temperature thermistor
 S1W Indoor unit **ON/OFF** button
 H1P LED for operation (multi-color)

5) H2P LED for INTELLIGENT EYE (green)

6) JA Address setting jumper

* Refer to page 141 for details.



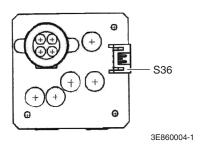


Replace the PCB if you accidentally cut a wrong jumper.

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INTELLIGENT EYE Sensor PCB (A3P)

1) S36 Connector for control PCB (A1P)

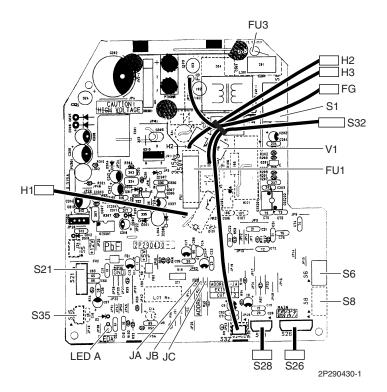


Indoor Unit SiUS181631EA

3.2 CTXS07JVJU, CTXS09/12HVJU

Control PCB (PCB1)

1) S1	Connector for DC fan motor
2) S6	Connector for swing motor (horizontal blades)
3) S8	Connector for swing motor (vertical blades)
4) S21	Connector for centralized control (HA)
5) S26	Connector for buzzer PCB (PCB3)
6) S28	Connector for signal receiver PCB (PCB2)
7) S32	Indoor heat exchanger thermistor
8) S35	Connector for INTELLIGENT EYE sensor PCB (PCB5)
9) H1, H2, H3, FG	Connector for terminal strip
10)JA	Address setting jumper
	* Refer to page 141 for details.
11)JB	Fan speed setting when compressor stops for thermostat OFF
	* Refer to page 143 for details.
12)JC	Power failure recovery function (auto-restart)
	* Refer to page 143 for details.
13)LED A	LED for service monitor (green)
14)FU1 (Fu), FU3	Fuse (3.15 A, 250 V)
15)V1	Varistor





Replace the PCB if you accidentally cut a wrong jumper.

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Note:

SiUS181631EA Indoor Unit

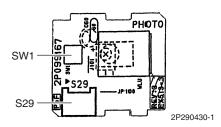
Signal Receiver PCB (PCB2)

1) S29 Cor

2) SW1 (S1W)

Connector for control PCB (PCB1)

Indoor unit **ON/OFF** button



Buzzer PCB (PCB3)

1) S27

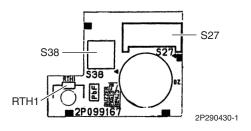
Connector for control PCB (PCB1)

2) S38

Connector for display PCB (PCB4)

3) RTH1 (R1T)

Room temperature thermistor



Display PCB (PCB4)

1) S37

Connector for buzzer PCB (PCB3)

2) LED1 (H1P)

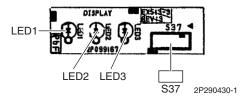
LED for operation (green)

3) LED2 (H2P)

LED for timer (yellow)

4) LED3 (H3P)

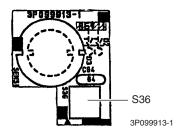
LED for HOME LEAVE operation (red)



INTELLIGENT EYE Sensor PCB (PCB5)

1) S36

Connector for control PCB (PCB1)





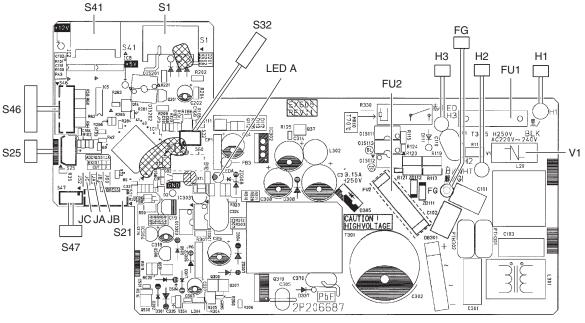
Note:

Indoor Unit SiUS181631EA

3.3 CTXS07LVJU, FTXS09/12LVJU

Control PCB (PCB1)

1) S1	Connector for DC fan motor
2) S21	Connector for centralized control (HA)
3) S25	Connector for INTELLIGENT EYE sensor PCB (PCB4)
4) S32	Indoor heat exchanger thermistor
5) S41	Connector for swing motors
6) S46	Connector for display PCB (PCB3)
7) S47	Connector for signal receiver PCB (PCB2)
8) H1, H2, H3, FG	Connector for terminal strip
9) JA	Address setting jumper
	* Refer to page 141 for details.
10)JB	Fan speed setting when compressor stops for thermostat OFF
	* Refer to page 143 for details.
11)JC	Power failure recovery function (auto-restart)
	* Refer to page 143 for details.
12)LED A	LED for service monitor (green)
13)FU1 (F1U), FU2	Fuse (3.15 A, 250 V)
14)V1	Varistor



2P206687-4



Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

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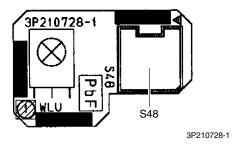
Note:

SiUS181631EA **Indoor Unit**

Signal Receiver PCB (PCB2)

1) S48

Connector for control PCB (PCB1)



Display PCB (PCB3)

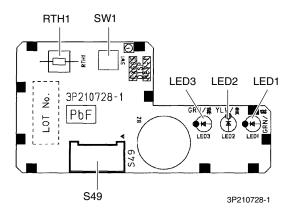
1) S49 Connector for control PCB (PCB1)

2) SW1 Indoor unit ON/OFF button

3) LED1 (H1P) LED for operation (green)

4) LED2 (H2P) LED for timer (yellow) 5) LED3 (H3P) LED for INTELLIGENT EYE (green)

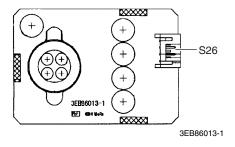
6) RTH1 (R1T) Room temperature thermistor



INTELLIGENT EYE Sensor PCB (PCB4)

1) S26

Connector for control PCB (PCB1)



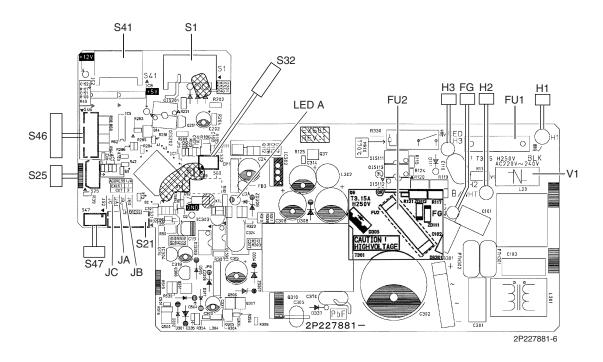


Indoor Unit SiUS181631EA

3.4 FTXS15/18/24LVJU

Control PCB (PCB1)

1) S1	Connector for DC fan motor
2) S21	Connector for centralized control (HA)
3) S25	Connector for INTELLIGENT EYE sensor PCB (PCB4)
4) S32	Indoor heat exchanger thermistor
5) S41	Connector for swing motors
6) S46	Connector for display PCB (PCB3)
7) S47	Connector for signal receiver PCB (PCB2)
8) H1, H2, H3, FG	Connector for terminal strip
9) JA	Address setting jumper
	* Refer to page 141 for details.
10)JB	Fan speed setting when compressor stops for thermostat OFF
	* Refer to page 143 for details.
11)JC	Power failure recovery function (auto-restart)
	* Refer to page 143 for details.
12)LED A	LED for service monitor (green)
13)FU1 (F1U), FU2 (F2U)	Fuse (3.15 A, 250 V)
14)V1	Varistor





Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

a

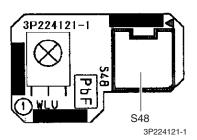
Note:

SiUS181631EA Indoor Unit

Signal Receiver PCB (PCB2)

1) S48

Connector for control PCB (PCB1)



Display PCB (PCB3)

1) S49

Connector for control PCB (PCB1)

2) SW1

Indoor unit **ON/OFF** button

3) LED1 (H1P)

LED for operation (green)

4) LED2 (H2P)

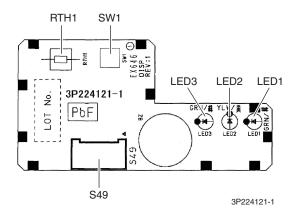
LED for timer (yellow)

5) LED3 (H3P)

LED for INTELLIGENT EYE (green)

6) RTH1 (R1T)

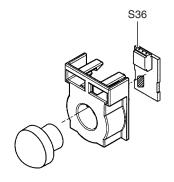
Room temperature thermistor



INTELLIGENT EYE Sensor PCB (PCB4)

1) S36

Connector for control PCB (PCB1)



3P227885-1



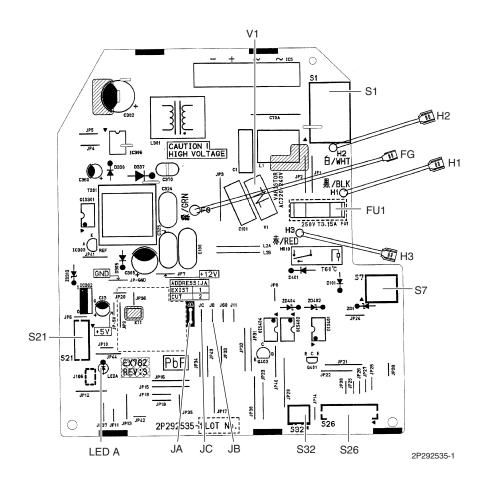
Note:

Indoor Unit SiUS181631EA

3.5 FDXS09/12LVJU, CDXS15/18/24LVJU

Control PCB (A1P)

1)	S1	Connector for AC fan motor
2)	S7	Connector for AC fan motor (Hall IC)
3)	S21	Connector for centralized control (HA)
4)	S26	Connector for display/signal receiver PCB (A2P)
5)	S32	Connector for indoor heat exchanger thermistor
6)	H1, H2, H3	Connector for terminal strip
7)	FG (GND)	Connector for terminal strip (ground)
8)	JA	Address setting jumper
		* Refer to page 141 for details.
9)	JB	Fan speed setting when compressor stops for thermostat OFF
		* Refer to page 143 for details.
10) JC	Power failure recovery function (auto-restart)
		* Refer to page 143 for details.
11) LED A	LED for service monitor (green)
12) FU1 (F1U)	Fuse (3.15 A, 250 V)
13) V1	Varistor





Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.



Note:

SiUS181631EA Indoor Unit

Display/Signal Receiver PCB (A2P)

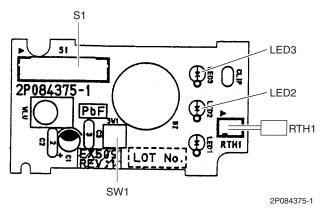
1) S1 Connector for control PCB (A1P)

2) SW1 (S1W) Indoor unit **ON/OFF** button

3) LED2 (H2P) LED for timer (yellow)

4) LED3 (H3P) LED for operation (green)

5) RTH1 (R1T) Room temperature thermistor



★LED 1 does not function.

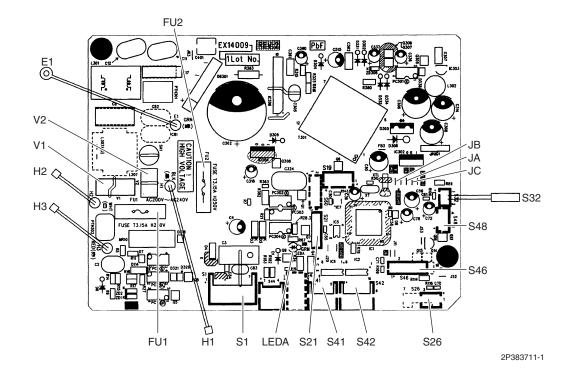
A

Indoor Unit SiUS181631EA

3.6 FVXS09/12/15/18NVJU

Control PCB (PCB2)

1) S1	Connector for DC fan motor
2) S21	Connector for centralized control (HA)
3) S26	Connector for service PCB (PCB3)
4) S32	Indoor heat exchanger thermistor
5) S41	Connector for lower air outlet motor
6) S42	Connector for swing motor
7) S46	Connector for display/signal receiver PCB (PCB4)
8) S48	Connector for sensor PCB (PCB1)
9) H1, H2, H3	Connector for terminal strip
10)E1	Terminal for ground wire
11)JA	Address setting jumper
	* Refer to page 141 for details.
12)JB	Fan speed setting when compressor stops for thermostat OFF
	* Refer to page 143 for details.
13)JC	Power failure recovery function
	* Refer to page 143 for details.
14) FU1 (F1U), FU2 (F2U)	Fuse (3.15 A, 250 V)
15) LED A	LED for service monitor (green)
16) V1, V2	Varistor
10) VI, VZ	v a กรเบา



! Caution

Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

a

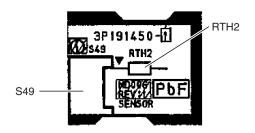
Note:

SiUS181631EA Indoor Unit

Sensor PCB (PCB1)

1) S49 Connector for control PCB (PCB2)

2) RTH2 (R1T) Room temperature thermistor



3P191450-1

Service PCB (PCB3)

1) S27 Connector for control PCB (PCB2)

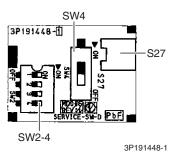
2) SW2 (S2W)-4 Switch for upward airflow limit setting

* Refer to page 143 for details.

* Keep the other switches as factory setting.

3) SW4 (S4W) Switch for airflow selection

* Refer to page 76 for details.



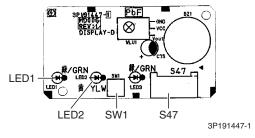
Display/Signal Receiver PCB (PCB4)

1) S47 Connector for control PCB (PCB2)

2) SW1 (S1W) Indoor unit **ON/OFF** button

3) LED1 (H1P) LED for operation (green)

4) LED2 (H2P) LED for timer (yellow)



★ LED3 does not function.

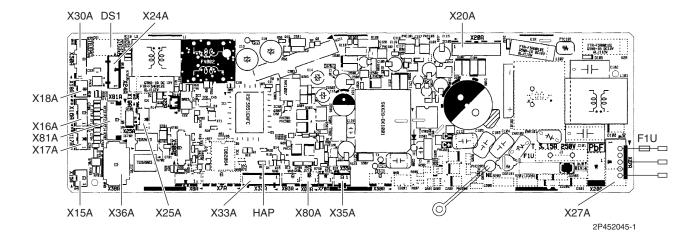


Indoor Unit SiUS181631EA

3.7 FFQ09/12/15/18Q2VJU

Control PCB (A1P)

1) X15A Connector for float switch 2) X16A Connector for room temperature thermistor (suction air thermistor) 3) X17A, X18A Connector for indoor heat exchanger thermistor 4) X20A Connector for DC fan motor 5) X24A Connector for transmitter board (A2P) (when the wireless remote controller (option) is used) 6) X25A Connector for drain pump motor 7) X27A Connector for terminal strip (for inter-unit wiring) 8) X30A Connector for terminal strip (for wired remote controller) 9) X33A Connector for adaptor for wiring (option) 10) X35A Connector for wiring adaptor for electrical appendices (option) 11) X36A Connector for swing motors on decoration panel (option) 12) X80A Connector for decoration panel (BYFQ60B3W1) (option) Connector for sensor kit (BRYQ60A2W(S)) (option) 13) X81A 14) HAP LED for service monitor (green) 15) DS1 DIP switch 16) F1U Fuse (5A, 250V)



SiUS181631EA Wired Remote Controller

4. Wired Remote Controller

4.1 BRC1E73

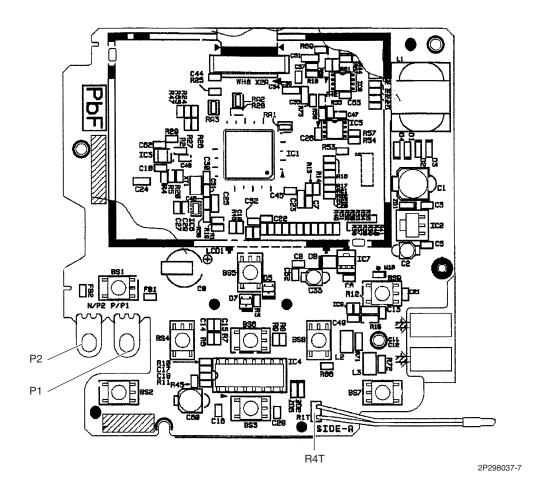
PCB ASSY

1) P1, P2 Te

Terminal for indoor unit

2) R4T

Room temperature thermistor



5. Wireless Remote Controller Kit

5.1 BRC082A41W, BRC082A42W(S)

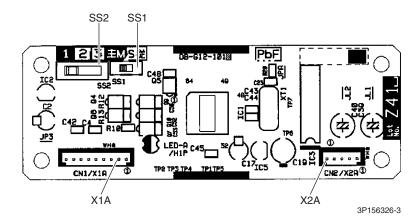
Transmitter Board (A2P)

X1A Connector for receiver (A3P)
 X2A Connector for control PCB (A1P)
 SS1 MAIN/SUB setting switch

 Refer to page 149 for details.

4) SS2 Address setting switch

* Refer to page 149 for details.



Receiver (A3P)

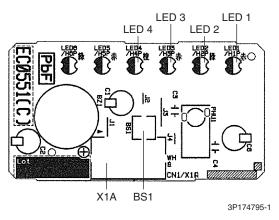
1) X1A Connector for transmitter board (A2P)

2) BS1 Emergency operation switch

3) LED1 (H1P) LED for operation (red)4) LED2 (H2P) LED for timer (green)

5) LED3 (H3P) LED for filter cleaning sign (red)

6) LED4 (H4P) LED for defrost operation (orange)



★ LED5 and LED6 do not function.

Part 4 Refrigerant Circuit

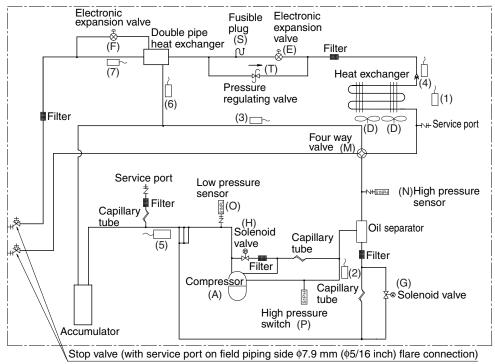
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Refrigerant Circuit SiUS181631EA

1. Refrigerant Circuit

1.1 Outdoor Unit

D M1F M2F F E Y1E (() F Y3E () G Y2S (() H Y3S S M Y1S F N S1NPH F O S1NPL L P S1PH F S — F T — (() 1 R1T (() 2 R2T (()	Compressor motor Fan motor Electronic expansion valve (Main) Electronic expansion valve (Subcooling) Solenoid valve (Hot gas bypass)	The compressor is operated on frequencies between 36 Hz and 195 Hz by using the inverter. (31 steps) Since the system is of air heat exchanging type, the fan is operated at 8-step rotation speed by using the inverter. While in heating operation, PI control is applied to keep the outlet superheated degree of the air heat exchanger constant. PI control is applied to keep the outlet superheated degree of the subcooling heat exchanger constant.
M2F F	Electronic expansion valve (Main) Electronic expansion valve (Subcooling) Solenoid valve	speed by using the inverter. While in heating operation, PI control is applied to keep the outlet superheated degree of the air heat exchanger constant. PI control is applied to keep the outlet superheated degree of the subcooling heat
F Y3E (() F Y3E (() G Y2S (() H Y3S S M Y1S F N S1NPH F O S1NPL L P S1PH F S — F T — (() 1 R1T (() 2 R2T (()	(Main) Electronic expansion valve (Subcooling) Solenoid valve	the air heat exchanger constant. PI control is applied to keep the outlet superheated degree of the subcooling heat
G Y2S (I) H Y3S S M Y1S F N S1NPH F O S1NPL L P S1PH F S — F T — (I) 1 R1T (I) 2 R2T (I) 3 R3T (I)	(Subcooling) Solenoid valve	
G Y2S (i		
M Y1S F N S1NPH F O S1NPL L P S1PH F S — F T — [() 1 R1T [() 2 R2T [() 3 R3T [()	(i iot gas bypass)	Used to prevent the low pressure from temporary falling.
N S1NPH F O S1NPL L P S1PH F S — F T — [(1) 1 R1T [(1) 2 R2T [(1) 3 R3T [(1)	Solenoid valve (Unload circuit)	Used for the unloading operation of the compressor.
O S1NPL L P S1PH F S — F T — [(1) 1 R1T [(1) 2 R2T [(1) 3 R3T [(1)	Four way valve	Used to switch the operation mode between cooling and heating.
P S1PH F S — F T — [() 1 R1T [() 2 R2T [() 3 R3T [()	High pressure sensor	Used to detect high pressure.
S — F T — [(I 1 R1T ((I 2 R2T ((I 3 R3T ((I)	Low pressure sensor	Used to detect low pressure.
T — [(I	High pressure switch	In order to prevent the increase of high pressure when an error occurs, this switch is activated at high pressure of 4.0 MPa (1338 ftAq) or more to stop the compressor operation.
1 — (I 1 R1T T (I 2 R2T T (I 3 R3T T	Fusible plug	In order to prevent the increase of pressure when abnormal heating is caused by fire, etc., the fusible part of the plug melts at a temperature of $70 \sim 75^{\circ}\text{C}$ ($158 \sim 167^{\circ}\text{F}$) to release the pressure into the atmosphere.
2 R2T T ((Pressure regulating valve (Receiver to discharge pipe)	This valve opens at a pressure of 4.0 MPa (1338 ftAq) to prevent pressure increase, thus protecting functional parts from damage due to the increase of pressure in transportation or storage.
3 R3T T	Thermistor (Outdoor temperature: Ta)	Used to detect outdoor temperature, correct discharge pipe temperature, etc.
3 R31 (Thermistor (Discharge pipe: Tdi)	Used to detect discharge pipe temperature, for temperature protection control of the compressor, etc.
Т	Thermistor (Suction pipe 1: Ts1)	Used to detect suction pipe temperature, keep the suction superheated degree constant in heating operation, etc.
	Thermistor (Outdoor heat exchanger: Tb)	Used to detect liquid pipe temperature of the outdoor heat exchanger, determine defrosting operation, etc.
	Thermistor (Suction pipe 2: Ts2)	Used to calculate the internal temperature of the compressor etc.
		Used to control the subcooling electronic expansion valve.
7 R7T T	Thermistor (Subcooling heat exchanger gas pipe: Tsh)	Used to detect refrigerant overcharge in check operation, etc.

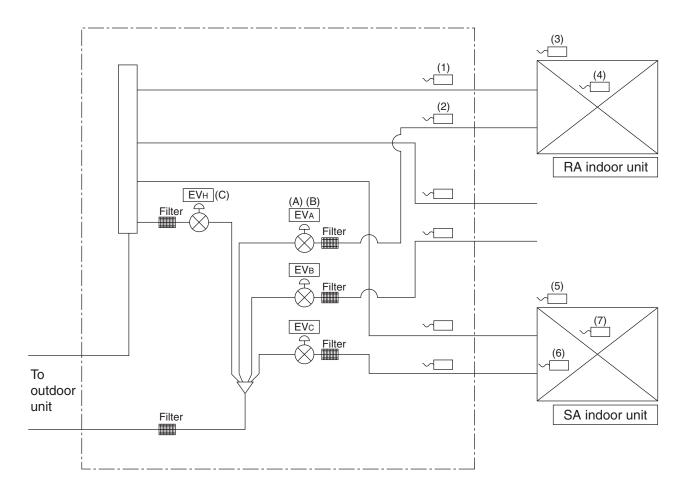


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SiUS181631EA Refrigerant Circuit

1.2 Branch Provider (BP) Unit

No. in diagram	Symbol	Name	Major Function
Α	EVU	Electronic expansion valve (for operating room)	Among EVA, EVB and EVC, the electronic expansion valve of operating room is called EVU.
В	EVT	Electronic expansion valve (for non-operating room)	Among EVA, EVB and EVC, the electronic expansion valve of stopping room is called EVT.
С	EVH	Electronic expansion valve (Bypass)	During oil return operation, used to adjust the refrigerant circulating rate of the indoor unit.
1	DGA ~ DGC	Thermistor (Gas pipe)	During cooling operation, used to carry out the indoor unit SH control and cooling gas pipe isothermal control.
2	DLA ~ DLC	Thermistor (Liquid pipe)	During heating operation, used to carry out the indoor unit SC control.
3	R1T	Thermistor (Room temperature)	Used to detect room air temperature and instruct the capacity supply to the BP unit.
4	R2T	Thermistor (Indoor heat exchanger)	Used to detect heat exchanger temperature and carry out various protection functions and controls of capacity.
5	R1T	Thermistor (Room temperature)	Used to detect room air temperature and instruct the capacity supply to the BP unit.
6	R2T	Thermistor (Indoor heat exchanger 1: liquid pipe)	Used to detect heat exchanger temperature and carry out various protection functions and controls of capacity.
7	R3T	Thermistor (Indoor heat exchanger 2)	Used to detect heat exchanger temperature and carry out various protection functions and controls of capacity.

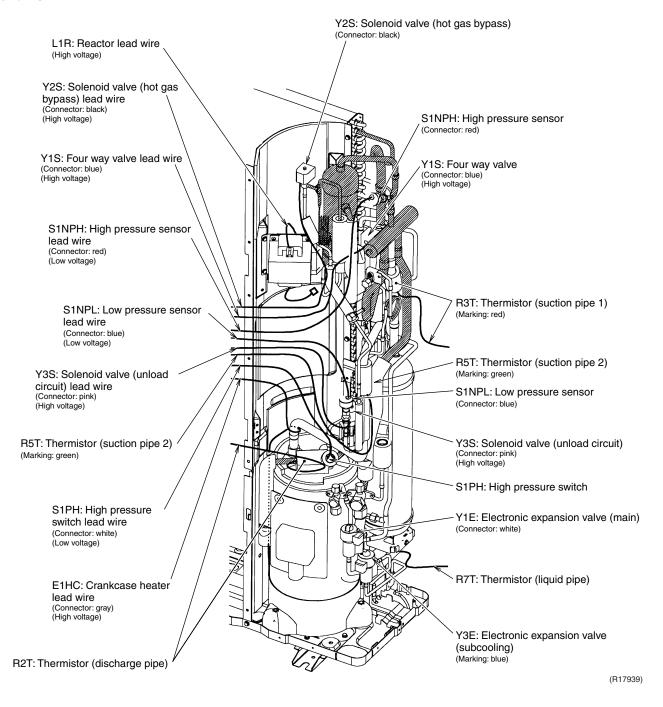


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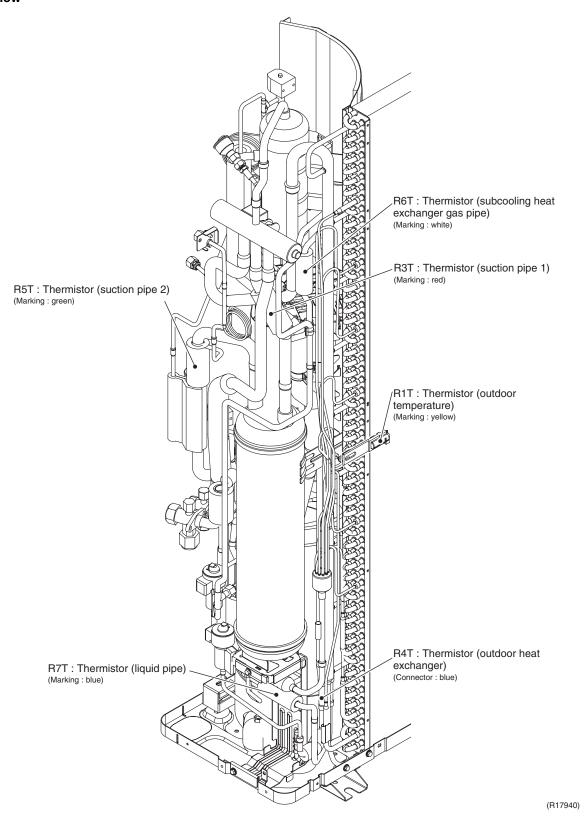
Functional Parts Layout SiUS181631EA

2. Functional Parts Layout

Front View

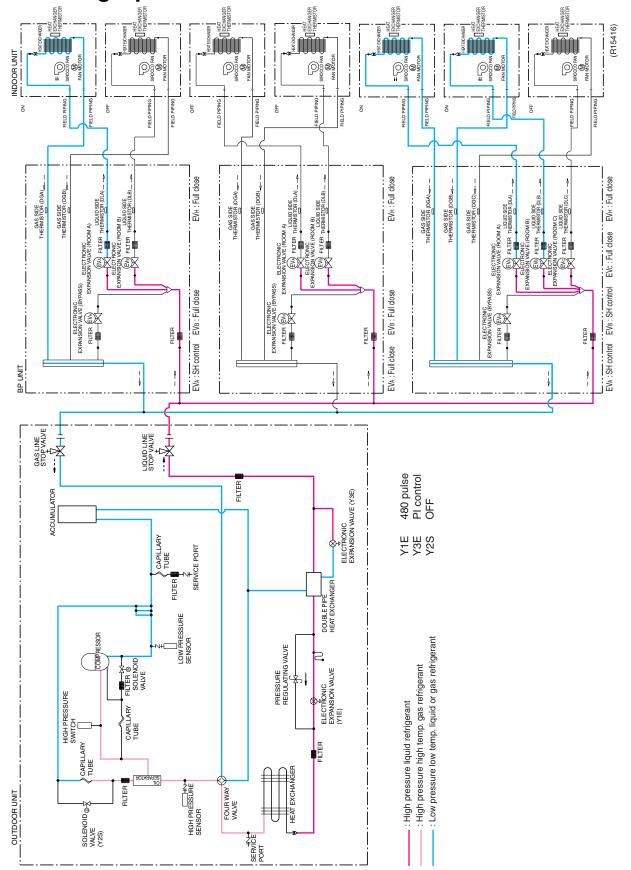


Back View

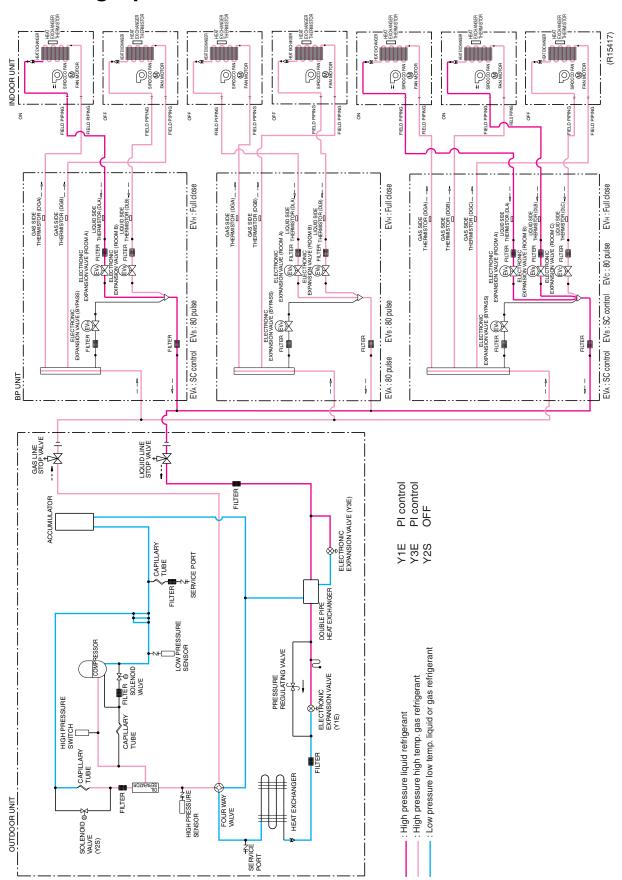


3. Refrigerant Flow for Each Operation Mode

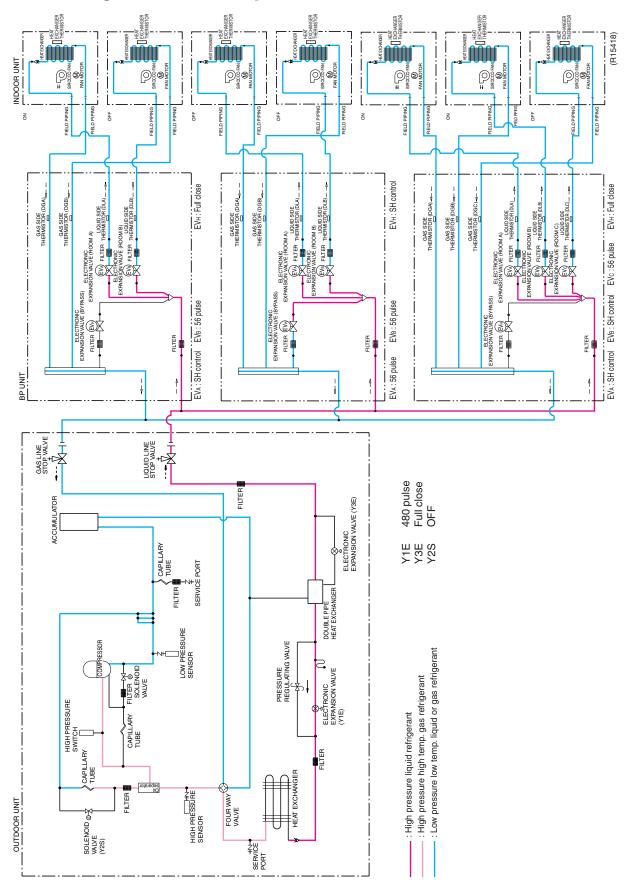
3.1 Cooling Operation



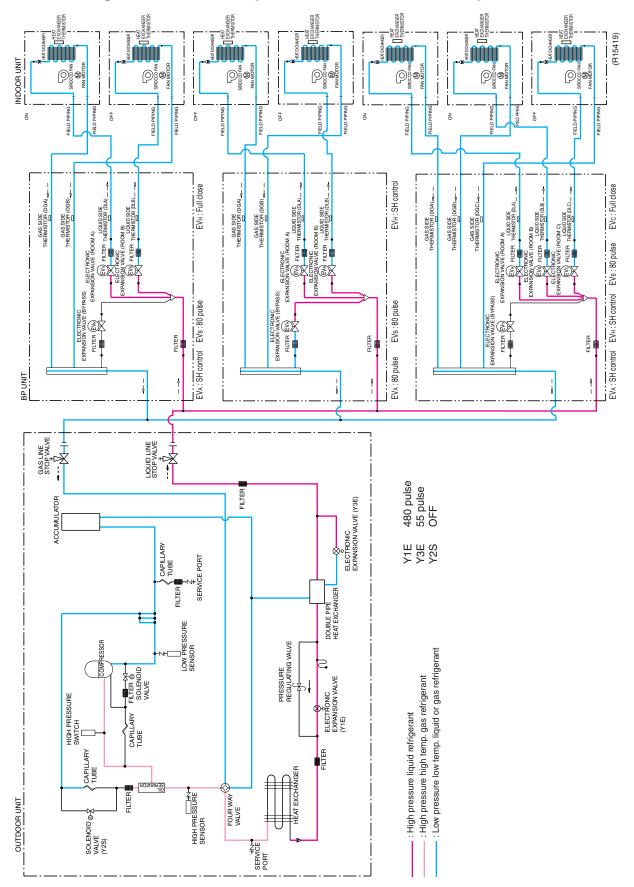
3.2 Heating Operation



3.3 Cooling Oil Return Operation



3.4 Heating Oil Return Operation & Defrost Operation



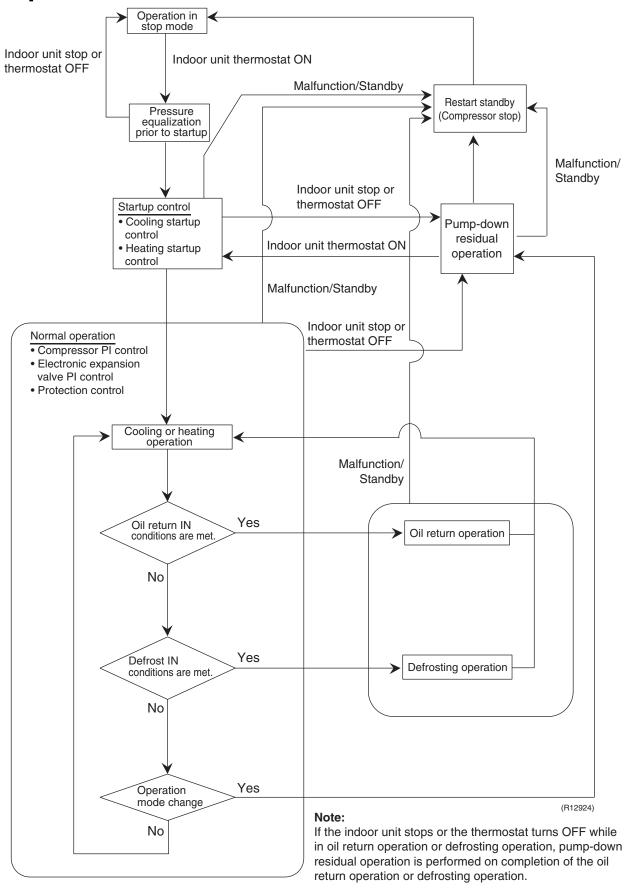
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Operation Mode SiUS181631EA

1. Operation Mode



SiUS181631EA Basic Control

2. Basic Control

2.1 Normal Operation

Cooling Operation

Actuator	Operation	Remarks
Compressor	Compressor PI control	Used for high pressure protection control, low pressure protection control, discharge pipe temperature protection control, and compressor operating frequency upper limit control with inverter protection control.
Outdoor fan	Cooling fan control	_
Four way valve (Y1S)	OFF	_
Main electronic expansion valve (Y1E)	480 pulse	_
Subcooling electronic expansion valve (Y3E)	PI control	_
Hot gas bypass solenoid valve (Y2S)	OFF	This valve turns on with low pressure protection control.

Heating Operation

Actuator	Operation	Remarks
Compressor	Compressor PI control	Used for high pressure protection control, low pressure protection control, discharge pipe temperature protection control, and compressor operating frequency upper limit control with inverter protection control.
Outdoor fan	STEP 7 or 8	_
Four way valve (Y1S)	ON	_
Main electronic expansion valve (Y1E)	PI control	_
Subcooling electronic expansion valve (Y3E)	PI control	_
Hot gas bypass solenoid valve (Y2S)	OFF	This valve turns on with low pressure protection control.

[★]Heating operation does not start when the outdoor temperature is above 24°CDB (75.2°FDB).

2.2 Compressor PI Control

The PI control of the compressor capacity is carried out to keep Te constant during cooling operation and Tc constant during heating operation to ensure stable unit performance.

Cooling operation

Controls compressor capacity to adjust Te to achieve target value (TeS).

Te setting (Set in setting mode 2)

L	M (Normal) : factory setting	Η
3°C	6°C	9°C
(37.4°F)	(42.8°F)	(48.2°F)

Te: Low pressure equivalent saturation temperature TeS: Target Te value

(Varies depending on Te setting, operating frequency, etc.)

Heating operation

Controls compressor capacity to adjust Tc to achieve target value (TcS).

Tc setting (Set in setting mode 2)

L M (Normal) : factory setting		Н
43°C	46°C	49°C
(109.4°F)	(114.8°F)	(120.2°F)

Tc: High pressure equivalent saturation temperature TcS: Target Tc value

(Varies depending on Tc setting, operating frequency, etc.)

Basic Control SiUS181631EA

Step	Full-load	Unload
1		36.0 Hz
2		39.0 Hz
3		43.0 Hz
4		47.0 Hz
5		52.0 Hz
6	52.0 Hz	57.0 Hz
7	57.0 Hz	64.0 Hz
8	62.0 Hz	71.0 Hz
9	68.0 Hz	78.0 Hz
10	74.0 Hz	
11	80.0 Hz	
12	86.0 Hz	
13	92.0 Hz	
14	98.0 Hz	
15	104.0 Hz	

Step	Full-load	Unload
16	110.0 Hz	
17	116.0 Hz	
18	122.0 Hz	
19	128.0 Hz	
20	134.0 Hz	
21	140.0 Hz	
22	146.0 Hz	
23	152.0 Hz	
24	158.0 Hz	
25	164.0 Hz	
26	170.0 Hz	
27	175.0 Hz	
28	180.0 Hz	
29	185.0 Hz	
30	190.0 Hz	
31	195.0 Hz	

^{*} Compressors may operate in a pattern other than those listed in the above tables subject to the operating conditions. Selection of full load operation to/from unload operation is made with the unload circuit solenoid valve (Y3S). The full load operation is performed with the Y3S set to OFF, while the unload operation is performed with the Y3S set to ON.

2.3 Electronic Expansion Valve PI Control

Main Electronic Expansion Valve

The PI control of the main electronic expansion valve (Y1E) is carried out to keep the evaporator outlet superheated degree (SH) constant during heating operation in order to make maximum use of the outdoor unit heat exchanger (evaporator).

SH = Ts1 - Te

SH: Evaporator outlet superheated degree

Ts1: Suction pipe temperature detected by thermistor

Te: Low pressure equivalent saturation temperature

The optimum initial value of the evaporator outlet superheated degree is 3°C (5.4°F), but varies depending on the discharge pipe superheated degree of the inverter compressor.

Subcooling Electronic Expansion Valve The PI control of the subcooling electronic expansion valve (Y3E) is carried out to keep the evaporator outlet superheated degree (SH) of the gas pipe in order to make maximum use of the subcooling heat exchanger.

SH = Tsh - Te

SH: Evaporator outlet superheated degree

Tsh: Subcooling heat exchanger gas pipe temperature detected by thermistor R6T

Te: Low pressure equivalent saturation temperature

SiUS181631EA Basic Control

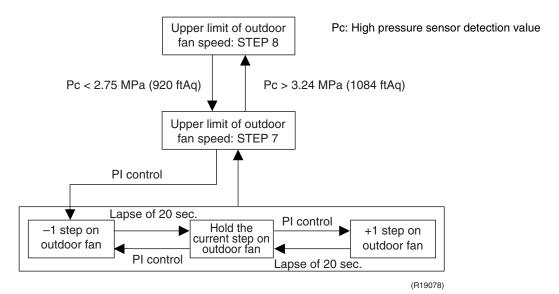
2.4 Cooling Operation Fan Control

In cooling operation with low outdoor temperature, cooling operation fan control provides the adequate amount of circulating air with liquid pressure secured by high pressure control using the outdoor fan.

When the outdoor temperature is $\geq 20^{\circ}$ C (68°F), the fan operates in STEP 7 or higher.

When the outdoor temperature is \geq 18°C (64.4°F), it operates in STEP 5 or higher.

When the outdoor temperature is $\geq 12^{\circ}$ C (53.6°F), it operates in STEP 1 or higher.



Fan Steps

Cooling	M1F	M2F
STEP 0	0 rpm	0 rpm
STEP 1	250 rpm	0 rpm
STEP 2	400 rpm	0 rpm
STEP 3	285 rpm	250 rpm
STEP 4	360 rpm	325 rpm
STEP 5	445 rpm	410 rpm
STEP 6	580 rpm	545 rpm
STEP 7	715 rpm	680 rpm
STEP 8	850 rpm	815 rpm

Special Control SiUS181631EA

3. Special Control

3.1 Startup Control

Startup control equalizes the pressure in the front and back of the compressor before the startup of the compressor, thus reducing startup loads. Furthermore, the inverter is turned ON to charge the capacitor.

To avoid stresses to the compressor due to oil return operation, etc. after startup, the following control is made and the position of the four way valve is also determined. To position the four way valve, the master and slave units simultaneously start up.

3.1.1 Startup Control in Cooling Operation

√ Thermostat ON				
	Pressure equalization control	Startup control		
	before startup		STEP 2	
Compressor	Compressor 0 Hz		57 Hz Unload +2 steps / 20 sec. (until Pc – Pe > 0.39 MPa (130 ftAq))	
Outdoor fan	STEP 7	Ta < 20°C: OFF (68°F) Ta ≥ 20°C: STEP 4 (68°F)	+1 step / 15 sec. (when Pc > 2.16 MPa (723 ftAq)) -1 step / 15 sec. (when Pc < 1.77 MPa (592 ftAq))	
Four way valve (Y1S) Holds		OFF	OFF	
Main electronic expansion valve (Y1E)	0 pulse	480 pulse	480 pulse	
Subcooling electronic expansion valve (Y3E)	0 pulse	0 pulse	0 pulse	
Hot gas bypass solenoid valve (Y2S) OFF		OFF	OFF	
Ending conditions	or Pc – Pe < 0.3 MPa (100 ftAq) • A lapse of 1 to 5 min.	A lapse of 10 sec.	or • A lapse of 130 sec. • Pc – Pe > 0.39 MPa (130 ftAq)	

3.1.2 Startup Control in Heating Operation

√ Thermostat ON				
	Pressure equalization control	Startup control		
	before startup		STEP 2	
Compressor	0 Hz	57 Hz Unload	57 Hz Unload +2 steps / 20 sec. (until Pc – Pe > 0.39 MPa (130 ftAq))	
Outdoor fan	From starting ~ 1 min. : STEP 7 1 ~ 3 min. : STEP 3 3 ~ 5 min. : OFF	STEP 8	STEP 8	
Four way valve (Y1S) Holds OI		ON	ON	
Main electronic expansion valve (Y1E)	0 pulse	0 pulse	0 pulse	
Subcooling electronic expansion valve (Y3E)	0 pulse	0 pulse	0 pulse	
Hot gas bypass solenoid valve (Y2S)	OFF	OFF	OFF	
Ending conditions	or Pc - Pe < 0.3 MPa (100 ftAq) • A lapse of 1 to 5 min.	A lapse of 10 sec.	or	

SiUS181631EA Special Control

3.2 Oil Return Operation

In order to prevent the compressor from running out of oil, the oil return operation is conducted to recover oil flown out from the compressor to the system side.

3.2.1 Oil Return Operation in Cooling Operation

Conditions to start

Oil return operation in cooling operation is started referring to the following conditions:

- Cumulative oil feed rate
- Timer setting (Make this setting so as to start the oil return operation when the initial cumulative operating time reaches 2 hours after power supply is turned ON and then every 8 hours.)

The cumulative oil feed rate is computed from Tc, Te, and compressor loads.

Outdoor unit actuator	Oil return preparation operation	Oil return operation	Post-oil-return operation	
Compressor	Take the current step as the upper limit.	52 Hz Full load (→ Low pressure constant control)	Same as in oil return operation mode.	
Outdoor fan	Fan control (Normal cooling)	Fan control (Normal cooling)	Fan control (Normal cooling)	
Four way valve (Y1S)	OFF	OFF	OFF	
Main electronic expansion valve (Y1E)	480 pulse	480 pulse	480 pulse	
Subcooling electronic expansion valve (Y3E)	SH control	0 pulse	0 pulse	
Hot gas bypass solenoid valve (Y2S)	OFF	OFF	OFF	
Ending conditions	20 sec.	or • 3 min. • Ts1 – Te < 5°C (9°F)	or - 3 min. • Pe < 0.6 MPa (201 ftAq) • HTdi > 110°C (230°F)	

Indoor unit actuator		Cooling oil return operation
	Thermostat ON unit	Remote controller setting
Indoor fan	Stopping unit	OFF
	Thermostat OFF unit	Remote controller setting
	Thermostat ON unit	SH control
Electronic expansion valve of BP unit	Stopping unit	77 pulse
	Thermostat OFF unit	SH control

Special Control SiUS181631EA

3.2.2 Oil Return Operation in Heating Operation

Conditions to start

Oil return operation in heating operation is started referring to the following conditions:

- Integrated amount of displaced oil
- Timer setting (Make this setting so as to start the oil return operation when the initial cumulative operating time reaches 2 hours after power supply is turned ON and then every 8 hours.)

The integrated amount of displaced oil is derived from Tc, Te, and the compressor load.

Outdoor unit actuator	Oil return preparation operation	Oil return operation	Post-oil-return operation
Compressor	Upper limit control	140 Hz Full load	36 Hz Unload +2 steps / 20 sec. (until Pc - Pe > 0.4 MPa) (134 ftAq)
Outdoor fan	STEP 8	OFF	STEP 8
Four way valve (Y1S)	ON	OFF	ON
Main electronic expansion valve (Y1E)	SH control	480 pulse	55 pulse
Subcooling electronic expansion valve (Y3E)	0 pulse	0 pulse	0 pulse
Hot gas bypass solenoid valve (Y2S)	OFF	OFF	OFF
Ending conditions	2 min.	or \begin{align*} \be	or • 160 sec. • Pc – Pe > 0.4 MPa (134 ftAq)

^{*} From the preparation to the oil return operation, and from the oil return operation to the post-oil-return operation, the compressor stops for 1 minute to reduce noise on changing of the four way valve.

Indoor unit actuator		Heating oil return operation	
	Thermostat ON unit	OFF	
Indoor fan	Stopping unit	OFF	
	Thermostat OFF unit	OFF	
	Thermostat ON unit	SH control	
Electronic expansion valve of BP unit	Stopping unit	80 pulse	
	Thermostat OFF unit	SH control	

SiUS181631EA Special Control

3.3 Defrosting Operation

The defrosting operation is performed to solve frost on the outdoor unit heat exchanger when heating, in order to recover heating capacity.

Conditions to start

The defrosting operation is started referring to the following conditions:

- Outdoor heat exchanger heat transfer co-efficiency
- Outdoor heat exchanger temperature (Tb)
- Timer (2 hours at the minimum)

Outdoor heat-exchange co-efficiency is derived from Tc, Te, and the compressor load.

Outdoor unit actuator	Defrost preparation operation	Defrost operation	Post defrost operation
Compressor	Upper limit control	140 Hz Full load	36 Hz Unload +2 steps / 20 sec. (until Pc - Pe > 0.4 MPa) (134 ftAq)
Outdoor fan	STEP 8	OFF	STEP 8
Four way valve (Y1S)	ON	OFF	ON
Main electronic expansion valve (Y1E)	SH control	480 pulse	55 pulse
Subcooling electronic expansion valve (Y3E)	0 pulse	0 pulse	0 pulse
Hot gas bypass solenoid valve (Y2S)	OFF	ON	ON
Ending conditions	2 min.	or • 15 min. • Tb > 11°C (51.8°F) • Ts1 - Te < 5°C (9°F)	or • 160 sec. • Pc – Pe > 0.4 MPa (134 ftAq)

^{*} From the preparation to the defrost operation, and from the defrost operation to the post defrost operation, the compressor stops for 1 minute to reduce noise on changing of the four way valve.

Indoor unit actuator		Operation
Indoor fan	Thermostat ON unit	OFF
	Stopping unit	OFF
	Thermostat OFF unit	OFF
Electronic expansion valve of BP unit	Thermostat ON unit	SH control
	Stopping unit	80 pulse
	Thermostat OFF unit	SH control

3.4 Pump-down Residual Operation

Outline

When activating the compressor, if there is liquid refrigerant remaining in the heat exchanger, the liquid refrigerant enters into the compressor and dilutes the oil inside resulting in a decrease of lubricity. Therefore, the pump-down residual operation is performed to collect the refrigerant in the heat exchanger when the compressor is down.

Special Control SiUS181631EA

3.4.1 Pump-down Residual Operation in Cooling Operation

Actuator	Pump-down residual operation	
Actuator	Step 1	Step 2
Compressor	124 Hz Full load	52 Hz Full load
Outdoor fan	Fan control	Fan control
Four way valve (Y1S)	OFF	OFF
Main electronic expansion valve (Y1E)	480 pulse	240 pulse
Subcooling electronic expansion valve (Y3E)	0 pulse	0 pulse
Hot gas bypass solenoid valve (Y2S)	OFF	OFF
Ending conditions	2 sec.	2 sec.

3.4.2 Pump-down Residual Operation in Heating Operation

Actuator	Pump-down residual operation	
Compressor	124 Hz Full load	
Outdoor fan	STEP 7	
Four way valve (Y1S)	ON	
Main electronic expansion valve (Y1E)	0 pulse	
Subcooling electronic expansion valve (Y3E)	0 pulse	
Hot gas bypass solenoid valve (Y2S)	OFF	
Ending conditions	4 sec.	

3.5 Restart Standby

Restart is prohibited to prevent frequent ON/OFF and to equalize pressure in the refrigerant system.

Actuator	Operation
Compressor	OFF
Outdoor fan	Ta > 30°C (86°F): STEP 4 Ta ≤ 30°C (86°F): OFF
Four way valve (Y1S)	Former condition remains.
Main electronic expansion valve (Y1E)	0 pulse
Subcooling electronic expansion valve (Y3E)	0 pulse
Hot gas bypass solenoid valve (Y2S)	OFF
Ending conditions	2 min.

3.6 Stopping Operation

Operation of the actuator is cleared up when the system is down.

Actuator	Operation	
Compressor	OFF	
Outdoor fan	OFF	
Four way valve (Y1S)	Former condition remains.	
Main electronic expansion valve (Y1E)	0 pulse	
Subcooling electronic expansion valve (Y3E)	0 pulse	
Hot gas bypass solenoid valve (Y2S)	OFF	
Ending conditions	Indoor unit thermostat is turned ON.	

SiUS181631EA Protection Control

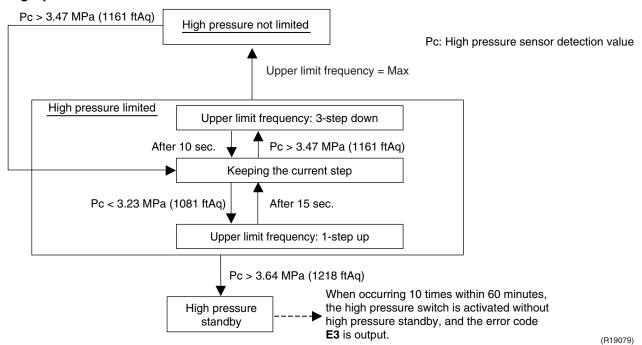
4. Protection Control

4.1 High Pressure Protection Control

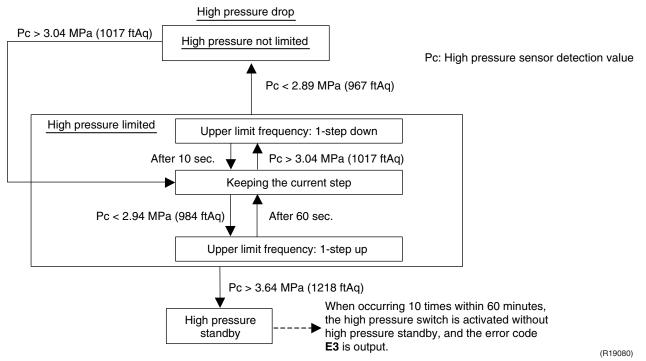
Outline

High pressure protection control is used to prevent the activation of protection devices due to an abnormal increase of high pressure and to protect compressors against the temporary increase of high pressure.

Cooling Operation



Heating Operation



Protection Control SiUS181631EA

4.2 Low Pressure Protection Control

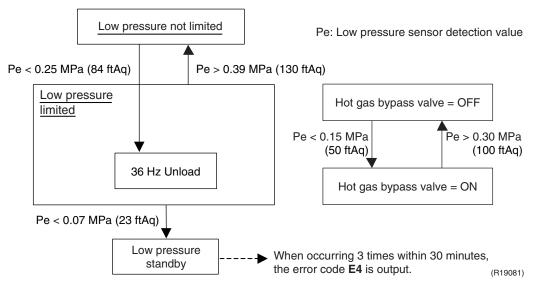
Outline

Low pressure protection control is used to protect compressors against the temporary decrease of low pressure.

Pe: Low pressure sensor detection value

(R19082)

Cooling Operation



Heating Operation

Pe > 0.09 MPa (30 ftAq) Pe < 0.17 MPa (57 ftAq) Low pressure not limited $Ts1 - Te < 8^{\circ}C (14.4^{\circ}F)$ Pe > 0.06 MPa (20 ftAq) Low pressure limited Upper limit frequency: 3-step down Pe < 0.17 MPa (57 ftAq) After 10 sec. Hot gas bypass valve = OFF Current step limited Pe > 0.20 MPa (67 ftAq) After 15 sec. Pe > 0.17 MPa Pe < 0.12 MPa (57 ftAq) (40 ftAq) Upper limit frequency: 1-step up Hot gas bypass valve = ON Pe < 0.07 MPa (23 ftAq)

When occurring 3 times within 30 minutes,

the error code **E4** is output.

Low pressure

standby

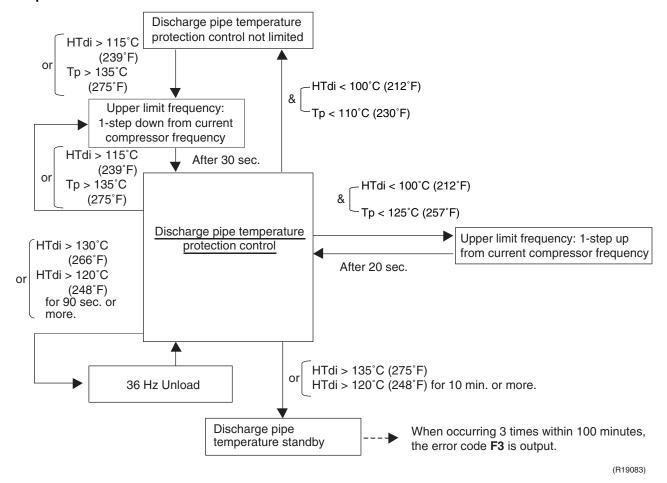
SiUS181631EA Protection Control

4.3 Discharge Pipe Temperature Protection Control

Outline

Discharge pipe temperature protection control protects the compressor internal temperature against a malfunction or temporary increase of discharge pipe temperature.

Compressor



HTdi: Value of discharge pipe temperature (Tdi) compensated with outdoor temperature

Tp: Value of compressor port temperature calculated by Tc and Te, and suction superheated degree.

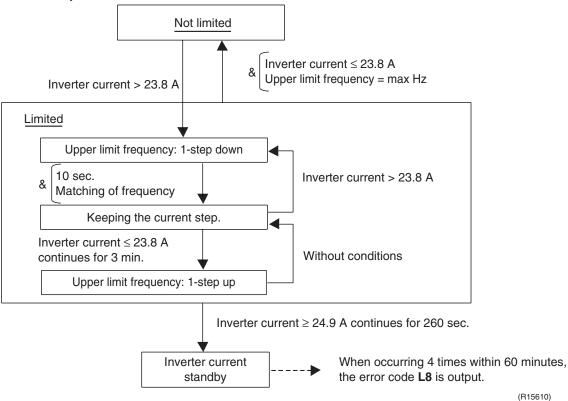
Protection Control SiUS181631EA

4.4 Inverter Protection Control

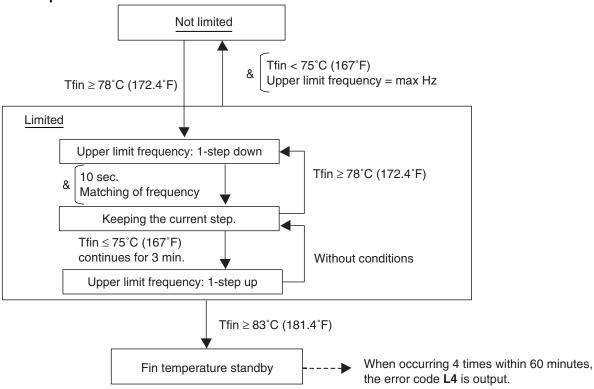
Outline

Inverter overcurrent protection control and inverter fin temperature control are performed to prevent tripping due to a malfunction, temporary inverter overcurrent, or radiation fin temperature increase.

Inverter overcurrent protection control



Inverter fin temperature control



64 Functions and Control

(R19084)

SiUS181631EA Protection Control

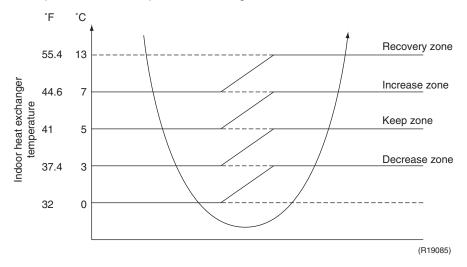
4.5 Freeze-up Protection Control

Outline

According to the freeze prevention status sent from the BP unit, the compressor output frequency is regulated to decrease compressor capacity in order to prevent the indoor heat exchanger from freezing.

Details

Zones are divided based on the freeze prevention status signal sent from the BP unit (indoor unit), and the freeze prevention control prevents freezing of the indoor unit.



Recovery zone: Lift the control Increase zone: 1 step up / 60 sec. Keep zone: Frequency is not controlled Decrease zone: 1 step down / 60 sec.

Stop zone: Thermostat-OFF (only the target indoor unit)

The temperature in the above figure depends on the model (reference value).

Protection Control SiUS181631EA

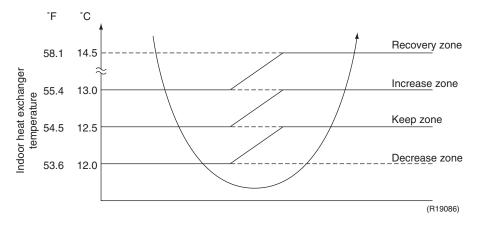
4.6 Dew Condensation Prevention Control

Outline

According to the dew condensation prevention status sent from the BP unit, the compressor output frequency is regulated to decrease compressor capacity in order to prevent the indoor unit from dew condensation.

Details

Zones are divided based on the dew condensation prevention status signal sent from the BP unit (indoor unit), and the dew condensation prevention control prevents dew condensation of the indoor unit.



Recovery zone: Lift the control Increase zone: 1 step up / 60 sec. Keep zone: Frequency is not controlled Decrease zone: 1 step down / 60 sec.

The temperature in the above figure depends on the model and actual room temperature (reference value).

SiUS181631EA Other Control

5. Other Control

5.1 Demand Control

In order to lower power consumption, the capacity of the outdoor unit is forcibly lowered using the Demand 1 Setting.

To operate the unit with this mode, additional setting of Constant Demand Setting is necessary.

Demand 1 setting

Setting	Standard for upper limit of power consumption	
Demand 1 setting 1	Approximately 60%	
Demand 1 setting 2 (factory setting)	Approximately 70%	
Demand 1 setting 3	Approximately 80%	

[★] Other protection control functions have precedence over the above operation.

5.2 Heating Operation Prohibition Control

Heating operation is prohibited when the outdoor temperature is above 24°CDB (75.2°FDB).

6. Branch Provider (BP) Unit Control

6.1 Branch Provider (BP) Unit Command Conversion

1. ΔD (room thermistor temperature – target temperature) signals from BP units are converted to a capacity up/down signal.

 ΔD signals from BP units are used as the capacity up/down signal in frequency commands (excludes during POWERFUL operation).

∆D Signal	Capacity up/down signal	
0	Thermostat OFF	
1	Down	
2	Down	
3	Keep	
4	Reep	
5		
6		
7		
8		
9		
10	Up	
11		
12		
13		
14		
15		

2. Processing during POWERFUL operation

- (1) When POWERFUL command is received from one or more indoor units
- (2) Thermostats are not OFF at the indoor units from which POWERFUL commands are issued

When the above conditions are met, the POWERFUL operation is activated, and the POWERFUL operation signal is sent to the outdoor unit.

6.2 Branch Provider (BP) Unit Electronic Expansion Valve Control

This function provides instructions regarding the absolute flow rate, relative flow rate and fully closing from the outdoor unit to the BP unit in order to ensure outdoor unit compressor safety and optimum refrigerating cycle of the system.

With the transmission a permit/prohibit flag for each distribution control in the BP unit, the distribution control startup timing is controlled by the outdoor unit.

6.2.1 Electronic Expansion Valve Initial Opening Setting

Outline

This function improves stability of the system to set initial opening of the electronic expansion valve at starting operation.

When the EV opening command from outdoor unit is lifted, the following opening setting is performed.

Details

Cooling Operation

Tr: room thermistor temperature

Ta: outdoor temperature

Target opening (pulse) =
$$\frac{5}{2}$$
 × (Tr (°C) – 14) + \mathbf{A} – \mathbf{B} × (Ta (°C) – Tr (°C))
= $\frac{25}{18}$ × (Tr (°F) – $\frac{286}{5}$) + \mathbf{A} – \mathbf{B} × $\frac{5}{9}$ × (Ta (°F) – Tr (°F))

	Α
07 ~ 12 class	140
15 ~ 18 class	156
24 class	170

	В
Ta≤Tr	0
Tr < Ta	2.5

Heating Operation

Target opening = 350 pulse

6.2.2 Electronic Expansion Valve Flow Rate Restriction

Outline

This function prevents deviation from the specified electronic expansion valve range by restricting the electronic expansion valve flow rates of the operating and non-operating indoor units during compressor operation. It also prevents the generation of abnormal noise such as refrigerant flowing sound by restricting the circulation of refrigerant according to the operating conditions (unit ON/ OFF) of indoor units.

Details

Restriction of electronic expansion valve opening degrees of operating indoor units;

... Restriction of maximum and minimum flow rates based on constant

Restriction of electronic expansion valve opening degrees of non-heating indoor units;

- ... Restriction of minimum flow rate based on constant
- ... Maximum flow rate determined based on flow rates of operating indoor units

6.2.3 Full Closing of Electronic Expansion Valves

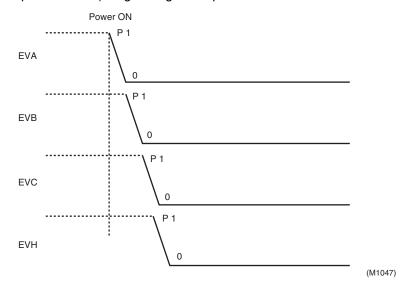
Outline

The electronic expansion valves are initialized when the power is turned on.

Details

The following processes are conducted.

- 1. Conducts P1 pulses close when power is turned on, and sets current opening to 0 pulse (fully closing process).
- 2. Sends electronic expansion valve initialization signal to outdoor unit.
- 3. Closes the electronic expansion valve of each chamber (sets the electronic expansion valve pulse to 0).
- 4. Stops transmission of electronic expansion valve initialization signal when EVH (bypass electronic expansion valve) retightening is completed.



6.2.4 Control Based on EV Opening Command from Outdoor Unit

Outline

This function operates the electronic expansion valve based on EV opening command sent from the outdoor unit.

Details

The electronic expansion valve operation based on EV opening command provides the following functions.

- 1) Pressure equalization prior to startup
- 2) Startup control
- 3) Restart standby
- 4) Pump-down residual operation
- 5) Oil return operation
- 6) Defrosting operation

6.3 SH Control in Cooling Operation

Outline

This function ensures appropriate refrigerant distribution when many indoor units are operating in cooling operation.

Details

The heat exchanger temperatures and gas pipe temperatures of operating indoor units are detected by the gas pipe thermistors, and the flow rates of the electronic expansion valve are corrected so as to adjust the difference between the heat exchanger temperature and gas pipe temperature of each indoor unit (hereafter referred to as SH) close to the target values.

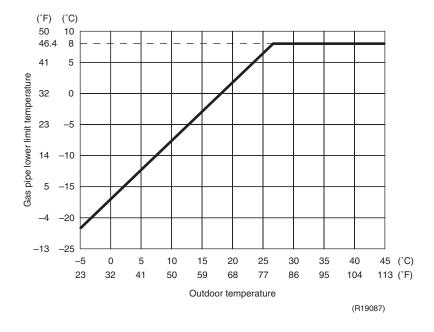
When SH is higher than target value \rightarrow Opens the valve of that indoor unit When SH is lower than target value \rightarrow Closes the valve of that indoor unit

When the liquid pipe temperature is lower than the heat exchanger temperature, the electronic expansion valve is opened more than normal opening. (Protection function to prevent rotor dew condensation)

The gas pipe temperature and indoor heat exchanger temperature are detected with a sampling time of 40 seconds for the cooling SH control.

In order to prevent dew condensation in the connection pipe, the gas pipe lower-limit temperature is set as follows.

Gas pipe lower limit temperature (°C) = $\frac{240}{256}$ × outdoor temperature (°C) – 17 (Gas pipe lower limit temperature (°F) = $\frac{240}{256}$ × outdoor temperature (°F) – 28.6) Gas pipe lower limit temperature \leq 8°C (46.4°F)





- 1. In SkyAir models, the indoor units are equipped with distribution capillary tubes; as a result, the heat exchangers may superheat even when the condition is met.
- 2. In SkyAir models, the heat exchanger intermediate position is provided on the liquid connection pipe side; as a result, superheated condition is difficult to detect.

6.4 SC Control in Heating Operation

Outline

This function ensures appropriate refrigerant distribution when many indoor units are operating in heating operation.

Details

The heat exchanger temperatures and liquid pipe temperatures of operating indoor units are detected by the liquid pipe thermistors, and the flow rates of the electronic expansion valve are corrected so as to adjust the difference between the heat exchanger temperature and liquid pipe temperature of each indoor unit (hereafter referred to as SC) close to the target values.

When SC is higher than target value \rightarrow Opens the valve of that indoor unit When SC is lower than target value \rightarrow Closes the valve of that indoor unit

The liquid pipe temperature and indoor heat exchanger temperature are detected with a sampling time of 20 seconds for the heating SC control.

6.5 Heat Exchanger Isothermal Control in Heating Operation

Outline

This function ensures appropriate refrigerant distribution when indoor units are operating in heating operation.

It prevents abnormal increase of the high pressure and operation with gas shortage due to uneven refrigerant distribution (Protection function).

Details

The indoor heat exchanger thermistors (of all connected indoor units to the same BP unit including non-operating indoor units) in heating operation are detected. Then, the highest heat exchanger temperature is compared with the heat exchanger temperature of each indoor unit. If the temperature difference exceeds the predetermined value, it is judged that the indoor heat exchanger thermistor position is in subcooled zone, and the electronic expansion valves of indoor units with the temperature difference exceeding the predetermined level are opened to return to the saturation zone.

Since this is a protection function, it is effective for all connected indoor units in heating operation excluding those in defrosting operation. This function is inactive in indoor units with transmission problems.

The heat exchanger temperature is detected with a sampling time of 20 seconds of the heat exchanger isothermal control, and maximum value of each heat exchanger temperature is obtained.

If the temperature difference between the heat exchanger temperature and maximum heat exchanger temperature value exceeds 8°C (14.4°F), it is judged that the heat exchanger intermediate is in the subcooled zone, and the electronic expansion valve is opened.

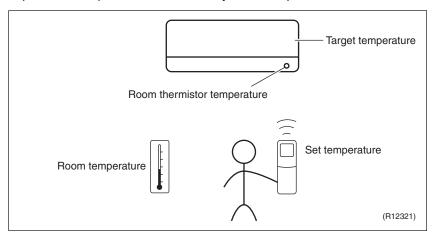
7. CTXG, CTXS, FTXS, CDXS, FDXS, FVXS Series Functions

7.1 Temperature Control

Definitions of Temperatures

The definitions of temperatures are classified as following.

- Room temperature: temperature of lower part of the room
- Set temperature: temperature set by remote controller
- Room thermistor temperature: temperature detected by room temperature thermistor
- Target temperature: temperature determined by microcomputer



★ The illustration is for CTXS, FTXS series as representative.

Temperature Control

The temperature of the room is detected by the room temperature thermistor. However, there is difference between the temperature detected by room temperature thermistor and the temperature of lower part of the room, depending on the type of the indoor unit or installation condition. Practically, the temperature control is done by the target temperature appropriately adjusted for the indoor unit and the temperature detected by room temperature thermistor.

7.2 Airflow Direction Control

Applicable Models

CTXG09/12/18QVJUW(S) CTXS07JVJU CTXS09/12HVJU CTXS07LVJU FTXS09/12/15/18/24LVJU FVXS09/12/15/18NVJU

Power-Airflow (Dual) Flap(s)

The large flap sends a large volume of air downward to the floor and provides an optimum control in cooling, dry, and heating operation.

Cooling/Dry

During cooling or dry operation, the flap retracts into the indoor unit. Then, cool air can be blown far and distributed all over the room.

Heating

During heating operation, the large flap directs airflow downward to spread the warm air to the entire room.

Wide-Angle Louvers

The louvers, made of elastic synthetic resin, provide a wide range of airflow that guarantees comfortable air distribution.

Auto-Swing

The following tables explain the auto-swing process for cooling, dry, heating and fan: CTXG Series

Flap (up and down)			Louver
Cooling/Dry	Heating	Fan	(right and left)
30° (R23915)	30° + + + + + + + + + + + + + + + + + + +	25° / 50° (R21084)	35° 35° (R21085)

CTXS07JVJU, CTXS09/12HVJU

Flap (up and down)			Louver	
Cooling	Dry	Heating	Fan	(right and left)
10° + + + + + + + + + + + + + + + + + + +	5° 5° 5° (R2815)	15° 15° 55° (R2813)	5° + + + + + + + + + + + + + + + + + + +	50° 50° (R2817)

CTXS07LVJU, FTXS09/12LVJU

Flap (up and down)			Louver
Cooling/Dry	Heating	Fan	(right and left)
15° 35° 55° (R13527)	30° 30° 70° 65° (R11402)	5° 30° 65° 80° (R11403)	75: NS (R11404)

FTXS15/18/24LVJU

Flap (up and down)			Louver (right and left)
Cooling/Dry	Cooling/Dry Heating Fan		
15° 60° (R9303)	30° 40° 75° 70° (R9304)	15° 75° 75° 70° (R9305)	45 A5 (R9306)

FVXS Series

	Flap (up and down)		
	Cooling/Dry	Heating	
Upward airflow limit OFF	25°	\$ \\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	
	(R6831)	(R6829)	
Upward airflow limit ON	- SO		
	(R6832)	(R6830)	

3-D Airflow

CTXG, CTXS, FTXS Series

Alternative repetition of vertical and horizontal swing motions enables uniform air-conditioning of the entire room.

When the horizontal swing and vertical swing are both set to automatic operation, the airflow becomes 3-D airflow. The horizontal and vertical swing motions are alternated and the airflow direction changes in the order shown in the following diagram.

- (1) The louvers move from the right to the left.
- (2) The flaps move downward.
- (3) The louvers move from the left to the right.
- (4) The flaps move upward.



COMFORT AIRFLOW Operation

CTXG, CTXS-L, FTXS-L Series

The horizontal blades (louvers) are controlled not to blow the air directly at the people in the room.

The airflow will be in the upward direction while in cooling operation and in the downward direction while in heating operation, which will provide a comfortable wind that will not come in direct contact with people.

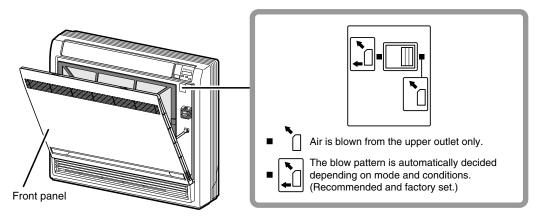
Airflow Selection Setting

FVXS Series

Airflow direction can be set with the airflow selection switch.

Open the front panel

Open the front panel.



(R17866)



Before opening the front panel, be sure to stop the operation and turn the breaker off. Do not touch the aluminum fins (indoor heat exchanger) inside of the indoor unit, as it may result in injury.

When setting the airflow selection switch to

■ The air conditioner automatically decides the appropriate blowing pattern depending on the operating mode/situation.

Operating mode	Situation	Blowing pattern
Cooling operation	When the room has become fully cool, or when 1 hour has passed since turning on the air conditioner.	Air is blown from the upper air outlet, so that air does not come into direct contact with people, and room temperature is equalized.
	At the start of operation or when the room is not fully cooled.	
Heating operation	Normal time	Air is blown from the upper and lower air outlets for high speed cooling during cooling operation, and for filling the room with warm air during heating operation.
	At the start or when air temperature is low.	Air is blown from the upper air outlet, so that air does not come into direct contact with people.

• During Dry operation, air is blown upper air outlet, so that cold air does not come into direct contact with people.

When setting the airflow selection switch to \[\].

- Regardless of the operating mode or situation, air is blown from the upper air outlet.
- Use this switch when you do not want air coming out of the lower air outlet (e.g., while sleeping).

7.3 Fan Speed Control for Indoor Unit

Outline

Phase control and fan speed control contains 9 steps: LLL, LL, SL, L, ML, M, MH, H, and HH. The airflow rate can be automatically controlled depending on the difference between the room thermistor temperature and the target temperature.

Automatic Fan Speed Control

In automatic fan speed control, the step SL is not available.

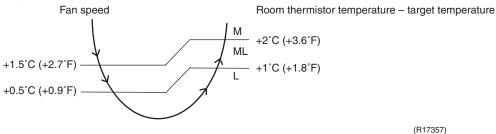
	CTXS-J, CTXS-H series		CTXG, CTXS-L, FTXS-L, CDXS, FDXS, FVXS series	
Step	Cooling	Heating	Cooling	Heating
LLL				
LL		4		\triangle
L	4		\triangle	
ML				
M	7			
MH	·	47	7	47
Н		•	•	~
HH (POWERFUL)	(R6833)	(R6834)	(R11681)	(R6834)

= The airflow rate is automatically controlled within this range when **FAN** button is set to automatic.

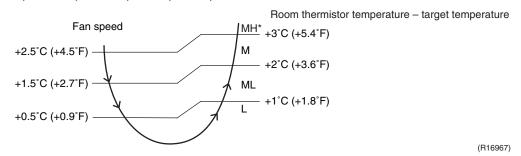
Cooling

The following drawings explain the principle of fan speed control for cooling.

CTXS-J, CTXS-H Series



CTXG, CTXS-L, FTXS-L, CDXS, FDXS, FVXS Series



*For CTXG, CTXS-L, FTXS-L, and FVXS series, the upper limit is M tap in 30 minutes from the operation start.

Heating

In heating operation, the fan speed is regulated according to the indoor heat exchanger temperature and the difference between the room thermistor temperature and the target temperature.

I Note

The fan stops during defrost operation.

COMFORT AIRFLOW Operation

CTXG, CTXS-L, FTXS-L Series

The fan speed is automatically controlled within the following steps.

Cooling

L tap ~ MH tap (same as AUTOMATIC)

Heating

In order to obtain a comfortable airflow, the fan speed may be set to a rate different from automatic fan speed control.

■ The latest command has the priority between POWERFUL and COMFORT AIRFLOW.

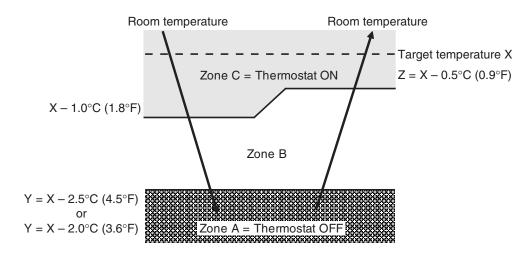
7.4 Program Dry Operation

Outline

Program dry operation removes humidity while preventing the room temperature from lowering. Since the microcomputer controls both the temperature and airflow rate, the temperature adjustment and **FAN** setting buttons are inoperable.

Details

The microcomputer automatically sets the temperature and airflow rate. The difference between the room thermistor temperature at start-up and the target temperature is divided into two zones. Then, the unit operates in an appropriate capacity for each zone to maintain the temperature and humidity at a comfortable level.



(R24029)

Room thermistor temperature at start-up	Target temperature X	Thermostat OFF point Y	Thermostat ON point Z ★
24°C or more	Room thermistor	X – 2.5°C	X – 0.5°C
(75.2°F or more)		(X – 4.5°F)	(X – 0.9°F)
18 ~ 23.5°C	temperature at start-up	X – 2.0°C	X – 0.5°C
(64.4 ~ 74.3°F)		(X – 3.6°F)	(X – 0.9°F)
17.5°C or less	18°C	X – 2.0°C	$X - 0.5^{\circ}C = 17.5^{\circ}C$
(63.5°F or less)	(64.4°F)	(X – 3.6°F)	$(X - 0.9^{\circ}F = 63.5^{\circ}F)$

★ Thermostat turns on also when the room temperature is in the zone B for 10 minutes.

7.5 Automatic Operation

Outline

Automatic Cooling/Heating Function

When the automatic operation is selected with the remote controller, the microcomputer automatically determines the operation mode as cooling or heating according to the room temperature and the set temperature at start-up.

The unit automatically switches the operation mode to maintain the room temperature at the set temperature.

Details

Ts: set temperature (set by remote controller)

Tt: target temperature (determined by microcomputer)

Tr: room thermistor temperature (detected by room temperature thermistor)

C: correction value

1. The set temperature (Ts) determines the target temperature (Tt).

$$(Ts = 18 \sim 30^{\circ}C, 64.4 \sim 86^{\circ}F).$$

2. The target temperature (Tt) is calculated as:

$$Tt = Ts + C$$

where C is the correction value.

$$C = 0^{\circ}C (32^{\circ}F)$$

- 3. Thermostat ON/OFF point and operation mode switching point are as follows:
 - (1) Heating → Cooling switching point:

Tr ≥ Tt + 3.0°C (+5.4°F) (CTXG, CTXS, FTXS series)

Tr ≥ Tt + 2.5°C (+4.5°F) (CDXS, FDXS, FVXS series)

(2) Cooling → Heating switching point:

Tr < Tt - 2.5°C (-4.5°F) (CTXG series)

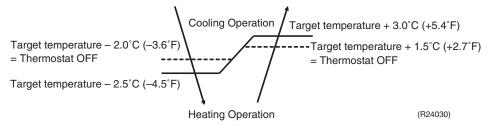
Tr < Tt - 3.0°C (-5.4°F) (CTXS, FTXS, CDXS, FDXS, FVXS series)

- (3) Thermostat ON/OFF point is the same as the ON/OFF point of cooling or heating operation.
- 4. During initial operation

 $Tr \ge Ts$: Cooling operation

Tr < Ts: Heating operation

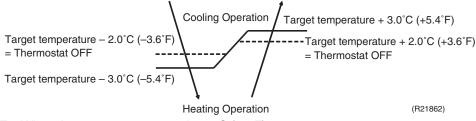
CTXG series



Ex: When the target temperature is 25°C (77°F)

Cooling \to 23°C (73.4°F): Thermostat OFF \to 22.5°C (72.5°F): Switch to heating Heating \to 26.5°C (79.7°F): Thermostat OFF \to 28°C (82.4°F): Switch to cooling

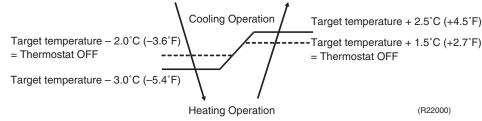
CTXS, FTXS series



Ex: When the target temperature is 25°C (77°F)

Cooling \rightarrow 23°C (73.4°F): Thermostat OFF \rightarrow 22°C (71.6°F): Switch to heating Heating \rightarrow 27°C (80.6°F): Thermostat OFF \rightarrow 28°C (82.4°F): Switch to cooling

CDXS, FDXS, FVXS series



Ex: When the target temperature is 25°C (77°F)

Cooling \rightarrow 23°C (73.4°F): Thermostat OFF \rightarrow 22°C (71.6°F): Switch to heating Heating \rightarrow 26.5°C (79.7°F): Thermostat OFF \rightarrow 27.5°C (81.5°F): Switch to cooling

7.6 Thermostat Control

Outline

Thermostat control is based on the difference between the room thermistor temperature and the target temperature.

Details

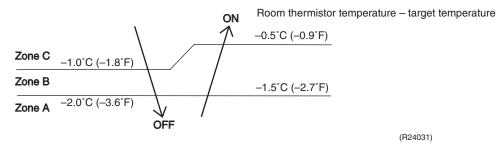
Thermostat OFF Condition

• The temperature difference is in the zone A.

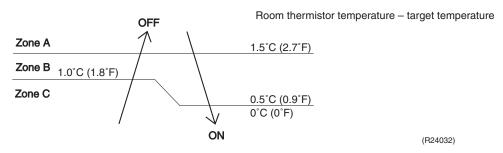
Thermostat ON Conditions

- The temperature difference returns to the zone C after being in the zone A.
- The system resumes from defrost control in any zones except A.
- The operation turns on in any zones except A.
- The monitoring time has passed while the temperature difference is in the zone B. (Cooling: 10 minutes, Heating: 10 seconds)

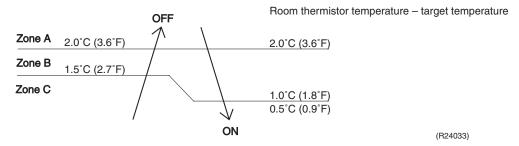
Cooling



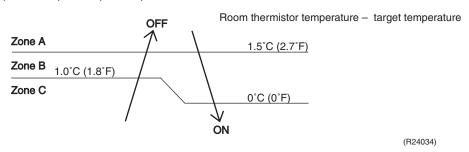
Heating CTXG series



CTXS-L, FTXS series



CTXS-J, CTXS-H, CDXS, FDXS, FVXS series





Refer to Temperature Control on page 73 for details.

7.7 NIGHT SET Mode

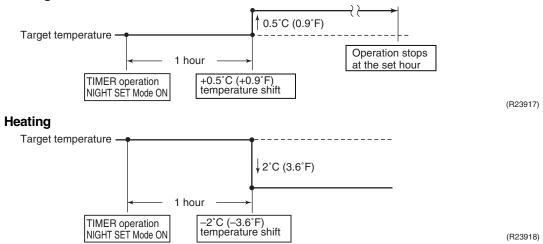
Outline

When the OFF timer is set, NIGHT SET Mode is automatically activated. NIGHT SET Mode keeps the airflow rate setting.

Details

NIGHT SET Mode continues operation at the target temperature for the first one hour, then automatically raises the target temperature slightly in cooling, or lowers it slightly in heating. This prevents excessive cooling or heating to ensure comfortable sleeping conditions, and also conserves electricity.

Cooling



7.8 ECONO Operation

Applicable Models

CTXG09/12/18QVJUW(S)

CTXS07LVJU

FTXS09/12/15/18/24LVJU

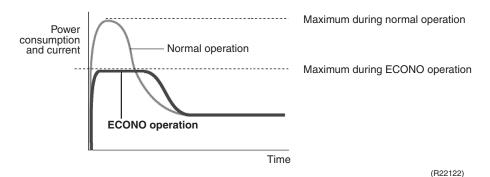
FDXS09/12LVJU CDXS15/18/24LVJU FVXS09/12/15/18NVJU

Outline

ECONO operation reduces the maximum operating current and the power consumption. This operation is particularly convenient for energy-saving. It is also a major bonus when breaker capacity does not allow the use of multiple electrical devices and air conditioners. It can be easily activated by pressing **ECONO** button on the wireless remote controller.

Details

- When this function is activated, the maximum capacity also decreases.
- The remote controller can send the ECONO command when the unit is in cooling, heating, dry, or automatic operation. This function can only be set when the unit is running. Press **ON/OFF** button on the remote controller to cancel the function.
- This function and Inverter POWERFUL operation cannot be used at the same time. The latest command has the priority.



7.9 HOME LEAVE Operation

Applicable Models

CTXS07JVJU CTXS09/12HVJU

Outline

HOME LEAVE operation is a function that allows you to record your preferred set temperature and airflow rate. You can start your preferred operation mode simply by pressing **HOME LEAVE** button on the remote controller.

Details

The indoor unit is operated according to the set temperature and airflow rate for HOME LEAVE which were preset in the memory of the remote controller.

Start of Function

The function starts when **HOME LEAVE** button is pressed in cooling operation, heating operation (including POWERFUL operation), or while the operation is stopped.

A mark representing HOME LEAVE is indicated on the display of the remote controller, and the LED (red) of indoor unit representing HOME LEAVE lights up. (It goes out when the operation is stopped.)

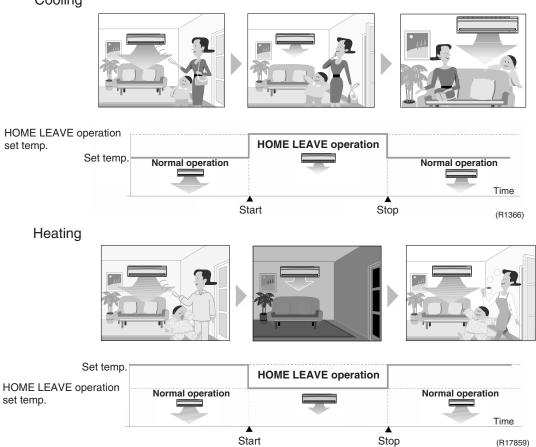
82

- If this button is pressed in POWERFUL operation, the POWERFUL operation is canceled and this function becomes effective.
- **HOME LEAVE** button is ineffective in dry operation and fan operation.

End of Function

The function ends when **HOME LEAVE** button is pressed again during HOME LEAVE operation or when **POWERFUL** button is pressed.

Cooling



Setting Temperature and Airflow Rate

When using HOME LEAVE operation for the first time, set your preferred temperature and airflow rate for HOME LEAVE operation.

	Initial setting		Selectable range	
	Temperature	Airflow rate	Temperature	Airflow rate
Cooling	25°C (77°F)	A	18 ~ 32°C (64.4 ~ 89.6°F)	5 steps, 🔼 , 強
Heating	25°C (77°F)	A	10 ~ 30°C (50 ~ 86°F)	5 steps, 🛕 , 🏂

- 1. Press **HOME LEAVE** button.
 - Make sure a is displayed on the remote controller.
- 2. Adjust the temperature with ▲ or ▼ button.
- 3. Adjust the airflow rate with **FAN** button.

HOME LEAVE operation will run with these settings the next time you start HOME LEAVE operation. To change the recorded information, repeat steps 1 - 3.



- 1. The set temperature and airflow rate are recorded in the remote controller. When the remote controller is reset due to battery replacement, the temperature and airflow rate for HOME LEAVE operation needs to be set again.
- 2. The operation mode cannot be changed while HOME LEAVE operation is being used.

7.10 2-Area INTELLIGENT EYE Operation

Applicable Models

CTXG09/12/18QVJUW(S)

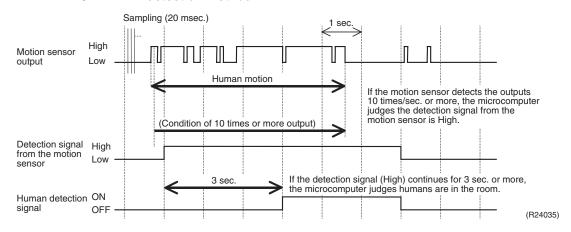
Outline

The following functions can be performed by the microcomputer with a motion sensor.

- 1. Reduction of the capacity when there is nobody in the room in order to save electricity (energy saving operation)
- Dividing the room into plural areas and detecting presence of humans in each area.Moving the airflow direction to the area with no human automatically to avoid direct airflow on humans.

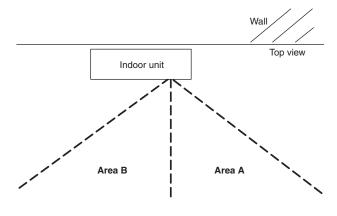
Details

1. INTELLIGENT EYE detection method



- The motion sensor detects human motion by receiving infrared rays and sends the pulse wave output.
- The microcomputer in the indoor unit carries out a sampling every 20 msec. If the motion sensor detects 10 times or more of the wave output in one second in total, and the High signal continues for 3 sec., the microcomputer judges humans are in the room as the human detection signal is ON.
- 2-area INTELLIGENT EYE motion sensor divides the area into 2 and detects presence of humans in each area.

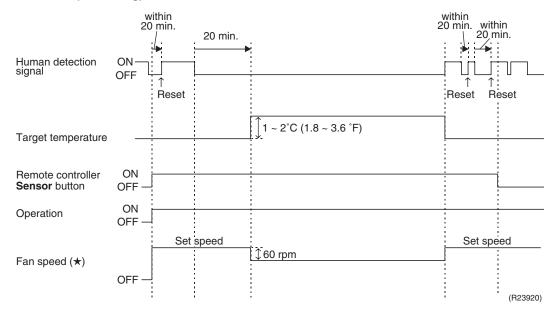
Image of 2-area INTELLIGENT EYE



A microcomputer judges human presence by the human detection signal from each area A and B.

(R22951)

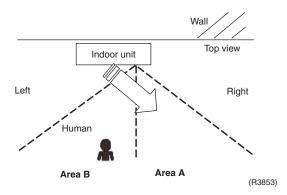
2. Motions (in cooling)



- ★ In FAN operation, the fan speed is reduced by 60 rpm when no one is in the area.
- When there is no signal from the motion sensor in 20 minutes, the microcomputer judges that nobody is in the room and operates the unit at a temperature shifted from the target temperature. (Cooling/Dry: 1 ~ 2°C (1.8 ~ 3.6°F) higher, Heating: 2°C (3.6°F) lower, Auto: according to the operation mode at that time.)

3. Airflow direction in 2-area INTELLIGENT EYE operation

Detection method: The opposite area of detected area is set as the target direction.



- 1. Human detection signal ON in both area A and B: Shift the airflow direction to area B (left side)
- 2. Human detection signal ON in area A: Shift the airflow direction to area B (left side)
- 3. Human detection signal ON in area B: Shift the airflow direction to area A (right side)
- 4. Human detection signal OFF in both area A and B: No change

*When the human detection signal is OFF for 20 minutes in both area A and B, the unit starts energy saving operation.



For dry operation, the target temperature is shifted internally. The temperature cannot be set with the remote controller.

7.11 INTELLIGENT EYE Operation

Applicable Models

CTXS07JVJU CTXS09/12HVJU CTXS07LVJU

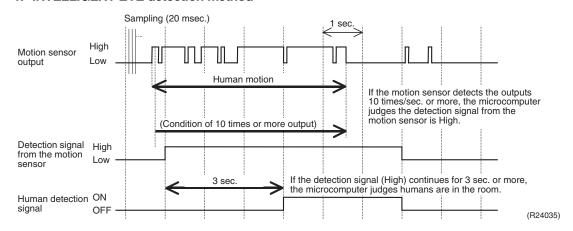
FTXS09/12/15/18/24LVJU

Outline

The microcomputer detects the presence of humans in the room with a motion sensor and reduces the capacity when there is nobody in the room in order to save electricity.

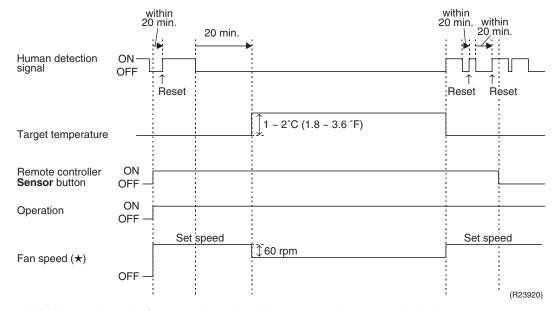
Details

1. INTELLIGENT EYE detection method



- The motion sensor detects human motion by receiving infrared rays and sends the pulse wave output.
- The microcomputer in the indoor unit carries out a sampling every 20 msec. If the motion sensor detects 10 times or more of the wave output in one second in total, and the High signal continues for 3 sec., the microcomputer judges humans are in the room as the human detection signal is ON.

2. Motions (in cooling)



★ In FAN operation, the fan speed is reduced by 60 rpm when no one is in the area.

■ When there is no signal from the motion sensor in 20 minutes, the microcomputer judges that nobody is in the room and operates the unit at a temperature shifted from the target temperature. (Cooling/Dry: 1 ~ 2°C (1.8 ~ 3.6°F) higher, Heating: 2°C (3.6°F) lower, Auto: according to the operation mode at that time.)



For dry operation, the target temperature is shifted internally. The temperature cannot be set with the remote controller.

7.12 POWERFUL Operation

Outline

In order to exploit the cooling and heating capacity to full extent, the air conditioner can be operated by increasing the indoor fan rotating speed and the compressor frequency.

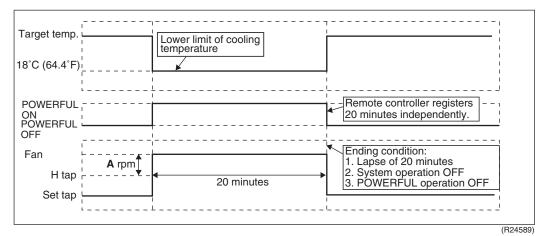
Details

When **POWERFUL** button is pressed, the fan speed and target temperature are converted to the following states for 20 minutes.

Operation mode	Fan speed	Target temperature
COOL	H tap + A rpm	18°C (64.4°F)
DRY	Dry rotating speed + A rpm	Lowered by 2 ~ 2.5°C (3.6 ~ 4.5°F)
HEAT H tap + A rpm		30 ~ 31.5°C (86 ~ 88.7°F)
FAN	H tap + A rpm	_
AUTO	Same as cooling/heating in POWERFUL operation	The target temperature is kept unchanged.

 $A = 50 \sim 90$ rpm (depending on the model)

Ex: POWERFUL operation in cooling



Note:

POWERFUL operation cannot be used together with ECONO, COMFORT AIRFLOW or OUTDOOR UNIT QUIET operation.

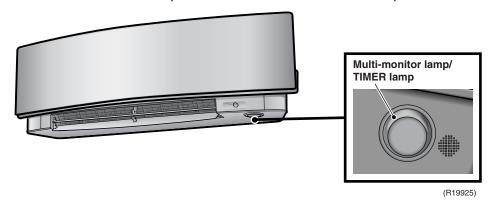
7.13 Multi-Monitor Lamp/TIMER Lamp

Applicable Models

CTXG09/12/18QVJUW(S)

Features

Current operation mode is displayed in color of the lamp of the indoor unit. Operating status can be monitored even in automatic operation in accordance with the actual operation mode.



The lamp color changes according to the operation.

* AUTO	Red/Blue
* DRY	Green
* COOL	Blue
* HEAT	Red
* FAN	White
* TIMER	Orange

Brightness Setting

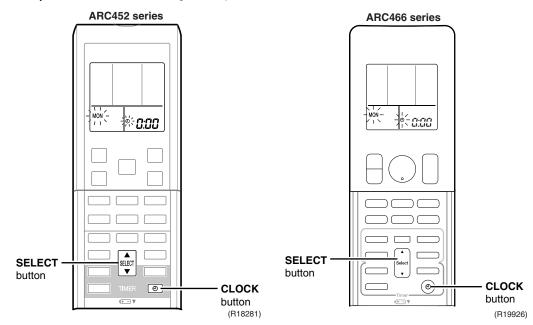
Each time **Brightness** button on the remote controller is pressed, the brightness of the multimonitor lamp/TIMER lamp changes to high, low, or off.

7.14 Clock Setting

ARC452 Series ARC466 Series

The clock can be set by taking the following steps:

- 1. Press CLOCK button.
 - \rightarrow $\square:\square\square$ is displayed. **MON** and \bigcirc blink.
- 2. Press **SELECT** ▲ or **SELECT** ▼ button to set the clock to the current day of the week.
- 3. Press **CLOCK** button.
 - \rightarrow \bigcirc blinks.
- Press SELECT ▲ or SELECT ▼ button to set the clock to the present time.
 Holding down SELECT ▲ or SELECT ▼ button increases or decreases the time display rapidly.
- 5. Press **CLOCK** button to set the clock. (Point the remote controller at the indoor unit when pressing the button.)
 - \rightarrow : blinks and clock setting is completed.



7.15 WEEKLY TIMER Operation

Applicable CTXG09/12/18QVJUW(S)

Models CTXS07LVJU

FTXS09/12/15/18/24LVJU FVXS09/12/15/18NVJU

Outline Up to 4 timer settings can be saved for each day of the week (up to 28 settings in total).

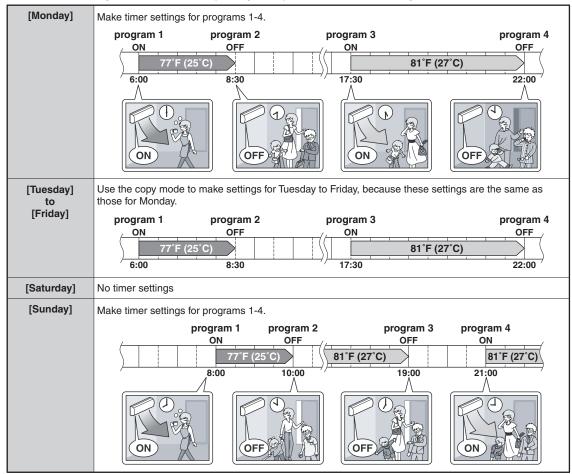
The 3 items: ON/OFF, temperature, and time can be set.

Details

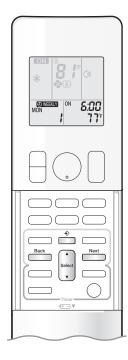
★ The illustrations are for CTXG series as representative.

Setting example of the WEEKLY TIMER

The same timer settings are used from Monday through Friday, while different timer settings are used for the weekend.



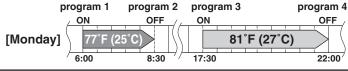
- Up to 4 reservations per day and 28 reservations per week can be set using the WEEKLY TIMER. The effective use of the copy mode simplifies timer programming.
- The use of ON-ON-ON settings, for example, makes it possible to schedule operating mode and set temperature changes. Furthermore, by using OFF-OFF-OFF-OFF settings, only the turn off time of each day can be set. This will turn off the air conditioner automatically if you forget to turn it off.

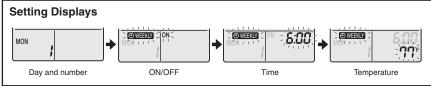


To use WEEKLY TIMER operation

Setting mode

• Make sure the day of the week and time are set. If not, set the day of the week and time.

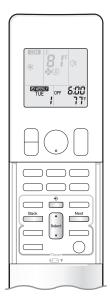




- **1.** Press 📩 .
 - The day of the week and the reservation number of the current day will be displayed.
 - 1 to 4 settings can be made per day.
- 2. Press to select the desired day of the week and reservation number.
- 3. Press _____.
 - The day of the week and reservation number will be set.
 - " WEEKLY " and " ON" blink.
- 4. Press to select the desired mode.
 - Pressing changes the "ON" or " OFF" setting in sequence.



- In case the reservation has already been set, selecting "blank" deletes the reservation.
- Proceed to **STEP 9** if " blank " is selected.
- To return to the day of the week and reservation number setting, press Back.
- **5.** Press Next
 - The ON/OFF TIMER mode will be set.
 - " WEEKLY " and the time blink.



select the desired time. 6. Press

- The time can be set between 0:00 and 23:50 in 10-minute intervals.
- To return to the ON/OFF TIMER mode setting, press
- Proceed to STEP 9 when setting the OFF TIMER.

7. Press Next

- The time will be set.
- " WEEKLY " and the temperature blink.

8. Press to select the desired temperature.

- The temperature can be set between 50°F (10°C) and 90°F (32°C). COOL or AUTO: The unit operates at 64°F (18°C) even if it is set at 50°F (10°C) to 63°F (17°C). HEAT or AUTO : The unit operates at 86°F (30°C) even if it is set at 87°F (31°C) to 90°F (32°C).
- To return to the time setting, press Back
- The set temperature is only displayed when the mode setting is on.

$\boldsymbol{9}$. Press \equiv

- Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and blinking of the multi-monitor lamp.
- The multi-monitor lamp blinks twice.
- The temperature will be set and go to the next reservation.
- Temperature and time are set in the case of ON TIMER operation, and the time is set in the case of OFF TIMER operation.
- The next reservation screen will appear.
- To continue further settings, repeat the procedure from STEP 4.

10. Press $\stackrel{\smile}{=}$ to complete the setting.

- " " is displayed on the LCD and WEEKLY TIMER operation is activated.
- The TIMER lamp periodically lights orange.

The multi-monitor lamp will not light orange if all the reservation settings are deleted.

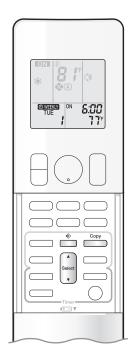


• A reservation made once can be easily copied and the same settings used for another day of the week. Refer to Copy mode

NOTE

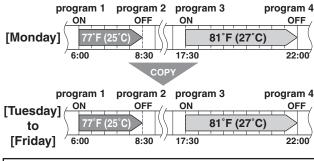
Notes on WEEKLY TIMER operation

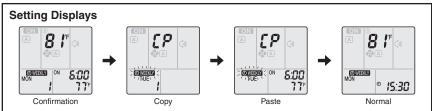
- . Do not forget to set the clock on the remote controller first.
- The day of the week, ON/OFF TIMER mode, time and set temperature (only for ON TIMER mode) can be set with the WEEKLY TIMER. Other settings for the ON TIMER are based on the settings just before the operation.
- WEEKLY TIMER and ON/OFF TIMER operation cannot be used at the same time. The ON/OFF TIMER operation has priority if it is set while WEEKLY TIMER is still active. The WEEKLY TIMER will enter the standby state, and " OWEEKLY "will disappear from the LCD. When the ON/ OFF TIMER is up, the WEEKLY TIMER will automatically become active.
- · Only the time and temperature can be set with the WEEKLY TIMER. Set the WEEKLY TIMER only after setting the operation mode, the airflow rate and the airflow direction ahead of time.
- Turning off the circuit breaker, power failure, and other similar events will render operation of the indoor unit's internal clock inaccurate. Reset the clock.
- and can be used only for the time and temperature settings. It cannot be used to go back to the reservation number.



Copy mode

• A reservation made once can be copied to another day of the week. The whole reservation of the selected day of the week will be copied.





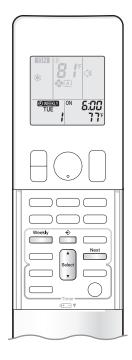
- **1.** Press ⊕.
- 2. Press to confirm the day of the week to be copied.
- 3. Press
 - The whole reservation of the selected day of the week will be copied.
- **4.** Press $\begin{bmatrix} \hat{s} \end{bmatrix}$ to select the destination day of the week.
- **5.** Press _____ .
 - Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and blinking of the multi-monitor lamp.
 - The multi-monitor lamp blinks twice.
 - The reservation will be copied to the selected day of the week. The whole reservation of the selected day of the week will be copied.
 - To continue copying the settings to other days of the week, repeat STEP 4 and STEP 5.
- **6.** Press to complete the setting.
 - " ②WEEKLY " is displayed on the LCD and WEEKLY TIMER operation is activated.
 - The TIMER lamp periodically lights orange.

NOTE

Note on COPY MODE

• The entire reservation of the source day of the week is copied in the copy mode.

In the case of making a reservation change for any day of the week individually after copying the content of weekly reservations, press and change the settings in the steps of Setting mode.



Confirming a reservation

• The reservation can be confirmed.



1. Press ⊕.

- The day of the week and the reservation number of the current day will be displayed.
- 2. Press to select the day of the week and the reservation number to be confirmed.
 - Pressing select displays the reservation details.
 - To change the confirmed reserved settings, select the reservation number and press

 The mode is switched to setting mode. Proceed to Setting mode STEP 4.
- - " WEEKLY " is displayed on the LCD and WEEKLY TIMER operation is activated.
 - The TIMER lamp periodically lights orange.

The multi-monitor lamp will not light orange if all the reservation settings are deleted.



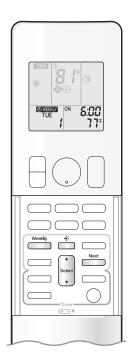
Display

To deactivate WEEKLY TIMER operation

- Press while "OWEEKLY" is displayed on the LCD.
 - " WEEKLY " disappears from the LCD.
 - The TIMER lamp goes off.
 - To reactivate the WEEKLY TIMER operation, press again.
 - If a reservation deactivated with is activated once again, the last reservation mode will be used.

NOTE

• If not all the reservation settings are reflected, deactivate the WEEKLY TIMER operation once. Then press again to reactivate the WEEKLY TIMER operation.



To delete reservations

An individual reservation

- - The day of the week and the reservation number will be displayed.
- 2. Press to select the day of the week and the reservation number to be deleted.
- 3. Press Next
- 4. Press until no icon is displayed.
 - Pressing changes the ON/OFF TIMER mode in sequence.
 - Selecting "blank" will cancel any reservation you may have.



- - The selected reservation will be deleted.
 - Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and blinking of the multi-monitor lamp.
- **6.** Press ⊕.
 - \bullet If there are still other reservations, WEEKLY TIMER operation will be activated.

Reservations for each day of the week

- This function can be used for deleting reservations for each day of the week.
- It can be used while confirming or setting reservations.
- - The day of the week and the reservation number will be displayed.
- **2.** Press select the day of the week to be deleted.
- 3. Hold for about 5 seconds.
 - Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and blinking of the multi-monitor lamp.
 - The reservation of the selected day of the week will be deleted.
- **4.** Press ⊕.
 - If there are still other reservations, WEEKLY TIMER operation will be activated.

All reservations

▶ Hold for about 5 seconds with the normal display.

- Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and blinking of the multi-monitor lamp.
- The TIMER lamp goes off.
- This operation cannot be used for the WEEKLY TIMER setting display.
- All reservations will be deleted.

7.16 Other Functions

7.16.1 Hot-Start Function

In order to prevent the cold air blast that normally occurs when heating operation starts, the temperature of the indoor heat exchanger is detected, and the airflow is either stopped or significantly weakened resulting in comfortable heating.

Note:

The cold air blast is prevented using similar control when defrost control starts or when the thermostat is turned ON.

7.16.2 Signal Receiving Sign

When the indoor unit receives a signal from the remote controller, the unit emits a signal receiving sound and the operation lamp blinks.

7.16.3 Indoor Unit ON/OFF Button

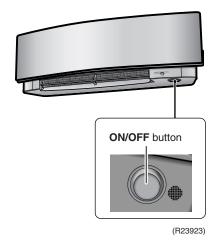
ON/OFF button is provided on the display of the unit.

- Press **ON/OFF** button once to start operation. Press once again to stop it.
- **ON/OFF** button is useful when the remote controller is missing or the battery has run out.

Operation mode	Temperature setting	Airflow rate
AUTO	25°C (77°F)	Automatic

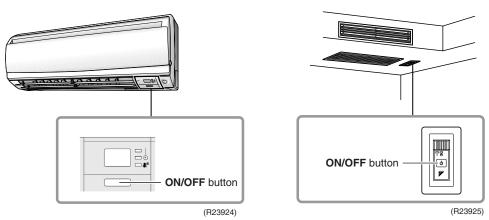
■ In the case of multi system operation, there are times when the unit does not activate with this button.

CTXG Series

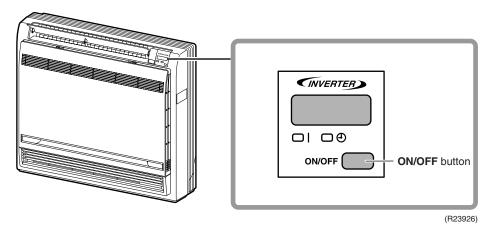


CTXS/FTXS Series

CDXS/FDXS Series



FVXS Series



7.16.4 Auto-restart Function

If a power failure (even a momentary one) occurs during the operation, the system restarts automatically in the same conditions as before when the power supply is restored to the conditions prior to the power failure.



FFQ Series Function SiUS181631EA

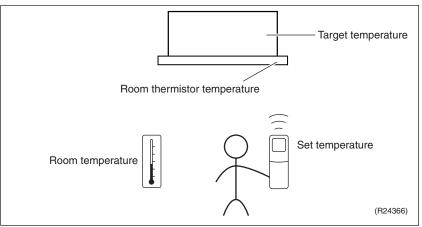
8. FFQ Series Function

8.1 Temperature Control

Definitions of Temperatures

The definitions of temperatures are classified as following.

- Room temperature: temperature of lower part of the room
- Set temperature: temperature set by remote controller
- Room thermistor temperature: temperature detected by room temperature thermistor
- Target temperature: temperature determined by microcomputer



Temperature Control

The temperature of the room is detected by the room temperature thermistor. However, there is a difference between the temperature detected by room temperature thermistor and the temperature of lower part of the room, depending on the installation condition. Practically, the temperature control is done by the target temperature appropriately adjusted for the indoor unit and the temperature detected by room temperature thermistor.

SiUS181631EA FFQ Series Function

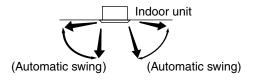
8.2 Airflow Direction Control

Outline

There are two types of airflow direction settings.

Automatic swing setting

The flaps automatically oscillate up and down.

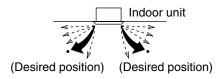


(R24069)

Airflow direction fixed setting

You can select from one of the fixed directions.

The display of the remote controller and the actual angle of the flap do not match.



(R24070)

Flaps Movement

Under the operating conditions shown below, airflow direction is controlled automatically. Actual operation may be different from what is displayed on the remote controller.

- Room temperature is higher than the remote controller's set temperature in heating operation.
- When defrosting in heating operation. The airflow discharges horizontally to avoid blowing cold air directly on the room occupants.
- Under continuous operation with the airflow discharging horizontally.

Individual Flap Control

With decoration panels BYFQ60C2W1W(S) and wired remote controller (BRC1E73), you can control each one of the four flaps individually. The following marks are beside each air outlet: \Box , $\Box\Box$, $\Box\Box\Box$, $\Box\Box\Box\Box$.

8.3 Fan Speed Control for Indoor Unit

■ With Wired Remote Controller (BRC1E73)

To change the fan speed, press **Fan Speed** button and select the fan speed from Low/Medium/High/Auto for three-speed.

- The system may change the fan speed automatically for equipment protection purposes.
- The system may turn off the fan when the room temperature is satisfied.
- It is normal for a delay to occur when changing the fan speed.
- If the Auto is selected for the fan speed, the fan speed varies automatically based on the difference between set temperature and room temperature.
- With Wireless Remote Controller Kit (BRC082A41W, BRC082A42W(S))
 Press FAN button to select the fan speed, LOW, MEDIUM or HIGH.

•

FFQ Series Function SiUS181631EA

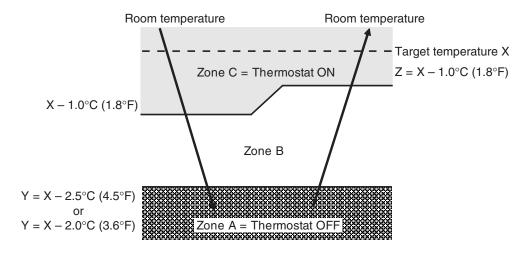
8.4 Program Dry Operation

Outline

Program dry operation removes humidity while preventing the room temperature from lowering. Since the microcomputer controls both the temperature and airflow rate, the temperature adjustment and **FAN** setting buttons are inoperable.

Details

The microcomputer automatically sets the temperature and airflow rate. The difference between the room thermistor temperature at start-up and the target temperature is divided into two zones. Then, the unit operates in an appropriate capacity for each zone to maintain the temperature and humidity at a comfortable level.

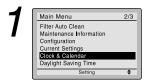


(R24367)

Room thermistor temperature at start-up	Target temperature X	Thermostat OFF point Y	Thermostat ON point Z
24.5°C or more	Room thermistor	X - 2.5°C	X - 1.0°C
(76.1°F or more)		(X - 4.5°F)	(X - 1.8°F)
16.5 ~ 24°C	temperature at start-up	X - 2.0°C	X - 1.0°C
(61.7 ~ 75.2°F)		(X - 3.6°F)	(X - 1.8°F)
16°C or less	16°C	X - 2.0°C	X - 1.0°C = 15°C
(60.8°F or less)	(60.8°F)	(X - 3.6°F)	(X - 1.8°F = 59°F)

SiUS181631EA **FFQ Series Function**

8.5 **Clock and Calendar Setting (With Wired Remote Controller BRC1E73)**

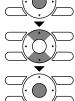


• Press Menu/OK button to display the main menu screen.

date & time screen.

 Press ▼▲ buttons to select Clock & Calendar on the main menu

Press Menu/OK button to display the clock & calendar screen.



Clock & Calendar



 Press ▼▲ buttons to select Date & Time on the clock & calendar screen. Press Menu/OK button to display the



Date & Time Day 1 Thursday



 Select Year with ◀▶ buttons. Change the year with **▼**▲ buttons. Holding down the button causes the number to change continuously.





 Select Month with ◀▶ buttons. Change the month with **▼**▲ buttons. Holding down the button causes the number to change continuously.





 Select Day with ◀▶ buttons. Change the day with **▼**▲ buttons. Holding down the button causes the number to change continuously. Days of the week change automatically.



(R24368)

FFQ Series Function SiUS181631EA



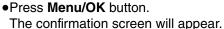
Select Hour with ◀▶ buttons.
 Change the hour with ▼▲ buttons.
 Holding down the button causes the number to change continuously.







•Select **Minute** with ◀▶ buttons. Change the minute with ▼▲ buttons. Holding down the button causes the number to change continuously.



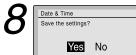




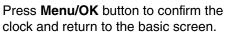


Note: -

The date can be set between January 1, 2015 and December 31, 2099.



 Press ◀▶ button to select Yes on the confirmation screen.







* When setting the schedule, the display returns to the settings screen.

(R24072)

SiUS181631EA FFQ Series Function

8.6 Schedule TIMER Operation (With Wired Remote Controller BRC1E73)

Outline

Day settings are selected from 4 patterns:

- 7Days
- Weekday/Sat/Sun
- Weekday/Weekend
- Everyday

Up to 5 actions can be set for each day.

Details

Set the startup time and operation stop time.

ON: Startup time, cooling and heating temperature setpoints can be configured.

OFF: Operation stop time, cooling and heating setback temperature setpoints can be configured.

(--: Indicates that the setback function is disabled for this time period.)

__: Indicates that the temperature setpoint and setback temperature setpoint for this time period is not specified. The last active setpoint will be utilized.



Refer to Setback function on page 107 for details of setback function.

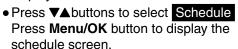
Setting the schedule

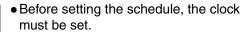


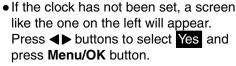
Schedule
Clock has not been set.
Would you like to set it now?

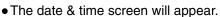
Date & Time



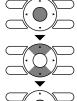








 Set the current year, month, day, and time.

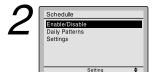








Yes No



 Press ▼▲ buttons to select the desired function on the schedule screen and press Menu/OK button.



(R24369)

FFQ Series Function SiUS181631EA

■ Daily Patterns



• The schedule screen will appear.

 Press V buttons to select Daily Patterns on the schedule screen.

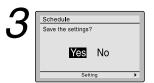


The daily patterns screen will appear when **Menu/OK** button is pressed.





when **Menu/OK** button is pressed.



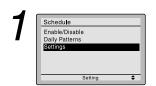
 Press ◀► buttons to select Yes on the confirmation screen.

Pressing **Menu/OK** button enters the daily patterns in the schedule and takes you back to the main menu screen.

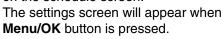


(R24074)

■ Settings



- The schedule screen will appear.
- Press ▼▲ buttons to select Settings on the schedule screen.





2



- Press ▼▲ buttons to select the day to be set.
- * It cannot be selected in the case of EVDY .



3





- Input the time for the selected day.
- Press ◀► buttons to move the highlighted item and press ▼▲ buttons to input the desired operation start time.
 Each press of ▼▲ buttons moves the numbers by 1 hour or 1 minute.



SiUS181631EA **FFQ Series Function**



 Press ◀▶ buttons to move the highlighted item and press ▼▲ buttons to configure ON/OFF/-- settings. --, ON, or OFF changes in sequence when **V** buttons are pressed.



Schedule Cool 90F Time Act 6:00a ON (\$)

ON: The temperature setpoints can be configured. OFF: The setback temperature setpoints can be configured.

--: The temperature setpoints and setback temperature setpoints become disabled.



- The cooling and heating temperature setpoints for both ON and OFF (Setback) are configured.
 - __: Indicates that the temperature setpoint and setback temperature setpoint for this time period is not specified. The last active setpoint will be utilized.
 - -: Indicates that the setback function is disabled for this time period.





Schedule

Schedule Save the settings?

Time Act 6:00A ON 8:00A OFF

5:30p ON 10:00p OFF

A maximum of five actions per day can be

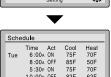


• Press Menu/OK button when settings for each day are completed. The confirmation screen will appear.



To copy the settings for the previous day, press Mode button so that the existing settings will be Heat 70F 50F 70F 62F copied. Example: The contents for Monday are copied by pressing Mode button after selecting Tuesday.





Cool 75F 85F 75F 82F



Yes No

 Press ◀▶ buttons to select Yes on the confirmation screen.

Pressing Menu/OK button confirms the settings for each day and takes you back to the basic screen.





(R24075)

FFQ Series Function SiUS181631EA

■ Enabling or disabling the schedule

Schedule

Enable/Disable
Daily Patterns
Settings

Display the schedule screen.

Press ▼▲ buttons to select
 Enable / Disable on the schedule screen.

Press **Menu/OK** button to display the enable/disable screen.





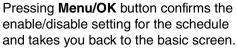
 Press ▼▲ buttons to select Enable or Disable on the enable/disable screen.







 Press ◀► buttons to select Yes on the confirmation screen.





(R24076)

SiUS181631EA FFQ Series Function

8.7 Setback Function (With Wired Remote Controller BRC1E73)

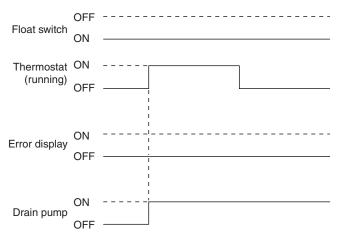
The Setback function can be used to maintain the space temperature in an assigned range for an unoccupied period.

The setback icon flashes on the LCD of wired remote controller when the unit is turned on by the setback control.

- When enabled, the Setback mode becomes active when the indoor unit is turned off by either the user, a schedule event or an off timer.
- Setback function is not available by default. It can be enabled by the system installer.

8.8 Drain Pump Control

8.8.1 Normal Operation

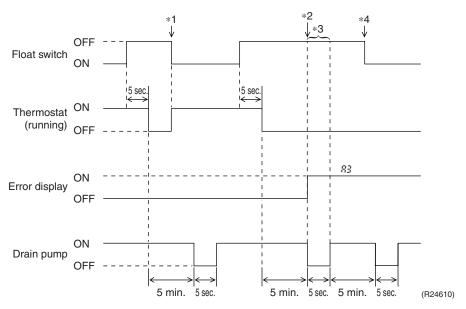


(R24037)

- The float switch is ON in normal operation.
- When cooling operation starts (thermostat ON), the drain pump turns ON simultaneously.
- After the thermostat turns OFF, the drain pump continues to operate.

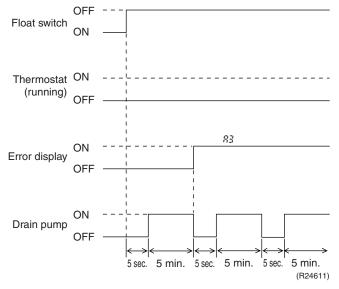
FFQ Series Function SiUS181631EA

8.8.2 If the Float Switch is OFF with the Thermostat ON in Cooling Operation



- When the float switch stays OFF for 5 sec., the thermostat turns OFF.
- After the thermostat turns OFF, the drain pump continues to operate for another 5 minutes.
- *1: If the float switch turns ON again during the residual operation of the drain pump, cooling operation also turns on again (thermostat ON).
- *2: If the float switch remains OFF even after the residual operation of the drain pump has ended, the error code %3 is determined.
- *3: The drain pump turns OFF once residual operation has ended, then turns ON again after 5 seconds.
- *4: After \$3 is determined and the unit comes to an abnormal stop, the thermostat will remain OFF even if the float switch turns ON again.

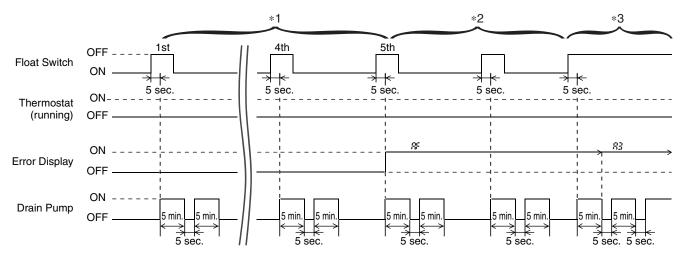
8.8.3 If the Float Switch is OFF with the Thermostat OFF in Cooling Operation



- When the float switch stays OFF for 5 sec., the drain pump turns ON.
- If the float switch remains OFF even after the residual operation of the drain pump has ended, the error code 83 is determined.
- The drain pump turns OFF once residual operation has ended, then turns ON again after 5 seconds.

SiUS181631EA FFQ Series Function

8.8.4 If the Float Switch Turns OFF and ON Continuously, or the Float Switch Turns OFF While & Displayed



(R24370)

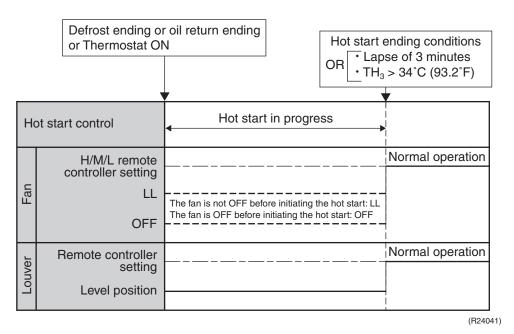
- When the float switch stays OFF for 5 sec., the drain pump turns ON.
- *1: If the float switch continues to turn OFF and ON 5 times consecutively, it is judged as a drain system error and the error code & is determined.
- *2: The drain pump continues to turn ON/OFF in accordance with the float switch OFF/ON even after # is determined.
- *3: While the error code % is active, if the float switch remains OFF even after the residual operation of the drain pump has ended, the error code % will be determined.

8.9 Hot Start Control (In Heating Operation Only)

Outline

At startup with thermostat ON or after the completion of defrosting in heating operation, the indoor unit fan is controlled to prevent cold air from blasting out and ensure startup capacity.

Details



TH₃: Temperature detected by the indoor heat exchanger thermistor (R3T)

FFQ Series Function SiUS181631EA

8.10 Presence and Floor Sensors (Option)

Outline

With the human presence signal and the floor temperature signal from the optional sensor kit, the system provides the energy saving control, or the comfortable temperature control and airflow direction control preventing the direct draft to the human.

To use sensor related functions, a wired remote controller (BRC1E73) and optional sensor kit (BRYQ60A2W(S)) are necessary to be installed.

Details

1. Draft prevention (with presence sensor)

When the sensor detects human presence during auto-swing operation, the system sets the airflow direction parallel to the floor (position 0) to reduce unpleasant draft.

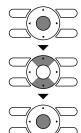
The operation returns to the normal auto-swing as the sensor detects no human in the room.

- Draft prevention is enabled only when decoration panel BYFQ60C2W1W(S), sensor kit BRYQ60A2W(S) and wired remote controller BRC1E73 are connected to the main unit and draft prevention is set to "enabled" on the wired remote controller.
- Factory setting is "disabled".
- Draft prevention cannot be activated when individual flap control is set, even if draft prevention is enabled on the wired remote controller.

Setting on the wired remote controller



- Press Menu/OK button to display the main menu screen.
- Press ▼▲ buttons to select
 Configuration and press Menu/OK button.





Press ▼▲ buttons to select
 Draft Prevention and press
 Menu/OK button.





- ullet Press lacktriangle buttons to select lacktriangle .
- The confirmation screen will appear when Menu/OK button is pressed.







- Press ◀▶ buttons to select Yes .
- Press Menu/OK button to confirm the settings and to return to the basic screen.



SiUS181631EA FFQ Series Function

2. Auto-setback by sensor (with presence sensor)

After pre-determined time has elapsed without detection of human presence, the unit automatically shifts the target temperature gradually for energy saving.

The target temperature displayed on the remote controller remains same as the initial set value during the above change of target temperature.

The target temperature shifts within the range of the highest programmable temperature while in cooling operation and the lowest programmable temperature while in heating operation. Upon human detection, the target temperature returns to the original setting.

- Auto-setback by sensor is enabled only when decoration panel BYFQ60C2W1W(S), sensor kit BRYQ60A2W(S) and wired remote controller BRC1E73 are connected to the main unit and auto-setback by sensor is set to "enabled" on the wired remote controller.
- Factory setting is "disabled".

Setting on the remote controller



- Press Cancel button for 4 seconds on the basic screen to display Service Settings menu.
- Press ▼▲ buttons to select Energy Saving Options .
- Press Menu/OK button to display Energy Saving Options menu.







- Press ▼▲ buttons to select Auto-setback by Sensor .
- Press Menu/OK button to display Auto-setback by Sensor menu.





- Press ▼▲ buttons to select Enable/
 Disable .
- Press Menu/OK button.







- ullet Press lacklacklacklack buttons to select Enable .
- Press Menu/OK button after selecting the item. Then the confirmation screen is displayed.







- Press ◀ ▶ buttons to select Yes .
- Press Menu/OK button to confirm the settings and to return to the Service Settings menu.



111

FFQ Series Function SiUS181631EA

3. Auto-off by sensor (with presence sensor)

After pre-determined time has elapsed without detection of human presence, the unit automatically stops operation.

The auto-off time can be set between 1-24 hours by the hour.

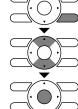
Once the unit stops operation by auto-off function, the system would not restart even if the human is detected again.

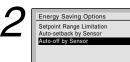
- Auto-off by sensor is enabled only when decoration panel BYFQ60C2W1W(S), sensor kit BRYQ60A2W(S) and wired remote controller BRC1E73 are connected to the main unit and auto-off by sensor is set to "enabled" on the wired remote controller.
- Factory setting is "disabled".

Setting on the remote controller



- Press Cancel button for 4 seconds on the basic screen to display Service Settings menu.
- Press ▼▲ buttons to select Energy Saving Options
- Press Menu/OK button to display Energy Saving Options menu.





- Press ▼▲ buttons to select Auto-off by Sensor .
- Press Menu/OK button to display Auto-off by Sensor menu.





Press ▼▲ buttons to select Enable.





- Press ◀▶ buttons to go into the auto-off
- Press ▼▲ buttons to set auto-off hour(s)
- Press Menu/OK button. Then the confirmation screen is displayed.







- Press ◀► buttons to select Yes
- Press Menu/OK button to confirm the settings and to return to the Service Settings menu.





4. Room temperature adjustment by sensing (with floor sensor)

The system uses living space temperature calculated from temperatures detected by room temperature thermistor (suction air thermistor in the indoor unit) and floor sensor, as the target temperature.

Operation becomes more optimized by using not only suction air temperature but floor temperature.

■ This function is enabled when decoration panel BYFQ60C2WAW(S) and sensor kit BRYQ60A2W(S) is connected to the main unit.

SiUS181631EA **FFQ Series Function**

8.11 Other Functions

8.11.1 Signal Receiving Sign

When the indoor unit receives a signal from the remote controller, the unit emits a signal receiving

8.11.2 Auto-restart Function

If a power failure (even a momentary one) occurs during the operation, the system restarts automatically in the same conditions as before when the power supply is restored to the conditions prior to the power failure.

Note: It takes 3 minutes to restart the operation because the 3-minute standby function is activated.

8.11.3 Emergency Operation Switch (With Wireless Remote Controller Kit BRC082A41W, BRC082A42W(S))

When the remote controller does not work due to battery failure or the absence thereof, use the emergency operation switch.

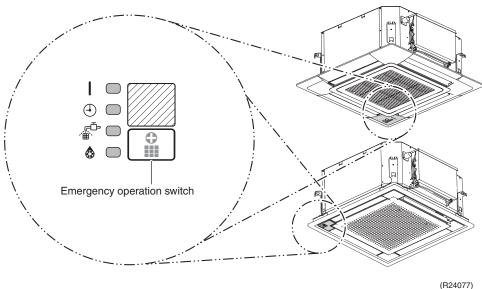
Start

Press emergency operation switch.

- The unit runs in the previous mode.
- The system operates with the previously set airflow direction.

Stop

Press emergency operation switch again.



Part 6 Test Operation and Field Settings

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SiUS181631EA Test Operation

1. Test Operation

1.1 Procedure and Outline

Follow the following procedure to conduct the initial test operation after installation.

1.1.1 Check Work Prior to Turn Power Supply On

Check the below items.

- Power wiring
- Control transmission wiring between units
- Ground wire



Check on refrigerant piping.



Check on amount of refrigerant charge.

(R12942)

- O Is the power supply single-phase 208 ~ 230 V, 60 Hz?
- O Have you finished a duct work to drain?
- O Have you detach transport fitting?
- O Is the wiring performed as specified?
- O Are the designated wires used?
- O Is the grounding work completed?

Use a 500 V Megger tester to measure the insulation. Do not use a Megger tester for other than 208 - 230 V circuit.

- O Are the screws of wiring not loose?
- O Is the electrical component box covered with an insulation cover completely?
- O Is pipe size proper? (The design pressure of this product is 4.0 MPa (1338 ftAq).)
- O Are pipe insulation materials installed securely?
 Liquid and gas pipes need to be insulated. (Otherwise causes water leak.)
- O Are respective stop valves on liquid and gas line securely open?
- O Is refrigerant charged up to the specified amount?

 If insufficient, charge the refrigerant from the service port of stop valve on the liquid side with outdoor unit in stop mode after turning power on.

1.1.2 Turn Power On

Turn outdoor unit power on.



Turn indoor unit power on.



Carry out field setting on outdoor PCB.

(R12995)

- O Be sure to turn the power on 6 hours before starting operation to protect compressors.
- O Close outside panels of the outdoor unit.

Test Operation SiUS181631EA

1.1.3 Check Operation

- * During check operation, mount front panel to avoid the misjudging.
- * Check operation is mandatory for normal unit operation.
 (When the check operation is not executed, alarm code **U3** is displayed.)

Press and hold the **TEST** (**BS4**) button on outdoor unit PCB for 5 seconds.

Check on operation

(R15435)

O The test operation is started automatically.

The following judgments are conducted within 15 minutes (about 30 minutes at the maximum).

- Check for wrong wiring
- Check stop valve for not open

The following indications are conducted while in test operation.

- LED on outdoor unit PCB H2P Blinks (test operation)
- Remote controller Indicates 🙏 (during centralized control) on (Only for SkyAir) upper right.

Landicates 🤯 (test operation) on lower left

On completion of test operation, LED on outdoor unit PCB displays the following.

H3P ON: Normal completion

H2P and H3P ON: Abnormal completion \rightarrow Check the indoor unit remote controller for error code display and correct it.

Error code	Nonconformity during installation	Remedial action					
	The stop valve of the outdoor unit is left closed.	Open the gas-side stop valve and the liquid-side stop valve.					
E3	Refrigerant overcharged	Recalculate the required amount of refrigerant from the piping length and correct the refrigerant charge level by recovering any excessive refrigerant with a refrigerant recovery machine.					
	The stop valve of the outdoor unit is left closed.	Open the gas-side stop valve and the liquid-side stop valve.					
E4	Refrigerant shortage	Check if the additional refrigerant charge has been finished correctly.					
	Hemgerant shortage	Recalculate the required amount of refrigerant from the piping length and add an adequate amount of refrigerant.					
	Refrigerant overcharged	Recalculate the required amount of refrigerant from the piping length and correct the refrigerant charge level by recovering any excessive refrigerant with a refrigerant recovery machine.					
F3	The stop valve of the outdoor unit is left closed.	Open the gas-side stop valve and the liquid-side stop valve.					
	Refrigerant shortage	Check if the additional refrigerant charge has been finished correctly.					
	nemgerant shortage	Recalculate the required amount of refrigerant from the piping length and add an adequate amount of refrigerant.					
F6	Refrigerant overcharged	Recalculate the required amount of refrigerant from the piping length and correct the refrigerant charge level by recovering any excessive refrigerant with a refrigerant recovery machine.					
U2	Insufficient power supply voltage	Check if the power supply voltage is supplied properly.					
U3	If a check operation has not been performed.	Perform a check operation.					
U4	No power is supplied to the outdoor unit.	Turn the power on for the outdoor unit.					
UA	If no dedicated indoor unit is being used.	Check the indoor unit. If it is not a dedicated unit, replace the indoor unit.					
UF	The stop valve of the outdoor unit is left closed.	Open the gas-side stop valve and the liquid-side stop valve.					
OI-	If the right indoor unit piping and wiring are not properly connected to the outdoor unit.	Make sure that the right indoor unit piping and wiring are properly connected to the outdoor unit.					
UH	If the interunit wiring has not be connected or it has shorted.	Make sure the interunit wiring is correctly attached to terminals (X2M) F1/F2 on the outdoor unit circuit board.					

SiUS181631EA Test Operation

1.1.4 Confirmation on Normal Operation

Conduct normal unit operation after the check operation has been completed.
 (When outdoor air temperature is 24°CDB (75.2°FDB) or higher, the unit can not be operated with heating operation. See the installation manual attached.)

- Confirm that the indoor/outdoor units can be operated normally.
 (When an abnormal noise due to liquid compression by the compressor can be heard, stop the unit immediately, and turn on the crankcase heater to heat up it sufficiently, then start operation again.)
- Operate indoor unit one by one to check that the corresponding outdoor unit operates.
- Confirm that the indoor unit discharges cold air (or warm air).
- Operate the air direction control button and flow rate control button to check the function of the devices.

1.2 Operation when Power is Turned On

1.2.1 When Turning On Power First Time

The unit cannot be run for up to 12 minutes to automatically set the master power and address (indoor-outdoor address, etc.).

Status

Outdoor unit

Test lamp H2P Blinks

Can also be set during operation described above.

Indoor unit

If ${\bf ON}$ button is pushed during operation described above, the ${\bf UH}$ malfunction indicator blinks.

(Returns to normal when automatic setting is complete.)

1.2.2 When Turning On Power the Second Time and Subsequent

Push the **RESET** (**BS5**) button on the outdoor unit PCB. Operation becomes possible for about 2 minutes. If you do not push **RESET** button, the unit cannot be run for up to 10 minutes to automatically set master power.

Status

Outdoor unit

Test lamp H2P Blinks

Can also be set during operation described above.

Indoor unit

If **ON** button is pushed during operation described above, the operation lamp lights but the compressor does not operate. (Returns to normal when automatic setting is complete.)

1.2.3 When an Indoor Unit or Outdoor Unit has been Added, or Indoor or Outdoor Unit PCB has been Changed

Be sure to push and hold **RESET** button for 5 seconds. If not, the addition cannot be recognized. In this case, the unit cannot be run for up to 12 minutes to automatically set the address (indoor-outdoor address, etc.)

Status

Outdoor unit

Test lamp H2P ON

Can also be set during operation described above.

Indoor unit

If **ON** button is pushed during operation described above, the **UH** or **U4** malfunction indicator blinks. (Returns to normal when automatic setting is complete.)

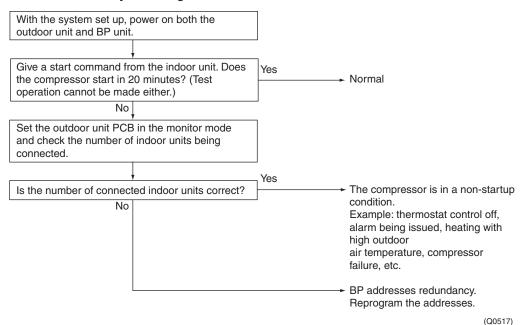
Test Operation SiUS181631EA

1.3 Branch Provider (BP) Unit

1.3.1 Judging and reprogramming in case of redundant BP addresses

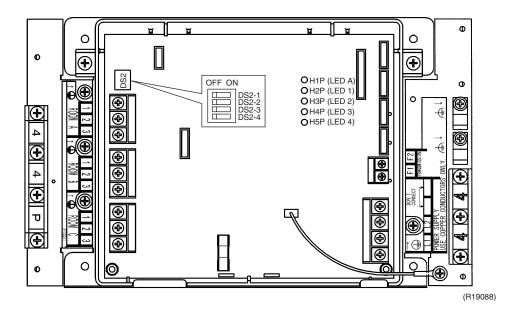
The BP unit of this system is provided with specific addresses in its production stage. These addresses are for various controls. If by any chance (on 3 out of 260000 units) these addresses are redundant, the system may get in trouble. When replacing the PCB of the BP unit too, these addresses may be used repeatedly.

Address redundancy checking flowchart



Reprogramming the PCB addresses of BP unit

Modify the DIP switch (DS2) settings on the BP unit's PCB in the following way.



SiUS181631EA Test Operation

Example of DIP switch (DS2) settings on the BP unit's PCB

	DS2-1	DS2-2	DS2-3	DS2-4
BP unit 1	OFF	OFF	ON	OFF
BP unit 2	OFF	OFF	OFF	ON
BP unit 3	OFF	OFF	ON	ON

DS1 ~ 4: Factory setting is OFF.

The BP unit 1 through 3 show the first through third unit, respectively. The order of these BP units is flexible.

The above table is only for your reference. The redundancy of addresses can be avoided when the DIP switch settings are individually specified.

With the DIP switch settings reprogrammed, power on the outdoor unit and BP unit again. Check for address redundancy.



If an error message is displayed on the indoor unit, BP unit or outdoor unit, follow its code and description.

Test Operation SiUS181631EA

1.4 CTXG, CTXS, FTXS, CDXS, FDXS, FVXS Series

Outline

Carry out the trial operation in accordance with the operation manual to ensure that all functions and parts, such as flap movement, are working properly.

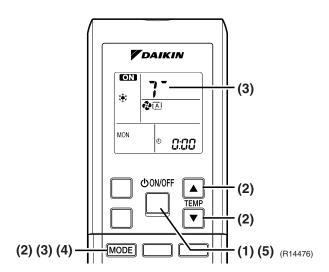
Trial operation should be carried out in either cooling or heating operation.

Details

- 1. Measure the power supply voltage and make sure that it falls within the specified range.
- 2. In cooling operation, select the lowest programmable temperature (18°C (64°F)); in heating operation, select the highest programmable temperature (30°C (86°F)).
 - Trial operation may be disabled in either operation mode depending on the room temperature.
 - After trial operation is complete, set the temperature to a normal level (26 ~ 28°C (78 ~ 82°F) in cooling, 20 ~ 24°C (68 ~ 75°F) in heating).
 - For protection, the system does not start for 3 minutes after it is turned off.

ARC452 Series

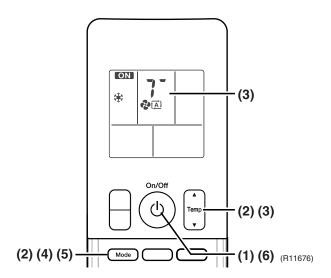
- (1) Press **ON/OFF** button to turn on the system.
- (2) Press both of **TEMP** buttons and **MODE** button at the same time.
- (3) Press MODE button twice.
 - (? is displayed on the screen to indicate that test operation is selected.)
- (4) Press **MODE** button and select the operation mode.
- (5) Test operation terminates in about 30 minutes and switches into normal mode. To quit test operation, press **ON/OFF** button.



SiUS181631EA Test Operation

ARC466 Series

- (1) Press On/Off button to turn on the system.
- (2) Press the center of **Temp** button and **Mode** button at the same time.
- (3) Select ? (test operation) with **Temp ▲** or **Temp ▼** button.
- (4) Press Mode button to start the test operation.
- (5) Press Mode button and select operation mode.
- (6) Test operation terminates in about 30 minutes and switches into normal mode. To quit test operation, press **On/Off** button.



Test Items

Test items	Symptom (diagnostic display on RC)				
Indoor and outdoor units are installed properly on solid bases.	Fall, vibration, noise				
No refrigerant gas leaks.	Incomplete cooling/heating function				
Refrigerant gas and liquid pipes and indoor drain hose extension are thermally insulated.	Water leakage				
Draining line is properly installed.	Water leakage				
System is properly grounded.	Electrical leakage				
The specified wires are used for inter-unit wiring.	Inoperative or burn damage				
Indoor or outdoor unit's air inlet or air outlet has clear path of air. Stop valves are opened.	Incomplete cooling/heating function				
Indoor unit properly receives remote control commands.	Inoperative				
The heat pump or cooling only mode is selectable with the DIP switch of the remote controller.	Remote controller malfunctioning				



The test items above are for CTXS, FTXS as representative. Refer to the installation manual for other series.

Test Operation SiUS181631EA

1.5 FFQ Series

Outline

■ Make sure to install the decoration panel before carrying out trial operation if the wireless remote controller is used.

- Trial operation should be carried out in either cooling or heating operation.
- 1. Measure the supply voltage and make sure that it is within the specified range.
- 2. In cooling operation, select the lowest programmable temperature; in heating operation, select the highest programmable temperature.
- 3. Carry out the trial operation following the instructions in the operation manual to ensure that all functions and parts, such as the movement of the flaps, are working properly.
 - To protect the air conditioner, restart operation is disabled for 3 minutes after the system has been turned off.
- 4. After trial operation is complete, set the temperature to a normal level (78°F to 82°F (26°C to 28°C) in cooling operation, 68°F to 75°F (20°C to 24°C) in heating operation).



When performing field settings or trial operation without attaching the decoration panel, do not touch the drain pump. This may cause electric shock.

After finishing the construction of refrigerant piping, drain piping, and electric wiring, conduct trial operation accordingly to protect the unit.

Procedure

When operating the air conditioner in cooling operation in winter, or heating operation in summer, set it to the trial operation mode using the following method.

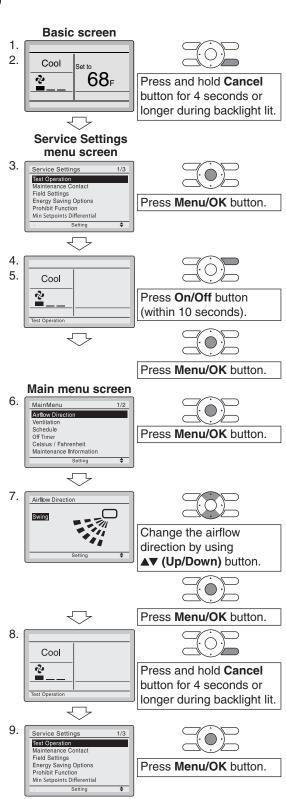
SiUS181631EA Test Operation

■ With Wired Remote Controller (BRC1E73)

- Set to COOL or HEAT operation using the remote controller.
- Press and hold Cancel button for 4 seconds or longer. Service settings menu is displayed.
- 3. Select **Test Operation** in the service settings menu, and press **Menu/OK** button. Basic screen returns and "Test Operation" is displayed at the bottom.
- Press On/Off button within 10 seconds, and the test operation starts.
 Monitor the operation of the indoor unit for a minimum of 10 minutes. During test

minimum of 10 minutes. During test operation, the indoor unit will continue to cool/heat regardless of the temperature setpoint and room temperature.

- In the case of above-mentioned procedures 3 and 4 in reverse order, test operation can start as well.
- Press Menu/OK button in the basic screen. Main menu is displayed.
- Select Airflow Direction in the main menu and press Menu/OK button. Check that airflow direction is actuated according to the setting. For operation of airflow direction setting, see the operation manual.
- After the operation of airflow direction is confirmed, press Menu/OK button. Basic screen returns.
- Press and hold **Cancel** button for 4 seconds or longer in the basic screen.
 Service settings menu is displayed.
- Select Test Operation in the service settings menu, and press Menu/OK button.
 Basic screen returns and normal operation is conducted.
 - Test operation will stop automatically after 15 ~ 30 minutes. To stop the operation, press On/Off button.
- If the decoration panel has not been installed, turn off the power after the test operation.



Basic screen

Test Operation SiUS181631EA

■ With Wireless Remote Controller Kit (BRC082A41W, BRC082A42W(S))

- 1. Press button and select the COOL or HEAT operation.
- 2. Press button twice. "TEST" is displayed.
- 3. Press button within 10 seconds, and the test operation starts.

Monitor the operation of the indoor unit for a minimum of 10 minutes. During test operation, the indoor unit will continue to cool/heat regardless of the temperature setpoint and room temperature.

- In the case of above-mentioned procedures (1) and (2) in reverse order, test operation can start as well.
- Test operation will stop automatically after 15 ~ 30 minutes. To stop the operation, press button.
- Some of the functions cannot be used in the test operation mode.

Test Items

Test items	Symptom
Indoor and outdoor units are installed securely.	Fall, vibration, noise
Is the outdoor unit fully installed?	No operation or burn damage
No refrigerant gas leaks.	Incomplete cooling/heating function
Refrigerant gas and liquid pipes and indoor drain hose extension are thermally insulated.	Water leakage
Draining line is properly installed.	Water leakage
Does the power supply voltage correspond to that shown on the name plate?	No operation or burn damage
Only specified wires are used for all wiring, and all wires are connected correctly.	No operation or burn damage
System is properly grounded.	Electrical leakage
Is wiring size according to specifications?	No operation or burn damage
Is something blocking the air outlet or inlet of either the indoor or outdoor units?	Incomplete cooling/heating function
Are refrigerant piping length and additional refrigerant charge noted down?	The refrigerant charge in the system is not clear
Pipes and wires are connected to the corresponding connection ports/terminal blocks for the connected unit.	No cooling/heating
Stop valves are opened.	Incomplete cooling/heating function
Check that the connector of the lead wires of the decoration panel is connected securely.	Louvers do not move
Indoor unit properly receives wireless remote control commands.	No operation

SiUS181631EA Field Settings

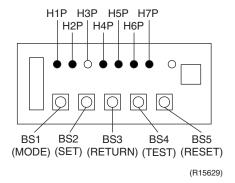
2. Field Settings

2.1 Outdoor Unit

2.1.1 Setting Mode and Monitor Mode

Outline

The following 3 modes can be changed over with the button switches on the service PCB and you can find the present mode by the status of the H1P indicator.



(1) Setting mode 1 (H1P off)

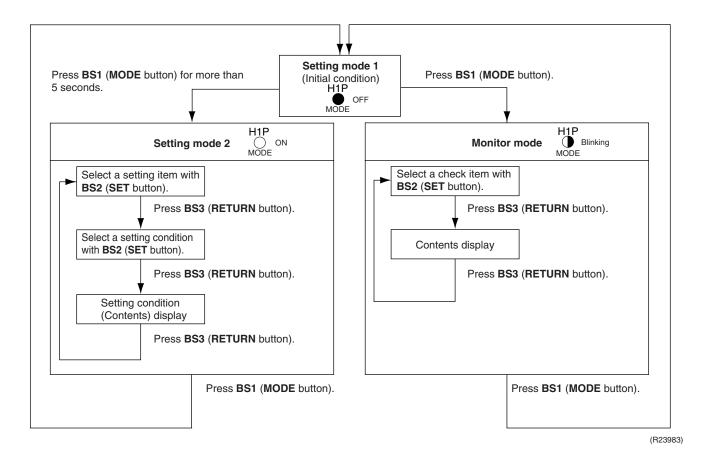
Initial status (normal): Also indicates during abnormal.

(2) Setting mode 2 (H1P on)

Used to modify the operating status and to set program addresses, etc. Usually used in servicing the system.

(3) Monitor mode (H1P blinks)

Used to check the program made in setting mode 2.



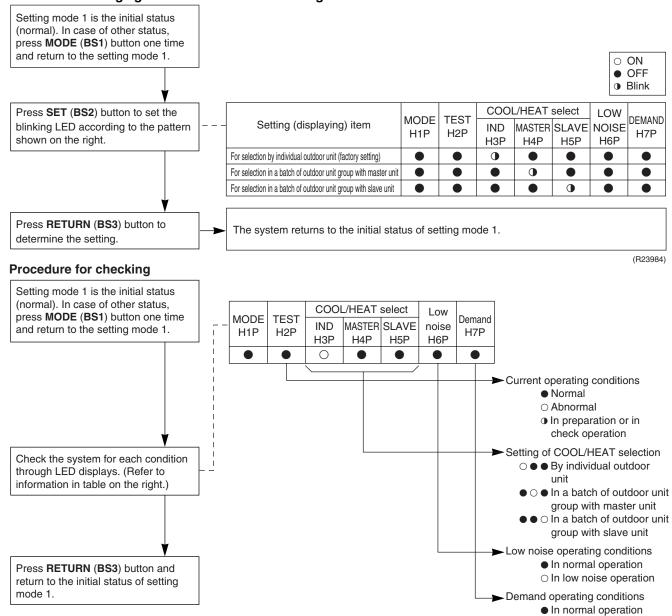
Field Settings SiUS181631EA

Setting Mode 1

This mode is used to set and check the following items.

- 1. Set itemsIn order to make COOL/HEAT selection in a batch of outdoor unit group, change the setting.
 - COOL/HEAT selection (IND)Used to select COOL or HEAT by individual outdoor unit (factory setting).
 - COOL/HEAT selection (MASTER)Used to select COOL or HEAT by outdoor unit group with the master unit.
 - COOL/HEAT selection (SLAVE)......Used to select COOL or HEAT by outdoor unit group with the slave unit.
- 2. Check items The following items can be checked.
 - (1) Current operating conditions (Normal/Abnormal/In check operation)
 - (2) Setting conditions of COOL/HEAT selection (Individual/Batch master/Batch slave)
 - (3) Low noise operating conditions (In normal operation/In low noise operation)
 - (4) Demand operating conditions (In normal operation/In demand operation)

Procedure for changing COOL/HEAT selection setting



O In demand operation

(R23985)

SiUS181631EA Field Settings

Setting Mode 2

Press **MODE** (**BS1**) button for 5 seconds and enter the setting mode 2.

Selection of setting items

Press **SET** (**BS2**) button and select a setting item according to the LED pattern shown in the table on the right.

Press **RETURN** (**BS3**) button and decide the item. (The present setting condition is shown.)

Selection of setting conditions

Press **SET** (**BS2**) button and select to the setting condition you want.

Press **RETURN** (**BS3**) button and decide the condition.

Press **RETURN** (**BS3**) button and return to the initial status of setting mode 2.

* If you become unsure of how to proceed, press MODE (BS1) button and return to the setting mode 1.

No.	Setting item	Description
1	Cool/heat unified address	Sets address for cool/heat unified operation.
2	Low noise/demand address	Address for low noise/demand operation
3	Test operation settings	Used to conduct test operation without making changes to the PCB and replacing the refrigerant, after the completion of maintenance.
5	Indoor unit forced fan H	Allows forced operation of indoor unit fan while unit is stopped. (H tap)
6	Indoor unit forced operation	Allows forced operation of indoor unit.
8	Te setting	Target evaporation temperature for cooling
9	Tc setting	Target condensation temperature for heating
10	Defrost changeover setting	Changes the temperature condition for defrost and sets to quick defrost or slow defrost.
12	External low noise setting/Demand setting	Reception of external low noise or demand signal
13	AIRNET address	Set address for AIRNET.
16	Setting of hot water heater	Make this setting to conduct heating operation with hot water heater.
20	Additional refrigerant charge operation setting	Carries out additional refrigerant charge operation.
21	Refrigerant recovery/vacuuming mode setting	Sets to refrigerant recovery or vacuuming mode.
22	Night-time low noise setting	Sets automatic nighttime low noise operation in a simple way. The operating time is based on Starting Set and Ending Set.
25	Setting of low noise level	Sets low noise level when the low noise signal is received.
26	Night-time low noise operation start setting	Sets starting time of nighttime low noise operation. (Night-time low noise setting is also required.)
27	Night-time low noise operation end setting	Sets ending time of nighttime low noise operation. (Night-time low noise setting is also required.)
28	Power transistor check mode *Check after disconnection of compressor wires	Used for trouble diagnosis of DC compressor. Since the waveform of inverter is output without wiring to the compressor, it is convenient to probe whether the trouble comes from the compressor or PCB.
29	Capacity precedence setting	If the capacity control is required, the low noise control is automatically released by this setting during carrying out low noise operation and nighttime low noise operation.
30	Demand setting 1	Changes target value of power consumption when demand control 1 is received.
32	Constant demand setting	Enables demand control 1 without external input. (Effective to prevent a problem that circuit breaker of small capacity is shut down due to large load.)

The numbers in the No. column represent the number of times to press **SET** (**BS2**) button.

Field Settings SiUS181631EA

			Setting	g item dis	play										
No.	Setting item	MODE	TEST		/H selection		Low noise	Demand	Setting of	cond	ition displa	ıy			
	Setting item	H1P	H2P	IND H3P	Master H4P	Slave H5P	H6P	H7P	* Factory setting						
									Address	0	\bigcirc \bullet	•	• (•	*
1	Cool/heat	0						0	Binary number	1	$\bigcirc \bullet$	•	• (
	unified address								(6 digits)		~				
										31	\bigcirc \bullet	<u>0 C</u>	0 (0 (
									Address	0	\bigcirc \bullet	•	•	•	*
2	Low noise/demand	0	•				0		Binary number	1	\bigcirc \bullet	•	•		
	address	O							(6 digits)		~				
										31	\bigcirc \bigcirc	<u> </u>	0(<u>) ()</u>	
3	Test operation	0	•	•	•	•	0	0	Test operation : OFF		\bigcirc \bullet	•	•	\circ	
	settings			_			_		Test operation : ON		\bigcirc \bullet		• (<u> </u>	*
5	Indoor unit forced fan	0	•	•	•	0	•		Normal operation		\bigcirc \bullet	•	•		*
	Н								Indoor forced fan H		\bigcirc \bigcirc	•	• (<u> </u>	
6	Indoor unit forced	0	•			0	0		Normal operation		\bigcirc \bullet	•	•		*
	operation	Ü							Indoor forced operation		\bigcirc \bullet	•		<u>) •</u>	
									High		\bigcirc \bullet	•	\circ	•	
8	Te setting	0	•	•	0	•	•		Normal (factory setting)		\bigcirc \bullet	•)	*
									Low		\bigcirc \bullet	•	•		
									High		\bigcirc \bullet	•	\circ	•	
9	Tc setting	0	•		0	•	•	0	Normal (factory setting)		\bigcirc \bullet	•	• (•	*
									Low		\bigcirc \bullet	•	•		
									Quick defrost		\bigcirc \bullet	•	\circ	•	
10	Defrost changeover setting	0	•		0	•	0	•	Normal (factory setting)		\bigcirc \bullet	•	• (•	*
									Slow defrost		\bigcirc \bullet	•	•		
	External low noise		_	_	_	_	_		External low noise/demand: NO		$\bigcirc \bullet$	•	•		*
12	setting/demand setting	0	•	•	0	0	•	•	External low noise/demand:		\cap			1	
									YES						
									Address	0	\bigcirc \bigcirc			•	*
13	AIRNET address	0			0	0	•	0	Binary number	1	\bigcirc \bullet		•		
									(6 digits)	62	~	<u> </u>			
									OFF	63	000				
16	Setting of hot water heater	0	•	0	•	•	•	•	OFF		\bigcirc				*
	Additional refrigerant								ON Refrigerant charging: OFF		0 •				
20	charge operation	0	•	0	•	0	•	•							*
	setting								Refrigerant charging: ON					•	
21	Refrigerant recovery/ vacuuming mode	0		0		0		0	Refrigerant recovery/ vacuuming: OFF		$\bigcirc \bullet$				*
- '	setting								Refrigerant recovery/ vacuuming: ON		$\bigcirc \bullet$	•		•	
									OFF OFF		\bigcirc		• 1		*
	Night time law sais-								Level 1 (outdoor fan with 6 step or lowe	er)					,
22	Night-time low noise setting	0	•	0		0	0	•	Level 2 (outdoor fan with 5 step or lowe						
									Level 3 (outdoor fan with 4 step or lowe					•	
								1	20.0. 0 (outdoor fair with 7 step of lowe	,	\cup			<u>ر</u> ر	

The numbers in the No. column represent the number of times to press **SET (BS2)** button.

SiUS181631EA Field Settings

			Settin	g item dis	play								
No.	0	MODE	TEST	C	/H selection	n	I ow noise	Demand	Setting condition display				
	Setting item	H1P	H2P	IND H3P	Master H4P	Slave H5P	H6P	H7P			* Fact	ory se	etting
									Level 1 (outdoor fan with 6 step or lowe	er) 🔾 🌑 🖜	•••		
25	Setting of low noise level	0		0	0	•		0	Level 2 (outdoor fan with 5 step or lowe	er) 🔾 🌑 🌑		•	*
									Level 3 (outdoor fan with 4 step or low	er)			
									About 20:00	$\bigcirc \bullet \bullet$	•••		
26	Night-time low noise operation start setting	0		\circ	0	•	0	•	About 22:00 (factory setting)	$\bigcirc \bullet \bullet$		•	*
								About 24:00	$\bigcirc \bullet \bullet$				
									About 6:00	$\bigcirc \bullet \bullet$	•••		
27	Night-time low noise operation end setting	0		\circ	0	•	0	0	About 7:00	$\bigcirc \bullet \bullet$		•	
									About 8:00 (factory setting)	$\bigcirc \bullet \bullet$			*
28	Power transistor	0		С	0	0			OFF	$\bigcirc \bullet \bullet$	•••		*
20	check mode)))					ON	$\bigcirc \bullet \bullet$		•	
29	Capacity precedence	\supset		С	0	0		0	OFF	$\bigcirc \bullet \bullet$	•••		*
23	setting)))		O		O	ON	$\bigcirc \bullet \bullet$		•	
									60 % demand	$\bigcirc \bullet \bullet$	•••		
30	Demand setting 1	0		0	0	0	0	•	70 % demand	$\bigcirc \bullet \bullet$	• • 0	•	*
									80 % demand	$\bigcirc \bullet \bullet$		•	
32	Constant demand	0	0						OFF	$\bigcirc \bullet \bullet$	•••		*
32	setting								ON	$\bigcirc \bullet \bullet$	• • (

The numbers in the No. column represent the number of times to press ${\bf SET}$ (${\bf BS2}$) button.

Field Settings SiUS181631EA

Monitor Mode

Press MODE (BS1) button and enter the monitor mode.

Selection of check item

Press SET (BS2) button and select a check item according to the LED pattern.

Confirmation on check item

Press RETURN (BS3) button to display different data of check item.

				LE	D disp	lay					
No.	Check item	H1P	H2P	НЗР	H4P	H5P	H6P	H7P	Data display		
0	Various setting	•	•	•	•	•	•	•	See the note below.		
1	Cool/heat unified address	•	•	•	•	•	•	0			
2	Low noise/demand address	•	•	•	•	•	0	•			
3	Not used	•	•	•	•	•	0	0			
4	AIRNET address	•	•	•	•	0	•	•	Lower 6 digits		
5	Number of connected indoor units	•	•	•	•	0	•	0			
7	Number of connected zone units (excluding outdoor and BS unit)	•	•	•	•	0	0	0			
8	Number of outdoor units	•	•	•	0	•	•	•			
11	Number of zone units (excluding outdoor and BS unit)	•	•	•	0	•	0	0	Lower 6 digits		
12	Number of terminal blocks	•	•	•	0	0	•	•	Lower 4 digits: upper		
13	Number of terminal blocks	•	•	•	0	0	•	0	Lower 4 digits: lower		
14	Contents of malfunction (the latest)	•	•	•	0	0	0	•	Error code table		
15	Contents of malfunction (1 cycle before)	•	•	•	0	0	0	0	Refer to pages 175 to		
16	Contents of malfunction (2 cycle before)	•	•	0	•	•	•	•	178.		
20	Contents of retry (the latest)	•	•	0	•	0	•	•			
21	Contents of retry (1 cycle before)	•	•	0	•	0	•	0			
22	Contents of retry (2 cycle before)	•	•	0	•	0	0	•			
25	Normal judgment of outdoor units PCB	•	•	0	0	•	•	0	Lower 2 digits: Abnormal Normal Undetermined		

The numbers in the No. column represent the number of times to press **SET** (**BS2**) button.

Note: Various Settings

		H1P	H2P	НЗР	H4P	H5P	H6P	H7P
Emergency operation/ backup operation setting	ON	•	•	•	0	•	•	•
backup operation setting	OFF	•	•	•	•	•	•	•
Defrost select setting	Short	•	•	•	•	0	•	•
	Medium	•	•	•	•	•	•	•
	Long	•	•	•	•	•	•	•
Te setting	Н	•	•	•	•	•	0	•
	М	•	•	•	•	•	•	•
	L	•	•	•	•	•	•	•
Tc setting	Н	•	•	•	•	•	•	0
	М	•	•	•	•	•	•	•
	L	•	•	•	•	•	•	•

^{*} If you become unsure of how to proceed, press MODE (BS1) button and return to the setting mode 1.

SiUS181631EA Field Settings

Press **BS2** (**SET** button) and match with the LEDs No. 1 - 15, press **BS3** (**RETURN** button), and confirm the data for each setting.

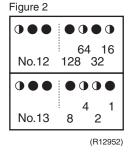
★ Data such as addresses and number of units is expressed as binary numbers; the two ways of expressing are as follows:

Figure 1

1 0 0 0 0 0 0 0 0 0 1 16 4 1 1 32 8 2 (R12951)

The No. 1 cool/heat unified address is expressed as a binary number consisting of the lower 6 digits. (0 - 63)

In the figure 1, the address is 010110 (binary number), which translates to 16 + 4 + 2 = 22 (base 10 number). In other words, the address is 22.



The number of terminal blocks for No. 12 and 13 is expressed as an 8-digit binary number, which is the combination of four upper, and four lower digits for No. 12 and 13 respectively. (0 - 128) In the figure 2, the address for No. 12 is 0101, the address for No. 13 is 0110, and the combination of the two is 01010110 (binary number), which translates to 64 + 16 + 4 + 2 = 86 (base 10 number). In other words, the number of terminal block is 86.

★ Refer to the preceding page for a list of data, etc. for No. 0 - 25.

2.1.2 COOL/HEAT Changeover Setting by DIP Switches

The following field settings are made by DIP switches on the service PCB.

DIP switch		Cotting itom	Description				
No.	Setting	Setting item	Description				
	ON (OUT)	Cool/Heat	It is used for changing over the unit which inputs the				
DS1-1	OFF (IN) (Factory setting)	changeover setting	COOL/HEAT switching command.				
DS1-2	ON	Not used	Do not change the factory cettings				
D31-2	OFF (Factory setting)	ivot useu	Do not change the factory settings.				

Field Settings SiUS181631EA

Switching Mode (1):

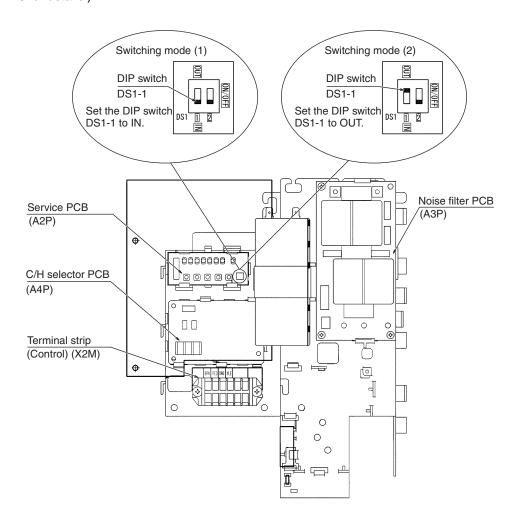
Set Cool/Heat Separately for Each Outdoor Unit System by Indoor Unit Remote Controller

- It does not matter whether or not there is outdoor outdoor unit wiring.
- Set the DIP switch DS1-1 of the outdoor unit PCB (A2P) to IN (factory setting).
- Set cool/heat switching to IND (individual) in the setting mode 1 (factory setting). (Refer to page 126 for details.)

Switching Mode (2):

Set Cool/Heat Separately for Each Outdoor Unit System by Cool/Heat Selector

- Connect the cool/heat selector (option) to the terminals A, B, C on the outdoor unit PCB (A4P).
- It does not matter whether or not there is outdoor outdoor unit wiring.
- Set the DIP switch DS1-1 of the outdoor unit PCB (A2P) to OUT.
- Set cool/heat switching to IND (individual) in the setting mode 1 (factory setting). (Refer to page 126 for details.)



SiUS181631EA Field Settings

Set the master unit (indoor unit having the right to select the cooling/heating operation mode).

In the case of wired remote controllers

- After the check operation, "CHANGEOVER UNDER CONTROL" is flashing in all connected remote controllers.
- Select an indoor unit to be used as the master unit in accordance with the request from the customer. (It is recommended to select an indoor unit which will be used most often as the master unit.)
- Press the operation mode selector button in the remote controller of the indoor unit selected as the master unit.
- In that remote controller, "CHANGEOVER UNDER CONTROL" disappears. That remote controller will control changeover of the cooling/heating operation mode.
- In other remote controllers, "CHANGEOVER UNDER CONTROL" lights.

In the case of wireless remote controllers

- After the check operation, the timer lamp is flashing in all connected indoor units.
- Select an indoor unit to be used as the master unit in accordance with the request from the customer. (It is recommended to select an indoor unit which will be used most often as the master unit.)
- Press the operation selector mode button in the remote controller of the indoor unit selected as the master unit.
 - A "beep" sound is emitted, and the timer lamp turns off in all indoor units.
- That indoor unit will control changeover of the cooling/heating operation mode.
- For the details, refer to the installation manual supplied together with the indoor unit.

Field Settings SiUS181631EA

2.1.3 Setting of Low Noise Operation and Demand Operation

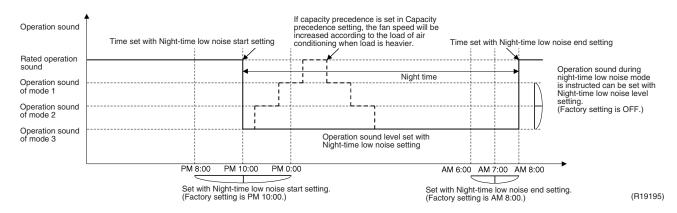
Setting of Low Noise Operation

By connecting the external contact input to the low noise input of the outdoor unit external control adaptor (optional), you can lower operating noise by $2 \sim 3$ dB.

When the low noise operation is automatically carried out at night (The external control adaptor for outdoor unit is not required)

- 1. While in setting mode 2, select the setting condition (i.e., Mode 1, Mode 2, or Mode 3) for set item No. 22 (Setting of nighttime low noise level).
- If necessary, while in setting mode 2, select the setting condition (i.e., 20:00, 22:00, or 24:00) for set item No. 26 (Setting of start time of nighttime low noise operation).
 (Use the start time as a guide since it is estimated according to outdoor temperatures.)
- 3. If necessary, while in setting mode 2, select the setting condition (i.e., 06:00, 07:00, or 08:00) for set item No. 27 (Setting of end time of nighttime low noise operation). (Use the end time as a guide since it is estimated according to outdoor temperatures.)
- 4. If necessary, while in setting mode 2, set the setting condition for set item No. 29 (Setting of capacity precedence) to ON. (If the condition is set to ON, when the air-conditioning load reaches a high level, the system enters to normal operation mode even during nighttime.)

Image of operation



Setting of Demand Operation

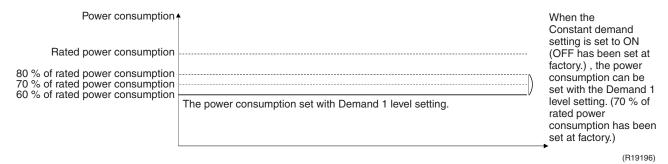
By connecting the external contact input to the demand input of the outdoor unit external control adaptor (optional), the power consumption of unit operation can be saved suppressing the compressor operating condition.

Set item	Condition	Content
Demand	Mode 1	The compressor operates at 60% or less of rating.
	Mode 2	The compressor operates at 70% or less of rating.
	Mode 3	The compressor operates at 80% or less of rating.

When the constant demand operation is carried out. (Use of the external control adaptor for outdoor unit is not required.)

- While in setting mode 2, make setting of the set item No. 32 (Setting of constant demand) to ON.
- 2. While in setting mode 2, select the set item No. 30 (Setting of Demand 1 level) and then set the setting condition to targeted mode.

Image of operation



Detailed Setting Procedure of Low Noise Operation and Demand Control

1. Setting mode 1 (H1P off)

In setting mode 2, press **BS1** (**MODE** button) one time. \rightarrow The system enters setting mode 1 and the H1P goes off.

In setting mode 1, the H6P (In low noise operation) and the H7P (In demand control) keep lighting.

2. Setting mode 2 (H1P on)

- (1) In setting mode 1, press and hold **BS1** (**MODE** button) for more than 5 seconds. \rightarrow The system enters setting mode 2 and the H1P lights up.
- (2) Press **BS2** (**SET** button) several times and match the LED display with the Setting No. you want.
- (3) Press BS3 (RETURN button) one time, and the present setting content is displayed. → Press BS2 (SET button) several times and match the LED display with the setting content (as shown on next page) you want.
- (4) Press **BS3** (**RETURN** button) two times. \rightarrow The system returns to (1).
- (5) Press **BS1** (**MODE** button) one time. → The system returns to setting mode 1 and the H1P goes off.

		(1)							(2)								(3)						
Setting No.	Setting contents		S	etting	No. in	dicatio	n			S	etting	No. in	dicatio	n		Setting contents				on (Ini	tial set	tting)	
		H1P	H2P	НЗР	H4P	H5P	H6P	H7P	H1P	H2P	НЗР	H4P	H5P	H6P	H7P		H1P	H2P	НЗР	H4P	H5P	H6P	H7P
12	External low noise	0	•	•	•	•	•	•	0	•	•	0	0	•	•	NO (Factory setting)	0	•	•	•	•	•	•
	setting/ Demand setting															YES	0	•	•	•	•	•	•
22	Night-time low noise setting								0	•	0	•	0	0	•	OFF (Factory setting)	0	•	•	•	•	•	•
																Level 1	0	•	•	•	•	•	•
																Level 2	0	•	•	•	•	•	•
																Level 3	0	•	•	•	•	•	•
26	Night-time low noise								0	•	0	0	•	0	•	PM 8:00	0	•	•	•	•	•	•
	operation start setting															PM 10:00 (Factory setting)	0	•	•	•	•	•	•
																PM 0:00	0	•	•	•	•	•	•
27	Night-time								0	•	0	0	•	0	0	AM 6:00	0	•	•	•	•	•	•
	low noise operation															AM 7:00	0	•	•	•	•	•	•
	end setting															AM 8:00 (Factory setting)	0	•	•	•	•	•	•
29	Capacity precedence setting				0	•	0	0	0	•	0	Low noise precedence (Factory setting)	0	•	•	•	•	•	•				
																Capacity precedence	0	•	•	•	•	•	•
30	Demand setting 1								0	•	0	0	0	0	•	60 % of rated power consumption	0	•	•	•	•	•	•
																70 % of rated power consumption (Factory setting)	0	•	•	•	•	•	•
																80 % of rated power consumption	0	•	•	•	•	•	•
32	Constant demand setting								0	0	•	•	•	•	•	OFF (Factory setting)	0	•	•	•	•	•	•
																ON	0	•	•	•	•	•	•
			Settin	g mod	e indic	ation	section	ı		Settin	g No. i	ndicat	ion se	ction				Set co	ontents	indica	ition se	ection	

2.1.4 Setting of Refrigerant Additional Charging Operation

When the outdoor unit is stopped and the entire quantity of refrigerant cannot be charged from the stop valve on the liquid side, make sure to charge the remaining quantity of refrigerant using this procedure. If the refrigerant quantity is insufficient, the unit may malfunction.

- (1) Turn ON the power of the indoor unit and the outdoor unit.
- (2) Make sure to completely open the stop valve on the gas side and the stop valve on the liquid side.
- (3) Connect the refrigerant charge hose to the service port (for additionally charging the refrigerant).
- (4) In the stopped status, set to ON the refrigerant additional charging operation (A) in setting mode 2 (H1P: Turn on).
- (5) The operation is automatically started.
 (The LED indicator H2P flickers, and Test Operation and Under Centralized Control are displayed on the remote controller.)
- (6) After charging the specified quantity of refrigerant, press **RETURN** (**BS3**) button to stop the operation.

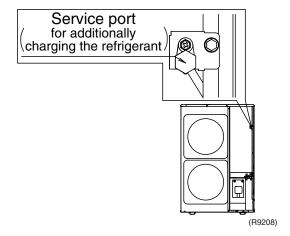
The operation is automatically stopped within 30 minutes.

If charging is not completed within 30 minutes, set and perform the refrigerant additional charging operation (A) again.

If the refrigerant additional charging operation is stopped soon, the refrigerant may be overcharged.

Never charge extra refrigerant.

(7) Disconnect the refrigerant charge hose.



2.1.5 Setting of Refrigerant Recovery Mode

When carrying out the refrigerant collection on site, fully open the respective expansion valve of indoor and outdoor units.

All indoor and outdoor unit's operation are prohibited.

Operation procedure

- (1) In setting mode 2 with units in stop mode, set the item No.21 (refrigerant recovery/vacuuming mode) to ON. The respective expansion valve of indoor and outdoor units are fully opened. Test Operation and Under Centralized Control are displayed on the remote controller, and the indoor/outdoor unit operation is prohibited.
 - After setting, do not cancel setting mode 2 until completion of refrigerant recovery operation.
- (2) Collect the refrigerant using a refrigerant recovery unit. (See the instruction attached to the refrigerant recovery unit for more detail.)
- (3) Press MODE (BS1) button once and return to setting mode 2.

2.1.6 Setting of Vacuuming Mode

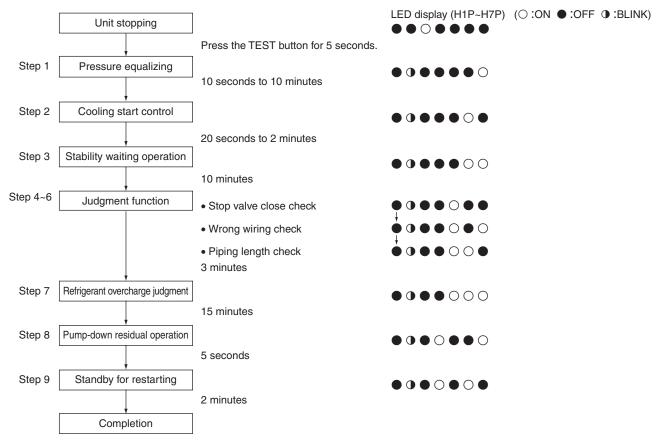
In order to perform vacuuming operation at site, fully open the expansion valves of indoor and outdoor units and turn on some solenoid valves.

Operating procedure

- (1) In setting mode 2 with units in stop mode, set the item No.21 (refrigerant recovery/vacuuming mode) to ON. The respective expansion valve of indoor and outdoor units are fully opened. Test Operation and Under Centralized Control are displayed on the remote controller, and the indoor/outdoor unit operation is prohibited.
 - After setting, do not cancel setting mode 2 until completion of Vacuuming operation.
- (2) Use the vacuum pump to perform vacuuming operation.
- (3) Press MODE (BS1) button once and reset setting mode 2.

2.1.7 Check Operation

To prevent any trouble in the period of installation at site, the system is provided with a test operation mode enabling check for incorrect wiring, stop valve left in closed, coming out (or misplacing with suction pipe thermistor) or discharge pipe thermistor and judgment of piping length, refrigerant overcharging, and learning for the minimum opening degree of electronic expansion valve.



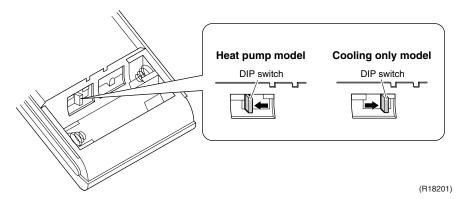
(R12957)

2.2 CTXG, CTXS, FTXS, CDXS, FDXS, FVXS Series

2.2.1 Model Type Setting

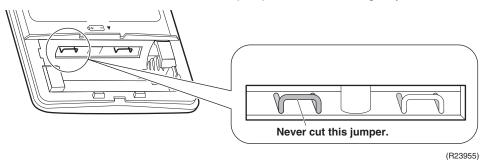
ARC452A21, ARC452A23

- The remote controller is common to the heat pump model and cooling only model.
- Make sure the DIP switch is set to the left side. The heating operation will not be available when the DIP switch is set to the right side.



ARC466A21, ARC466A36

■ The remote controller is common to the heat pump model and cooling only model.





Replace the remote controller if you cut the jumper on the left side.

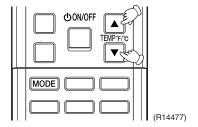
The heating operation will not be available when the jumper on the left side is cut.

2.2.2 Temperature Display Switch

You can select Fahrenheit or Celsius for temperature display.

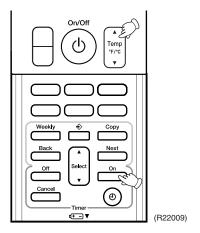
ARC452A9, ARC452A21, ARC452A23

■ Press TEMP and TEMP buttons at the same time for 5 seconds to change the unit of temperature display.



ARC466A21, ARC466A36

■ Press the upper side of **Temp** button and **On** button at the same time for 5 seconds to change the unit of temperature display.



2.2.3 When 2 Units are Installed in 1 Room

Outline

When 2 indoor units are installed in 1 room, 1 of the 2 indoor units and the corresponding wireless remote controller can be set for different address.

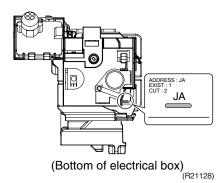
Both the indoor unit PCB and the wireless remote controller need alteration.

The method of address setting varies depending on the type of indoor unit and the series of wired remote controller. Refer to the following pages for the appropriate indoor unit and wireless remote controller.

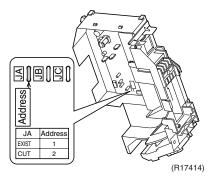
CTXG, CTXS, FTXS Series

- (1) Remove the front grille.
- (2) Remove the electrical box.
- (3) Remove the shield plate of the electrical box.
- (4) Cut the address setting jumper JA on the PCB.

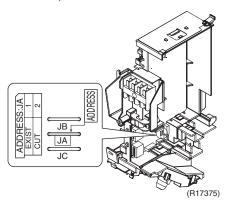
CTXG Series



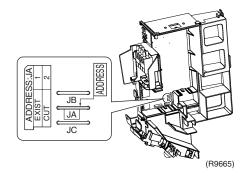
CTXS07JVJU, CTXS09/12HVJU



CTXS07LVJU, FTXS09/12LVJU



FTXS15/18/24LVJU



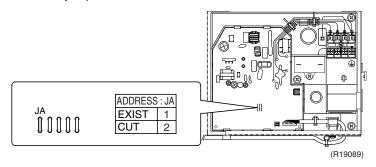


Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

CDXS, FDXS Series

■ Cut the jumper JA on PCB.



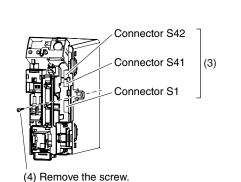


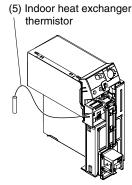
Replace the PCB if you accidentally cut a wrong jumper.

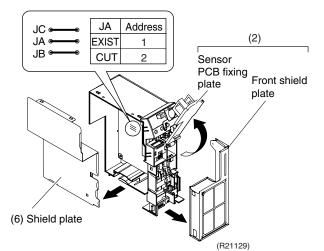
Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

FVXS Series

- (1) Remove the front grille.
- (2) Lift the sensor PCB fixing plate and remove the front shield plate.
- (3) Disconnect the connectors S1, S41, S42.
- (4) Remove the electric box (1 screw).
- (5) Pull out the indoor heat exchanger thermistor.
- (6) Remove the shield plate (8 tabs).
- (7) Cut the address setting jumper JA on the indoor unit PCB.









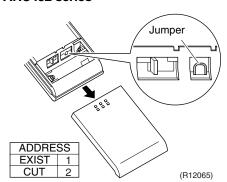
Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

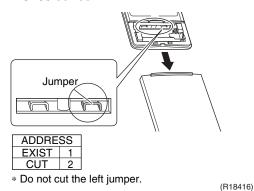
Wireless Remote Controller

- (1) Remove the cover and take it off.
- (2) Cut the address setting jumper.

ARC452 series



ARC466 series





Caution

Replace the remote controller if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

2.2.4 Jumper and Switch Settings

CTXG, CTXS, FTXS, CDXS, FDXS, FVXS series

Jumper (on indoor unit PCB)	Function	When connected (factory set)	When cut
JB	Fan speed setting when compressor stops for thermostat OFF. (effective only at cooling operation)	Fan speed setting; Remote controller setting	The fan stops.
JC	Power failure recovery function	Auto-restart	The unit does not resume operation after recovering from a power failure. Timer settings are cleared.

FVXS series only

Switch (on indoor unit PCB)	Function	OFF (factory setting)	ON
SW2-4	Upward airflow limit setting	Exposed or half embedded installation	Set the switch to ON position when you install the indoor unit embedded in the wall to avoid condensation.



For the location of the jumper and the switch, refer to the following pages.

CTXG09/12/18QVJUW(S): page 26

CTXS07JVJU, CTXS09/12HVJU: page 28 CTXS07LVJU, FTXS09/12LVJU: page 30

FTXS15/18/24LVJU: page 32

FDXS09/12LVJU, CDXS15/18/24LVJU: page 34

FVXS09/12/15/18NVJU: page 36, 37

2.3 FFQ Series

2.3.1 How to Change the Field Settings

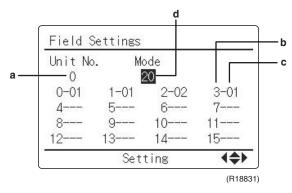
Outline

If optional accessories are mounted on the indoor unit, the indoor unit setting may have to be changed. Refer to the instruction manual for each optional accessory.

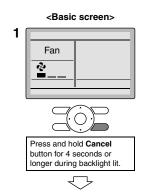


When using 2 remote controllers for 1 indoor unit, change the field settings from MAIN remote controller. Note that the field settings can not be set from SUB remote controller.

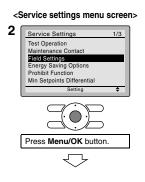
Wired Remote Controller (BRC1E73)



- a Unit No.
- **b** First code No.
- c Second code No.
- d Mode
- 1. Press and hold **Cancel** button for 4 seconds or longer. Service settings menu is displayed.



2. Select Field Settings in the Service Settings menu, and press Menu/OK button. Field settings screen is displayed.

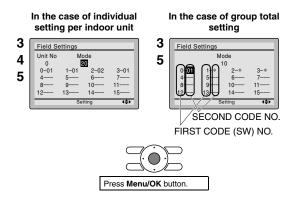


- 3. Highlight the mode, and select desired "Mode No." by using ▲ ▼ (Up/Down) button.
- 4. In the case of setting per indoor unit during group control (When Mode No. such as 20, 22, 23, 25 are selected), highlight the unit No.and select "Indoor unit No." to be set by using ▼ (Up/Down) button. (In the case of group setting, this operation is not needed.)
 In the case of individual setting per indoor unit, current settings are displayed. And, SECOND

CODE NO. " - " means no function.
Highlight SECOND CODE NO. of the FIRST CODE NO. to be changed, and select desired "SECOND CODE NO." by using ▲ ▼ (Up/Down) button. Multiple identical mode number

In the case of setting for all indoor units in the remote control group, available SECOND CODE NO. is displayed as " * " which means it can be changed. When SECOND CODE NO. is displayed as " - ", there is no function.

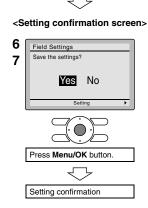
<Service settings screen>



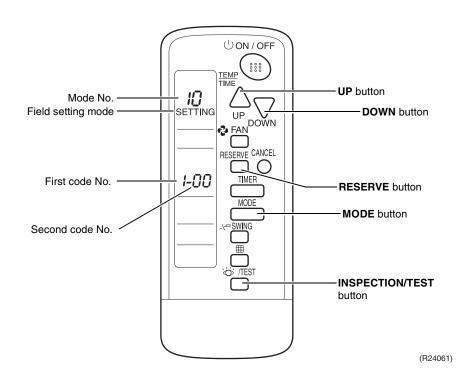
- 6. Press Menu/OK button. Setting confirmation screen is displayed.
- 7. Select Yes and press Menu/OK button. Setting details are determined and field settings screen returns.
- 8. In the case of multiple setting changes, repeat 3 to 7.

settings are available.

- 9. After all setting changes are completed, press Cancel button twice.
- 10. Backlight goes out, and [Checking the connection. Please stand by.] is displayed for initialization. After the initialization, the basic screen returns.



Wireless Remote Controller Kit (BRC082A41W, BRC082A42W(S))



To set the field settings, you have to change:

- Mode No.
- First code No.
- Second code No.
- 1. When in normal mode, hold down the 🍪/TEST button for at least 4 seconds to enter the Field Set mode.
- 2. Select the desired Mode No. with the MODE button.
- 3. Press the $\stackrel{\triangle}{}$ button and select the First code No.
- 4. Press the $\sum_{n=0}^{\infty}$ button and select the Second code No.
- 5. Press the **RESERVE** button to confirm the settings.
- 6. Press the 🍏/TEST button to quit the Field Set mode and to return to normal display again.

2.3.2 Overview of the Field Settings

Mode	First			Second Code No.									
No.	I OOO I DESCRI		or setting		01		02	03	04	05	06		
10	0	Filter cleaning sign interval	Longlife filter	Light	Approx. 2,500 hrs.	Heavy	Approx. 1,250 hrs.	_	_	_	_		
(20)	2	Remote controlle	r thermistor	Е	Enabled		Disabled	_	_	_			
	3	Filter cleaning sign			Display	N	o display		_		_		
12 (22)	0	Optional accessories output selection (field selection of output for adaptor for wiring)			mpressor		_	Operation output	Error output	Outdoor air intake	Presence sensor		
	0	High air outlet velocity (for high ceiling applications)			≤ 2.7 m (≤ 8-7/8 ft)		7 ~ 3.0 m //8~9-13/16 ft)	3.0 ~ 3.5 m (9-13/16~11-1/2 ft)	_	_	_		
13 (23)	1	Selection of airflow direction (setting for when a blocking pad kit has been installed)			-way flow	3-	way flow	2-way flow	_	_	_		
	4	Airflow direction range setting			Upper		Normal	Lower			_		
15 (25)	3	Drain pump operation with humidifying			t equipped	Ш	quipped	_	_	_	_		

: factory setting

A

Note: Any function that is not available on the indoor unit is not displayed.

2.3.3 MAIN/SUB Setting when Using 2 Wired Remote Controllers

Outline

The MAIN/SUB setting is necessary when 1 indoor unit is controlled by 2 remote controllers. When you use 2 remote controllers, set one to MAIN and the other to SUB.

Details

1. The following message is displayed after power-on.

Checking the connection.

Please stand by.

When the above message is displayed, the backlight will not be ON.

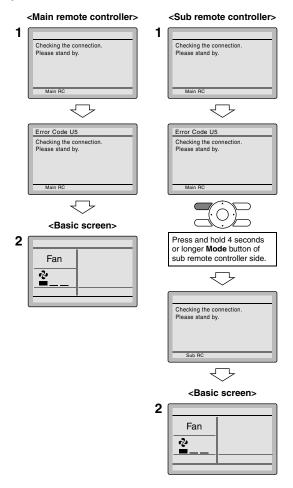
[In the case that 1 indoor unit is controlled by 2 remote controllers:]

Make sure to set the sub remote controller when the above message is displayed.

Hold Mode button for 4 seconds or longer to set.

When the display is changed from "Main RC" to "Sub RC" the setting is completed.

2. Basic screen is displayed.



2.3.4 Address and MAIN/SUB Setting for Wireless Remote Controller

Outline

■ If setting multiple wireless remote controllers to operate in one room, perform address setting for the receiver and the wireless remote controller.

■ If using both a wired remote controller and a wireless remote controller with 1 indoor unit, change the MAIN/SUB switch of the transmitter board.

Transmitter Board

Wireless address switch

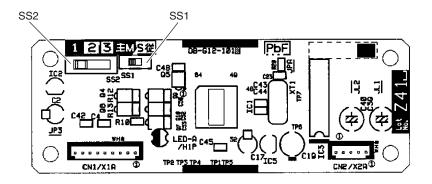
Set the wireless address setting switch (SS2) on the transmitter board according to the table below.

Unit No.	No.1	No.2	No.3
Wireless address switch (SS2)	ν ω (S1935)	□	2 3 (S1937)

MAIN/SUB switch

When using both a wired and a wireless remote controller for 1 indoor unit, the wired controller should be set to MAIN. Therefore, set the MAIN/SUB switch (SS1) of the transmitter board to SUB.

	MAIN	SUB
MAIN/SUB switch (SS1)		



(R24374)

Wireless Remote Controller Address

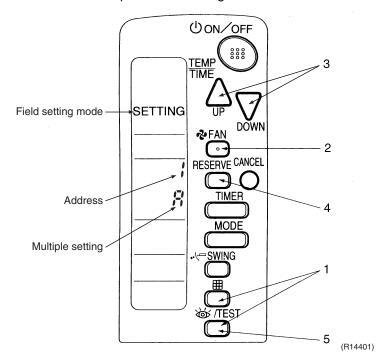
Factory set is 1. Change the wireless remote controller address setting by the following steps, if necessary.

- 1. Hold down ∰ button and o/TEST button at the same time for at least 4 seconds to enter the field setting mode. (SETTING is indicated on the display).
- 2. Press FAN button and select display setting (% or b). Each time the button is pressed, the display switches between % and b.
- 3. Press $\stackrel{\triangle}{\cup}$ button and $\stackrel{\nabla}{\nabla}$ button to set the address.

$$-1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 5 \rightarrow 6$$

Address can be set from 1 \sim 6, but set it to 1 \sim 3 and to same address as the transmitter board. (The transmitter board does not work with address 4 \sim 6.)

- 4. Press **RESERVE** button to confirm the setting.
- 5. Hold down <a>TEST button to quit the field setting mode and return to the normal display.

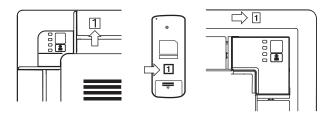


When the indoor unit is controlled by an outside controller (central remote controller, etc.), the indoor unit sometimes does not respond to ON/OFF command or temperature setting command from the wireless remote controller. Check what setting the customer needs and make the multiple setting as shown below.

Display setting	Remote controller display	Result of the display setting in case the target indoor unit is simultaneously being controlled by more than 1 device
នុះ standard	All operational items are permanently displayed.	In the operation mode changeover, temperature setting or the like are carried out from the wireless remote controller, the indoor unit rejects the instruction. (Signal receiving sound, 1 long beep or 3 short beeps) As a result, a display discrepancy between the operation state of the indoor unit and the indication on the wireless remote controller display occurs.
5: multi system	Operations only remain displayed for a short time after execution of the commands.	Since the indications on the wireless remote controller are turned off, a discrepancy such as described above no longer occurs.

After Setting

Affix corresponding unit number labels onto both air outlet of the decoration panel and onto back of the wireless remote controller.



(R24066)



Set the unit No. of the receiver and the wireless remote controller to be the equal. If the settings differ, the signal from the remote controller cannot be transmitted.

Part 7 Remote Controller

1.	Applicable Remote Controller	153
2.	ARC466A36	154
3.	ARC452A9	156
4.	ARC452A21	158
5.	ARC452A23	160
6.	ARC466A21	162
7.	BRC1E73 (Wired Remote Controller)	164
8.	BRC082A41W, BRC082A42W(S) (Wireless Remote Controller Kit)	170

1. Applicable Remote Controller

Model Name	Remote Controller	Reference Page
CTXG09QVJUW(S)	ARC466A36	154
CTXG12QVJUW(S)		
CTXG18QVJUW(S)		
CTXS07JVJU	ARC452A9	156
CTXS09HVJU		
CTXS12HVJU		
CTXS07LVJU	ARC452A21	158
FTXS09LVJU		
FTXS12LVJU		
FTXS15LVJU		
FTXS18LVJU		
FTXS24LVJU		
FDXS09LVJU	ARC452A23	160
FDXS12LVJU		
CDXS15LVJU		
CDXS18LVJU		
CDXS24LVJU		
FVXS09NVJU	ARC466A21	162
FVXS12NVJU		
FVXS15NVJU		
FVXS18NVJU		
FFQ09Q2VJU	■ Wired Remote Controller	■ Wired Remote Controller
FFQ12Q2VJU	BRC1E73 ■ Wireless Remote Controller	164 ■ Wireless Remote Controller
FFQ15Q2VJU	BRC082A41W	170
FFQ18Q2VJU	BRC082A42W(S)	

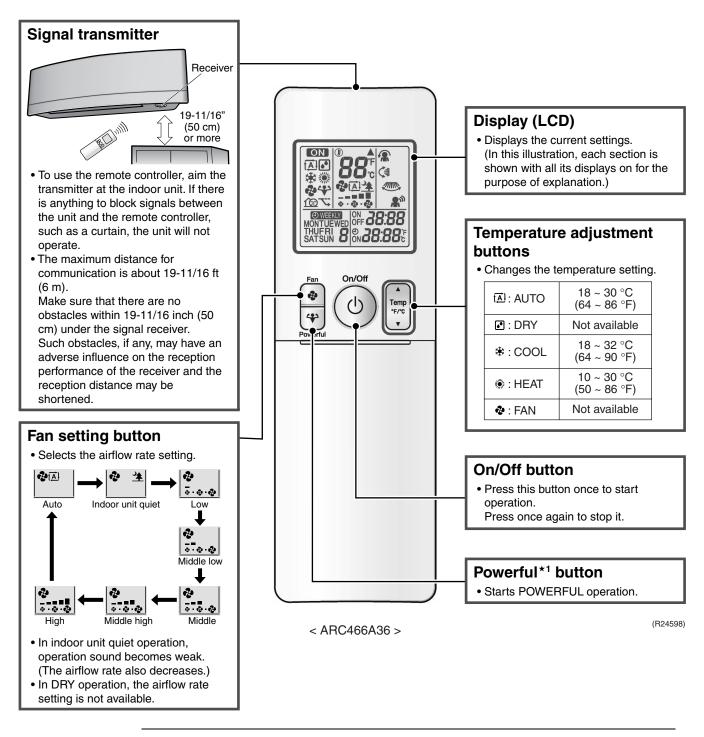


Refer to the operation manual of applicable model for details. You can download operation manuals from Daikin Business Portal:

Daikin Business Portal \rightarrow Document Search \rightarrow Item Category \rightarrow Installation/Operation Manual (URL: https://global1d.daikin.com/business_portal/login/)

ARC466A36 SiUS181631EA

2. ARC466A36



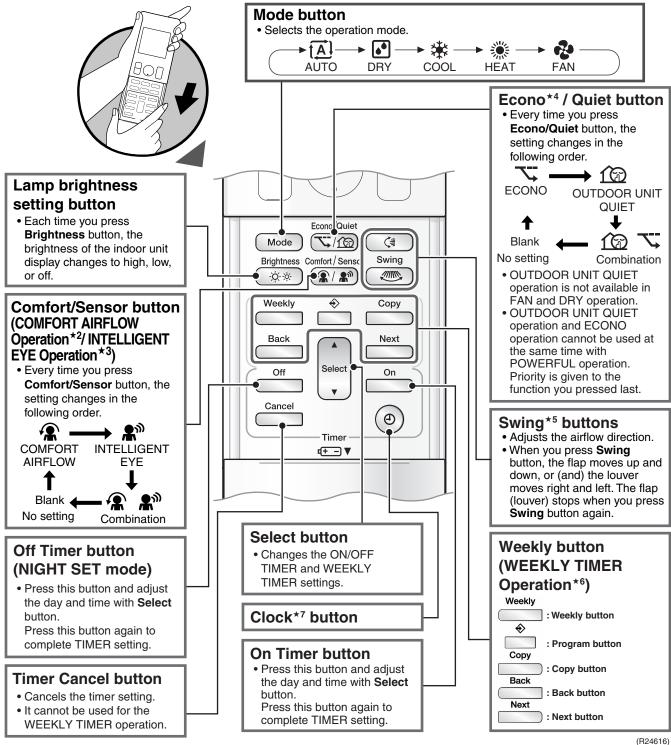
Reference

Refer to the following pages for details.

★1 POWERFUL operationP.87

SiUS181631EA ARC466A36





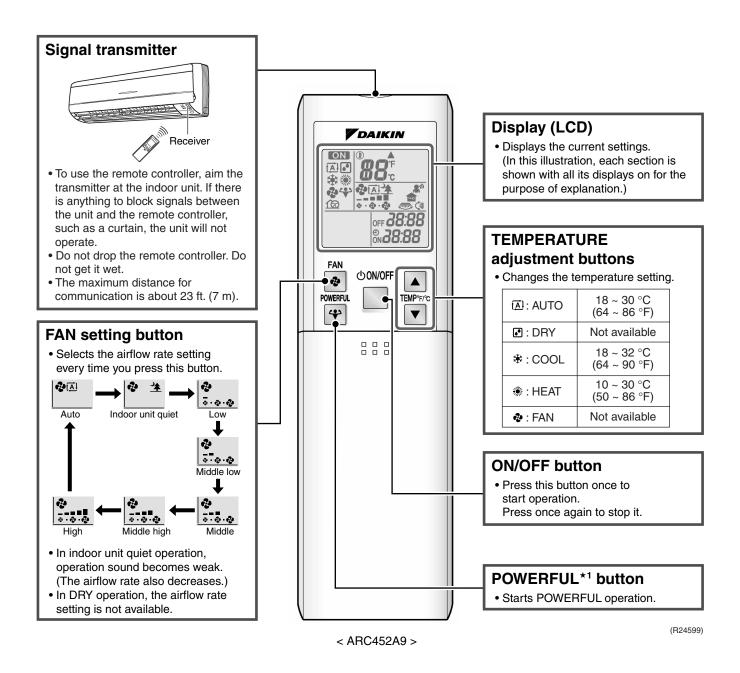
Reference

Refer to the following pages for details.

★2 COMFORT AIRFLOW operation	P.75, 78
★3 2-area INTELLIGENT EYE operation	P.84
★4 ECONO operation	P.82
★5 Auto-swing	P.74
★6 WEEKLY TIMER operation	
★7 Clock setting	

ARC452A9 SiUS181631EA

3. ARC452A9

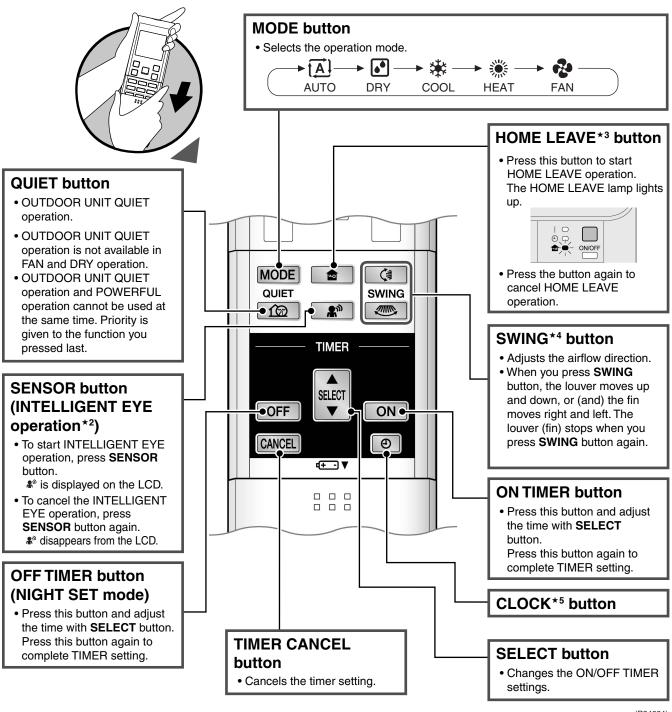


Reference

Refer to the following pages for details.

SiUS181631EA ARC452A9

Open the Front Cover

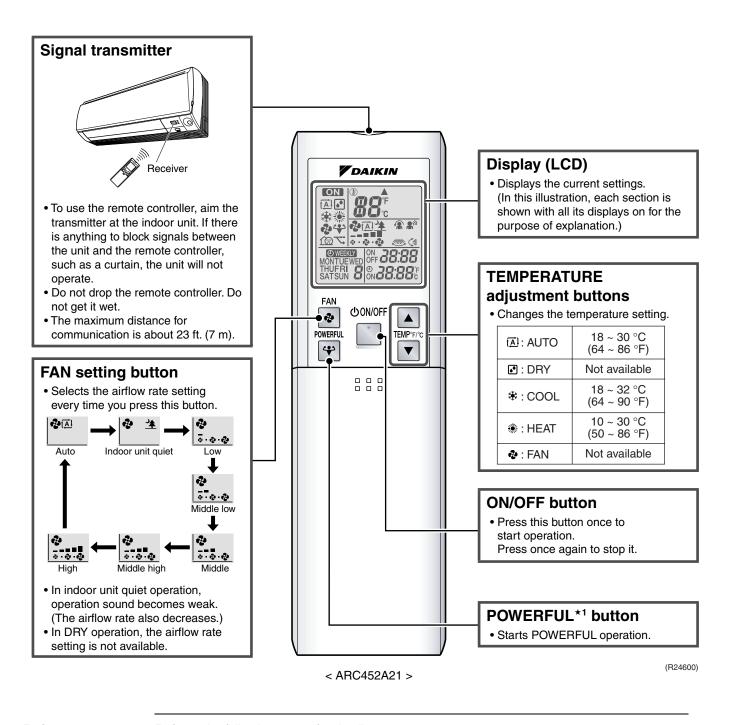


(R24624)

Reference

ARC452A21 SiUS181631EA

4. ARC452A21



Reference

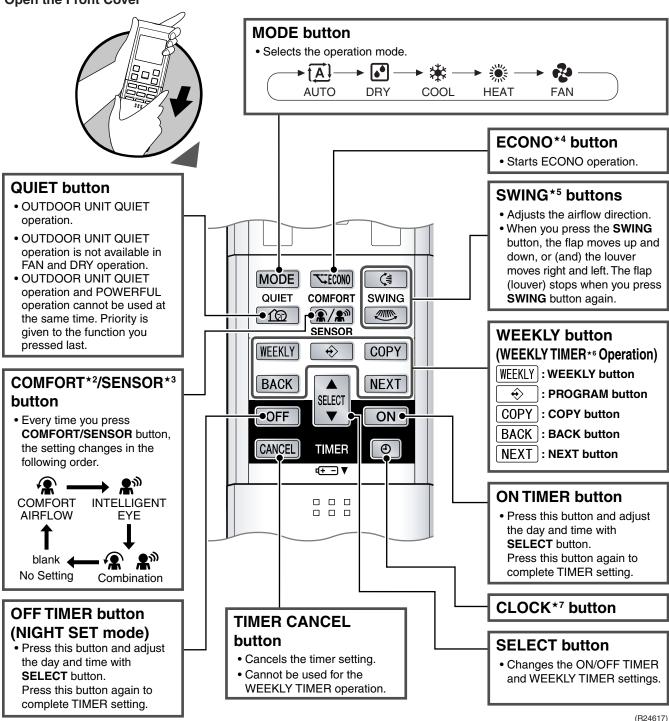
Refer to the following pages for details.

★1 POWERFUL operationP.87

SiUS181631EA ARC452A21

Open the Front Cover

Reference



 Refer to the following pages for details.

 ★2 COMFORT AIRFLOW operation
 P.75, 78

 ★3 INTELLIGENT EYE operation
 P.86

 ★4 ECONO operation
 P.82

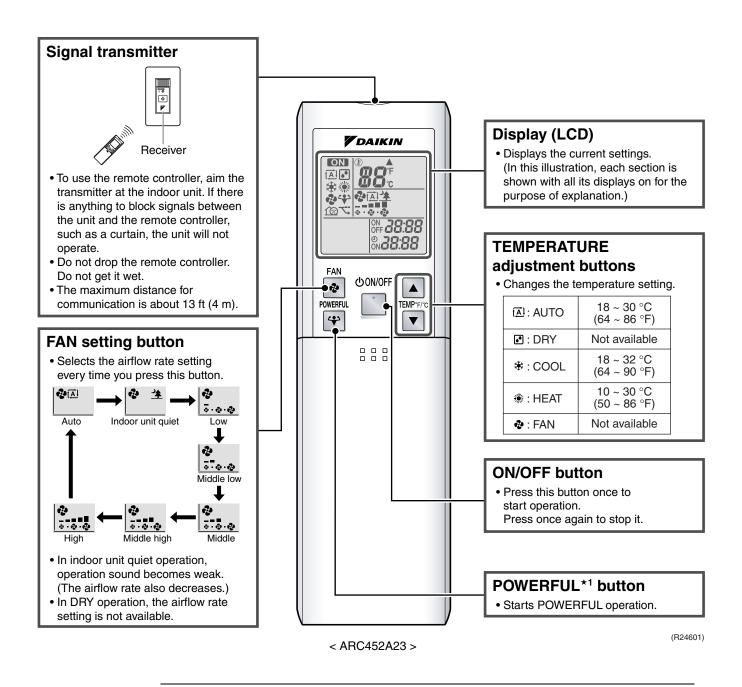
 ★5 Auto-swing
 P.74

 ★6 WEEKLY TIMER operation
 P.90

 ★7 Clock setting
 P.89

ARC452A23 SiUS181631EA

5. ARC452A23



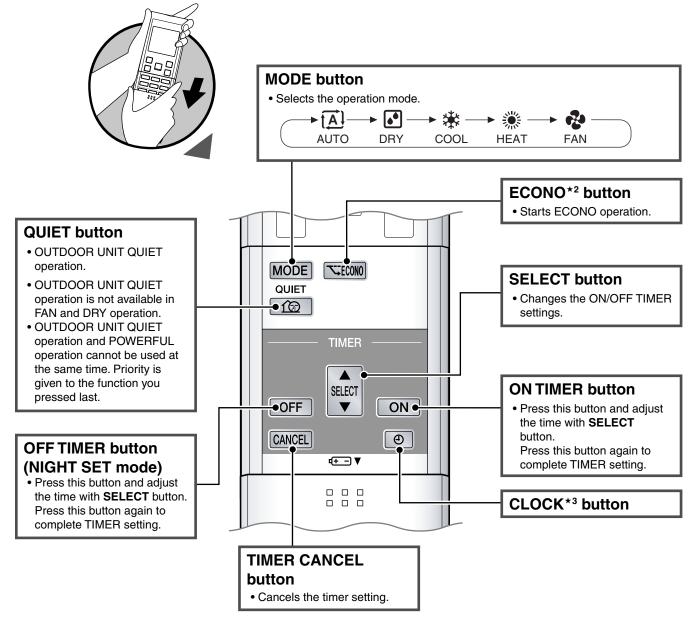
Reference

Refer to the following pages for details.

★1 POWERFUL operationP.87

SiUS181631EA ARC452A23

Open the Front Cover

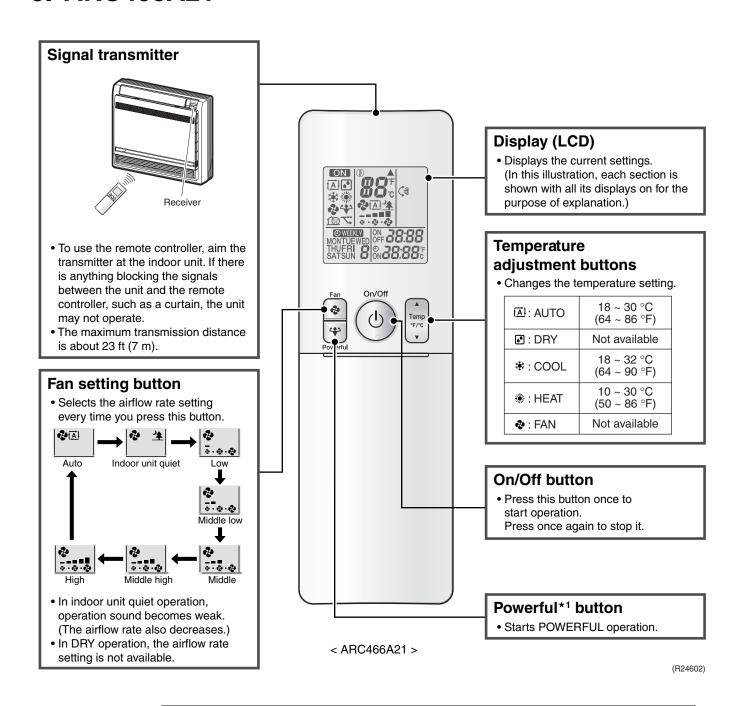


(R24618)

Reference

ARC466A21 SiUS181631EA

6. ARC466A21



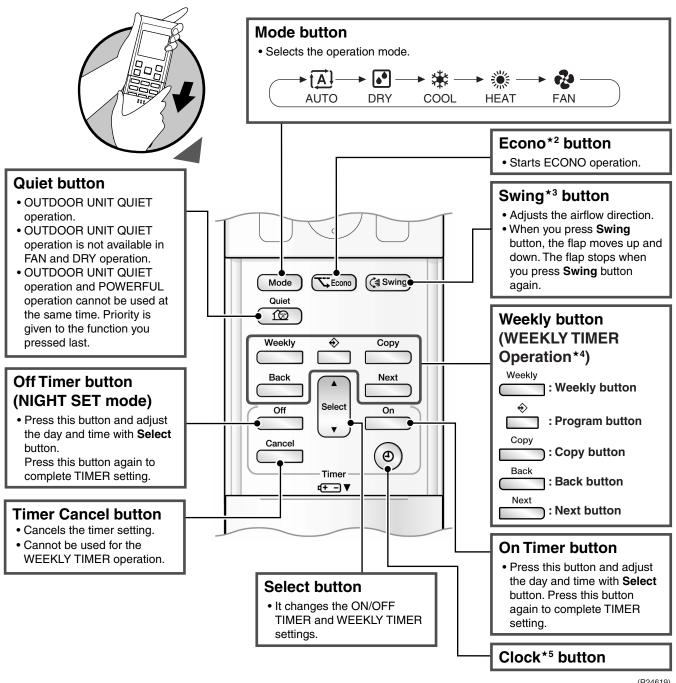
Reference

Refer to the following pages for details.

★1 POWERFUL operationP.87

ARC466A21 SiUS181631EA

Open the Front Cover



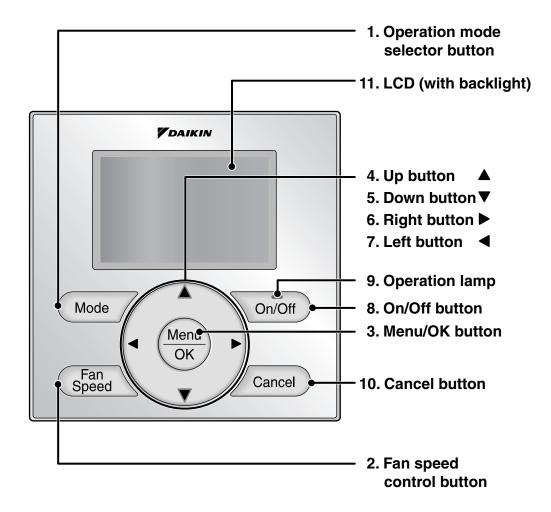
(R24619)

Reference

Refer to the following pages for details.

*2 ECONO operation	P.82
★3 Auto-swing	P.74
★4 WEEKLY TIMER operation	
★5 Clock setting	

7. BRC1E73 (Wired Remote Controller)



1. Operation mode selector button

- Press this button to select the operation mode of your preference.
 - Available modes vary with the indoor unit model.

2. Fan speed control button

- Press this button to select the fan speed of your preference.
 - Available fan speeds vary with the indoor unit model.

3. Menu/OK button

- Used to enter the main menu.
- Used to enter the selected item.

4. Up button ▲

- Used to raise the setpoint.
- The item above the current selection will be highlighted.
- (The highlighted items will be scrolled continuously when the button is continuously pressed.)
- Used to change the selected item.

5. Down button ▼

- Used to lower the setpoint.
- The item below the current selection will be highlighted.
- (The highlighted items will be scrolled continuously when the button is continuously pressed.)
- Used to change the selected item.

6. Right button ▶

- Used to highlight the next items on the right-hand side.
- Each screen is scrolled in the right-hand direction.

Left button ◀

- Used to highlight the next items on the left-hand side.
- Each screen is scrolled in the left-hand direction.

8. On/Off button

- Press this button and system will start.
- Press this button again to stop the system.

9. Operation lamp

- This lamp illuminates solid green during normal operation.
- This lamp flashes if an error occurs.

10. Cancel button

• Used to return to the previous screen.

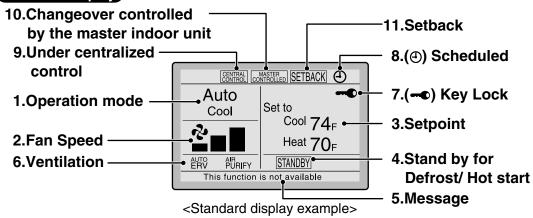
11. LCD (with backlight)

- The backlight will be illuminated for approximately 30 seconds by pressing any button.
- If two remote controllers are used to control a single indoor unit, only the controller accessed first will have backlight functionality.

Liquid Crystal Display

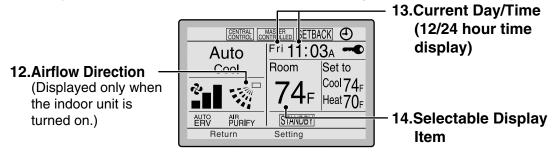
- Three types of display mode (Standard, Detailed and Simple) are available.
- Standard display is set by default.
- Detailed and Simple displays can be selected in the main menu.

Standard display

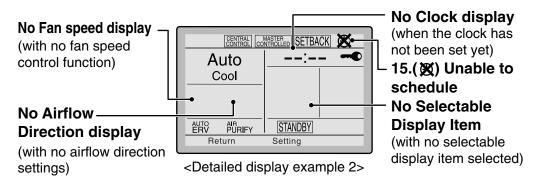


Detailed display

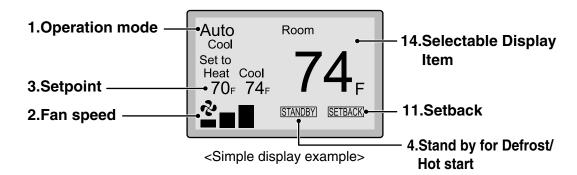
■ The airflow direction, clock, and selectable item appear on Detailed display screen in addition to the items appearing on Standard display.



<Detailed display example 1>



Simple display



Note for all display modes

• Depending on the field settings, while the indoor unit is stopped, OFF may be displayed instead of the operation mode and/or the setpoint may not be displayed.

1. Operation mode

- Used to display the current operation mode: Cool, Heat, Vent, Fan, Dry or Auto.
- In Auto mode, the actual operation mode (Cool or Heat) will be also displayed.
- Operation mode cannot be changed when OFF is displayed.
 Operation mode can be changed after starting operation.

2. Fan Speed

- Used to display the fan speed that is set for the indoor unit.
- The fan speed will not be displayed if the connected model does not have fan speed control functionality.

3. Setpoint

- Used to display the setpoint for the indoor unit.
- Use the Celsius/Fahrenheit item in the main menu to select the temperature unit (Celsius or Fahrenheit).

4. Stand by for Defrost/Hot start

" STANDBY "

If ventilation icon is displayed in this field:

 Indicates that an energy recovery ventilator (ERV) is connected.

For details, refer to the Operation Manual of the ERV.

5. Message

The following messages may be displayed.

- "This function is not available"
- Displayed for a few seconds when an Operation button is pressed and the indoor unit does not provide the corresponding function.
- In a remote control group, the message will not appear if at least one of the indoor units provides the corresponding function.

- "Error: Push Menu button"
- "Warning: Push Menu button"
- Displayed if an error or warning is detected.
- "Time to clean filter"
- "Time to clean element"
- "Time to clean filter & element"
- Displayed as a reminder when it is time to clean the filter and/or element.

6. Ventilation

- Displayed when an energy recovery ventilator is connected.
- Ventilation Mode icon. "AUTO ERV BYPASS"
 These icons indicate the current ventilation mode (ERV only) (AUTO, ERV, BYPASS).
- Air Purify ICON " PURIFY"

 This icon indicates that the air purifying unit (Optional) is in operation.

7. Key Lock

• Displayed when the key lock is set.

8. Scheduled

 Displayed if the Schedule or Off timer is enabled.

9. Under Centralized control "CENTRAL"

 Displayed if the system is under the management of a multi-zone controller (Optional) and the operation of the system through the remote controller is limited.

10. Changeover controlled by the master indoor unit "CONTROLLED" (VRV only)

 Displayed when another indoor unit on the system has the authority to change the operation mode between cool and heat.

11. Setback "SETBACK"

• The setback icon flashes when the unit is turned on by the setback control.

12. Airflow Direction ".""

- Displayed when the airflow direction and swing are set.
- If the connected indoor unit model does not include oscillating louvers this item will not be displayed.

13. Current Day/Time (12/24 hour time display)

- Displayed if the clock is set.
- If the clock is not set, "--: -- " will be displayed.
- 12 hour time format is displayed by default.
- Select 12/24 hour time display option in the main menu under "Clock & Calendar".

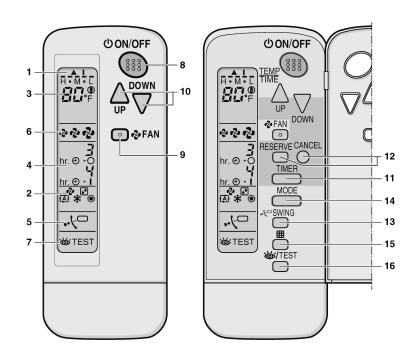
14. Selectable Display Item

- Room temperature is selected by default.
- For other choices see the operation manual.

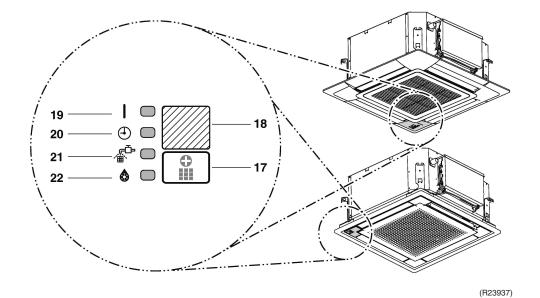
15. XUnable to schedule

- Displayed when the clock needs to be set.
- The schedule function will not work unless the clock is set.

8. BRC082A41W, BRC082A42W(S) (Wireless Remote Controller Kit)



(R23936)



	DISPLAY ▲ (SIGNAL TRANSMISSION)
1	This lights up when a signal is being transmitted.
2	DISPLAY ❖, ❹, ㈜, ‡, ⊚ (OPERATION MODE)
_	This display shows the current OPERATION MODE.
3	DISPLAY H·M·L , B□.ºF (SET TEMPERATURE)
	This display shows the set temperature.
4	DISPLAY hr. อ ๋ อี๋ hr. อ ๋ i (PROGRAMMED TIME)
	This display shows PROGRAMMED TIME of the system start or stop.
5	DISPLAY ⊷√□ (SWING FLAP)
6	DISPLAY & & 🕻 (FAN SPEED)
6	DISPLAY ❖ ❖ ❤️ (FAN SPEED) The display shows the set fan speed.
6	
7	The display shows the set fan speed. DISPLAY 🍪/TEST (INSPECTION/TEST
	The display shows the set fan speed. DISPLAY 🍪/TEST (INSPECTION/TEST OPERATION) When the INSPECTION/TEST OPERATION button is pressed, the display shows the
	The display shows the set fan speed. DISPLAY 🍪/TEST (INSPECTION/TEST OPERATION) When the INSPECTION/TEST OPERATION button is pressed, the display shows the system mode is in.
7	The display shows the set fan speed. DISPLAY 🍪/TEST (INSPECTION/TEST OPERATION) When the INSPECTION/TEST OPERATION button is pressed, the display shows the system mode is in. ON/OFF BUTTON Press the button and the system will start. Press the button again and the system will
7	The display shows the set fan speed. DISPLAY 🍪/TEST (INSPECTION/TEST OPERATION) When the INSPECTION/TEST OPERATION button is pressed, the display shows the system mode is in. ON/OFF BUTTON Press the button and the system will start. Press the button again and the system will stop.
8	The display shows the set fan speed. DISPLAY 🍪/TEST (INSPECTION/TEST OPERATION) When the INSPECTION/TEST OPERATION button is pressed, the display shows the system mode is in. ON/OFF BUTTON Press the button and the system will start. Press the button again and the system will stop. FAN SPEED CONTROL BUTTON Press this button to select the fan speed,
7	The display shows the set fan speed. DISPLAY TEST (INSPECTION/TEST OPERATION) When the INSPECTION/TEST OPERATION button is pressed, the display shows the system mode is in. ON/OFF BUTTON Press the button and the system will start. Press the button again and the system will stop. FAN SPEED CONTROL BUTTON Press this button to select the fan speed, LOW, MEDIUM or HIGH, of your choice.

TIMER MODE START/STOP BUTTON
TIMER RESERVE/CANCEL BUTTON
AIRFLOW DIRECTION ADJUST BUTTON
OPERATION MODE SELECTOR BUTTON
Press this button to select OPERATION MODE.
FILTER SIGN RESET BUTTON
INSPECTION/TEST OPERATION BUTTON
This button is used only by qualified service persons for maintenance purposes.
EMERGENCY OPERATION SWITCH
This switch is readily used if the remote
controller does not work.
RECEIVER
This receives the signals from the remote
controller.
OPERATION LAMP (Red)
This lamp stays lit while the air conditioner
runs. It blinks when the unit is in trouble.
TIMER LAMP (Green)
This lamp stays lit while the timer is set.
AIR FILTER CLEANING TIME INDICATOR
LAMP (Red)
Lights up when it is time to clean the air filter.
DEFROST LAMP (Orange)
Lights up when the defrosting operation has started.

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8. 9.

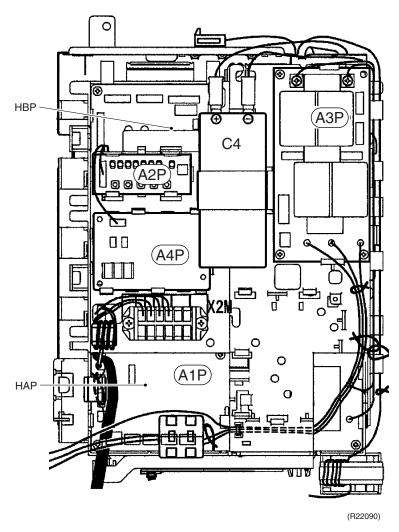
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1. Troubleshooting with LED

1.1 Outdoor Unit

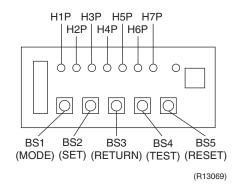
1.1.1 Main PCB (A1P)

The main PCB (A1P) has green LEDs (HAP, HBP). When the microprocessors work in order, the LEDs blink.



1.1.2 Service PCB (A2P)

The error code can be identified with the orange LEDs (H1P~H7P) on the service PCB (A2P) in monitor mode.



Error code indication in monitor mode

Monitor mode

Press **MODE** (**BS1**) button and enter the monitor mode.

Selection of check item

Press **SET** (**BS2**) button and select a check item according to the LED pattern of No.14~16 and No.20~22. Refer to page 130 for check items.

Confirmation of malfunction 1

Press **RETURN** (**BS3**) button once to display the first digit of error code.

Confirmation of malfunction 2

Press **SET** (**BS2**) button once to display the second digit of error code.

Detail description on next page.

Confirmation of malfunction 3

Press **SET** (**BS2**) button once to display the malfunction location.

Confirmation of malfunction 4

Press **SET** (**BS2**) button once to display the malfunction unit and the malfunction location.

Press **RETURN** (**BS3**) button and return to the initial status of monitor mode.

Contents	s of malfunction	Error
Outdoor unit PCB abnormality	Detection of DIII-Net	E1
Actuation of high pressure switch	High pressure switch activated (S1PH)	E3
Actuation of low pressure sensor	Abnormal Pe	E4
Compressor motor lock	Detection of compressor lock	E5
Outdoor fan motor abnormality	Detection of fan motor lock (M1F)	E7
	Detection of fan motor lock (M2F)	
Moving part of electronic expansion	Y1E (main)	E9
valve (Y1E, Y3E) abnormality	Y3E (subcooling)	
Outdoor temperature thermistor (R1T) abnormality	Short or open circuit (R1T)	H9
Discharge pipe temperature abnormality	Abnormal Tdi	F3
Refrigerant overcharged	Refrigerant overcharge	F6
Discharge pipe thermistor (R2T) abnormality	Short or open circuit (R2T)	J3
Suction pipe thermistor (R3T, R5T)	Short or open circuit (suction 1: R3T)	J5
abnormality	Short or open circuit (suction 2: R5T)	1
Outdoor heat exchanger thermistor (R4T) abnormality	Short or open circuit (R4T)	J6
Outdoor liquid pipe thermistor (R7T) abnormality	Short or open circuit (R7T)	J7
Subcooling heat exchanger gas pipe thermistor (R6T) abnormality	Short or open circuit (R6T)	J9
High pressure sensor abnormality	Short or open circuit (S1NPH)	JA
Low pressure sensor abnormality	Short or open circuit (S1NPL)	JC
Outdoor unit PCB abnormality	Faulty IPM	L1
	Abnormal current sensor offset	
	Abnormal IGBT	
	Faulty current sensor	
	Abnormal SP-PAM overvoltage	
Radiation fin temperature rise	Overheating (FINTH)	L4
Inverter compressor abnormality	Inverter instantaneous overcurrent	L5
Inverter current abnormality	Electronic thermal switch 1	L8
	Electronic thermal switch 2	_]
	Out-of-step	_]
	Speed down after startup	_]
	Lightening detection	
Compressor start-up error	Stall prevention (Current increasing)	L9
	Stall prevention (Faulty start up)	_]
	Abnormal waveform in startup	
	Out-of-step	

^{*} If you become unsure of how to proceed, press MODE (BS1) button and return to the setting mode 1.

○: ON •: OFF •: Blink

	H1P					ction 1		,		malio	1 01 11	ianun	ction 2	2		Contir	matio	n ot n	naıtur	iction :	3		Comin	matic	11 10 11	ianun	CHOIL	
		H2P	НЗР	H4P	H5P	H6P	H7P	H1P	H2P	НЗР	H4P	H5P	H6P	H7P	H1P	H2P	НЗР	H4P	H5P	H6P	H7P	H1P	H2P	НЗР	H4P	H5P	H6P	H7P
F3	•			•	•	•	•	•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•	•	•
								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•		
E4								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•		
E5								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•		
E7								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•	;	*1
															•	0	•	•	•	•	•	•	0	0	•	•		
E9								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•		
															•	0	•	•	•	•	•	0	0	0	•	•		
H9	•			•	•	•	•	•			0	•	•	0	•	0	•	•	•	•	•	•	0	0	•	•	;	*1
F3	•			•	•	•	•	•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•	;	*1
F6								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•	•	•
J3	•			•	•	•	•	•			•	•	•	•	•	0	•	•	•	•	•	0	0	0	•	•		
J5								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•		
															•	0	•	•	•	•	•	•	0	0	•	•		
J6								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•		a. 4
J7								•			•	•	•	•	•	0	•	•	•	•	•	0	0	0	•	•	,	*1
J9								0			•	•	•	•	•	0	•	•	•	•	•	0	0	0	•	•		
JA								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•		
JC								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•		
L1	•			•	•	•	•	•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•	•	•
															•	0	•	•	•	•	•	•	0	0	•	•	•	•
															•	0	•	•	•	•	•	•	0	0	•	•	•	•
															•	0	•	•	•	•	•	•	0	0	•	•	•	•
															•	0	•	•	•	•	•	0	0	0	•	•	•	•
L4								0			•	0	•	•	0	0	•	•	•	•	•	0	0	0	•	•		
L5 L8								0			•	0	•	0	0	0	•	•	•	•	•	0	0	0	•	•		
LO								•			•	•	•	•	0	0	•	•	•	•	•	0	0	0	•	•		
																0							O	0		•		
															•	0	•	•	•	•	•	•	0	0	•	•	;	*1
															•	0	•	•	•	•	•	•	0	0	•	•		
L9								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•		
															•	0	•	•	•	•	•	0	0	0	•	•		
															•	0	•	•	•	•	•	•	0	0	•	•		

Display of contents of malfunction (first digit)

Display of contents of malfunction (second digit)

Display 1 of malfunction in detail

Display 2 of malfunction in detail

Monitor mode

Press **MODE** (**BS1**) button and enter the monitor mode.

Selection of check item

Press **SET** (**BS2**) button and select a check item according to the LED pattern of No.14~16 and No.20~22. Refer to page 130 for check items.

Confirmation of malfunction 1

Press **RETURN** (**BS3**) button once to display the first digit of error code.

Confirmation of malfunction 2

Press **SET** (**BS2**) button once to display the second digit of error code.

Detail description on next page.

Confirmation of malfunction 3

Press **SET** (**BS2**) button once to display the malfunction location.

Confirmation of malfunction 4

Press **SET** (**BS2**) button once to display the malfunction unit and the malfunction location.

Press **RETURN** (**BS3**) button and return to the initial status of monitor mode.

* If you become unsure of how to proceed, press MODE (BS1) button and return to the setting mode 1.

Contents	of malfunction	Error code
High voltage of capacitor in main inverter circuit	Imbalance of inverter power supply voltage	P1
Radiation fin thermistor abnormality	Faulty thermistor of inverter fin	P4
Low pressure drop due to refrigerant shortage or electronic expansion valve abnormality	Refrigerant shortage alarm	U0
Power supply insufficient or	Insufficient Inverter voltage	U2
instantaneous failure	Faulty charge of capacitor in main inverter circuit	ĺ
	Malfunction due to SP-PAM overvoltage	ĺ
	Malfunction due to P-N short circuit	ĺ
Check operation is not conducted.		U3
Transmission error between indoor	I/O transmission error	U4
unit and BP unit	I/O transmission error	l
Transmission error between indoor unit and outdoor unit in the same system	Indoor unit system abnormal in other system or other indoor unit system abnormal in own system	U9
Field setting switch abnormality or	System transmission malfunction	UA
Excessive number of indoor units	Overconnection malfunction of indoor units	ĺ
	Malfunction of field setting	ĺ
	Refrigerant abnormal	ĺ
	Connection error (BP unit)	Ĺ
System abnormality, refrigerant system address undefined	Wiring error (Auto-address error)	UH
System is not set yet	Conflict in wiring and piping	UF

○: ON •: OFF •: Blink

Error	(Confir	matio	n of m	alfun	ction 1		(Confir	matio	n of m	alfun	ction 2	2	(Confir	matio	n of m	alfun	ction 3	3	(Confir	matio	n of m	alfund	tion 4	ļ
code	H1P	H2P	H3P	H4P	H5P	H6P	H7P	H1P	H2P	Н3Р	H4P	H5P	H6P	H7P	H1P	H2P	H3P	H4P	H5P	H6P	H7P	H1P	H2P	Н3Р	H4P	H5P	H6P	H7P
P1	•			•	•	•	•	•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•	*	1
P4								•			•	•	•	•	•	0	•	•	•	•	•	0	0	0	•	•	*	ı
U0	0			0	•	•	•	•			•	•	•	•	•	0	•	•	•	•	•	0	0	0	•	•	•	•
U2								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•	*	1
															•	0	•	•	•	•	•		0	0	•	•		
															•	0	•	•	•	•	•	•	0	0	•	•	•	•
															•	0	•	•	•	•	•	•	0	0	•	•	•	•
U3								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•	•	•
															•	0	•	•	•	•	•	•	0	0	•	•	•	•
U4								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•	•	•
															•	0	•	•	•	•	•	•	0	0	•	•	•	•
U9								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•	•	•
UA								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•	•	•
															•	0	•	•	•	•	•	•	0	0	•	•	•	•
															•	0	•	•	•	•	•	•	0	0	•	•	•	•
															•	0	•	•	•	•	•	•	0	0	•	•	•	•
															•	0	•	•	•	•	•	•	0	0	•	•	•	•
UH								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•	•	•
UF								•			•	•	•	•	•	0	•	•	•	•	•	•	0	0	•	•	•	•

Display of contents of malfunction (first digit)

Display of contents of malfunction (second digit)

Display 1 of malfunction in detail

Display 2 of malfunction in detail

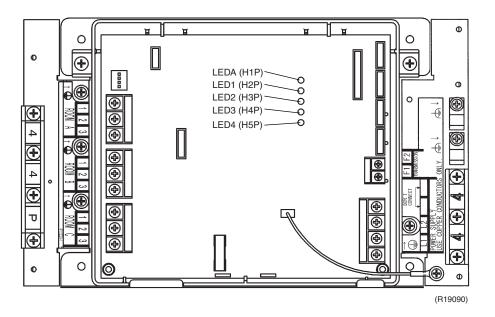
1.2 Branch Provider (BP) Unit

☼: ON, ●: OFF, ♦: Blinks, —: No matter

Green: Blinks in normal condition Red: OFF in normal condition

	BP Ur	nit LED Ind	ication		Description
Green		R	ed		
Α	1	2	3	4	
功	•	•	•	•	Normal condition
⋫	\rightarrow	•	•	•	Defective electronic expansion valve or anti-icing control in non-operating indoor unit
Φ	♡	≎	•	•	Defective thermistor
⋪	♡	•	≎	≎	Freeze-up protection control in operating indoor unit or standby indoor unit
♡	_	_	_	_	Defective BP unit PCB (Refer to note.)
•	_	_	_	_	Power supply abnormality (Refer to note.)

Note: Turn the power off then on again. If the LED display recurs, the BP unit PCB is defective.



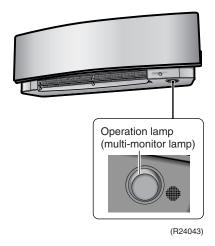
1.3 Indoor Unit

Operation Lamp

The operation lamp blinks when any of the following errors is detected.

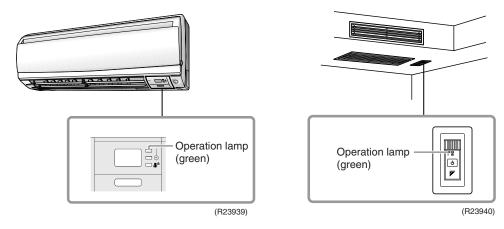
- When a protection device of the indoor or outdoor unit is activated, or when the thermistor malfunctions.
- When a signal transmission error occurs between the indoor and outdoor units. In either case, conduct the diagnostic procedure described in the following pages.

CTXG series

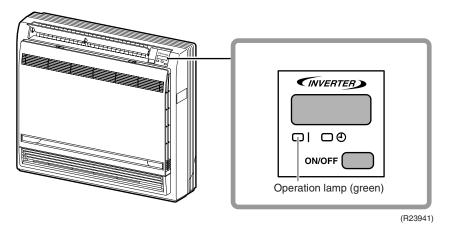


CTXS/FTXS series

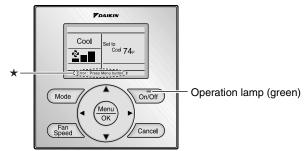
CDXS/FDXS series



FVXS series



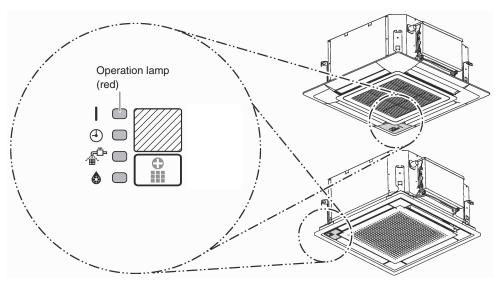
FFQ series with wired remote controller (BRC1E73)



★The error or warning message also blinks on the basic screen. (R23942

FFQ series with wireless remote controller kit (BRC082A41W, BRC082A42W(S))

In case of wireless remote controller, a transmitter board (A2P) and a receiver (A3P) are installed on indoor unit. When the error occurs, the operation lamp on the receiver (A3P) blinks.



(R24044)



When operation stops suddenly and the operation lamp blinks, it could be operation mode conflict. For FFQ models, even if the operation mode conflict occurs, the operation lamp does not blink.

- 1) Check if the operation modes all the same for the indoor units connected to multi system outdoor unit?
- 2) If not, set all the indoor units to the same operation mode and confirm that the operation lamp is not blinking.
- 3) Moreover, when the operation mode is automatic, set all the indoor unit operation mode as cooling or heating and check again if the operation lamp is normal. If the lamp stops blinking after the above steps, there is no malfunction.
- *Operation stops and operation lamp blinks only for the indoor unit that has a different operation mode set later. (The first set operation mode has priority.)

Service Monitor

The indoor unit has a green LED (LED A or HAP) on the control PCB. When the microcomputer works in order, the LED blinks. (Refer to pages 26, 28, 30, 32, 34, 36 and 38 for the location of LED.)

Service Diagnosis SiUS181631EA

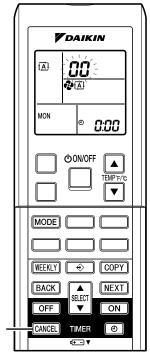
2. Service Diagnosis

2.1 CTXG, CTXS, FTXS, CDXS, FDXS, FVXS Series

2.1.1 ARC452 Series Remote Controller

Method 1

1. When **TIMER CANCEL** button is held down for 5 seconds, **@** is displayed on the temperature display screen.





TIMER CANCEL button

< ARC452 Series >

(R23945)

- 2. Press TIMER CANCEL button repeatedly until a long beep sounds.
- The code indication changes in the sequence shown below.

ARC452A9, A21, A23

No.	Code	No.	Code	No.	Code
1	88	13	ניז	25	UR
2	UY	14	83	26	UH
3	LS	15	X8	27	PY
4	88	16	X9	28	13
5	# 8	17	£8	29	14
6	XO	18	EY	30	89
7	88	19	ES	31	u∂
8	٤٦	20	J3	32	ER
9	ua	21	J6	33	88
10	F3	22	٤۶	34	FR
11	85	23	81	35	81
12	F8	24	8 !	36	23

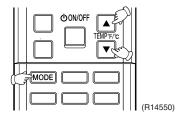


- 1. A short beep or two consecutive beeps indicate non-corresponding codes.
- 2. To return to the normal mode, hold down **TIMER CANCEL** button for 5 seconds. When the remote controller is left untouched for 60 seconds, it also returns to the normal mode.
- Not all the error codes are displayed. When you cannot find the error code, try method 2.
 (→ Refer to page 183.)

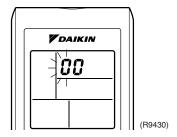
SiUS181631EA Service Diagnosis

Method 2

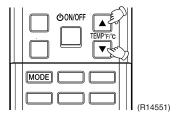
1. Press the 3 buttons (**TEMP**▲, **TEMP**▼, **MODE**) at the same time to enter the diagnosis mode.



The left-side number blinks.



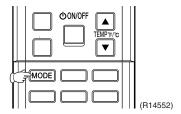
2. Press **TEMP** ▲ or **TEMP** ▼ button and change the number until you hear the two consecutive beeps or the long beep.



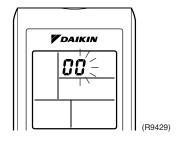
- 3. Diagnose by the sound.
 - ★beep: The left-side number does not correspond with the error code.
 - ★two consecutive beeps : The left-side number corresponds with the error code but the right-side number does not.
 - ★long beep: Both the left-side and right-side number correspond with the error code.

 The numbers indicated when you hear the long beep are the error code.

 Refer to page 194, 195.
- 4. Press MODE button.

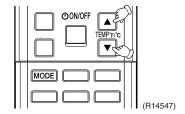


The right-side number blinks.



Service Diagnosis SiUS181631EA

5. Press **TEMP** ▲ or **TEMP** ▼ button and change the number until you hear the long beep.



6. Diagnose by the sound.

★beep: The left-side number does not correspond with the error code.

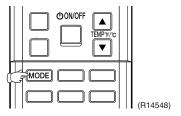
★two consecutive beeps: The left-side number corresponds with the error code but the right-side number does not.

★long beep: Both the left-side and right-side number corresponds with the error code.

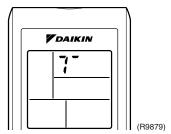
7. Determine the error code.

The numbers indicated when you hear the long beep are the error code. Refer to page 194, 195.

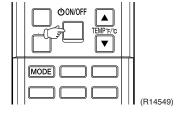
8. Press MODE button to exit from the diagnosis mode.



The display 7^{-} means the test operation mode. Refer to page 120 for test operation.



9. Press ON/OFF button twice to return to the normal mode.



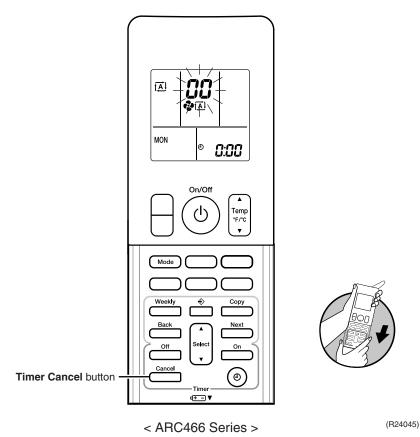
Note: When the remote controller is left untouched for 60 seconds, it returns to the normal mode.

SiUS181631EA Service Diagnosis

2.1.2 ARC466 Series Remote Controller

Method 1

1. When **Timer Cancel** button is held down for 5 seconds, @ is displayed on the temperature display screen.



- 2. Press **Timer Cancel** button repeatedly until a long beep sounds.
- The code indication changes in the sequence shown below.

ARC466A21, A36

No.	Code	No.	Code	No.	Code
1	88	14	ua	27	UR
2	85	15	£η	28	UH
3	٤٦	16	83	29	ዖЧ
4	F3	17	X8	30	87
5	۶۶	18	XS	31	u≥
6	13	19	58	32	88
7	7.4	20	٤٩	33	88
8	LS	21	ES	34	FR
9	UY	22	J3	35	81
10	88	23	ظ3	36	<i>P</i> 9
11	H8	24	85	37	83
12	80	25	81	38	H3
13	88	26	ε:		

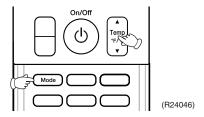


- 1. A short beep or two consecutive beeps indicate non-corresponding codes.
- 2. To return to the normal mode, hold down **Timer Cancel** button for 5 seconds. When the remote controller is left untouched for 60 seconds, it also returns to the normal mode.
- Not all the error codes are displayed. When you cannot find the error code, try method 2.
 (→ Refer to page 186.)

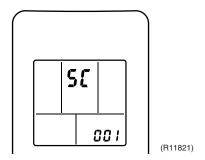
Service Diagnosis SiUS181631EA

Method 2

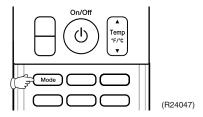
1. Press the center of **Temp** button and **Mode** button at the same time.



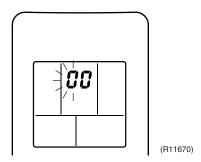
\$5 is displayed on the LCD.



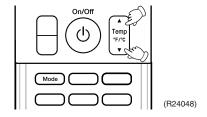
- 2. Select ℜ (service check) with **Temp** ▲ or **Temp** ▼ button.
- 3. Press Mode button to enter the service check mode.



The left-side number blinks.



4. Press **Temp** ▲ or **Temp** ▼ button and change the number until you hear the two consecutive beeps or the long beep.

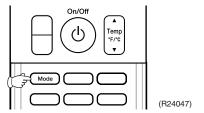


SiUS181631EA Service Diagnosis

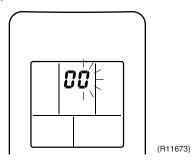
- 5. Diagnose by the sound.
 - ★ beep: The left-side number does not correspond with the error code.
 - ★ two consecutive beeps: The left-side number corresponds with the error code but the right-side number does not.
 - ★ long beep: Both the left-side and right-side numbers correspond with the error code.

 The numbers indicated when you hear the long beep are the error code.

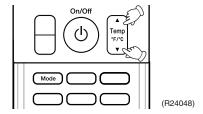
 Refer to page 194, 195.
- 6. Press Mode button.



The right-side number blinks.



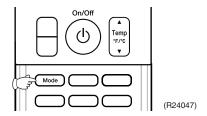
7. Press **Temp** ▲ or **Temp** ▼ button and change the number until you hear the long beep.



- 8. Diagnose by the sound.
 - ★ beep: The left-side number does not correspond with the error code.
 - ★ two consecutive beeps: The left-side number corresponds with the error code but the right-side number does not.
 - ★ long beep: Both the left-side and right-side numbers correspond with the error code.
- 9. Determine the error code.

The numbers indicated when you hear the long beep are the error code. Refer to page 194, 195.

10. Press **Mode** button for 5 seconds to exit from the service check mode. (When the remote controller is left untouched for 60 seconds, it returns to the normal mode also.)



Service Diagnosis SiUS181631EA

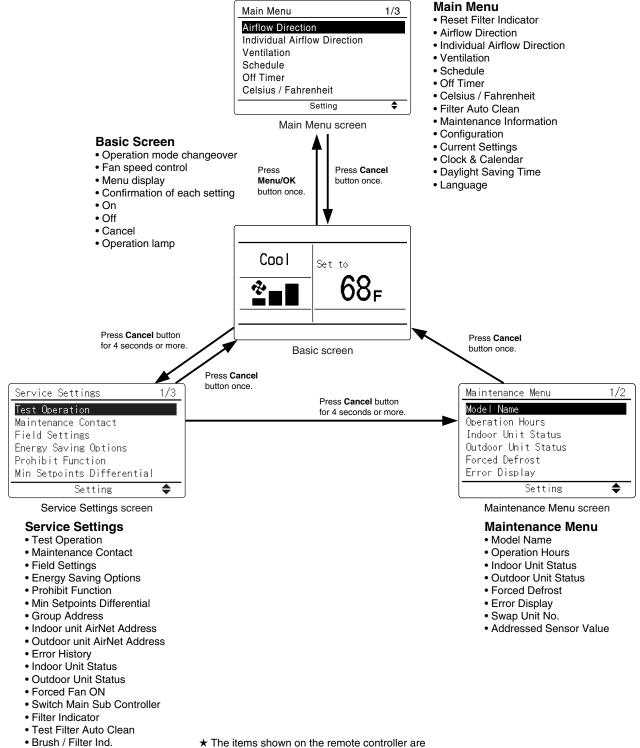
2.2 FFQ Series

2.2.1 Wired Remote Controller (BRC1E73)

Relations Between Modes

On power-up, the message **Checking the connection**. **Please standby**. will be displayed on the remote controller screen temporarily and then the basic screen will be displayed. To access a mode from the basic screen, refer to the figure below.

When any of the operation buttons is pressed, the backlight will come on and remain lit for about 30 seconds. Be sure to press a button while the backlight is on.



different depending on the connected indoor unit.

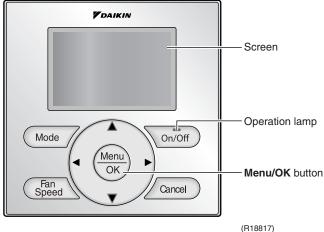
(R24620)

• Disable Filter Auto Clean

SiUS181631EA **Service Diagnosis**

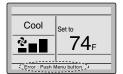
Service Diagnosis

The following message is displayed on the screen when an error (or a warning) occurs during operation. Check the error code and take the corrective action specified for the particular model.



Operation





• If an error occurs, either one of the following items will flash in the basic screen.

Error: Push Menu button

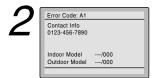
- * The Operation lamp will flash.
- * For Simple display, the message is not displayed, and only the Operation lamp flashes.

Warning: Push Menu button

- * The Operation lamp will not flash.
- * For Simple display, the message is not displayed, and the Operation lamp does not flash, either.



• Press Menu/OK button.



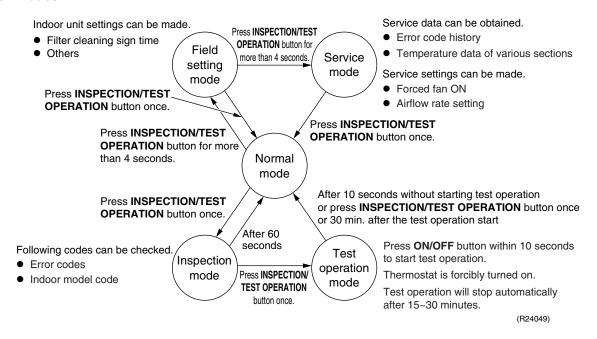
- The error code will flash and the service contact and model name or code may be displayed.
- Notify your Daikin dealer of the Error code and model name or code.

Service Diagnosis SiUS181631EA

2.2.2 Wireless Remote Controller Kit (BRC082A41W, BRC082A42W(S))

Relations Between Modes

The following modes can be selected by using **INSPECTION/TEST OPERATION** button on the remote controller.

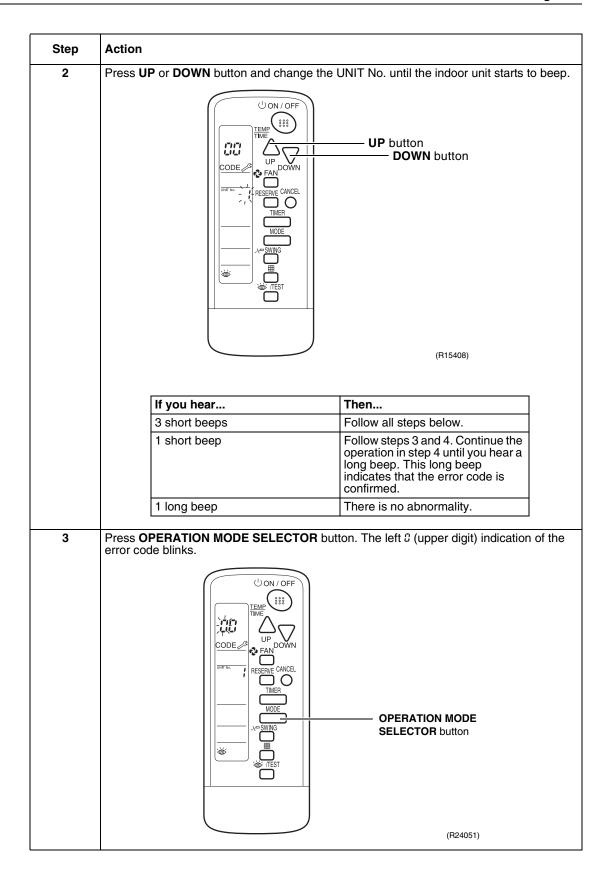


Service Diagnosis

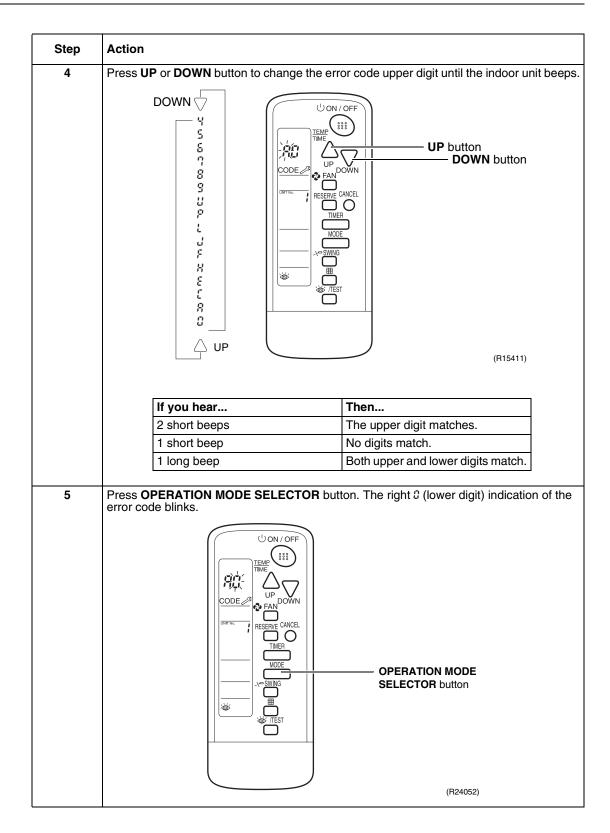
To find the error code, proceed as follows:

Step	Action
1	Press INSPECTION/TEST OPERATION button to enter the inspection mode. Then the figure & blinks on the UNIT No. display. ON/OFF UP DOWN PEAN DOWN
	(R24050)

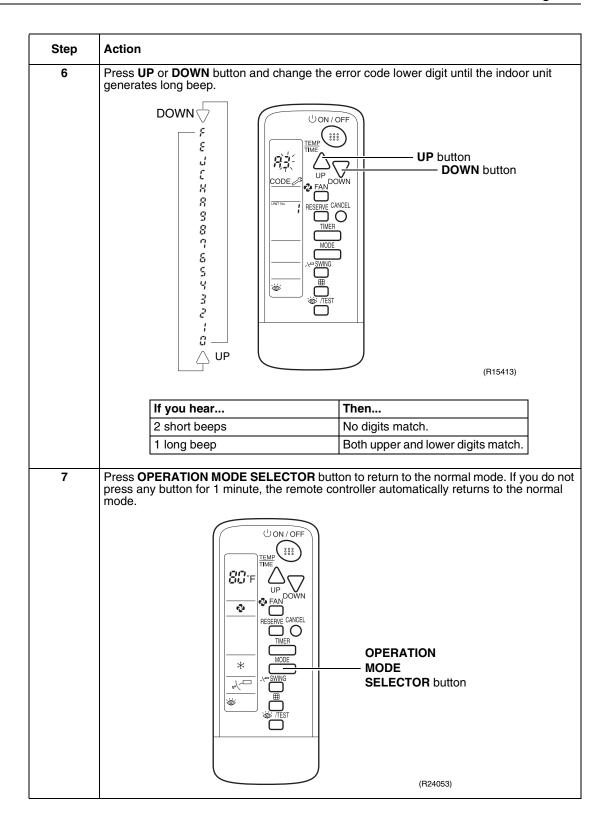
SiUS181631EA Service Diagnosis



Service Diagnosis SiUS181631EA



SiUS181631EA Service Diagnosis



3. Error Codes and Description

	Error code	Description	Reference page			
			RA Indoor Unit	SA Indoor Unit	BP Unit	Outdoor Unit
Indoor Unit	A 1	Indoor unit PCB abnormality	196	207	_	_
	А3	Drain level control system abnormality	_	208	_	_
	A 5	Freeze-up protection control/heating peak-cut control	198	_	_	_
	A 6	Indoor fan motor or related abnormality	199, 201	209	_	_
	A 9	Electronic expansion valve abnormality	_	_	219	_
	AF	Humidifier or Related abnormality	_	211	_	_
	C4	Indoor heat exchanger thermistor 1 (liquid pipe) or related abnormality	203	212	_	_
	C 5	Indoor heat exchanger thermistor 2 or related abnormality	_	212	_	_
	C 7	Front panel open/close fault	204	_	_	_
	C 9	Room temperature thermistor or related abnormality	203	212	_	_
	CE	Presence sensor or floor sensor abnormality	_	213	_	_
	CJ	Remote controller thermistor abnormality	_	214	_	_
Outdoor Unit	E1	Outdoor unit PCB abnormality	_	_	_	226
-	E 2	Branch provider (BP) unit PCB abnormality	_	_	220	_
	E3	Actuation of high pressure switch	_	_	_	227
	E4	Actuation of low pressure sensor	_	_	_	229
	E 5	Compressor motor lock	_	_	_	231
-	E 7	Outdoor fan motor abnormality	_	_	_	232
	E 9	Moving part of electronic expansion valve (Y1E, Y3E) abnormality	_	_	_	233
	F3	Discharge pipe temperature abnormality	_	_	_	235
	F6	Refrigerant overcharged	_	_	_	236
-	Н9	Outdoor temperature thermistor (R1T) abnormality	_	_	_	237
	J0	Branch provider (BP) liquid or gas pipe thermistor abnormality	_	_	221	_
	J3	Discharge pipe thermistor (R2T) abnormality	_	_	_	238
	J5	Suction pipe thermistor (R3T, R5T) abnormality	_	_	_	239
	J6	Outdoor heat exchanger thermistor (R4T) abnormality	_	_	_	240
	J7	Outdoor liquid pipe thermistor (R7T) abnormality	_	_	_	241
	J9	Subcooling heat exchanger gas pipe thermistor (R6T) abnormality	_	_	_	242
	JA	High pressure sensor abnormality	_	_	_	243

	Error code	Description	Reference page			
			RA Indoor Unit	SA Indoor Unit	BP Unit	Outdoor Unit
Outdoor Unit	JC	Low pressure sensor abnormality		_	_	244
	L1	Outdoor unit PCB abnormality	_	_	_	245
	L4	Radiation fin temperature rise	_	_	_	246
	L5	Inverter compressor abnormality	_	_	_	247
	L8	Inverter current abnormality	_	_	_	248
-	L9	Compressor start-up error	_	_	_	249
	P1	High voltage of capacitor in main inverter circuit	_	_	_	250
	P4	Radiation fin thermistor abnormality	_	_	_	251
System	U0	Low pressure drop due to refrigerant shortage or electronic expansion valve abnormality	_	_	_	252
	U2	Power supply insufficient or instantaneous failure	_	_	_	254
	U3	Check operation is not conducted	_	_	_	255
	U4	Signal transmission error between indoor unit and Branch provider (BP) unit	_	_	222	_
	U5	Signal transmission error between indoor unit and remote controller	_	215	_	_
	U8	Signal transmission error between MAIN remote controller and SUB remote controller	_	216	_	_
System	U9	Signal transmission error between indoor unit and outdoor unit in the same system	_	_	_	256
	UA	Mismatching of indoor unit and outdoor unit	_	217	_	_
		Excessive number of indoor units	_	_	_	257
	UC	Address duplication of central remote controller	_	_	_	258
	UE	Transmission error between centralized remote controller and indoor unit	_	_	_	259
	UF	System is not set yet	_	_	_	261
	UH	System abnormality, refrigerant system address undefined	_	_	_	262
	UJ	Transmission error between outdoor unit and Branch provider (BP) unit	_	_	224	_

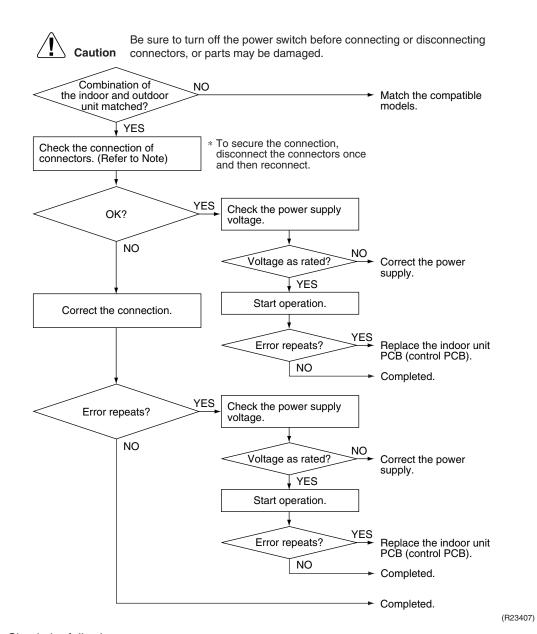
The system keeps operating even though the error code is indicated, however, be sure to check and repair.

4. Troubleshooting for CTXG, CTXS, FTXS, CDXS, FDXS, FVXS Series

4.1 Indoor Unit PCB Abnormality

Error Code	A1
Method of Error Detection	The system checks if the circuit works properly within the microcomputer of the indoor unit.
Error Decision Conditions	The system cannot set the internal settings.
Supposed Causes	 Wrong models interconnected Defective indoor unit PCB Disconnection of connector Reduction of power supply voltage

Troubleshooting



Not

Note: Check the following connector.

Model Type	Connector	
CTXG, CTXS, FTXS, FVXS series	Terminal strip ~ Control PCB (H1, H2, H3)	
CDXS, FDXS series	Terminal block ~ Control PCB (H1, H2, H3)	

4.2 Freeze-up Protection Control/Heating Peak-cut Control

Error Code

A5

Method of Error Detection

- Freeze-up protection control
 - During cooling operation, the freeze-up protection control (operation halt) is activated according to the temperature detected by the indoor heat exchanger thermistor.
- Heating peak-cut control During heating operation, the temperature detected by the indoor heat exchanger thermistor is used for the heating peak-cut control (operation halt, outdoor fan stop, etc.)

Error Decision Conditions

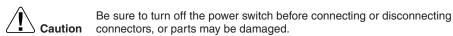
- Freeze-up protection control
 - During cooling operation, the indoor heat exchanger temperature is below 0°C (32°F).
- Heating peak-cut control
 During heating operation, the indoor heat exchanger temperature is above 65°C (149°F).

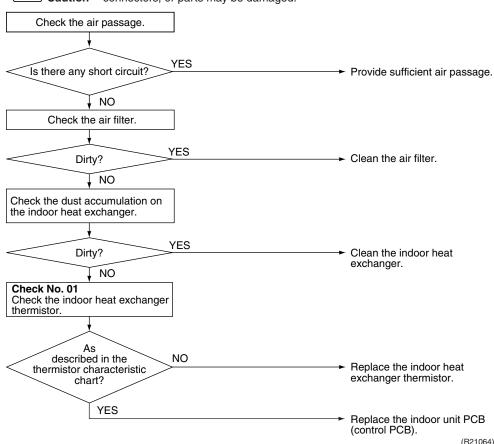
Supposed Causes

- Short-circuited air
- Clogged air filter of the indoor unit
- Dust accumulation on the indoor heat exchanger
- Defective indoor heat exchanger thermistor
- Defective indoor unit PCB

Troubleshooting







4.3 Indoor Fan Motor or Related Abnormality

4.3.1 Indoor Fan Motor (DC Motor) or Related Abnormality

Applicable Models

CTXG09/12/18QVJUW(S)

CTXS07JVJU CTXS09/12HVJU CTXS07LVJU

FTXS09/12/15/18/24LVJU FVXS09/12/15/18NVJU

Error Code

A6

Method of Error Detection The rotation speed detected by the Hall IC during indoor fan motor operation is used to determine abnormal fan motor operation.

Error Decision Conditions

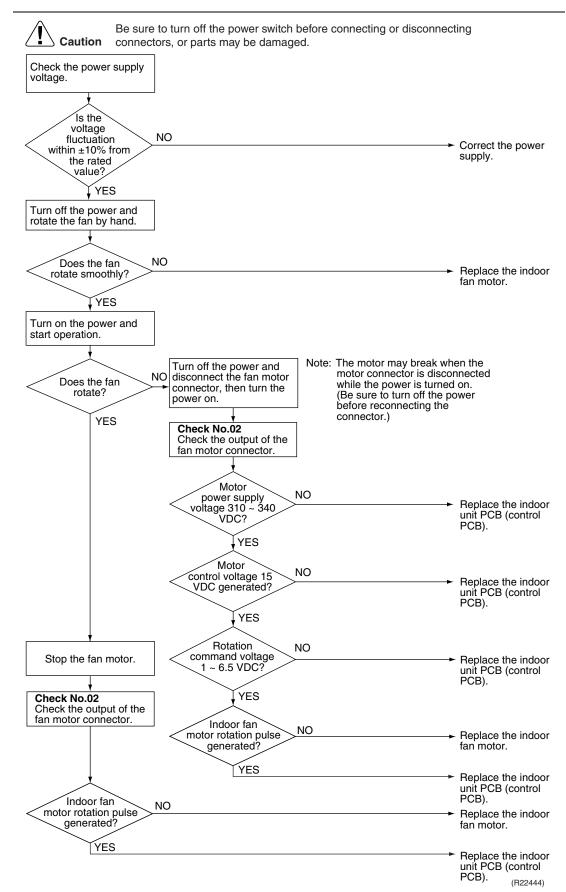
The detected rotation speed does not reach the demanded rotation speed of the target tap, and is less than 50% of the maximum fan motor rotation speed.

Supposed Causes

- Remarkable decrease in power supply voltage
- Layer short inside the fan motor winding
- Breaking of wire inside the fan motor
- Breaking of the fan motor lead wires
- Defective capacitor of the fan motor
- Defective indoor unit PCB

Troubleshooting





A

ote: The rotation pulse is the feedback signal from the indoor fan motor.

4.3.2 Indoor Fan Motor (AC Motor) or Related Abnormality (CDXS, FDXS Series)

Applicable Models

FDXS09/12LVJU CDXS15/18/24LVJU

Error code

A6

Method of Error Detection The rotation speed detected by the Hall IC during indoor fan motor operation determines abnormal fan motor operation.

Error Decision Conditions

The detected rotation speed does not reach the demanded rotation speed of the target tap.

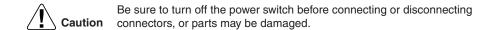
Supposed Causes

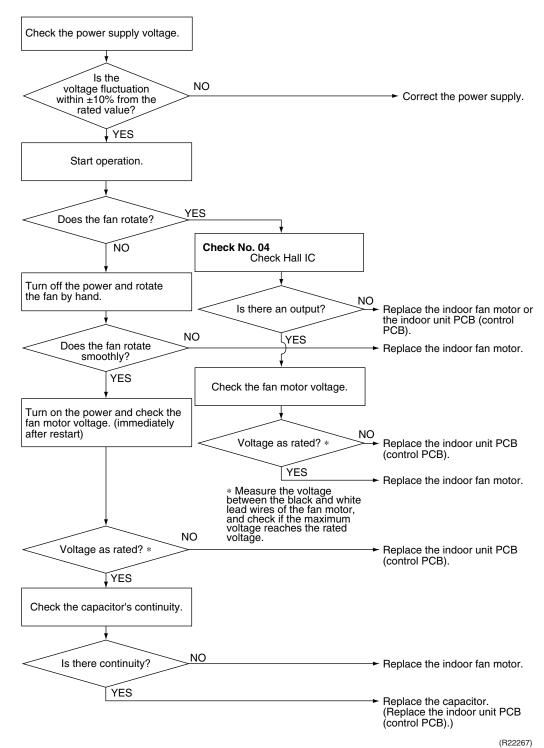
- Power supply voltage out of specification
- Layer short inside the fan motor winding
- Breaking of wire inside the fan motor
- Breaking of the fan motor lead wires
- Defective capacitor of the fan motor
- Defective indoor unit PCB

Troubleshooting



Check No.04 Refer to P.206





4.4 Thermistor or Related Abnormality

Error Code

C4, C9

Method of Error Detection

The temperatures detected by the thermistors are used to determine thermistor errors.

Error Decision Conditions

The voltage between both ends of the thermistor is either 4.96 V or more, or 0.04 V or less during compressor operation.

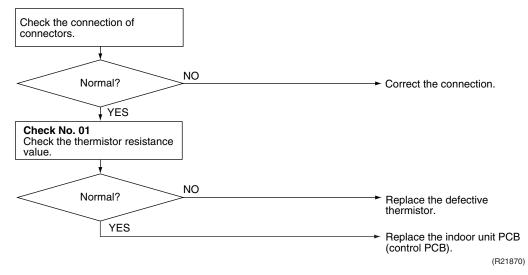
Supposed Causes

- Disconnection of connector
- Thermistor corresponding to the error code is defective.
- Defective indoor unit PCB

Troubleshooting



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



C4: Indoor heat exchanger thermistor **C9**: Room temperature thermistor



When replacing the defective thermistor(s), replace the thermistors as ASSY.

4.5 Front Panel Open/Close Fault

Applicable Models

CTXG09/12/18QVJUW(S)

Error Code

C7

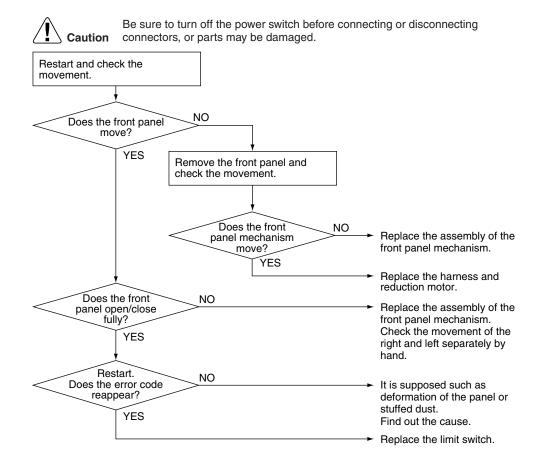
Error Decision Conditions

■ If the error repeats, the system is shut down.

Supposed Causes

- Defective reduction motor
- Malfunction or deterioration of the front panel mechanism
- Defective limit switch

Troubleshooting



(R17249)

Note

You cannot operate the unit by the remote controller when the front panel mechanism breaks down. <To the dealers: temporary measure before repair>

- 1. Turn off the power.
- 2. Remove the front panel.
- Turn on the power.(Wait until the initialization finishes.)
- 4. Operate the unit by the indoor unit ON/OFF button.

4.6 Check for CTXG, CTXS, FTXS, CDXS, FDXS, FVXS Series

4.6.1 Thermistor Resistance Check

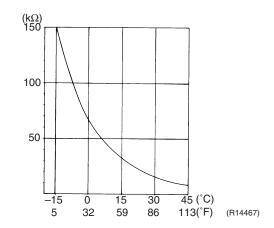
Check No.01

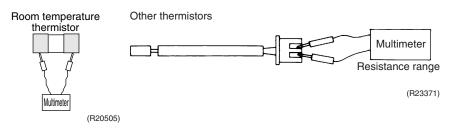
Disconnect the connectors of the thermistors from the PCB, and measure the resistance of each thermistor using a multimeter.

The data is for reference purpose only.

Thermistor temperature		Posistanas (kO)	
°C	°F	Resistance ($k\Omega$)	
-20	-4	197.8	
-15	5	148.2	
-10	14	112.1	
– 5	23	85.60	
0	32	65.93	
5	41	51.14	
10	50	39.99	
15	59	31.52	
20	68	25.02	
25	77	20.00	
30	86	16.10	
35	95	13.04	
40	104	10.62	
45	113	8.707	
50	122	7.176	

 $(R25^{\circ}C (77^{\circ}F) = 20 k\Omega, B = 3950 K)$





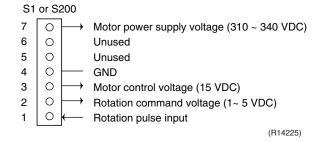
- When the room temperature thermistor is soldered on a PCB, remove the PCB from the control PCB to measure the resistance.
- When the connector of indoor heat exchanger thermistor is soldered on a PCB, remove the thermistor and measure the resistance.

4.6.2 Indoor Fan Motor Connector Check

Check No.02

CTXG, CTXS, FTXS, FVXS Series

- 1. Check the connection of connector.
- 2. Check motor power supply voltage output (pins 4 7).
- 3. Check motor control voltage (pins 4 3).
- 4. Check rotation command voltage output (pins 4 2).
- 5. Check rotation pulse input (pins 4 1).



4.6.3 Hall IC Check

Check No.04

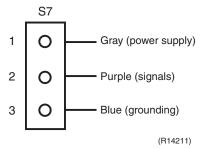
CDXS, FDXS Series

- 1. Check the connector connection.
- 2. With the power on, operation off, and the connector connected, check the following.
 - (1) Output voltage of about 5 V between pins 1 and 3.
 - (2) Generation of 3 pulses between pins 2 and 3 when the fan motor is operating.

If NG in step (1) \rightarrow Defective PCB \rightarrow Replace the PCB (control PCB).

If NG in step (2) \rightarrow Defective Hall IC \rightarrow Replace the fan motor.

If OK in both steps (1) and (2) \rightarrow Replace the PCB (control PCB).



5. Troubleshooting for FFQ Series

5.1 Indoor Unit PCB Abnormality

Error Code

A1

Method of Error Detection

The system checks the data from EEPROM.

Error Decision Conditions

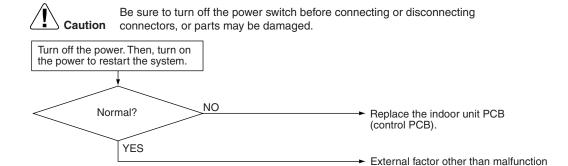
The data from the EEPROM is not received correctly.

EEPROM (Electrically Erasable Programmable Read Only Memory): A memory chip that holds its content without power. It can be erased, either within the computer or externally and usually requires more voltage for erasure than the common +5 volts used in logic circuits. It functions like non-volatile RAM, but writing to EEPROM is slower than writing to RAM.

Supposed Causes

- Defective indoor unit PCB
- External factor (noise etc.)

Troubleshooting



(R22247)

(for example, noise etc.)

5.2 Drain Level Control System Abnormality

Error Code

A3

Method of Error Detection

The float switch detects error.

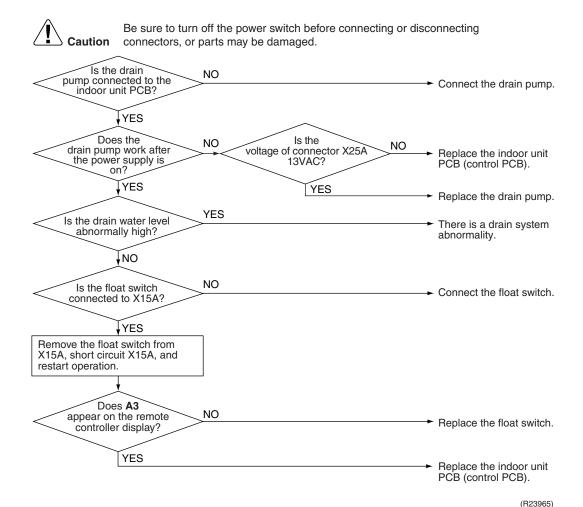
Error Decision Conditions

The water level reaches its upper limit and the float switch turns OFF.

Supposed Causes

- Defective drain pump
- Improper drain piping work
- Clogged drain piping
- Defective float switch
- Defective indoor unit PCB
- Defective short circuit connector X15A on indoor unit PCB

Troubleshooting



5.3 Indoor Fan Motor (DC Motor) or Related Abnormality

Error Code

A6

Method of Error Detection The rotation speed detected by the Hall IC during fan motor operation determines abnormal fan motor operation.

Error Decision Conditions

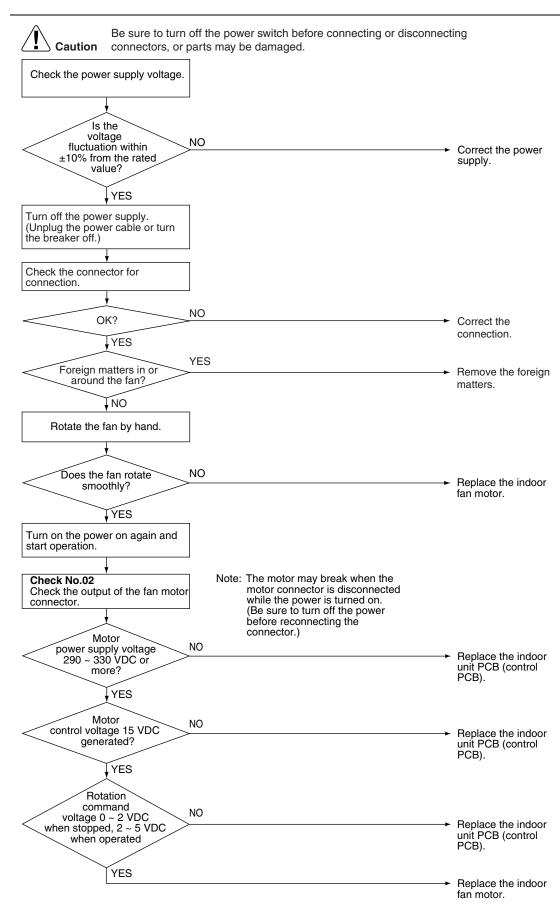
The fan motor is not revved up.

Supposed Causes

- Layer short inside the fan motor winding
- Breaking of wire inside the fan motor
- Breaking of the fan motor lead wires
- Defective indoor unit PCB

Troubleshooting





(R24054)

5.4 Humidifier or Related Abnormality

Error Code

ΑF

Method of Error Detection

Water leakage from humidifier(s) is detected based on the float switch ON/OFF changeover while the system is not operating.

Error Decision Conditions

The float switch changes from ON to OFF while the system is OFF.

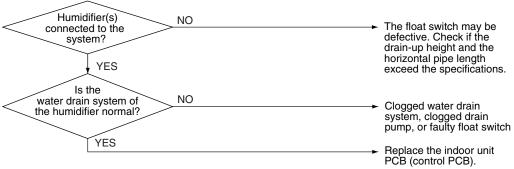
Supposed Causes

- Defective float switch
- Error in water drain system of humidifier(s)
- Clogged electric expansion value in humidifier(s)
- Defective indoor unit PCB

Troubleshooting

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

Humidifier(s)



(R24055)



Note:

The system continues to operate with the thermostat OFF even while the error code is displayed.

5.5 Thermistor or Related Abnormality

Error Code

C4, C5, C9

Method of Error Detection

The temperatures detected by the thermistors determine thermistor errors.

Error Decision Conditions

The voltage between the both ends of the thermistor is 4.96 V and more or 0.04 V and less during compressor operation.

Supposed Causes

- Disconnection of connector
- Thermistor corresponding to the error code is defective.
- Defective indoor unit PCB

Troubleshooting

If the cause of the problem is related to the thermistors, the thermistors should be checked prior to changing the indoor unit PCB.

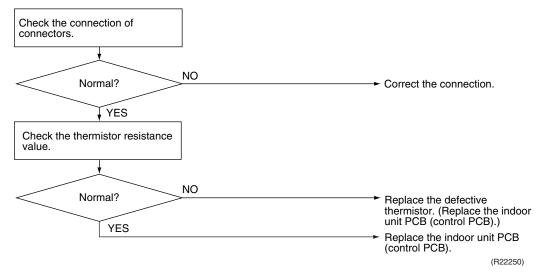
To check the thermistors, proceed as follows:

Ī	Step	Action
Ī	1	Disconnect the thermistor from the indoor unit PCB.
Ī	2	Read the temperature and the resistance value.
	3	Check if the measured values correspond with the values in the table of thermistor resistance check.



aution

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



C4: Indoor heat exchanger thermistor 1 (liquid pipe) (R2T)

C5: Indoor heat exchanger thermistor 2 (R3T)

C9: Room temperature thermistor (R1T)



Note:

When replacing the defective thermistor(s), replace the thermistors as ASSY.



Refer to Thermistor Resistance/Temperature Characteristics table 1 on page 267.

5.6 Presence Sensor or Floor Sensor Abnormality

Error Code

CE

Method of Error Detection

The system detects abnormality by the output signal from the sensor(s).

Error Decision Conditions

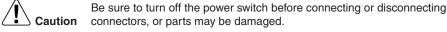
The sensor is disconnected or shorted while the unit is running.

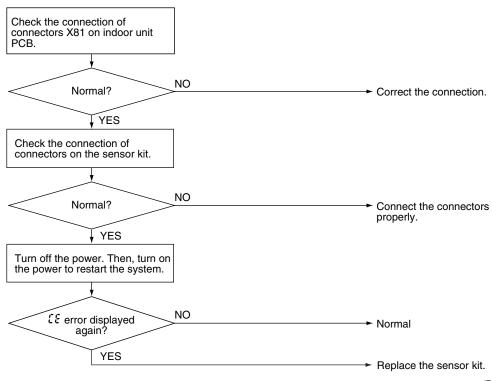
Supposed Causes

- Disconnection of connector
- Breaking of wires
- Defective sensor(s)
- Defective sensor kit PCB

Troubleshooting

If the cause of the problem is related to the sensors, the sensors should be checked prior to changing the indoor unit PCB.





(R24577)

Note

When replacing the defective sensor(s), replace the sensor kit as ASSY.

5.7 Remote Controller Thermistor Abnormality

Error Code

CJ

Method of Error Detection

Even if remote controller thermistor is faulty, system is possible to operate by system thermistor. Malfunction detection is carried out by the temperature detected by the remote controller thermistor.

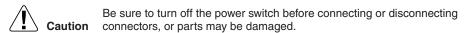
Error Decision Conditions

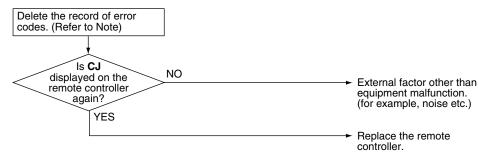
The remote controller thermistor disconnected or shorted while the unit is running.

Supposed Causes

- Defective room temperature thermistor in the wired remote controller
- Defective wired remote controller PCB
- External factor such as noise

Troubleshooting





(R24004)



To delete the record of error codes, press **ON/OFF** button for 4 seconds or more while the error code is displayed in the inspection mode.

5.8 Signal Transmission Error (Between Indoor Unit and Remote Controller)

Error Code

U5

Method of Error Detection

In case of controlling 1 indoor unit with 2 remote controllers, check the system using microcomputer if signal transmission between indoor unit and remote controller (main and sub) is normal.

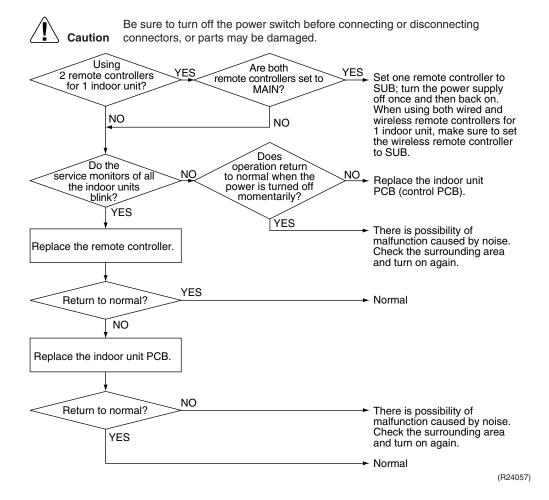
Error Decision Conditions

Normal transmission does not continue for specified period.

Supposed Causes

- Connection of 2 main remote controllers (when using 2 remote controllers)
- Defective indoor unit PCB
- Defective remote controller
- Signal transmission error caused by noise

Troubleshooting



Note: For the way to change MAIN/SUB setting of remote controllers, refer to pages 148 and 149.

5.9 Signal Transmission Error (Between MAIN Remote Controller and SUB Remote Controller)

Error Code

U8

Method of Error Detection

In case of controlling 1 indoor unit with 2 remote controllers, check the system using microcomputer if signal transmission between MAIN remote controller and SUB remote controller is normal.

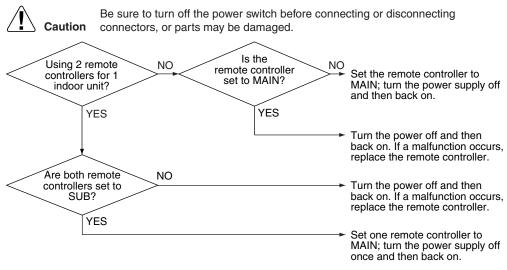
Error Decision Conditions

Normal transmission does not continue for specified period.

Supposed Causes

- Remote controller is set to SUB when using 1 remote controller
- Connection of 2 sub remote controllers (when using 2 remote controllers)
- Defective remote controller PCB

Troubleshooting



(R24058)

a l

For the way to change MAIN/SUB setting of remote controllers, refer to pages 148 and 149.

5.10 Mismatching of Indoor Unit and Outdoor Unit

Error Code

UA

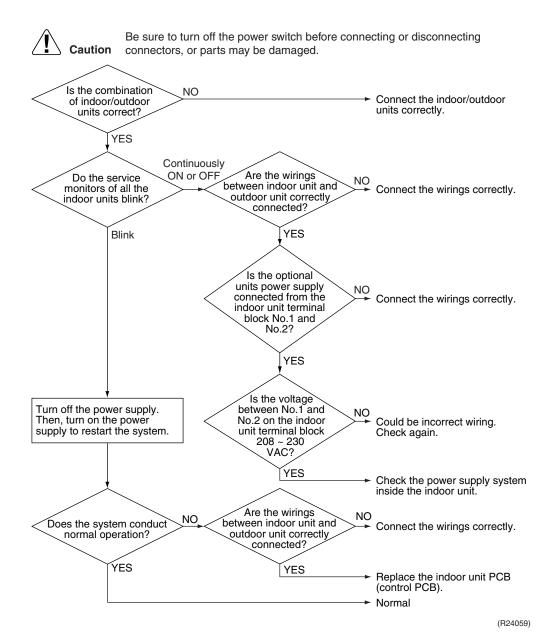
Error Decision Conditions

Improper combination of indoor and outdoor units

Supposed Causes

- Defective indoor unit PCB
- Indoor-outdoor unit transmission wiring error
- Defective optional unit(s) wirings
- Improper power supply wiring of indoor unit
- Improper wiring of connecting wires between indoor/outdoor units

Troubleshooting



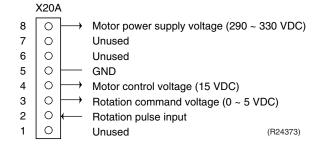
5.11 Check for FFQ Series

5.11.1 Indoor Fan Motor Connector Check

Check No.02

FFQ Series

- 1. Check the connection of connector.
- 2. Check motor power supply voltage output (pins 5 8).
- 3. Check motor control voltage (pins 5 4).
- 4. Check rotation command voltage output (pins 5 3).



6. Troubleshooting for Branch Provider (BP) Unit6.1 Electronic Expansion Valve Abnormality

Error Code A9

Method of Error Detection

Detection by checking continuity and lack of connector

Error Decision Conditions

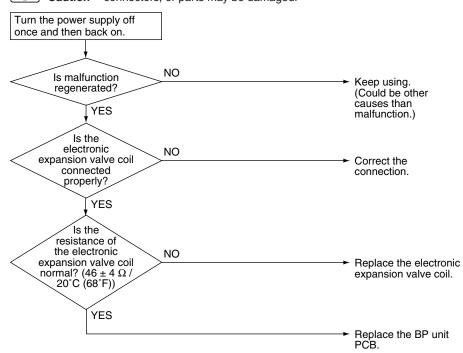
No voltage applied when turning the power supply on

Supposed Causes

- Broken harness of electronic expansion valve coil
- Incorrect connection of connectors for electronic expansion valve coil

Troubleshooting

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R22091)

6.2 Branch Provider (BP) Unit PCB Abnormality

Error Code

E2

Method of Error Detection

Check data from EEPROM

Error Decision Conditions

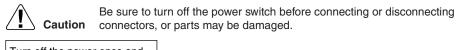
When data could not be correctly received from the EEPROM

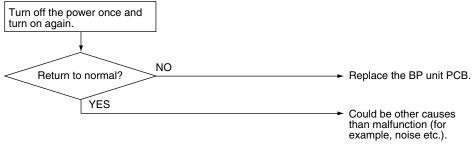
EEPROM: Type of nonvolatile memory. Maintains memory contents even when the power supply is turned off.

Supposed Causes

■ Defective BP unit PCB

Troubleshooting





(R22092)

6.3 Branch Provider (BP) Liquid or Gas Pipe Thermistor Abnormality

Error Code

J0

Method of Error Detection

Error Decision Conditions

When the BP liquid or gas pipe thermistor has short circuit or open circuit

Supposed Causes

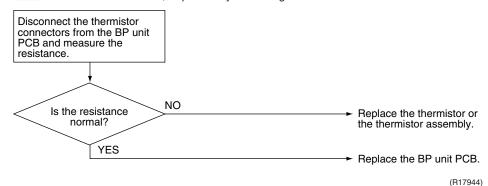
- Defective BP liquid or gas pipe thermistor
- Incorrect connection of BP liquid or gas pipe thermistor

Troubleshooting



Caution

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





Refer to Thermistor Resistance/Temperature Characteristics table 1 on page 267.

6.4 Signal transmission Error between Indoor Unit and Branch Provider (BP) Unit

Error Code

U4

Method of Error Detection

The signal transmission data from the BP unit is checked whether it is normal.

Error Decision Conditions

When the data sent from the BP unit cannot be received normally, or when the content of the data is abnormal.

Supposed Causes

- Defective BP unit PCB
- Defective indoor unit PCB
- Signal transmission error due to wiring error
- Signal transmission error due to disturbed power supply waveform
- Signal transmission error due to breaking of connection wires (wire No. 2)

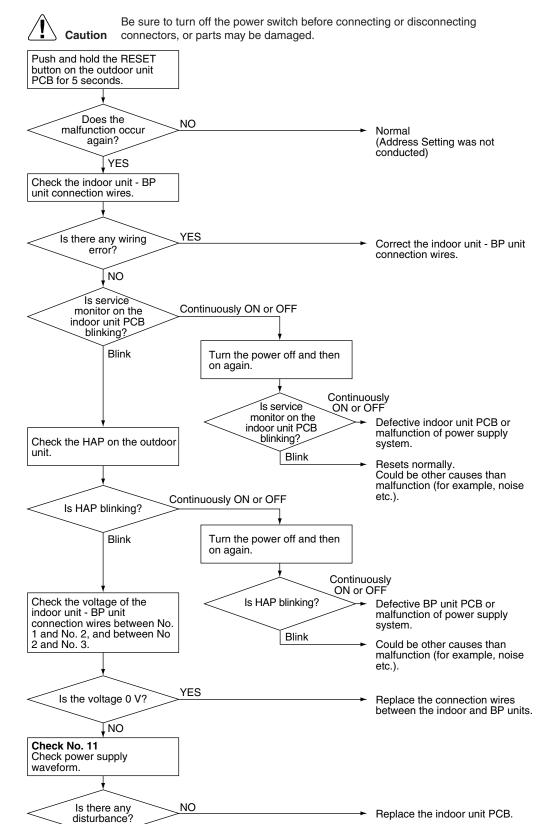
Locate the cause of the disturbance of the power supply waveform, and correct it.

(R24603)

Troubleshooting



Check No.11 Refer to P.225



Troubleshooting 223

YES

6.5 Transmission Error between Outdoor Unit and Branch Provider (BP) Unit

Error Code

UJ

Method of Error Detection

Transmission error is detected when the outdoor unit could not received the data from BP unit correctly.

Error Decision Conditions

When the data from BP unit could not be correctly received continuously for 10 minutes

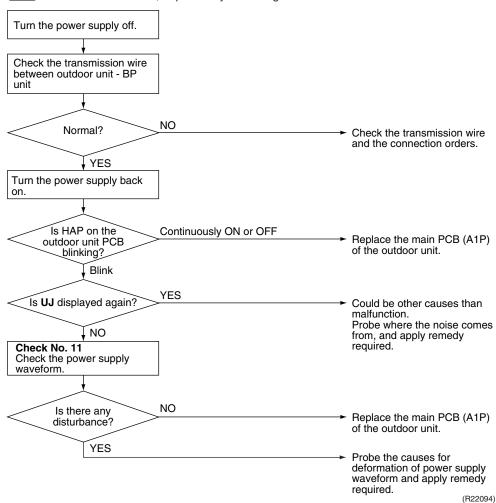
Supposed Causes

- Incorrect connection of transmission wire
- Faulty outdoor unit power supply
- Defective BP unit PCB
- Defective outdoor unit PCB
- Distortion of power supply waveform

Troubleshooting



Check No.11 Refer to P.225 Be sure to turn off the power switch before connecting or disconnecting Caution connectors, or parts may be damaged.



6.6 Check for Branch Provider (BP) Unit

6.6.1 Power Supply Waveforms Check

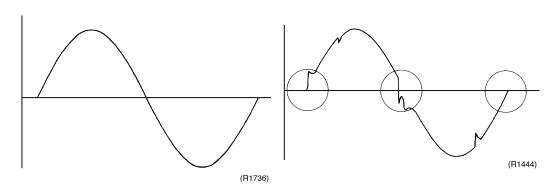
Check No.11

Measure the power supply waveform between the pins L1 and L2 on the terminal board, and check the waveform disturbance.

Fig.2

- Check if the power supply waveform is a sine wave (Fig.1).
- Check if there is waveform disturbance near the zero-cross (sections circled in Fig.2)

Fig.1



7. Troubleshooting for Outdoor Unit

7.1 Outdoor Unit PCB Abnormality

Error Code

E1

Method of Error Detection

Check data from EEPROM

Error Decision Conditions

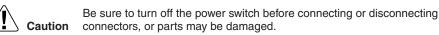
When data could not be correctly received from the EEPROM

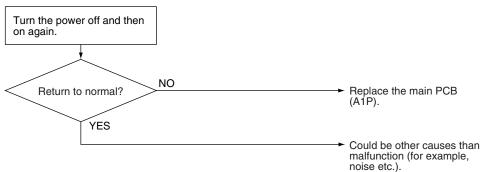
EEPROM: Type of nonvolatile memory. Maintains memory contents even when the power supply is turned off.

Supposed Causes

■ Defective main PCB (A1P)

Troubleshooting





(R22095)

7.2 Actuation of High Pressure Switch

Error Code

E3

Method of Error Detection

Abnormality is detected when the contact of the high pressure switch opens.

Error Decision Conditions

When the high pressure switch activation count reaches the number specific to the operation mode (Reference)

Operating pressure: 4.0 MPa (1338 ftAq) Reset pressure: 3.0 MPa (1004 ftAq)

Supposed Causes

- Actuation of high pressure switch
- Defective high pressure switch
- Defective outdoor unit PCB
- Instantaneous power failure
- Defective high pressure sensor

Troubleshooting



Check No.30 Refer to P.263



Caution

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

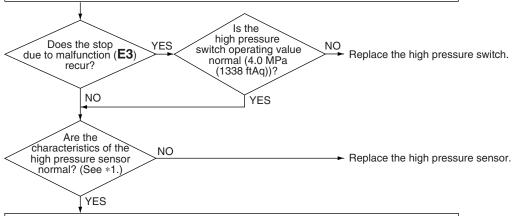
Check for the points shown below. Is the stop valve open?

(2) Is the high pressure switch connector properly connected to the main PCB (A1P)? (3) Does the high pressure switch have continuity?



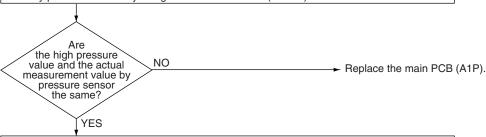
(1) Mount a pressure gauge on the high pressure service port.

(2) Reset the operation using the remote controller, and then restart the operation.



Service Checker

Connect the service checker to compare the high pressure value and the actual measurement value by pressure sensor by using the service checker. (See *2)

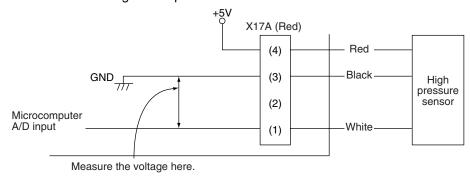


The high pressure sensor is normal, and the pressure detected with the PCB is also normal. The high pressure has really become high.

Check No.30 Remove the causes by which the high pressure has become high.

(R19092)

- *1: Compare the voltages of the pressure sensor and the pressure gauge. (For the voltage of the pressure sensor, measure the voltage at the connector, and then convert it to pressure, referring to page 269.)
- *2: Measure the voltage of the pressure sensor.



(R19189)

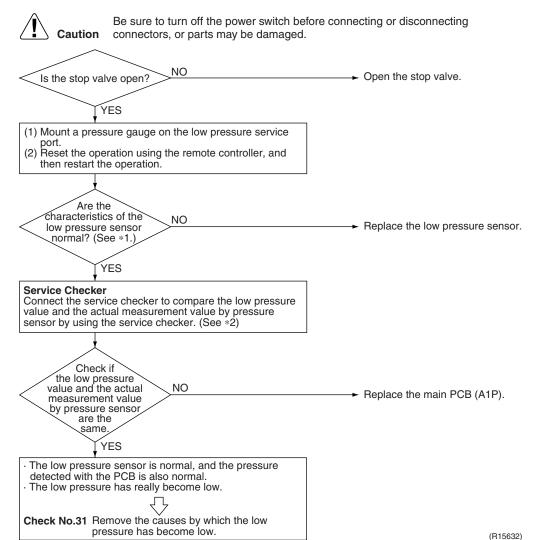
7.3 Actuation of Low Pressure Sensor

Error Code	E4
Method of Error Detection	Detection by the pressure value with the low pressure sensor
Error Decision Conditions	When the low pressure is dropped under specific pressure Operating pressure: 0.07 MPa (23 ftAq)
Supposed Causes	 Abnormal drop of low pressure (Lower than 0.07 MPa (23 ftAq)) Defective low pressure sensor Defective outdoor unit PCB Stop valve not opened

Troubleshooting

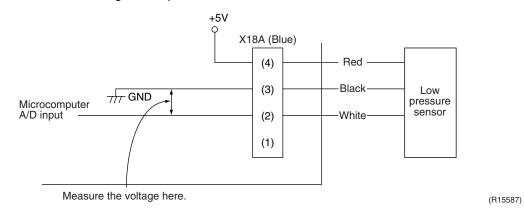


Check No.31 Refer to P.264



- *1: Compare the voltages of the pressure sensor and the pressure gauge.

 (For the voltage of the pressure sensor, measure the voltage at the connector, and then convert it to pressure, referring to page 269.)
- *2: Measure the voltage of the pressure sensor.



7.4 Compressor Motor Lock

Error Code

E5

Method of Error Detection

The position signal is taken from UVW line, and the malfunction is detected when any abnormality is observed in the phase-current waveform.

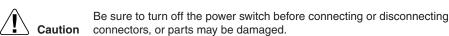
Error Decision Conditions

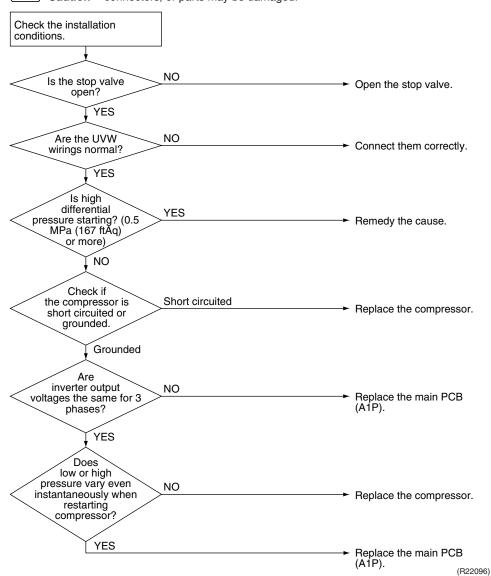
When the compressor motor does not start up even in forced startup mode

Supposed Causes

- Compressor lock
- High differential pressure (0.5 MPa (167 ftAq) or more)
- Incorrect UVW wiring
- Defective outdoor unit PCB
- Stop valve left closed

Troubleshooting





7.5 Outdoor Fan Motor Abnormality

Error Code

E7

Method of Error Detection

The error is determined according to the fan speed detected by Hall IC when the fan motor runs.

Error Decision Conditions

- When the fan runs with speed less than a specified one for 6 seconds or more when the fan motor running conditions are met
- When the error is generated 4 times, the system shuts down.
- Clearing condition: Operate for 5 minutes (normal)

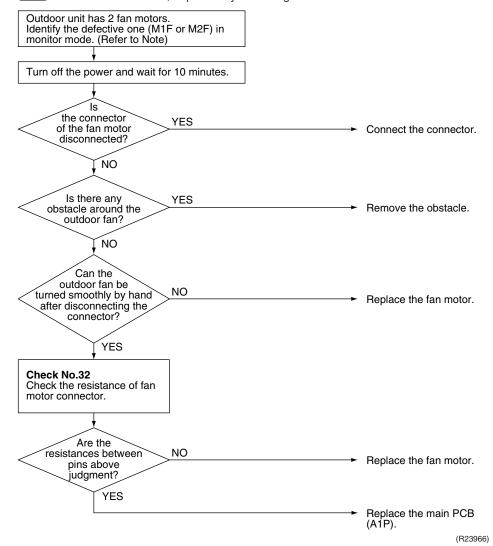
Supposed Causes

- Defective fan motor
- Disconnection of connector
- Fan does not rotate due to tangled foreign matters

Troubleshooting



Check No.32 Refer to P.265 Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



A

Note:

Refer to page 175 for details about monitor mode.

7.6 Moving Part of Electronic Expansion Valve (Y1E, Y3E) Abnormality

Error Code

E9

Method of Error Detection System checks if the connector is disconnected, and the detection is based on the continuity of electronic expansion valve coil.

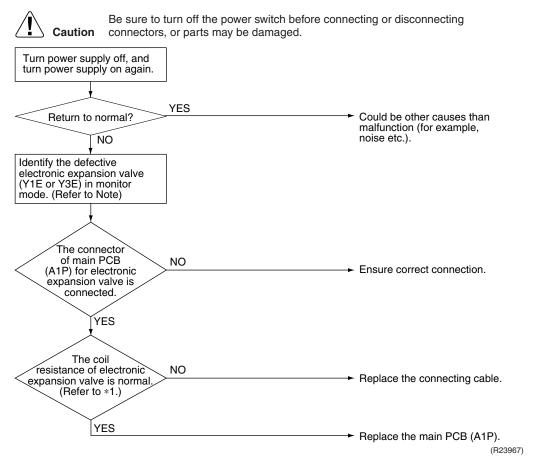
Error Decision Conditions

No current is detected in the common (COM +) when power supply is ON.

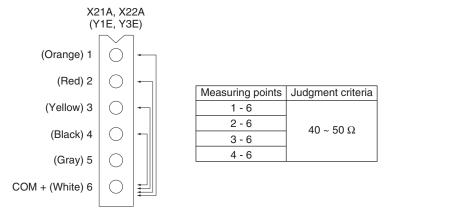
Supposed Causes

- Disconnection of connectors for electronic expansion valve Y1E or Y3E
- Defective moving part of electronic expansion valve
- Defective main PCB (A1P)

Troubleshooting



* 1. Make measurement of resistance between the connector pins, and then make sure the resistance falls in the range of 40 to 50 Ω .



(R15616)

Note:

Refer to page 175 for details about monitor mode.

7.7 Discharge Pipe Temperature Abnormality

Error Code

F3

Method of Error Detection

The temperature detected by the discharge pipe thermistor determines the error.

Error Decision Conditions

- When the discharge pipe temperature rises to an abnormally high level (135 °C (275°F) and above)
- When the discharge pipe temperature rises suddenly (120 °C (248°F) and above for 10 successive minutes)

Supposed Causes

- Defective discharge pipe thermistor
- Disconnection of discharge pipe thermistor (R2T)
- Defective main PCB (A1P)

Troubleshooting

Check No.33

Refer to P.266



Caution

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

Connect the service checker. Press reset and start operation again. Is the discharge pipe NO Replace the discharge pipe thermistor normal? thermistor (R2T). (See*1) YES Service Checker Connect the service checker to compare the temperature of discharge pipe by using service checker with actual measurement value of discharge pipe thermistor. (See *2) Is the temperature of discharge pipe by using service NO checker the same with Replace the main PCB (A1P). actual measurement value of discharge pipe hermistor' YES Discharge pipe thermistor is normal and the temperature detection of the main PCB (A1P) is also normal. Actually the temperature of discharge pipe is high. Check No.33 Remove the factor of overheat operation.

(R23968)



- *1: Refer to Thermistor Resistance/Temperature Characteristics table 2 on page 268.
- *2: Compare the resistance value of discharge pipe thermistor and the value based on the surface thermometer.

7.8 Refrigerant Overcharged

Error Code

F₆

Method of Error Detection

Excessive charging of refrigerant is detected during check operation by using outdoor temperature, outdoor heat exchanger temperature, and liquid pipe temperature.

Error Decision Conditions

When the amount of refrigerant, which is calculated during check operation by using outdoor temperature, outdoor heat exchanger temperature, and liquid pipe temperature, exceeds the standard.

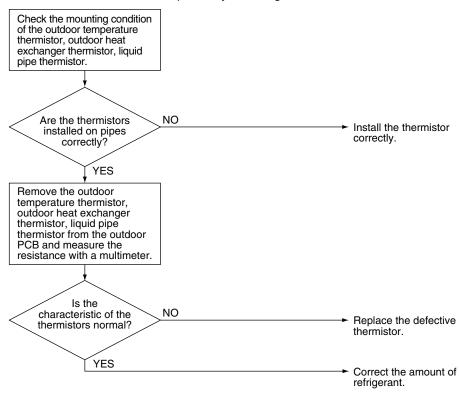
Supposed Causes

- Refrigerant overcharge
- Incorrect installation of outdoor temperature thermistor, outdoor heat exchanger thermistor, liquid pipe thermistor (R1T, R4T, R7T)
- Defective outdoor temperature thermistor, outdoor heat exchanger thermistor, liquid pipe thermistor (R1T, R4T, R7T)

Troubleshooting



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R22097)

3

Refer to Thermistor Resistance/Temperature Characteristics table 1 on page 267.

7.9 Outdoor Temperature Thermistor (R1T) Abnormality

Error Code

H9

Method of Error Detection

The temperature detected by the outdoor temperature thermistor determines the error.

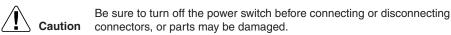
Error Decision Conditions

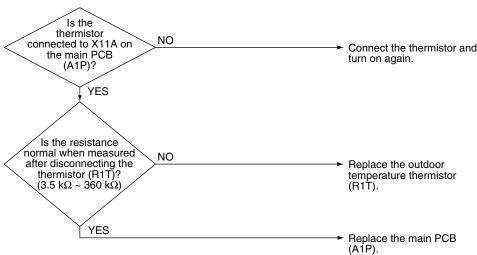
When the outdoor temperature thermistor has short circuit or open circuit

Supposed Causes

- Disconnection of thermistor
- Defective outdoor temperature thermistor (R1T)
- Defective main PCB (A1P)

Troubleshooting





(R15642)



Refer to Thermistor Resistance/Temperature Characteristics table 1 on page 267.

7.10 Discharge Pipe Thermistor (R2T) Abnormality

Error Code

J3

Method of Error Detection

The temperature detected by discharge pipe thermistor determines the error.

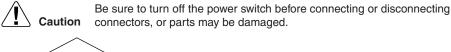
Error Decision Conditions

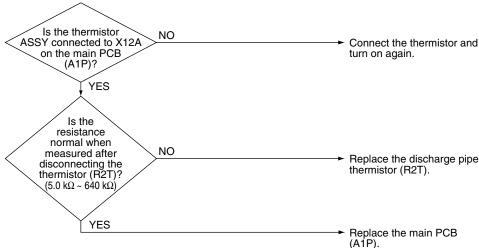
When a short circuit or an open circuit in the discharge pipe thermistor is detected

Supposed Causes

- Disconnection of thermistor
- Defective discharge pipe thermistor (R2T)
- Defective main PCB (A1P)

Troubleshooting





(R13026)



Refer to Thermistor Resistance/Temperature Characteristics table 2 on page 268.

7.11 Suction Pipe Thermistor (R3T, R5T) Abnormality

Error Code

J5

Method of Error Detection

The temperature detected by the suction pipe thermistor determines the error.

Error Decision Conditions

When a short circuit or an open circuit in the suction pipe thermistor is detected

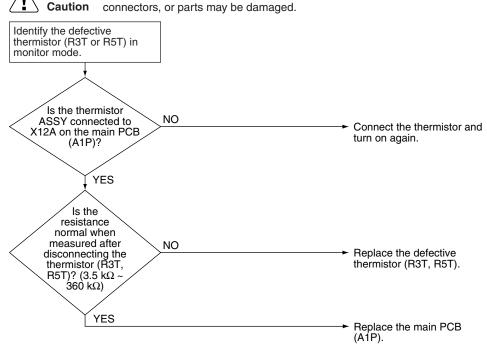
Supposed Causes

- Disconnection of thermistor
- Defective suction pipe thermistor (R3T, R5T)
- Defective main PCB (A1P)

Troubleshooting



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R18082)



Refer to Thermistor Resistance/Temperature Characteristics table 1 on page 267.



Refer to page 175 for details about monitor mode.

7.12 Outdoor Heat Exchanger Thermistor (R4T) Abnormality

Error Code

J6

Method of Error Detection

The temperature detected by the outdoor heat exchanger thermistor determines the error.

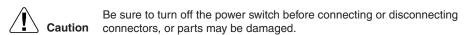
Error Decision Conditions

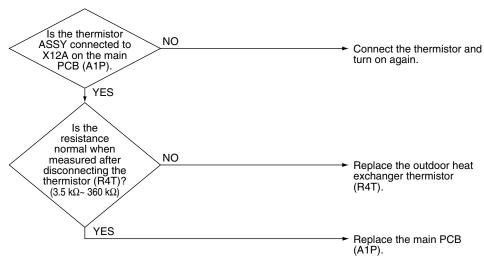
When a short circuit or an open circuit in the outdoor heat exchanger thermistor is detected

Supposed Causes

- Disconnection of thermistor
- Defective outdoor heat exchanger thermistor (R4T)
- Defective main PCB (A1P)

Troubleshooting





(R13028)



Refer to Thermistor Resistance/Temperature Characteristics table 1 on page 267.

7.13 Outdoor Liquid Pipe Thermistor (R7T) Abnormality

Error Code

J7

Method of Error Detection

The temperature detected by the outdoor liquid pipe thermistor determines the error.

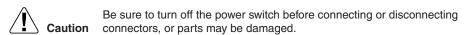
Error Decision Conditions

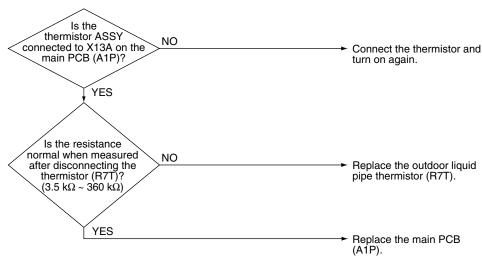
When a short circuit or an open circuit in the outdoor liquid pipe thermistor is detected

Supposed Causes

- Disconnection of thermistor
- Defective outdoor liquid pipe thermistor (R7T)
- Defective main PCB (A1P)

Troubleshooting





(R13029)



Refer to Thermistor Resistance/Temperature Characteristics table 1 on page 267.

7.14 Subcooling Heat Exchanger Gas Pipe Thermistor (R6T) Abnormality

Error Code

J9

Method of Error Detection

The temperature detected by subcooling heat exchanger gas pipe thermistor determines the error.

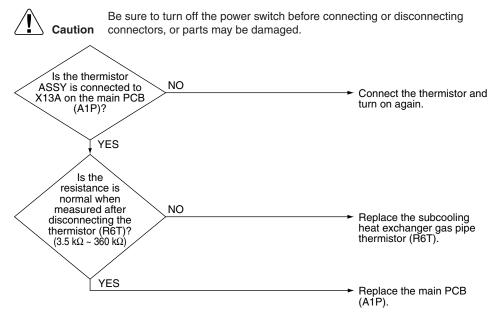
Error Decision Conditions

When the subcooling heat exchanger gas pipe thermistor is short circuited or open

Supposed Causes

- Disconnection of thermistor
- Defective subcooling heat exchanger gas pipe thermistor (R6T)
- Defective main PCB (A1P)

Troubleshooting



(R13030)



Refer to Thermistor Resistance/Temperature Characteristics table 1 on page 267.

(R23969)

7.15 High Pressure Sensor Abnormality

Error Code

JA

Method of Error Detection

The pressure detected by high pressure sensor determines the error.

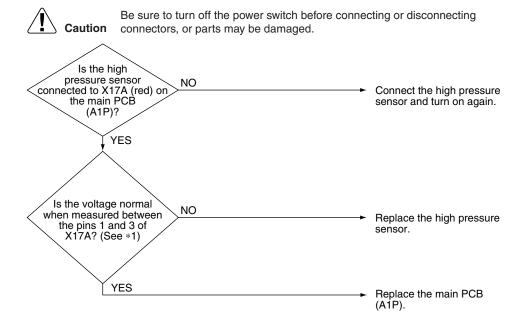
Error Decision Conditions

When the high pressure sensor is short circuit or open circuit

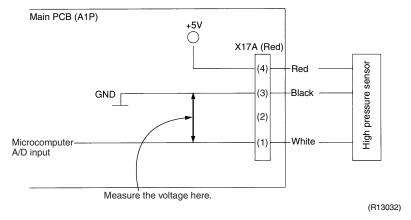
Supposed Causes

- Defective high pressure sensor
- Wrong connection with low pressure sensor
- Defective main PCB (A1P)

Troubleshooting



*1: Voltage measurement point



C

For pressure/voltage characteristics graph, refer to Pressure Sensor on page 269.

7.16 Low Pressure Sensor Abnormality

Error Code

JC

Method of Error Detection

The pressure detected by low pressure sensor determines the error.

Error Decision Conditions

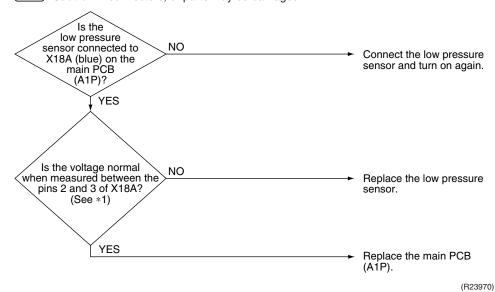
When the low pressure sensor is short circuit or open circuit

Supposed Causes

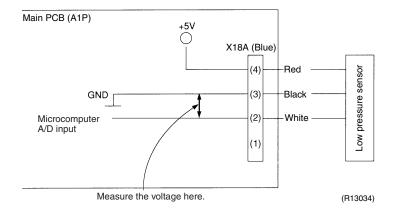
- Defective low pressure sensor
- Wrong connection with high pressure sensor
- Defective main PCB (A1P)

Troubleshooting

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



*1: Voltage measurement point



G

For pressure/voltage characteristics graph, refer to Pressure Sensor on page 269.

7.17 Outdoor Unit PCB Abnormality

Error Code

L₁

Method of Error Detection

- The error is detected based on the current value during waveform output before starting compressor.
- The error is detected based on the value from current sensor during synchronous operation when starting the unit.

Error Decision Conditions

- Overcurrent (OCP) flows during waveform output.
- Malfunction of current sensor during synchronous operation
- IPM failure

Supposed Causes

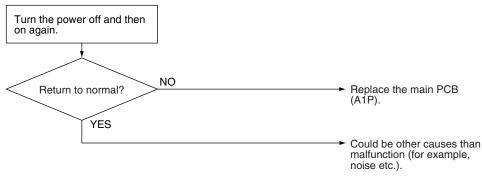
- Defective main PCB (A1P)
 - IPM failure
 - Current sensor failure
 - Failure of IGBT or drive circuit

Troubleshooting



Coution

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R22095)

7.18 Radiation Fin Temperature Rise

Error Code

L4

Method of Error Detection

Fin temperature is detected by the thermistor of the radiation fin.

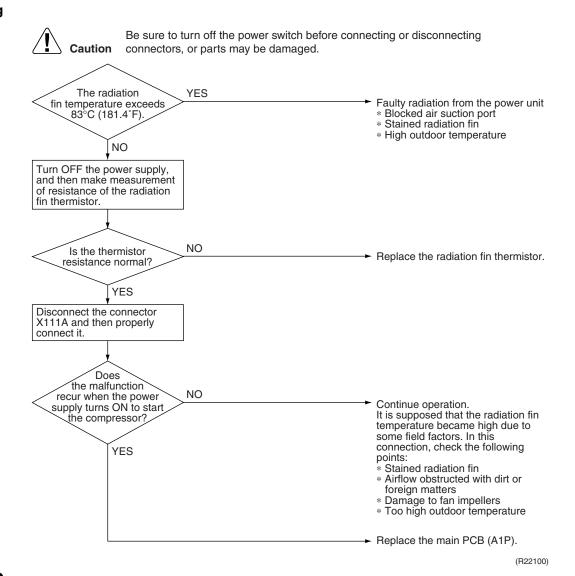
Error Decision Conditions

When the radiation fin temperature increases above 83°C (181.4°F)

Supposed Causes

- Defective main PCB (A1P)
- Defective radiation fin thermistor (FINTH)

Troubleshooting



Refer to Thermistor Resistance/Temperature Characteristics table 2 on page 268.

7.19 Inverter Compressor Abnormality

Error Code

L₅

Method of Error Detection

The error is detected from current flowing in the power transistor.

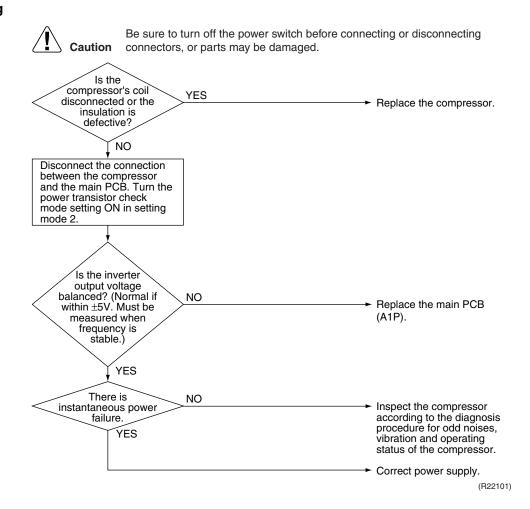
Error Decision Conditions

When an excessive current flows in the power transistor (Instantaneous overcurrent also causes activation.)

Supposed Causes

- Defective compressor coil (disconnected, defective insulation)
- Compressor start-up malfunction (mechanical lock)
- Defective main PCB (A1P)

Troubleshooting



Note:

Higher voltage than actual is displayed when the inverter output voltage is checked by multimeter.

7.20 Inverter Current Abnormality

Error Code

L8

Method of Error Detection

The error is detected by current flowing in the power transistor.

Error Decision Conditions

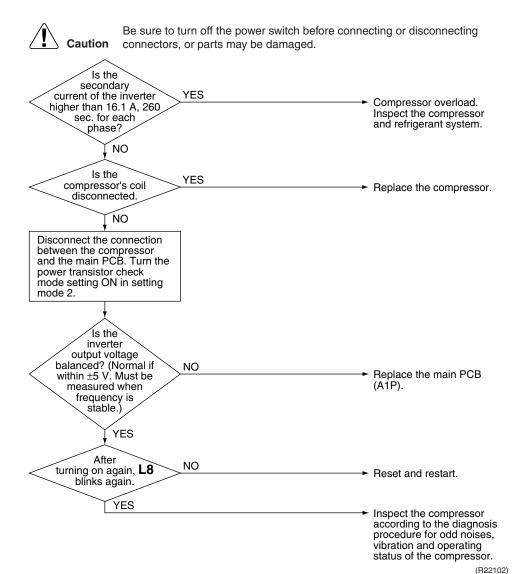
When overload in the compressor is detected. (Inverter secondary current 16.1 A)

- (1) 19.0 A and over continues for 5 seconds.
- (2) 16.1 A and over continues for 260 seconds.

Supposed Causes

- Compressor overload
- Compressor coil disconnected
- Defective main PCB (A1P)

Troubleshooting



7.21 Compressor Start-up Error

Error Code

L9

Method of Error Detection

The error is detected from current flowing in the power transistor.

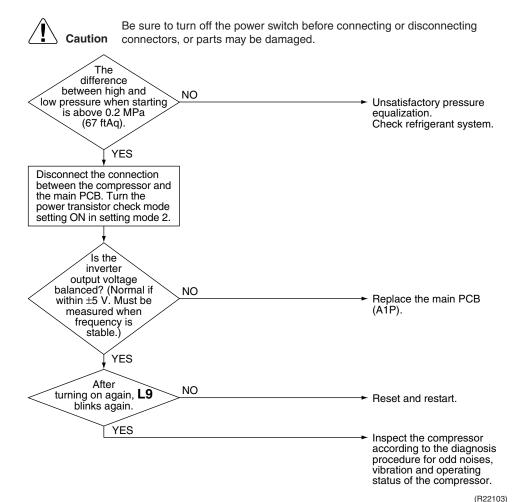
Error Decision Conditions

Starting control of the compressor does not complete.

Supposed Causes

- Defective compressor
- Large pressure difference before starting the compressor
- Defective main PCB (A1P)

Troubleshooting



7.22 High Voltage of Capacitor in Main Inverter Circuit

Error Code

P1

Method of Error Detection

The error is detected according to the voltage waveform of main circuit capacitor built in the inverter.

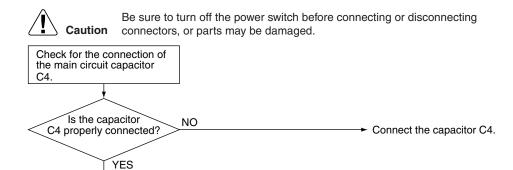
Error Decision Conditions

When the voltage waveform becomes identical with the waveform of the power supply open phase

Supposed Causes

- Defective main circuit capacitor
- Improper main circuit wiring
- Defective main PCB (A1P)

Troubleshooting



(R23971)

Replace the main PCB

(A1P).

7.23 Radiation Fin Thermistor Abnormality

Error Code

P4

Method of Error Detection

Resistance of radiation fin thermistor is detected when the compressor is not operating.

Error Decision Conditions

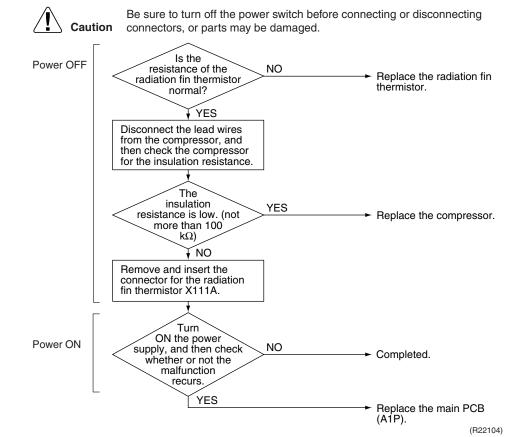
When the resistance value of thermistor becomes a value equivalent to open or short circuited status

★ Malfunction is not decided while the unit operation is continued.
 P4 is displayed by pressing the inspection button.

Supposed Causes

- Defective radiation fin thermistor (FINTH)
- Defective main PCB (A1P)

Troubleshooting

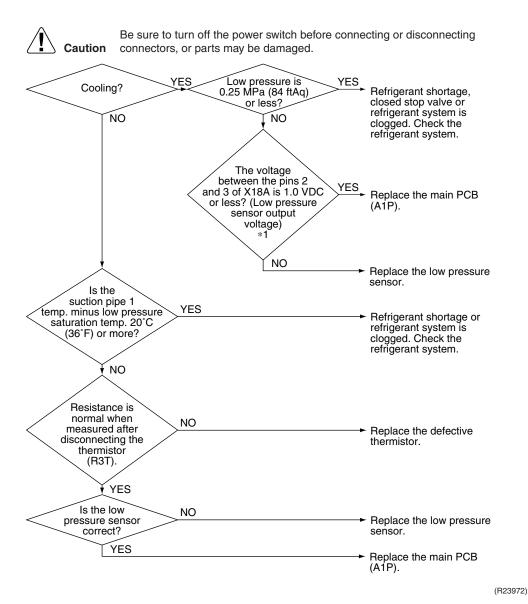


Refer to Thermistor Resistance/Temperature Characteristics table 2 on page 268.

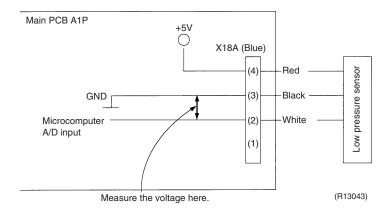
7.24 Low Pressure Drop due to Refrigerant Shortage or Electronic Expansion Valve Abnormality

U0 **Error Code Method of Error** Refrigerant shortage is detected by discharge pipe thermistor and low pressure saturation **Detection** temperature. Microcomputer judge and detect if the system is short of refrigerant. **Error Decision** ★The error is not decided while the operation continues. **Conditions** Supposed ■ Refrigerant shortage or refrigerant system clogging (incorrect piping) Defective low pressure sensor Causes ■ Defective main PCB (A1P) ■ Defective thermistor (R3T)

Troubleshooting



*1: Voltage measurement point



G

Refer to Thermistor Resistance/Temperature Characteristics table 1 on page 267.

For pressure/voltage characteristics graph, refer to Pressure Sensor on page 269.

(R22105)

7.25 Power Supply Insufficient or Instantaneous Failure

Error Code

U2

Method of Error Detection

Detection of voltage of main circuit capacitor built in the inverter and power supply voltage.

Error Decision Conditions

When the abnormal voltage of main circuit capacitor built in the inverter and abnormal power supply voltage are detected

Supposed Causes

- Power supply insufficient
- Instantaneous power failure
- Defective outdoor fan motor
- Defective main PCB (A1P)

Troubleshooting

Refer to P.265



Caution

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

Is the power NO supply voltage 200 Correct the power supply. 240V ±10%? YES Is the P - N NO resistance not less Field factors than several hundred of ohms? YES No.32 Is the resistance NO between each pin of the fan Replace the fan motor. motor above standard value? When the compressor is running, measure the voltage between + and - of electrolytic capacitor (C+, C-). Is the NO measured voltage 220 Replace the main PCB 240 VDC or (A1P). more? YES Monitor the voltage (Instantaneous voltage drop)

7.26 Check Operation is not Conducted

Error Code U3

Method of Error Detection Check operation is executed or not

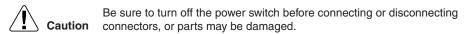
Error Decision Conditions

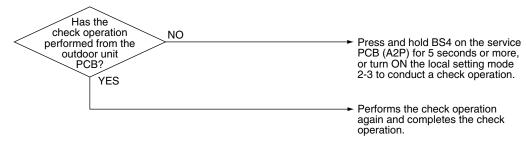
When the unit starts operation without check operation

Supposed Causes

Check operation is not executed.

Troubleshooting





When a leakage detection function is needed, normal operation of charging refrigerant must be completed. Start once again and complete a check operation.

(R13045)

U9

7.27 Signal Transmission Error between Indoor Unit and Outdoor Unit in the Same System

Error Code

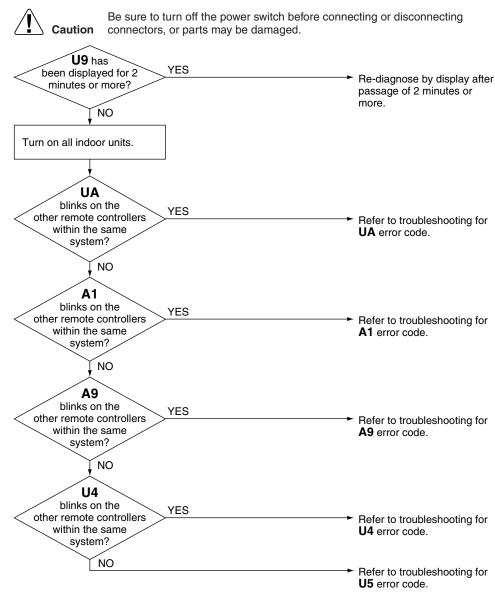
Method of Error Detection

Error Decision Conditions

Supposed Causes

- Signal transmission error within system
- Defective electronic expansion valve in indoor unit of other system
- Defective indoor unit PCB in other system
- Improper connection of transmission wiring between indoor and outdoor unit

Troubleshooting



(R19192)

7.28 Excessive Number of Indoor Units

Error Code

UA

Method of Error Detection

- A difference occurs in data by the type of refrigerant between indoor and outdoor units.
- The number of indoor units is out of the allowable range.
- Incorrect signals are transmitted among the indoor unit, BP unit, and outdoor unit.

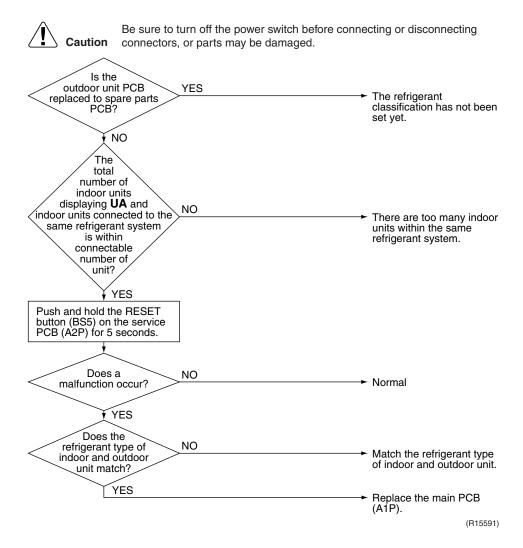
Error Decision Conditions

The malfunction decision is made as soon as either of the abnormalities is detected.

Supposed Causes

- Excess of connected indoor units
- Defective main PCB (A1P)
- Mismatching of the refrigerant type of indoor and outdoor unit.
- Setting of outdoor unit PCB was not conducted after replacing to spare parts PCB.

Troubleshooting



7.29 Address Duplication of Central Remote Controller

Error Code

UC

Method of Error Detection

The principal indoor unit detects the same address as that of its own on any other indoor unit.

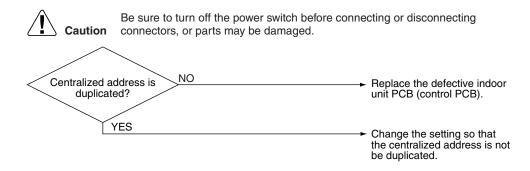
Error Decision Conditions

The malfunction decision is made as soon as the abnormality is detected.

Supposed Causes

- Address duplication of centralized remote controller
- Defective indoor unit PCB

Troubleshooting



(R22106)

7.30 Transmission Error between Centralized Remote

Controller and Indoor Unit

Method of Error Detection

Error Code

Microcomputer checks if transmission between indoor unit and centralized remote controller is normal.

Error Decision Conditions

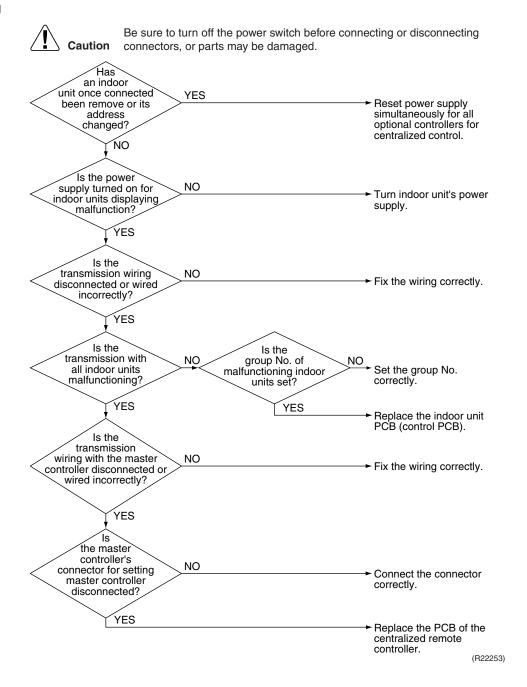
When transmission is not carried out normally for a certain amount of time

Supposed **Causes**

- Transmission error between optional controllers for centralized control and indoor unit
- Connector for setting master controller is disconnected.
- Defective PCB of centralized remote controller
- Defective indoor unit PCB

UE

Troubleshooting



7.31 System is not Set yet

Error Code

UF

Method of Error Detection

On check operation, the number of indoor units in terms of transmission is not corresponding to that of indoor units that have made changes in temperature.

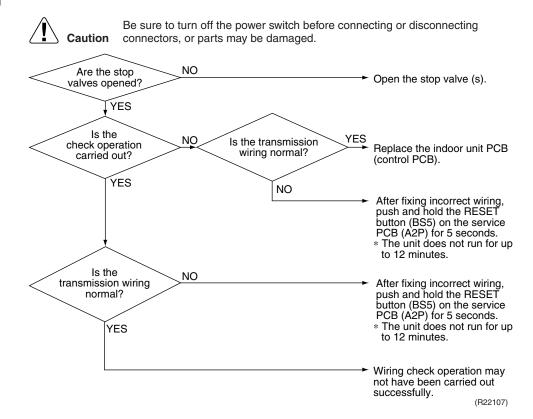
Error Decision Conditions

The malfunction is determined as soon as the abnormality aforementioned is detected through checking the system for any erroneous connection of units on the check operation.

Supposed Causes

- Improper connection of transmission wiring between indoor unit outdoor unit
- Failure to execute check operation
- Defective indoor unit PCB
- Stop valve is left closed

Troubleshooting



Note

Wiring check operation may not be successful if carried out after the outdoor unit has been off for more than 12 hours, or if it is not carried out after running all connected indoor units in the fan mode for at least an hour.

7.32 System Abnormality, Refrigerant System Address Undefined

Error Code

UH

Method of Error Detection

The system detects an indoor unit to which auto address has not been assigned.

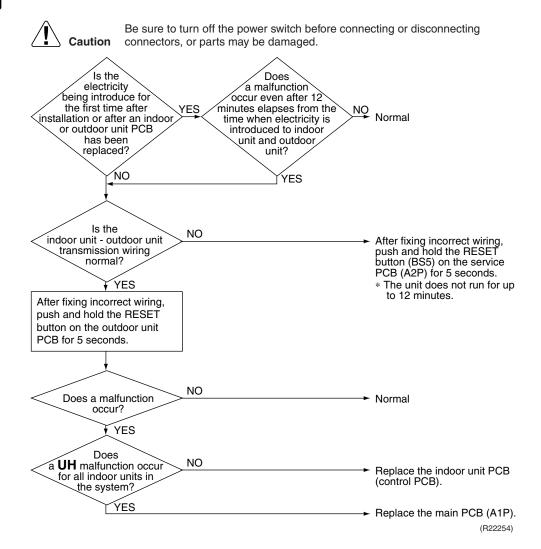
Error Decision Conditions

The malfunction decision is made as soon as the abnormality is detected.

Supposed Causes

- Improper connection of transmission wiring between indoor and outdoor unit
- Defective indoor unit PCB
- Defective main PCB (A1P)

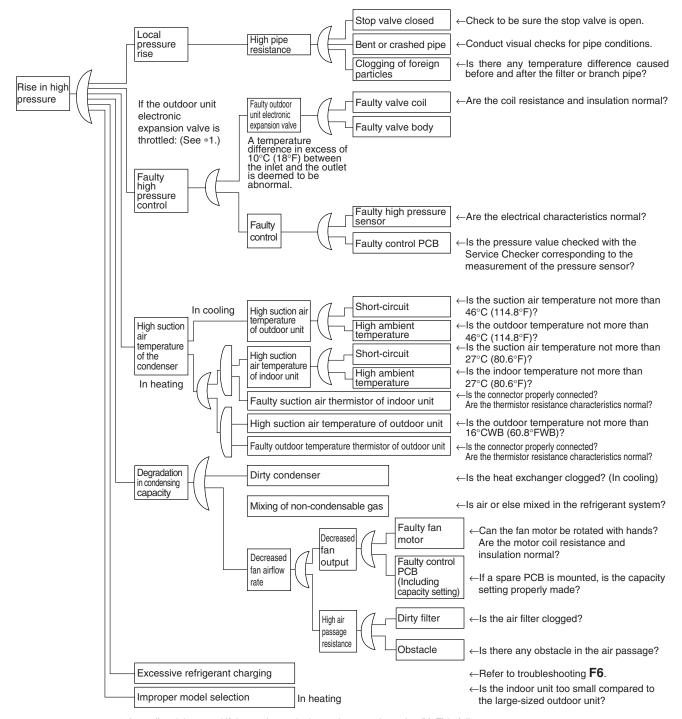
Troubleshooting



7.33 Check for Outdoor Unit

7.33.1 Check for Causes of Rise in High Pressure

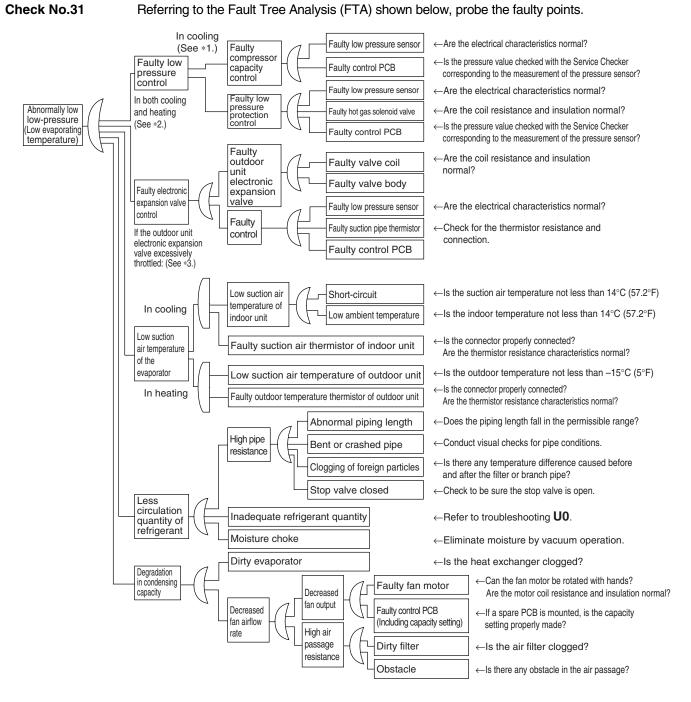
Check No.30 Referring to the Fault Tree Analysis (FTA) shown below, probe the faulty points.



^{*1:} In cooling, it is normal if the outdoor unit electronic expansion valve (Y1E) is fully open.

(R19097)

7.33.2 Check for Causes of Drop in Low Pressure



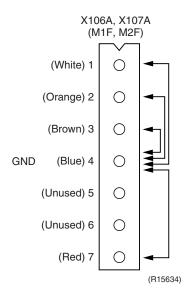
- *1: For details of the compressor capacity control while in cooling, refer to Compressor PI Control.
- *2: The Low Pressure Protection Control includes low pressure protection control and hot gas bypass control.
- *3: In heating, the outdoor unit electronic expansion valve (Y1E) is used for superheated degree control of outdoor unit heat exchanger. (For details, refer to Electronic Expansion Valve PI Control.)

(R19098)

7.33.3 Outdoor Fan Motor Connector Check

Check No. 32

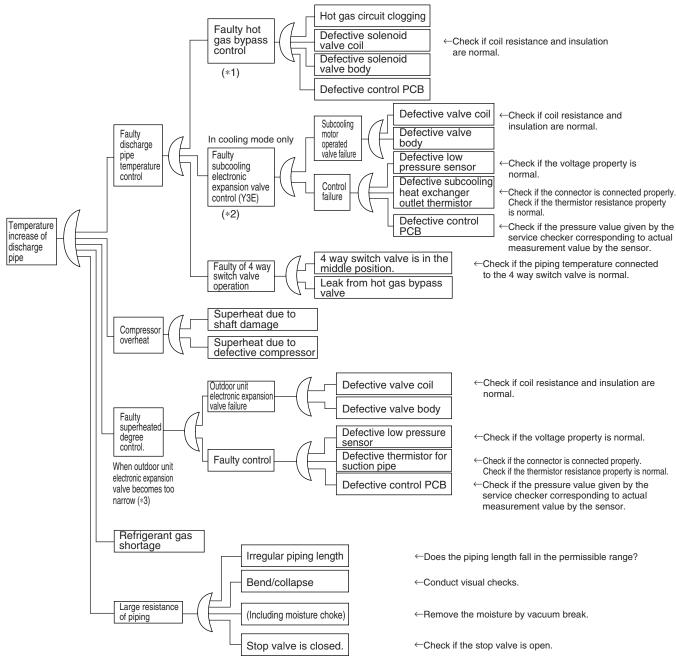
- (1) Turn the power supply off.
- (2) With the fan motor connector disconnected, measure the resistance between each pin, then make sure that the resistance is more than the value mentioned in the following table.



Measurement point	Judgment	
1 - 4	1 M Ω or more	
2 - 4	100 kΩ or more	
3 - 4	100 Ω or more	
4 - 7	100 kΩ or more	

7.33.4 Check for the Factors of Overheat Operation

Check No. 33 Identify the defective points referring to the failure factor analysis (FTA) as follows.



- *1: Refer to Low Pressure Protection Control for hot gas bypass control.
- *2: Refer to Electronic Expansion Valve PI Control for subcooling electronic expansion valve control.
- *3: Superheating temperature control in heating operation is conducted by outdoor unit electronic expansion valve. (Refer to Electronic Expansion Valve PI Control).
 - * Judgment criteria of superheat operation:
 - (1) Suction gas superheated degree: 10°C (18°F) and over.
 - (2) Discharge gas superheated degree: 45°C (81°F) and over, except for immediately after starting and dropping control, etc..

(Use the above stated values as a guide. Depending on the other conditions, the unit may be normal despite the values within the above scope.)

(R23973)

8. Thermistor Resistance/Temperature Characteristics

Table 1

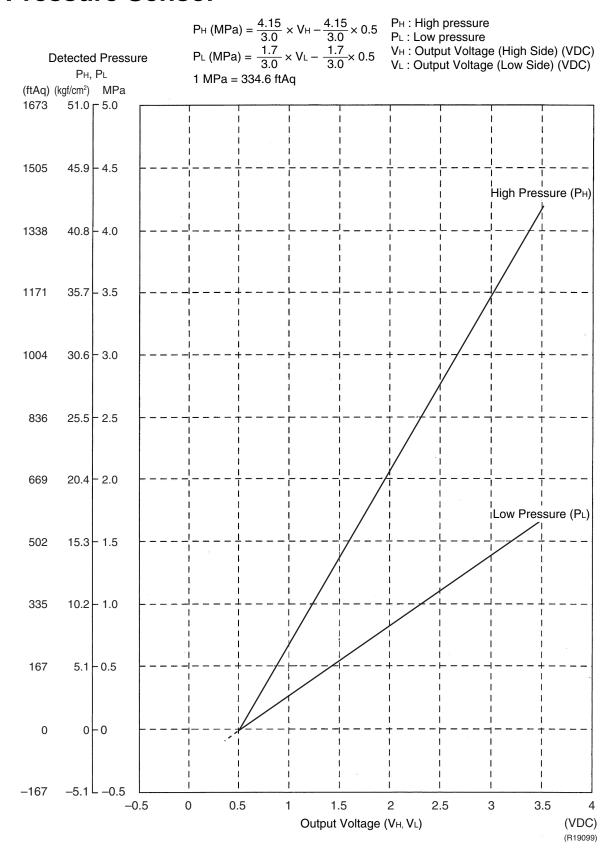
Applicable thermistor	Indoor unit R2T: Indoor heat exchanger 1 (liquid pipe) R3T: Indoor heat exchanger 2 Outdoor unit R3T: Suction pipe 1 R4T: Outdoor heat exchanger R5T: Suction pipe 2 R6T: Subcooling heat exchanger gas pipe R7T: Liquid pipe	Indoor unit R1T: Room temperature	Outdoor unit R1T: Outdoor temperature	BP unit DGA - DGC: Gas pipe DLA - DLC: Liquid pipe
Thermistor temperature °C (°F)	Resistance (kΩ)	Resistance (kΩ)	Resistance (kΩ)	Resistance (kΩ)
-30 (-22)	363.8	361.7719	362.4862	363.3
-25 (-13)	266.8	265.4704	265.9943	266.6
-20 (-4)	197.8	196.9198	197.3083	197.8
-15 (5)	148.2	147.5687	147.8597	148.2
-10 (14)	112.0	111.6578	111.8780	112.1
-5 (23)	85.52	85.2610	85.4291	85.60
0 (32)	65.84	65.6705	65.8000	65.93
5 (41)	51.05	50.9947	51.0954	51.14
10 (50)	39.91	39.9149	39.9938	39.99
15 (59)	31.44	31.4796	31.5417	31.52
20 (68)	24.95	25.0060	25.0554	25.02
25 (77)	19.94	20.0000	20.0395	20.00
30 (86)	16.04	16.1008	16.1326	16.10
35 (95)	12.99	13.0426	13.0683	13.04
40 (104)	10.58	10.6281	10.6490	10.62
45 (113)	8.669	8.7097	8.7269	8.707
50 (122)	7.143	7.1764	7.1905	7.176
55 (131)	5.918	5.9407	5.9524	5.947
60 (140)	4.928	4.9439	4.9536	4.953
65 (149)	4.123	4.1352	4.1434	4.146
70 (158)	3.467	3.4757	3.4825	3.487
75 (167)	-	2.9349	2.9407	2.946
80 (176)	_	2.4894	2.4943	2.499
85 (185)	_	2.1205	2.1247	2.130
90 (194)	-	1.8138	1.8173	1.822
95 (203)	_	1.5575	1.5605	1.565
100 (212)	1.339	1.3425	1.3451	1.349
105 (221)	-	1.1614	1.1636	1.167
Drawing No.	3SA48002, 3SA48004 (AD94A045)	3SA48001 (AD87A001)	3PA50504 (AD87A001)	3P150006 (ED97B002, ED01B012)

Table 2

Applicable	Outdoor unit	Outdoor unit
Applicable thermistor	Outdoor unit FINTH: Radiation fin	Outdoor unit R2T: Discharge pipe
Thermistor		
temperature °C (°F)	Resistance ($k\Omega$)	Resistance (kΩ)
-30 (-22)	354.1	4759
-25 (-13)	259.7	3454
-20 (-4)	192.6	2534
-15 (5)	144.2	1877
-10 (14)	109.1	1404
-5 (23)	83.25	1059
0 (32)	64.10	806.5
5 (41)	49.70	618.9
10 (50)	38.85	478.8
15 (59)	30.61	373.1
20 (68)	24.29	292.9
25 (77)	19.41	231.4
30 (86)	15.61	184.1
35 (95)	12.64	147.4
40 (104)	10.30	118.7
45 (113)	8.439	96.13
50 (122)	6.954	78.29
55 (131)	5.761	64.10
60 (140)	4.797	52.76
65 (149)	4.014	43.63
70 (158)	3.375	36.26
75 (167)	2.851	30.27
80 (176)	2.418	25.38
85 (185)	2.060	21.37
90 (194)	1.762	18.06
95 (203)	1.513	15.33
100 (212)	1.304	13.06
105 (221)	1.128	11.17
110 (230)	0.9790	9.585
115 (239)	0.8527	8.254
120 (248)	0.7450	7.131
125 (257)	0.6530	6.181
130 (266)	0.5741	5.374
135 (275)	_	4.686
140 (284)	_	4.098
145 (293)		3.594
150 (302)	_	3.161
Drawing No.	3PA61998 (AD92A057)	3SA48009 (AD970175)

SiUS181631EA Pressure Sensor

9. Pressure Sensor



10.Method of Replacing Inverter's Power Transistors Modules

Check the power semiconductors mounted on the main PCB (A1P) with a multimeter.

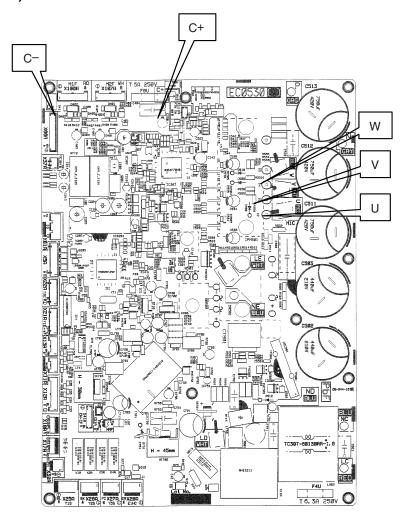
Items to be prepared

• Multimeter: Prepare the digital type of multimeter with diode check function.

Preparation

- Turn OFF the power supply. Then, after a lapse of 10 minutes or more, make measurement of resistance.
- To make measurement, disconnect all connectors and terminals.

Main PCB (A1P)



(R13060)

Power module checking

When using the digital type of multimeter, make measurement in diode check mode.

Multimeter terminal		Criterion	Remark		
+	-				
C+	U	Not less than 0.3 V (including ∞)*	It may take time to		
	V		determine the voltage due to capacitor charge or else.		
	W				
U	C-	Not less than 0.3 V			
V		(including ∞)*			
W					
U	C+	0.3 ~ 0.7 V			
V		(including ∞)*			
W					
C-	U	0.3 ~ 0.7 V			
	V	(including ∞)*			
	W				

^{*}There needs to be none of each value variation.

The following abnormalities are also doubted besides the PCB abnormality.

- Defective compressor (ground fault, ground leakage)
- Defective fan motor (ground leakage)

Part 9 Appendix

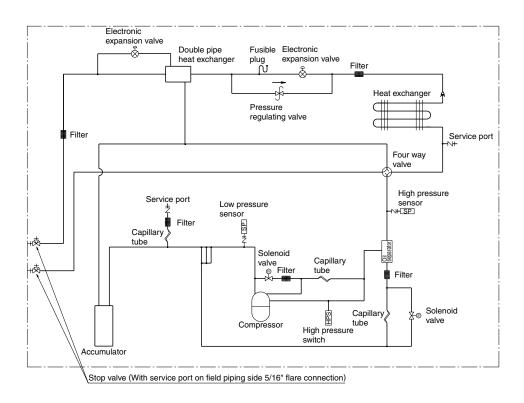
1.	Pipir	ng Diagrams	273
		Outdoor Unit	
	1.2	Branch Provider (BP) Unit	274
	1.3	Indoor Unit	275
2.	Wirir	ng Diagrams	278
	2.1	Outdoor Unit	278
	2.2	Branch Provider (BP) Unit	279
	2.3	Indoor Unit	280
3.	Ope	ration Limit	287

SiUS181631EA Piping Diagrams

1. Piping Diagrams

1.1 Outdoor Unit

RMXS48LVJU

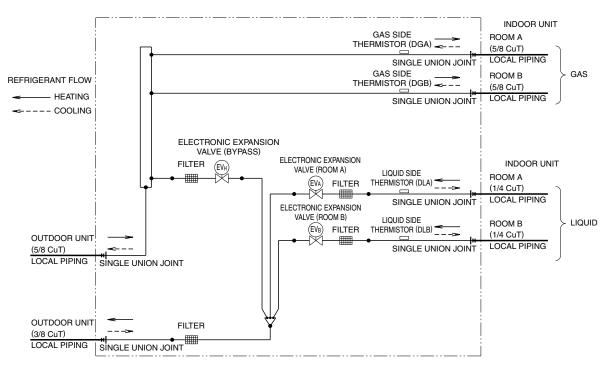


3D080741

Piping Diagrams SiUS181631EA

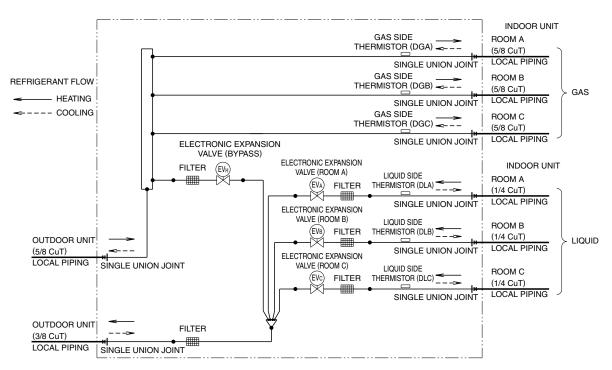
1.2 Branch Provider (BP) Unit

BPMKS048A2U



3D080438

BPMKS049A3U



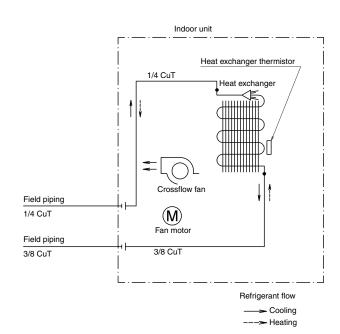
3D080437

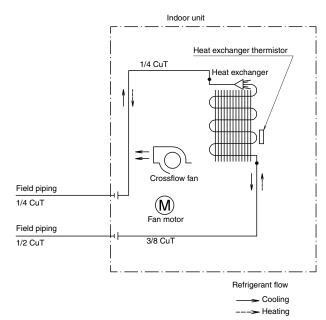
SiUS181631EA Piping Diagrams

1.3 Indoor Unit

CTXG09/12QVJUW(S)

CTXG18QVJUW(S)

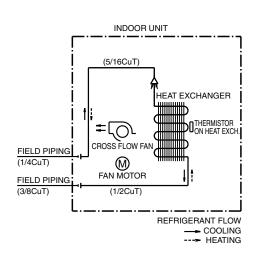


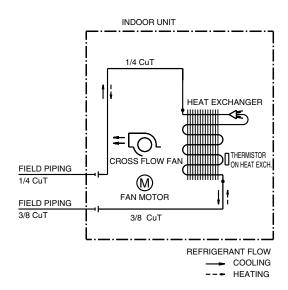


4D101008 4D101010

CTXS07JVJU, CTXS09/12HVJU

CTXS07LVJU, FTXS09/12LVJU





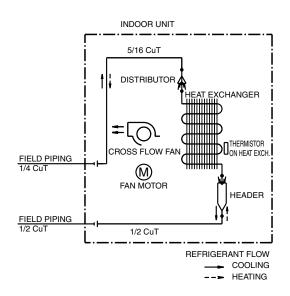
4D074606

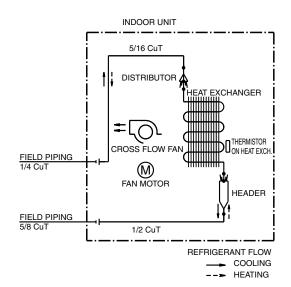
4D048251C

Piping Diagrams SiUS181631EA

FTXS15/18LVJU

FTXS24LVJU

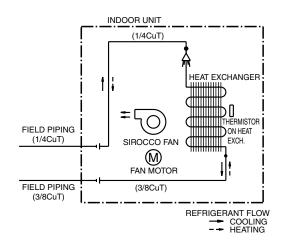


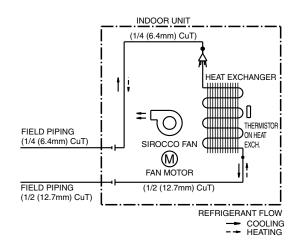


4D074609 4D074608

FDXS09/12LVJU

CDXS15/18LVJU



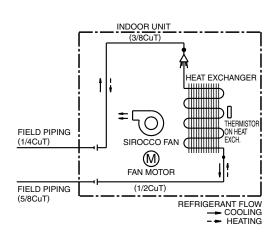


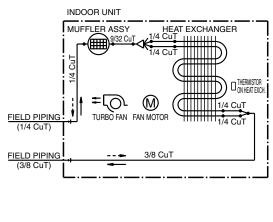
4D074621 4D075271

SiUS181631EA Piping Diagrams

CDXS24LVJU

FVXS09/12NVJU





REFRIGERANT FLOW

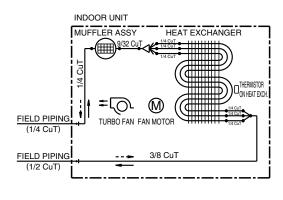
COOLING
HEATING

4D080593 4D091794

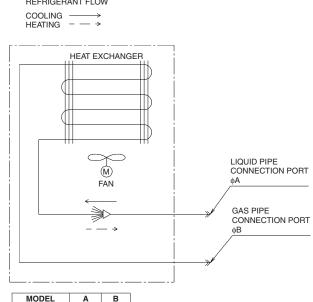
FVXS15/18NVJU

FFQ09/12/15/18Q2VJU

REFRIGERANT FLOW







MODEL	Α	В
FFQ09Q2VJU	1/4 (6.4)	3/8 (9.5)
FFQ12Q2VJU		
FFQ15Q2VJU		1/2 (12.7)
FFQ18Q2VJU		

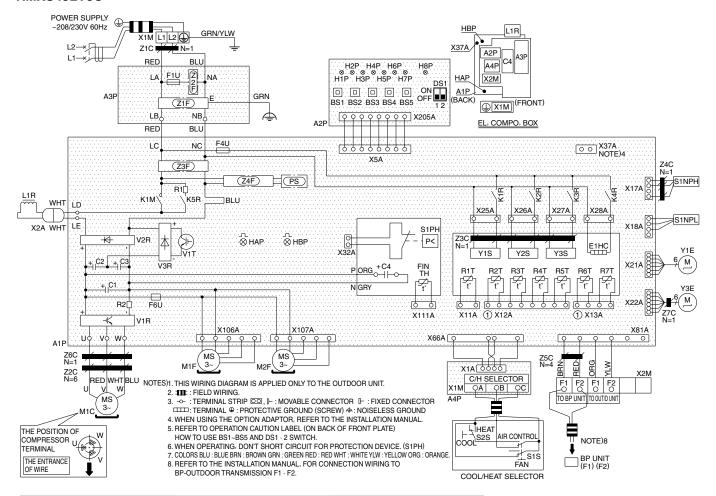
4D106033

Wiring Diagrams SiUS181631EA

2. Wiring Diagrams

2.1 Outdoor Unit

RMXS48LVJU



	RED	L2-BLU	K2R	MAGNETIC RELAY (Y2S)	S1PH PRESSURE SWITCH (HIGH)	
A1P	PRINTED CIRC	CUIT BOARD (MAIN)	K3R	MAGNETIC RELAY (Y3S)	V1R POWER MODULE	
A2P	PRINTED CIRC	CUIT BOARD (SERVICE)	K4R	MAGNETIC RELAY (E1HC)	V2R, V3R	DIODE MODULE
A3P	PRINTED CIRC	CUIT BOARD (NOISE FILTER)	K5R	MAGNETIC RELAY	V1T	IGBT
A4P	PRINTED CIRC	CUIT BOARD (C/H SELECTOR)	L1R	REACTOR	X1M	TERMINAL STRIP (POWER SUPPLY)
BS1~5	PUSH BUT	TON SWITCH	M1C	MOTOR (COMPRESSOR)	X2M	TERMINAL STRIP (CONTROL)
	(MODE, SET	RETURN, TEST, RESET)	M1F	MOTOR (FAN) (UPPER)	X1M	TERMINAL STRIP (C/H SELECTOR) (A4P)
C1~4	CAPACITO	R	M2F	MOTOR (FAN) (LOWER)	Y1E	ELECTRONIC EXPANSION VALVE (MAIN)
DS1	DIP SWITC	H	PS	POWER SUPPLY	Y3E	ELECTRONIC EXPANSION VALVE (SUB COOL)
E1HC	CRANKCAS	SE HEATER	R1	RESISTOR	Y1S	SOLENOID VALVE (4 WAY VALVE)
F1U, F4U	FUSE (T 6.	3A/250V)	R2	RESISTOR	Y2S	SOLENOID VALVE (HOT GAS)
F6U	FUSE (T 5.	0A/250V)	R1T	THERMISTOR (AIR)	Y3S	SOLENOID VALVE (U/L CIRCUIT)
H1P~8P	PILOT LAMP (S	ERVICE MONITOR-ORANGE)	R2T	THERMISTOR (M1C DISCHARGE)	Z1C~7C	NOISE FILTER (FERRITE CORE)
	H2P: PREPARE	, TESTFLICKERING	R3T	THERMISTOR (SUCTION1)	Z1F~4F	NOISE FILTER
	MALFUNCTIO	N DETECTIONLIGHT UP	R4T	THERMISTOR (COIL)		C/H SELECTOR
HAP	OPERATIO	N PILOT LAMP	R5T	THERMISTOR (SUCTION2)	S1S	SELECTOR SWITCH (FAN/COOL · HEAT)
	(SERVICE N	IONITOR-GREEN) (A1P)	R6T	THERMISTOR (SUBCOOL)	S2S	SELECTOR SWITCH (COOL/HEAT)
HBP	INV. PILOT	LAMP	R7T	THERMISTOR (LIQUID)	CONNECTOR OF OPTION ADAPTOR	
	(SERVICE N	IONITOR-GREEN) (A1P)	FINTH	THERMISTOR (FIN)	X37A	CONNECTOR
K1M	MAGNETIC	CONTACTOR	S1NPH	PRESSURE SENSOR (HIGH)	NOTE)4	(OPTION ADAPTOR POWER SUPPLY)
K1R	MAGNETIC	RELAY (Y1S)	S1NPL	PRESSURE SENSOR (LOW)		
			•		•	

C: 3D080424

Note: A1P: Main PCB

A2P: Service PCB A3P: Noise filter PCB

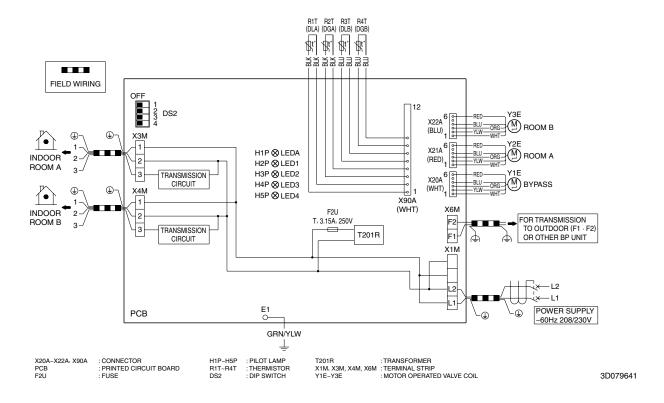
A4P: Cool/heat selector PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

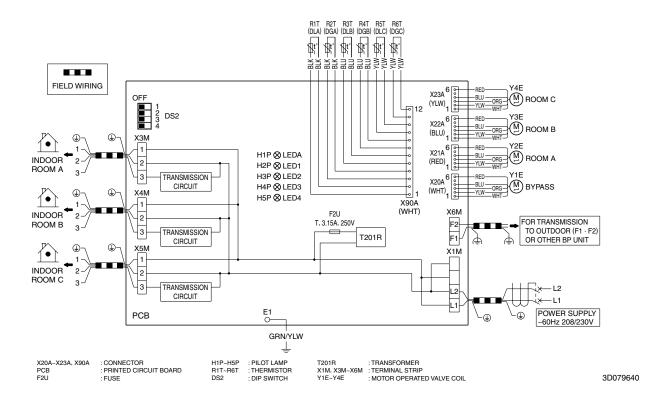
SiUS181631EA Wiring Diagrams

2.2 Branch Provider (BP) Unit

BPMKS048A2U



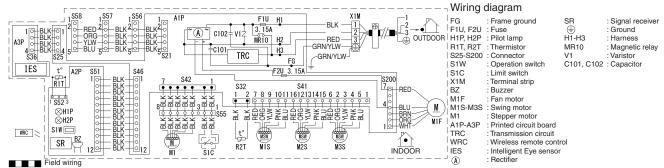
BPMKS049A3U



Wiring Diagrams SiUS181631EA

2.3 Indoor Unit

CTXG09/12/18QVJUW(S)



NOTE When the main power is turned off and then back on again, operation will resume automatically.

3D103375

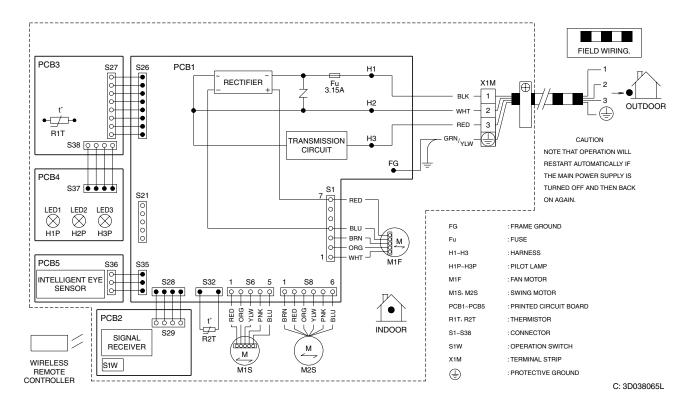
Note: A1P: Control PCB

A2P: Display/signal receiver PCB A3P: INTELLIGENT EYE sensor PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

SiUS181631EA Wiring Diagrams

CTXS07JVJU, CTXS09/12HVJU



Note: PCB1: Control PCB

PCB2: Signal receiver PCB

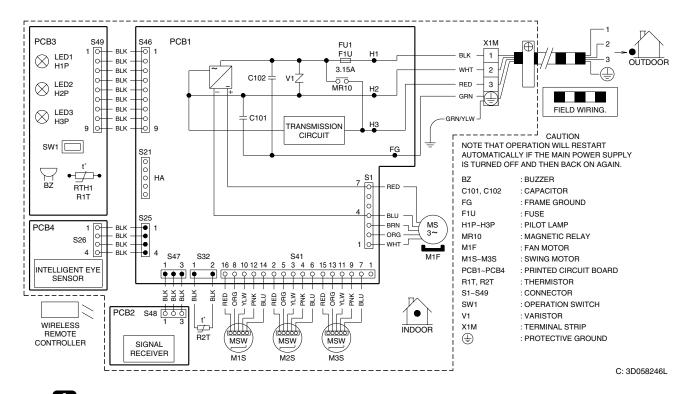
PCB3: Buzzer PCB PCB4: Display PCB

PCB5: INTELLIGENT EYE sensor PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

Wiring Diagrams SiUS181631EA

CTXS07LVJU, FTXS09/12LVJU



Note: PCB1: Control PCB

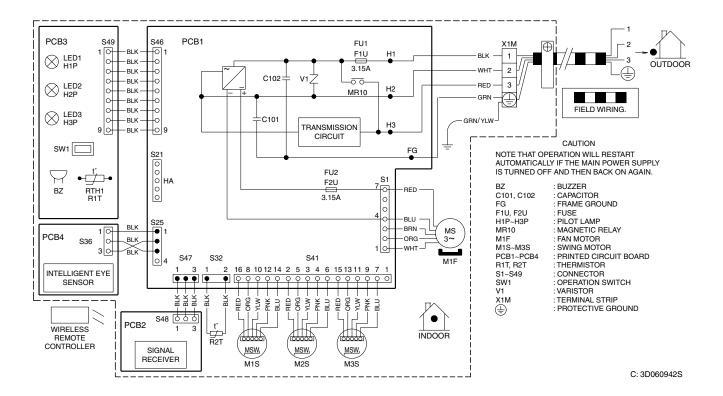
PCB2: Signal receiver PCB

PCB3: Display/signal receiver PCB PCB4: INTELLIGENT EYE sensor PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

SiUS181631EA Wiring Diagrams

FTXS15/18/24LVJU



Note: PCB1: Control PCB

PCB2: Signal receiver PCB

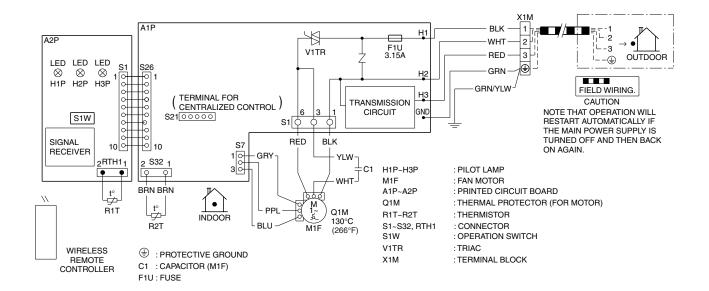
PCB3: Display PCB

PCB4: INTELLIGENT EYE sensor PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

Wiring Diagrams SiUS181631EA

FDXS09/12LVJU, CDXS15/18/24LVJU



C: 3D073998B

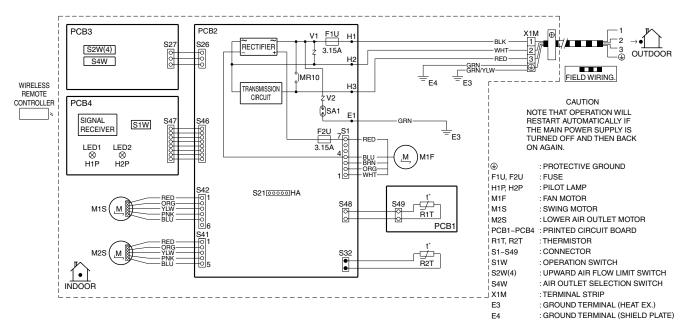
Note: A1P: Control PCB

A2P: Display/signal receiver PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

SiUS181631EA Wiring Diagrams

FVXS09/12/15/18NVJU



C: 3D090604A

Note: PCB1: Sensor PCB

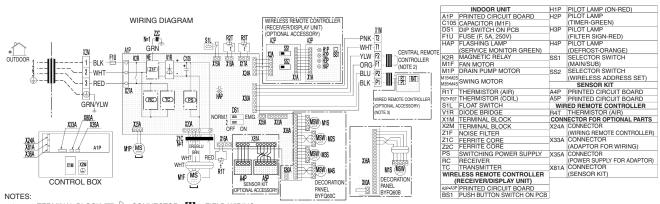
PCB2: Control PCB PCB3: Service PCB

PCB4: Display/signal receiver PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

Wiring Diagrams SiUS181631EA

FFQ09/12/15/18Q2VJU



1. □□ TERMINAL BLOCK □□ □: CONNECTOR □□□□ : FIELD WIRING

2. IN CASE USING CENTRAL REMOTE CONTROLLER, CONNECT IT TO THE UNIT IN ACCORDANCE WITH THE ATTACHED INSTALLATION MANUAL.

3. IN CASE OF MAIN/SUB CHANGEOVER, SEE THE INSTALLATION MANUAL ATTACHED TO WIRELESS REMOTE CONTROLLER.

4. SYMBOLS SHOW AS FOLLOWS: BLK: BLACK RED: RED BLU: BLUE WHT: WHITE YLW: YELLOW GRN: GREEN ORG: ORANGE BRN: BROWN PNK: PINK.

3D106024

Note:

A1P: Control PCB

A2P: Transmitter board for wireless remote controller

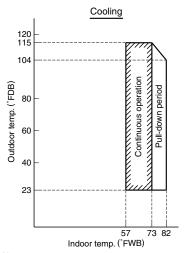
A3P: Receiver for wireless remote controller

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

SiUS181631EA **Operation Limit**

3. Operation Limit

RMXS48LVJU



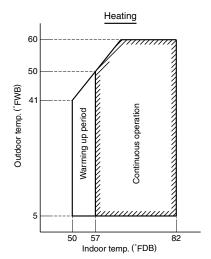


Notes:
The graphs are based on the following conditions.

• Equivalent piping length
From outdoor unit to BP unit
From BP unit to each indoor units

• Level difference
• Air flow rate

• High



3D080742

Revision History

Month / Year	Version	Revised contents		
09 / 2016	SiUS181631E	First edition		
03 / 2017	SiUS181631EA	Model addition: FFQ18Q2VJU		



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to
 purchase, please confirm with your local authorized importer, distributor and/or retailer whether this
 product conforms to the applicable standards, and is suitable for use, in the region where the product
 will be used. This statement does not purport to exclude, restrict or modify the application of any local
 legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself.
 Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorized parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the user's manual carefully before using this product. The user's manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any inquiries, please contact your local importer, distributor and/or retailer.

Cautions on product corros	Sİ	OI	n
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- 1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
- If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

Dealer	
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